This is a digital copy of a book that was preserved for generations on library shelves before it was carefully scanned by Google as part of a project to make the world's books discoverable online.

It has survived long enough for the copyright to expire and the book to enter the public domain. A public domain book is one that was never subject to copyright or whose legal copyright term has expired. Whether a book is in the public domain may vary country to country. Public domain books are our gateways to the past, representing a wealth of history, culture and knowledge that's often difficult to discover.

Marks, notations and other marginalia present in the original volume will appear in this file - a reminder of this book's long journey from the publisher to a library and finally to you.

Usage guidelines

Google is proud to partner with libraries to digitize public domain materials and make them widely accessible. Public domain books belong to the public and we are merely their custodians. Nevertheless, this work is expensive, so in order to keep providing this resource, we have taken steps to prevent abuse by commercial parties, including placing technical restrictions on automated querying.

We also ask that you:

+ *Make non-commercial use of the files* We designed Google Book Search for use by individuals, and we request that you use these files for personal, non-commercial purposes.

+ *Refrain from automated querying* Do not send automated queries of any sort to Google's system: If you are conducting research on machine translation, optical character recognition or other areas where access to a large amount of text is helpful, please contact us. We encourage the use of public domain materials for these purposes and may be able to help.

+ *Maintain attribution* The Google "watermark" you see on each file is essential for informing people about this project and helping them find additional materials through Google Book Search. Please do not remove it.

+ *Keep it legal* Whatever your use, remember that you are responsible for ensuring that what you are doing is legal. Do not assume that just because we believe a book is in the public domain for users in the United States, that the work is also in the public domain for users in other countries. Whether a book is still in copyright varies from country to country, and we can't offer guidance on whether any specific use of any specific book is allowed. Please do not assume that a book's appearance in Google Book Search means it can be used in any manner anywhere in the world. Copyright infringement liability can be quite severe.

About Google Book Search

Google's mission is to organize the world's information and to make it universally accessible and useful. Google Book Search helps readers discover the world's books while helping authors and publishers reach new audiences. You can search through the full text of this book on the web at http://books.google.com/

GODFREY LOWELL CABOT SCIENCE LIBRARY
of the Harvard College Library

This book is
FRAGILE
and circulates only with permission.
Please handle with care
and consult a staff member
before photocopying.

Thanks for your help in preserving
Harvard's library collections.

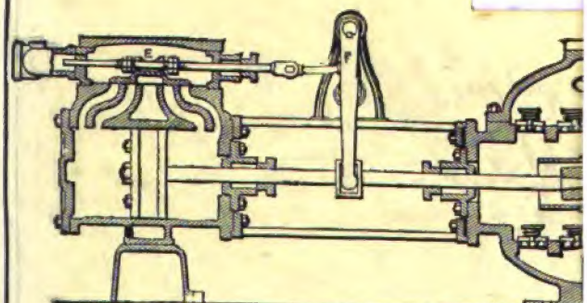
WORTHINGTON

153 QUEEN VI

WORTHINGTON.

TRADE MARK.

Ammonia Pumps.
Air Pumps.
Air and Circulating Pumps.
Ballast Pumps.
Bilge Pumps.
Boiler-Feed Pumps.
Boilers and Pumps combined.
Brewery Pumps.
Circulating Pumps.
Compound Pumps.
Compound Condensing Pumpi
Engines.
Compound Pressure Pumping
Engines.
Condensers.
Drainage Pumps.
Fire Pumps.
Electrical Pumps.



WORTHINGTON REGULAR PATTER

(SECTIONAL VIEW.)

WORT

For all Services, and with Gun

CATALOGUES

INE CO.

N, E.C.

ORTHINGTON.

RADE MARK.

Elevator Pumps.
t Condensers.
Pumps.
e Pumps.
ps.
mps.
umps.
y Pumps.

nger Pumps.
Vater Supply Pumps.
nery Pumps.
umps.
ps.
Pumps.
r Fire Pumps.
umps.
ers.

PLUNGER PUMP.

all requirements.

ON.

THE

PHOSPHOR BRONZE COMPANY,

LIMITED.

87 SUMNER STREET, SOUTHWARK, LONDON, S.E.

AND AT BIRMINGHAM, LIVERPOOL AND ETRURIA.

Sole Makers of the Original "COG WHEEL" and "VULCAN" Brands of

"PHOSPHOR BRONZE"

The best and most durable Alloys for Slide Valves, Bearings, Bushes, Eccentric Straps, and other parts of Machinery exposed to friction and wear, Pump Rods, Pumps, Piston Rings, Pinions, Worm Wheels, &c.

(SEE TESTIMONIALS.)

SOLE MAKERS OF

BULL'S METALS.

(MALLEABLE BRONZE.)

Strong as Steel, Malleable as Wrought Iron, Non-corrodible as Gun Metal,

INGOTS, PROPELLERS & OTHER CASTINGS, FORGINGS, STAMPINGS, RODS & SHEETS.

"DURO METAL"

(Registered Trade Mark.)

Alloy B, specially adapted for BEARINGS for HOT NECK ROLLS of IRONWORKS, TIN-PLATE MILLS, &c.

ROLLED & DRAWN PHOSPHOR BRONZE, SILICIUM BRONZES, BRASS, GERMAN SILVER, GUN METAL AND MANGANESE BRONZE.

BABBITT METAL, "VULCAN" BRAND, PLASTIC METAL, "COG WHEEL" BRAND, "WHITE ANT" METAL cheaper than Babbitt's and equal to Antifriction Metals at double the price.

PHOSPHOR TIN AND PHOSPHOR COPPER, "COG WHEEL" BRAND.

Please specify the manufacture of the Phosphor Bronze Company, Limited, to prevent imposition and error.

THWAITES'

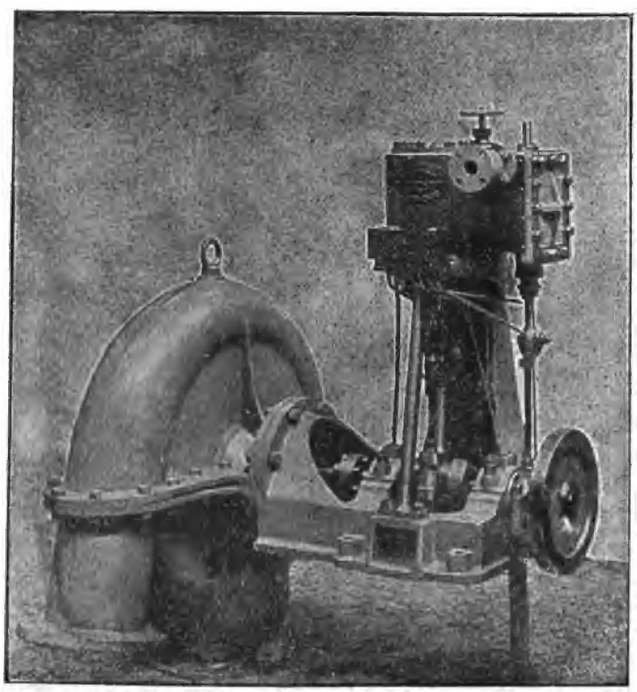
IMPROVED

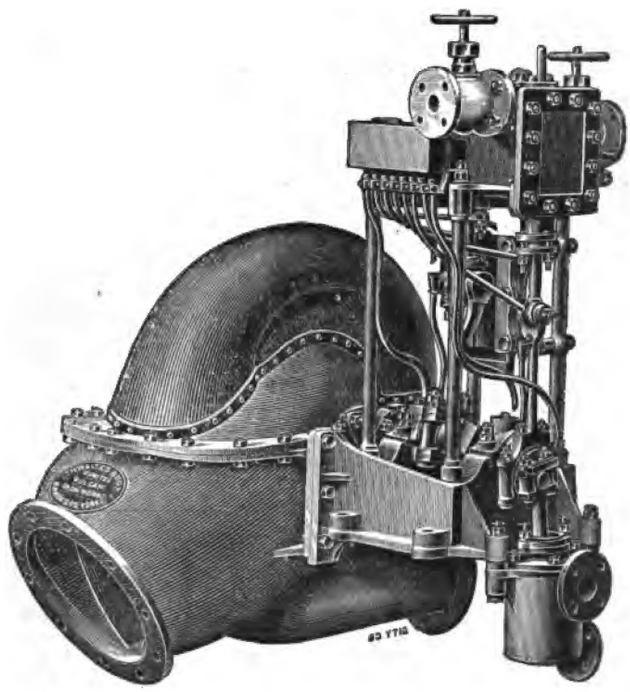
CAPELL CENTRIFUGAL PUMP

WITH DIRECT ACTING STEAM ENGINE COMBINED,

Suitable for Board Ship, Graving Docks, Irrigation Works, etc.

PRICES AND FULL PARTICULARS ON APPLICATION.





THWAITES BROS., LTD.

Vulcan Iron Works, BRADFORD, YORKSHIRE.

Telegraphic Address: "THWAITES, BRADFORD."

CATALOGUES AND PRICE LISTS ON APPLICATION.

PUMPS

AND

PUMP MOTORS

PUMPS

AND

PUMP MOTORS

A MANUAL

FOR THE USE OF HYDRAULIC ENGINEERS

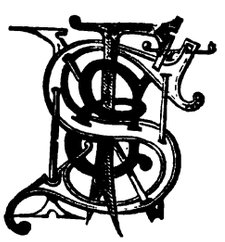
BY

PHILIP R. BJÖRLING,

HYDRAULIC ENGINEER,

AUTHOR OF 'PRACTICAL HANDBOOK ON PUMP CONSTRUCTION,' Etc.

VOLUME II.



London:
E. & F. N. SPON, 125 STRAND

New York:
SPON & CHAMBERLAIN, 12 CORTLANDT STREET

1895

Eng 981.14F

HARVARD COLLEGE
APR 9 1898
LIBRARY.

Engineering appropriation.
~~168.8~~
38.1
3 I

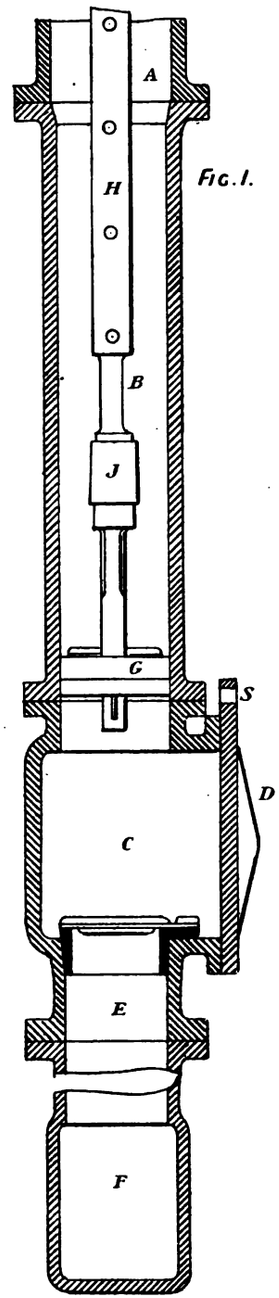


FIG. 1.

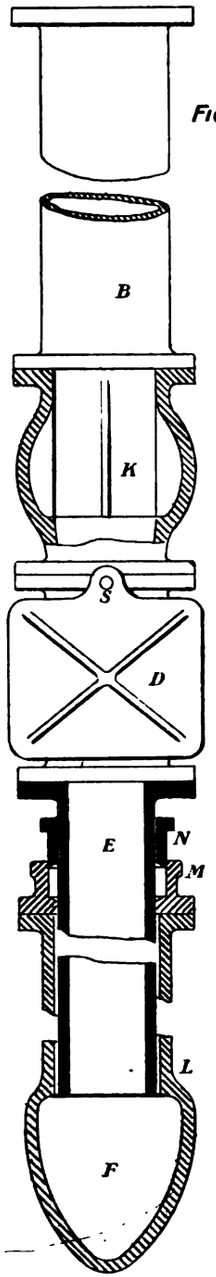


FIG. 2

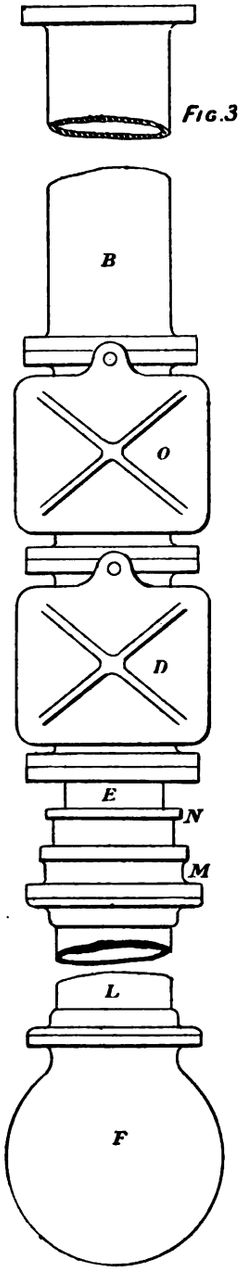


FIG. 3

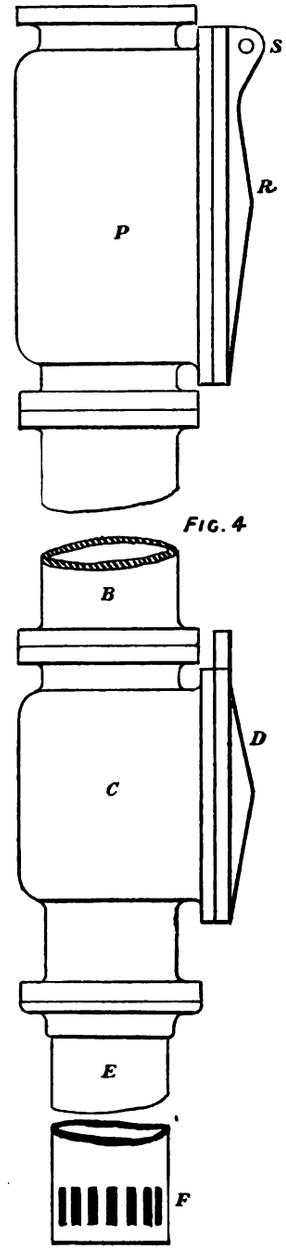


FIG. 4

Plate I

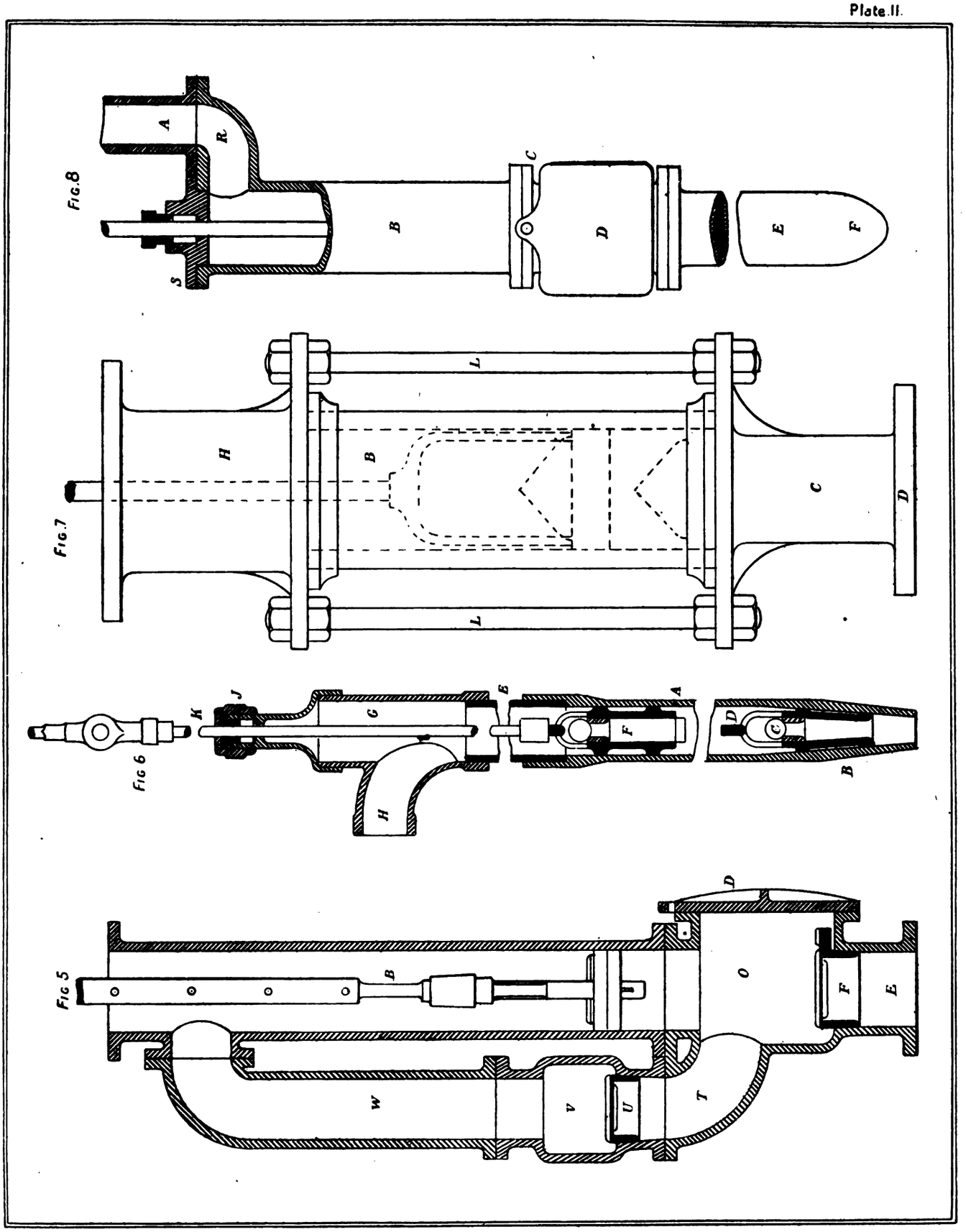


Fig.8
A
R
S
B
C
D
E
F
Fig.7
H
L
B
C
D
L
Fig 6
K
J
G
E
A
F
D
C
B
H
Fig 5
B
D
O
F
E
W
V
U
T

Fig 9

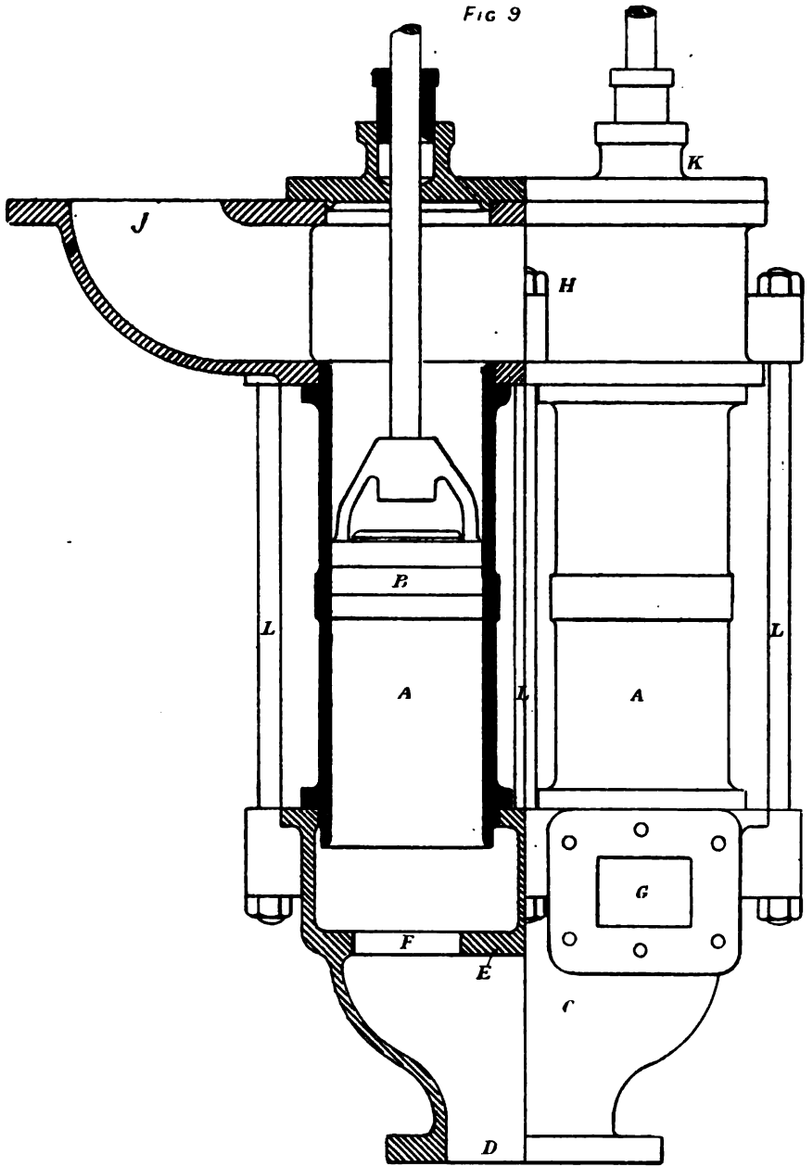


Fig 12.

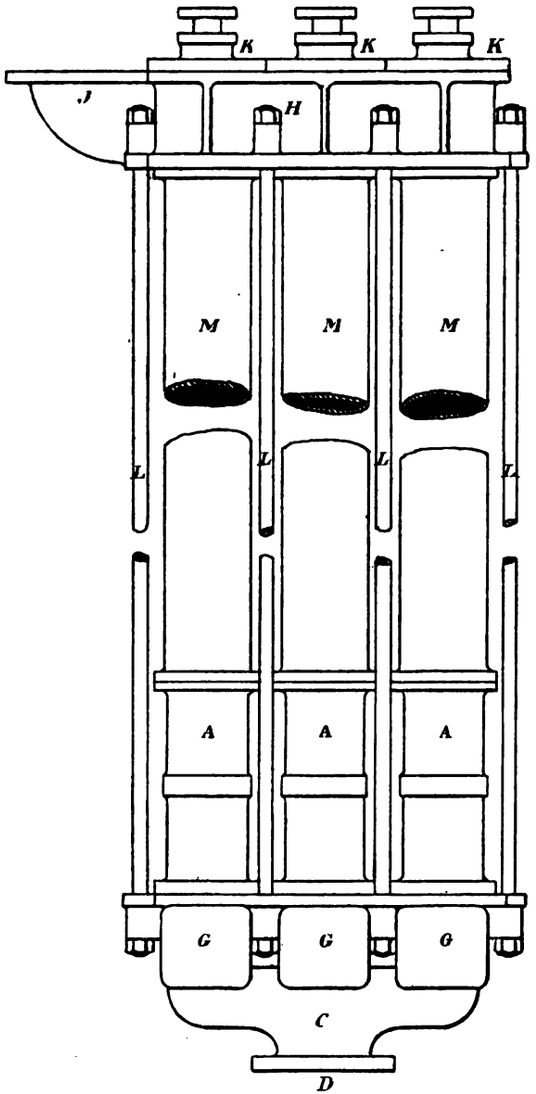


Plate III.

Fig 10.

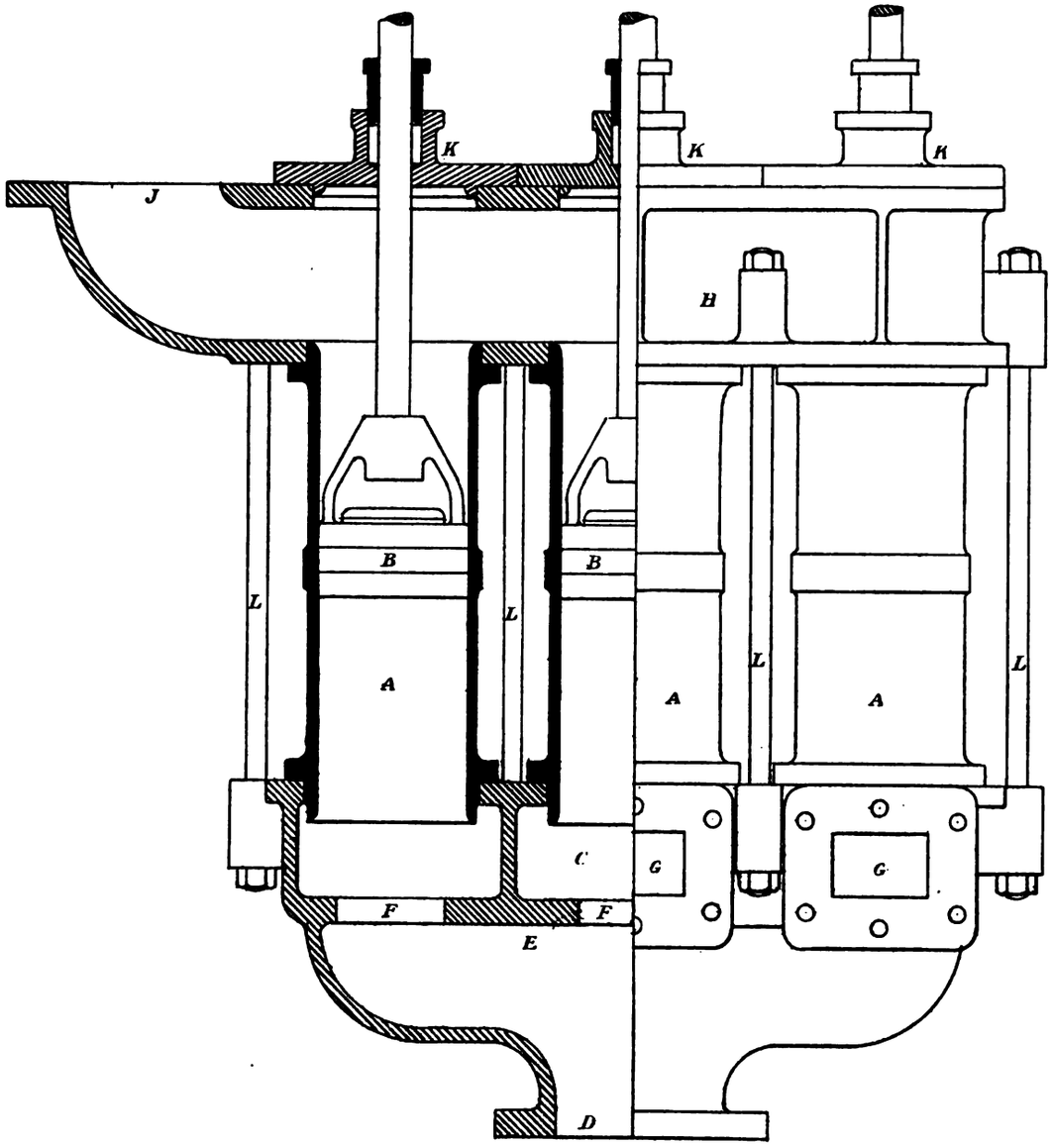


Fig 11

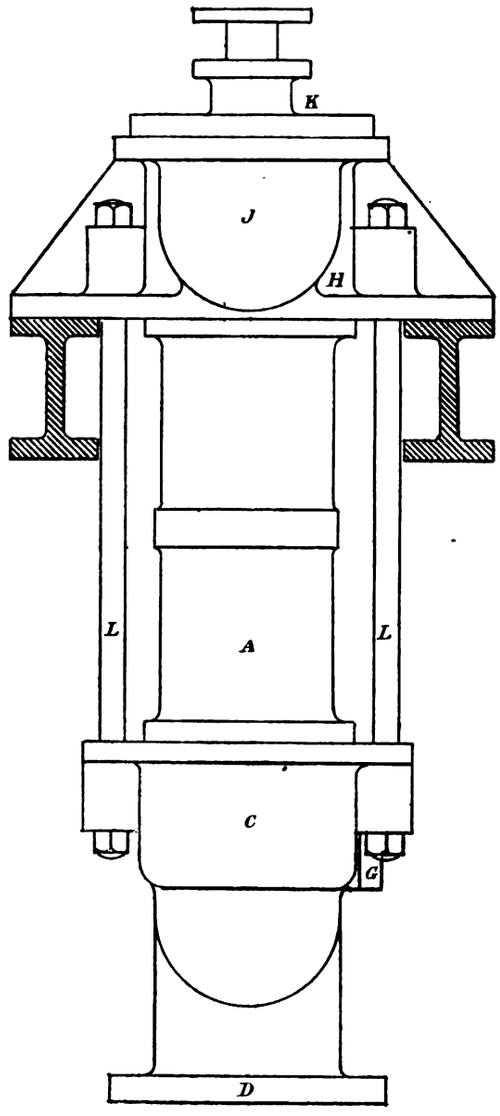


Plate IV.

Fig. 13.

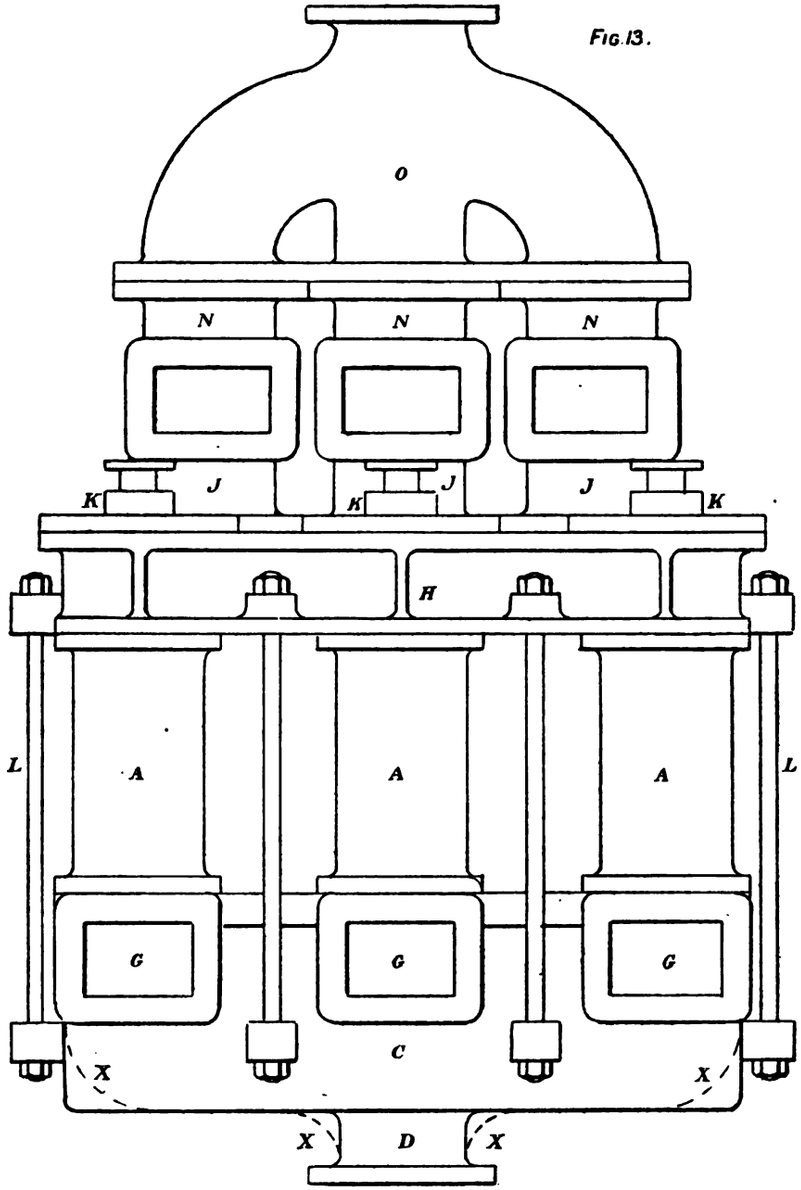


Fig 14

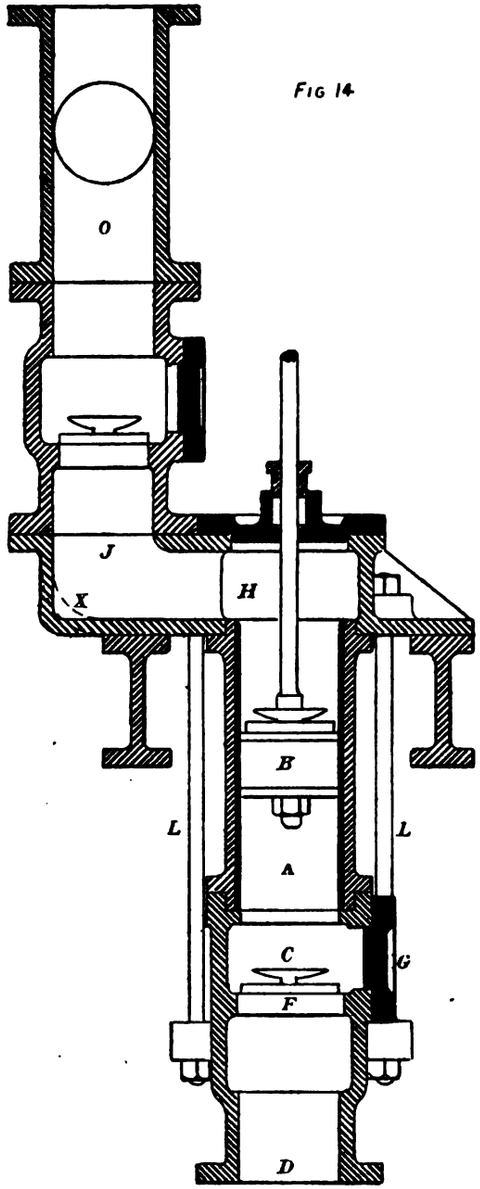


Plate V.

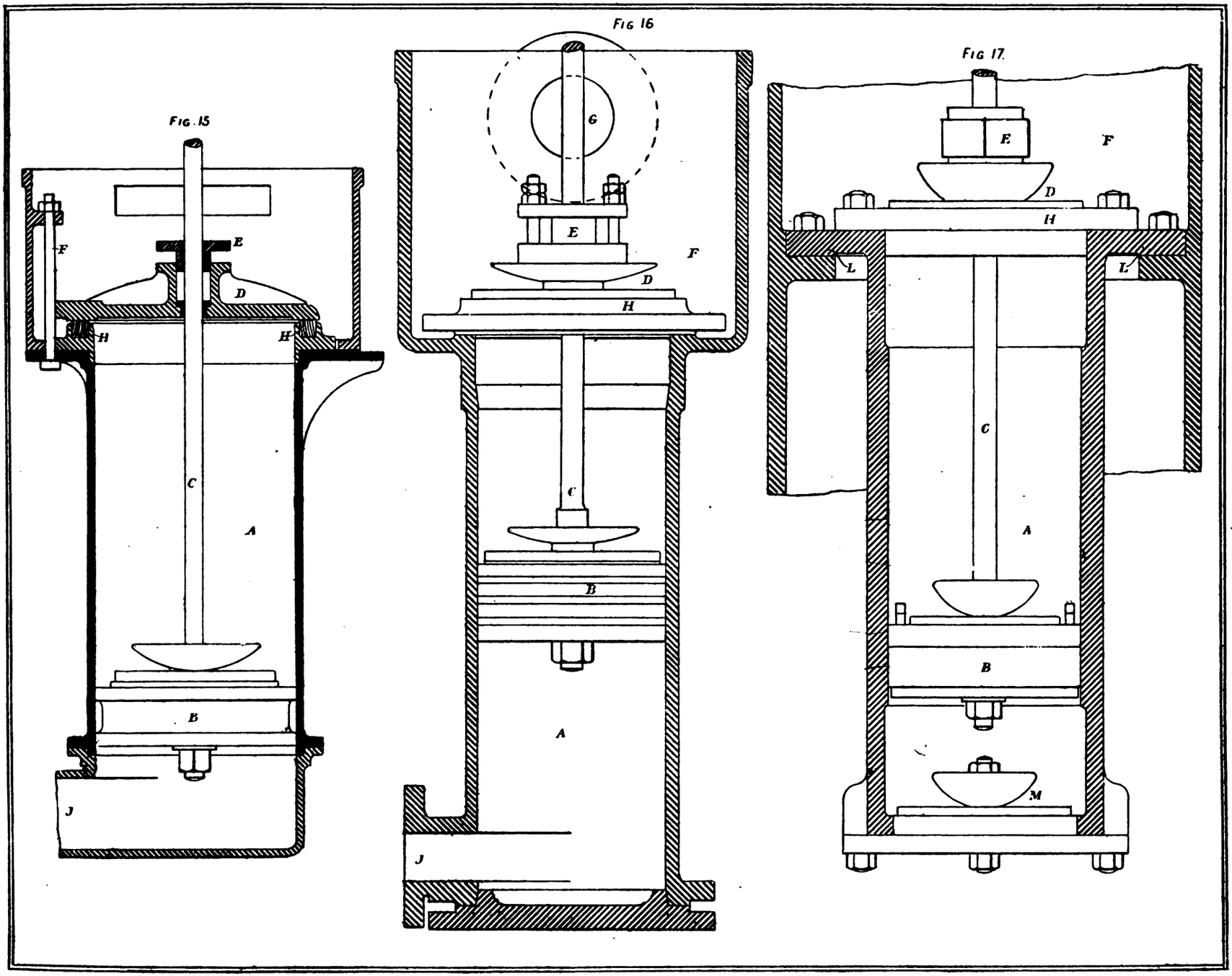


Plate VI

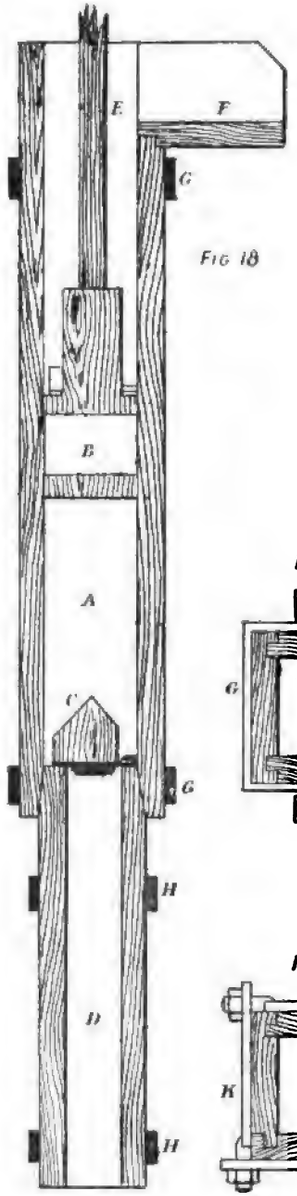


Fig 18

Fig.19

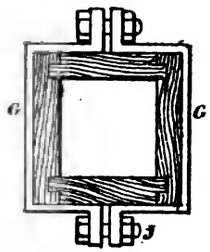
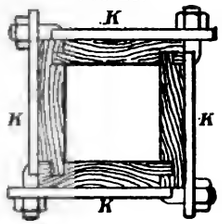


Fig 20.



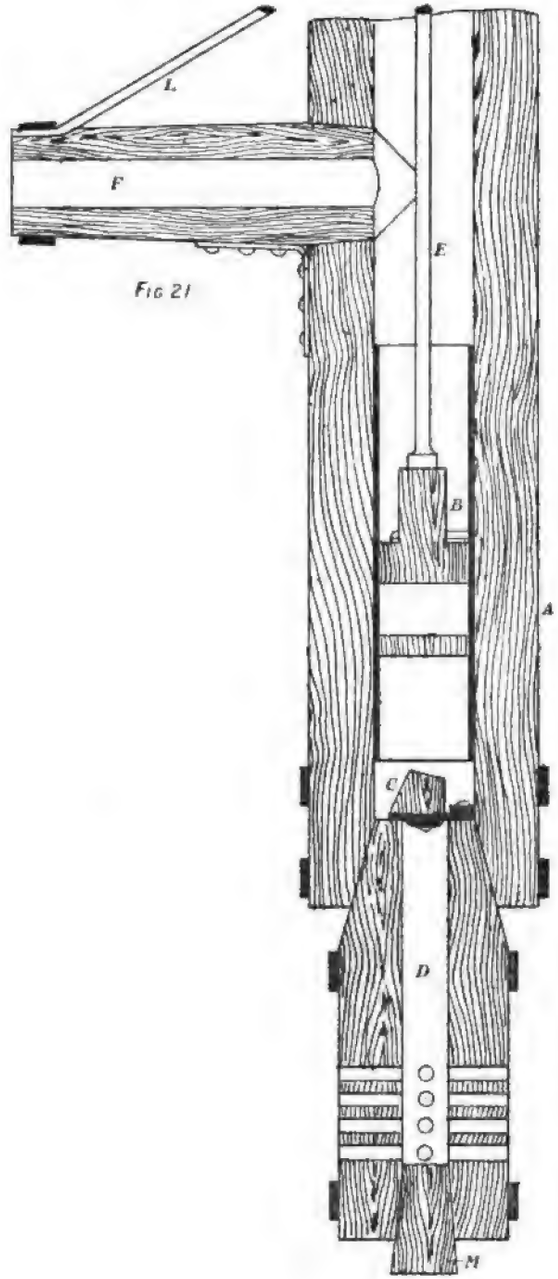


Fig 21

Fig 22

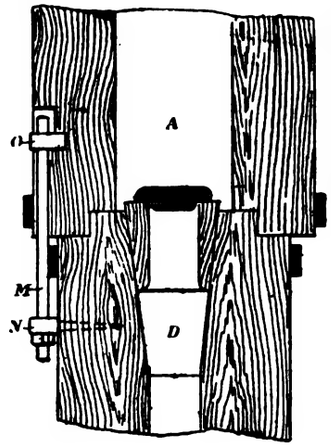


Fig.23

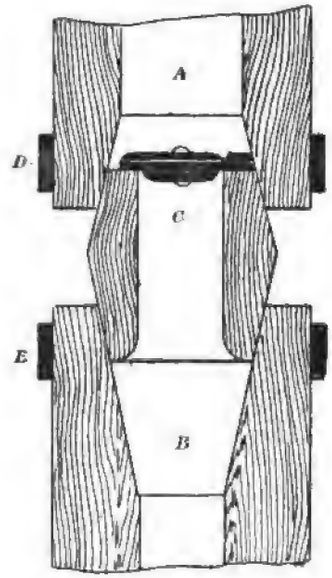


Plate VII.

FIG. 24

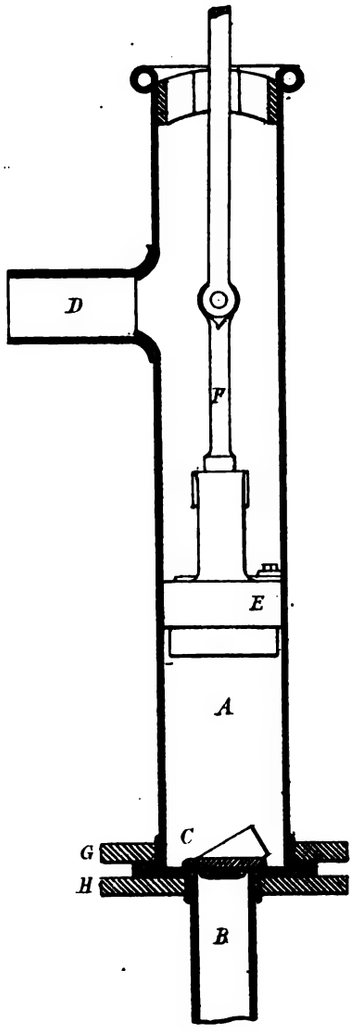


FIG 26

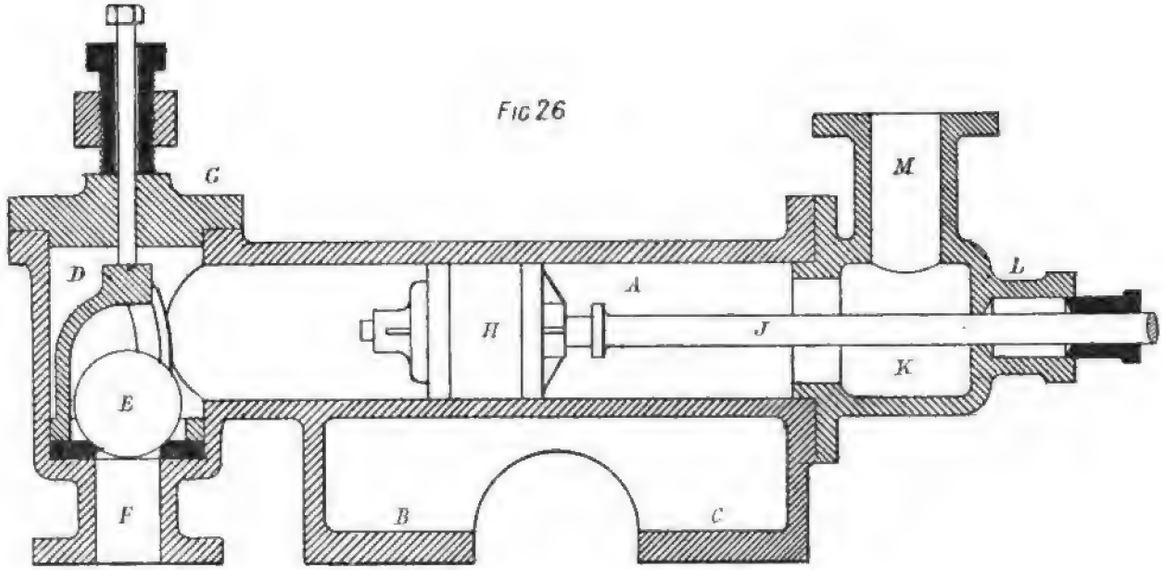
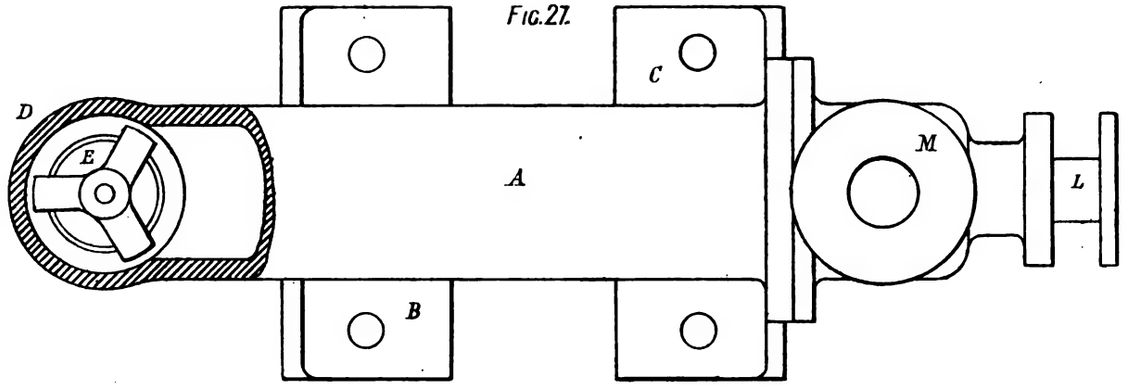


FIG. 27.



Pla Le VIII.

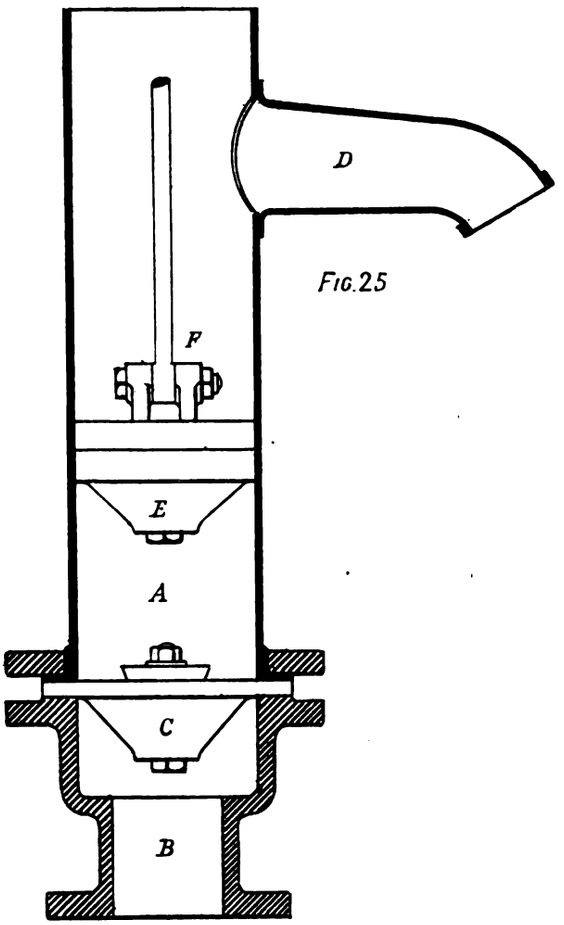


Fig. 25

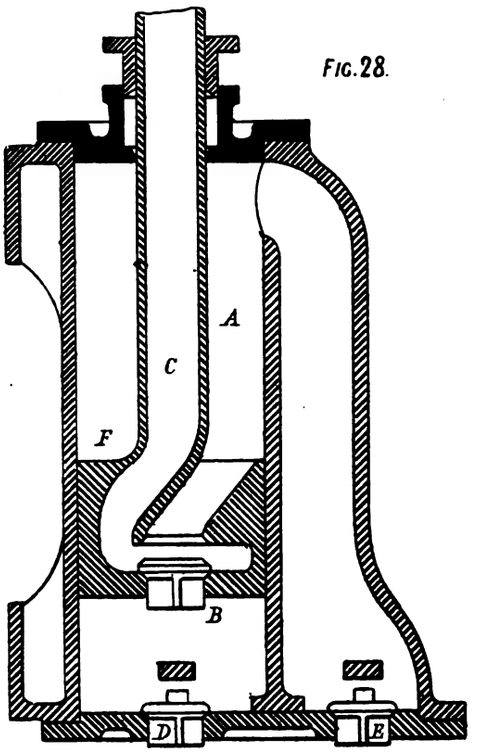


Fig. 28.

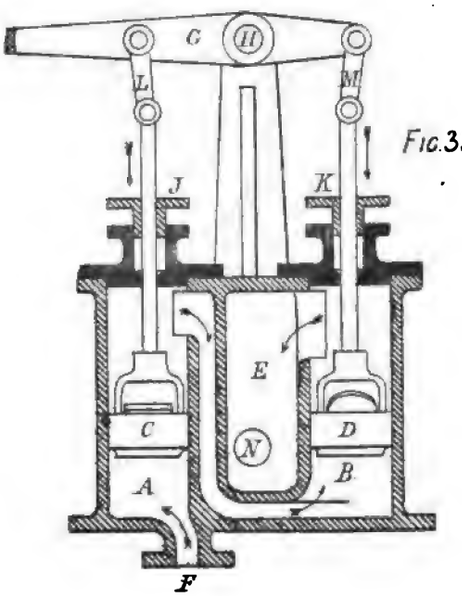


Fig. 33.

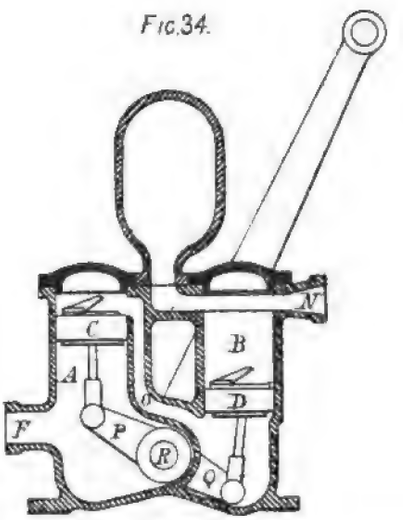


Fig. 34.

Fig. 29.

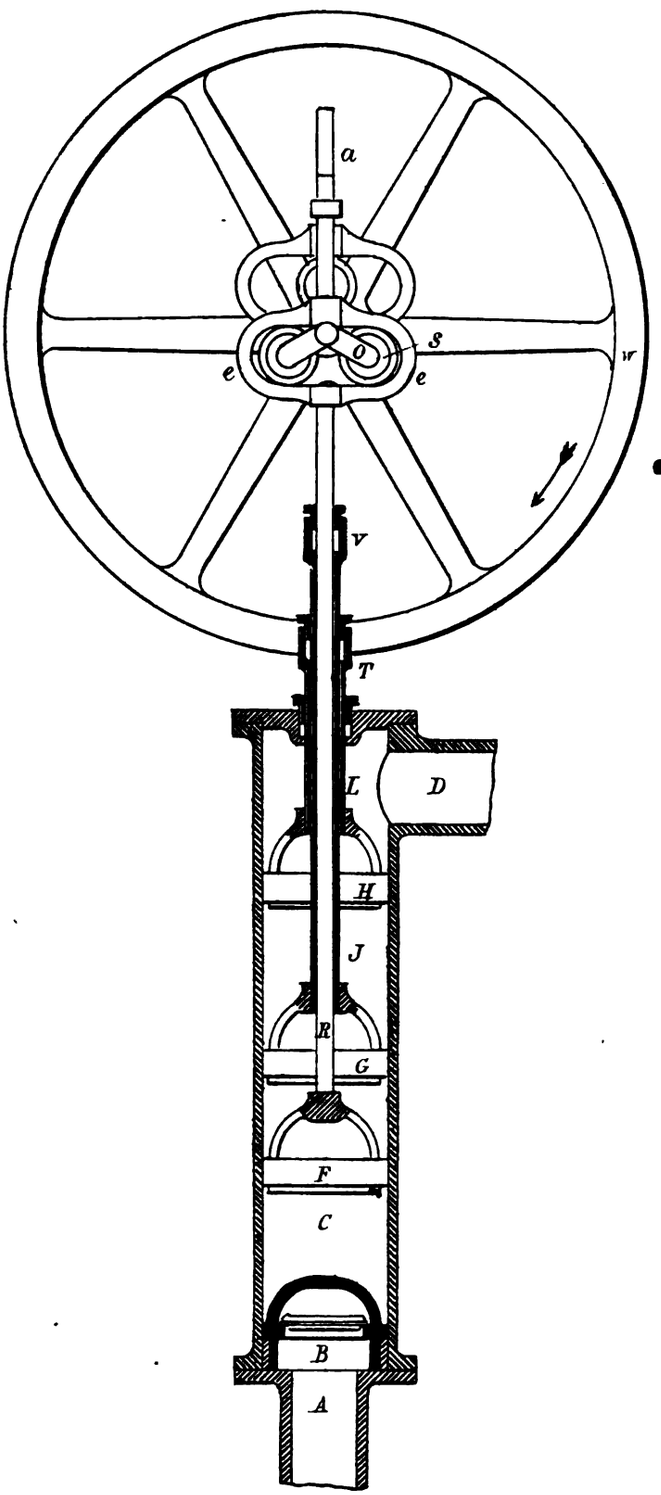


Fig. 30.

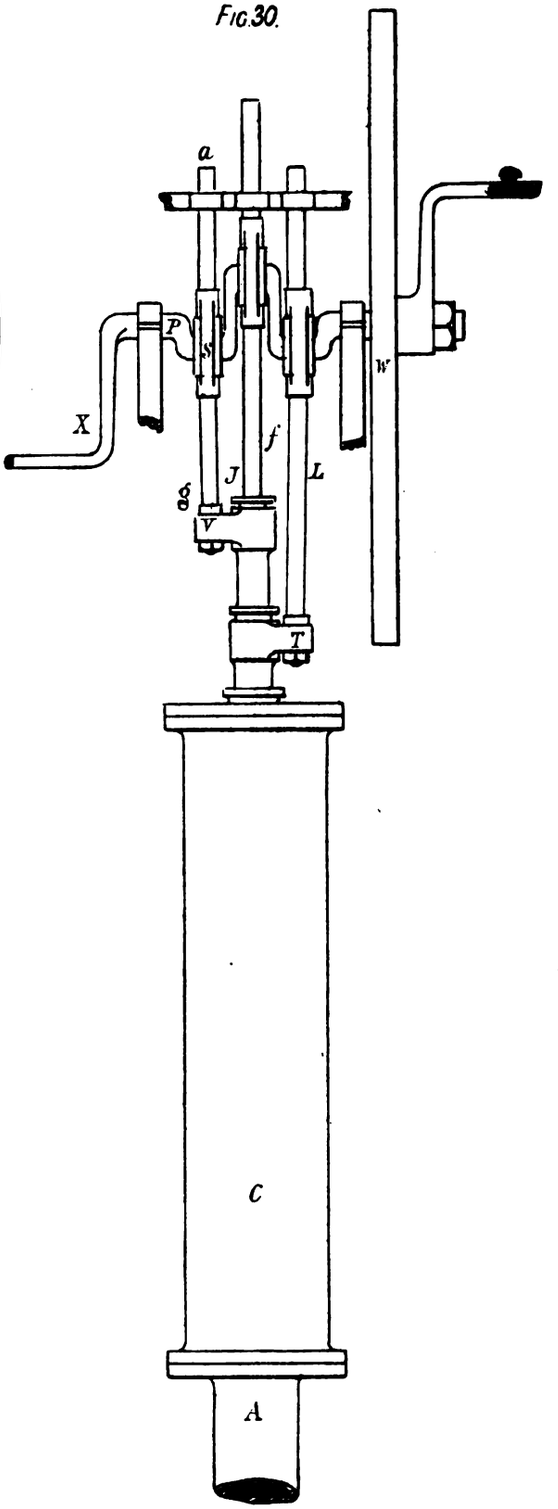


Fig. 31.

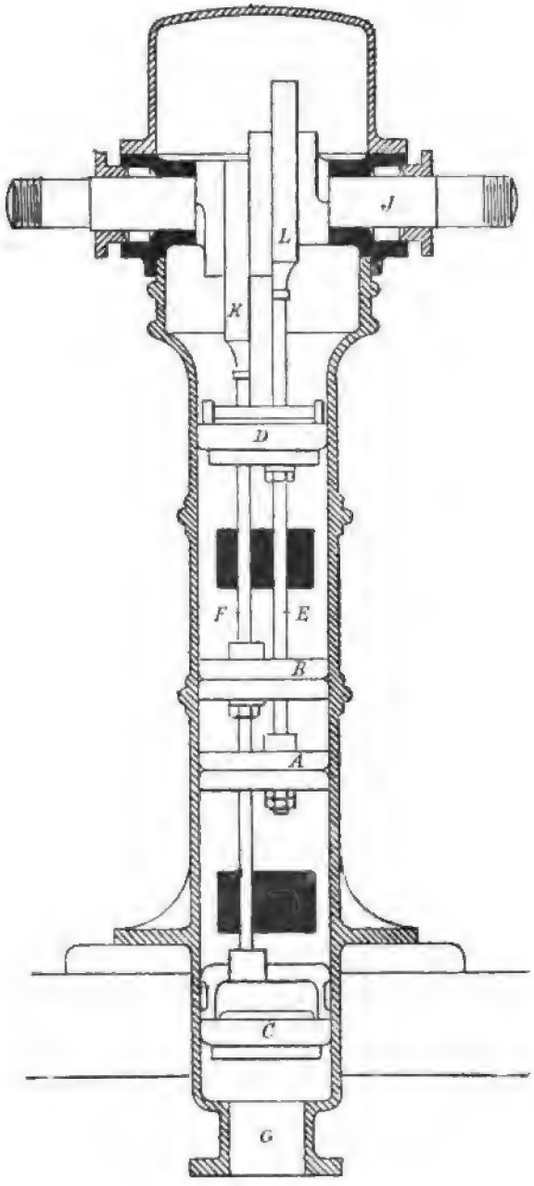


Fig. 32

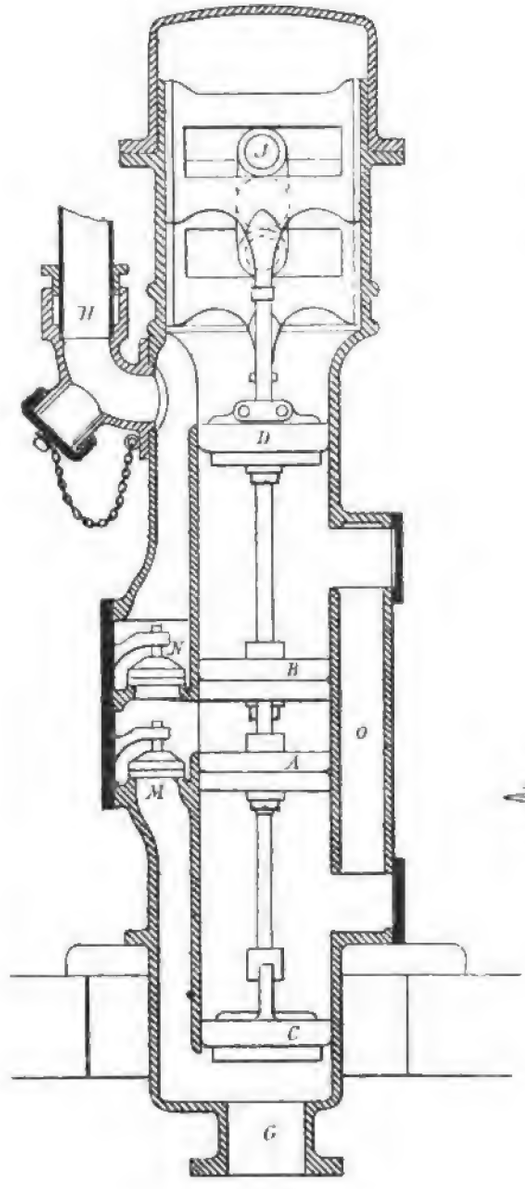


Fig 37

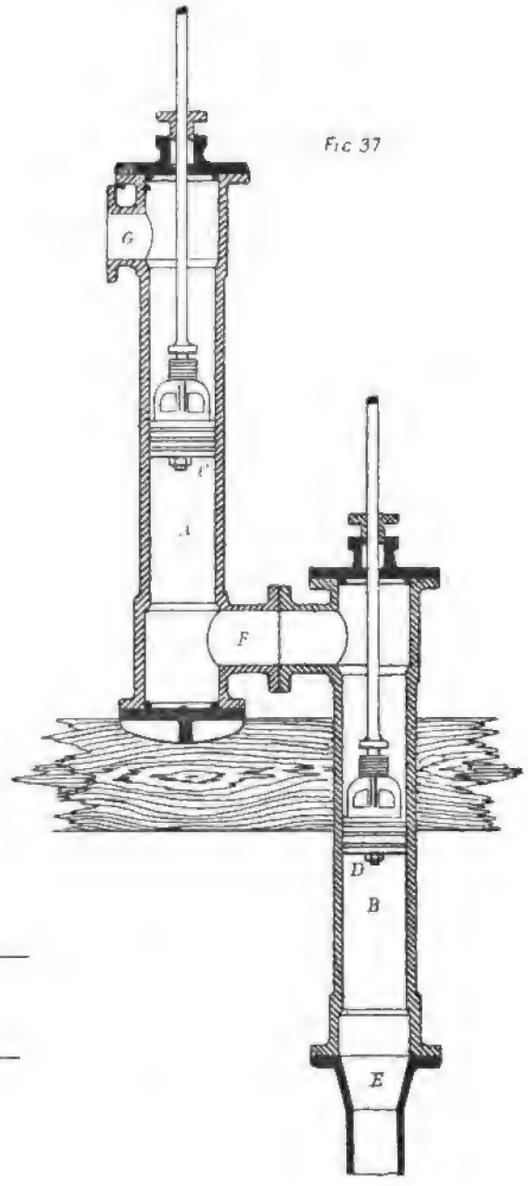


Plate XI.

Fig. 35

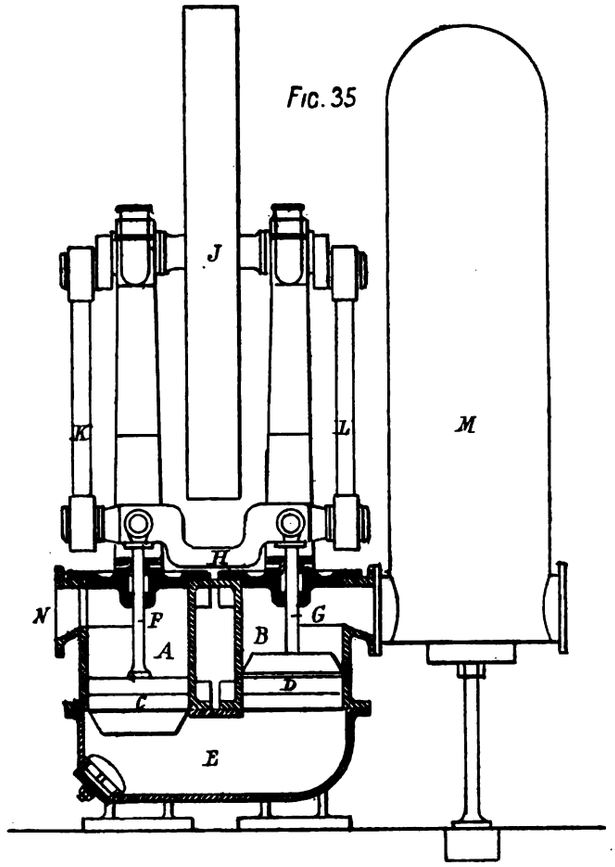


Fig. 36.

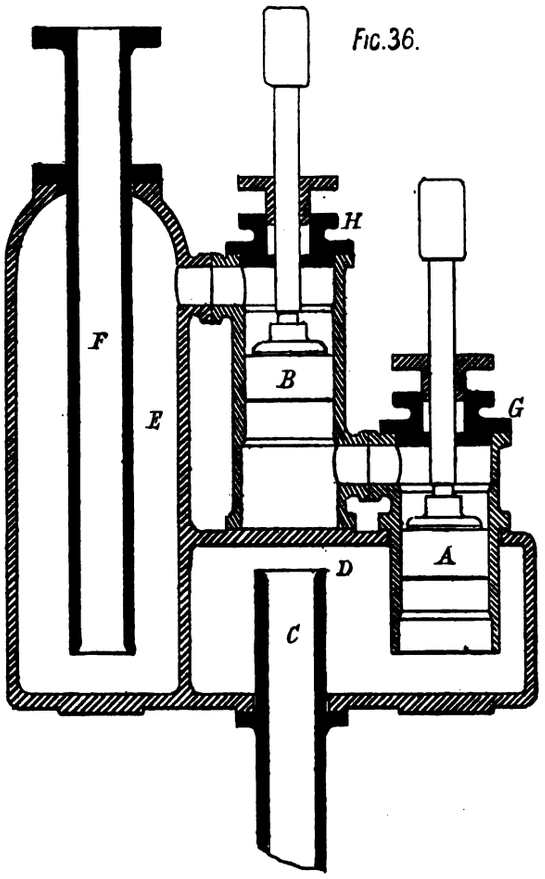


Fig. 39.

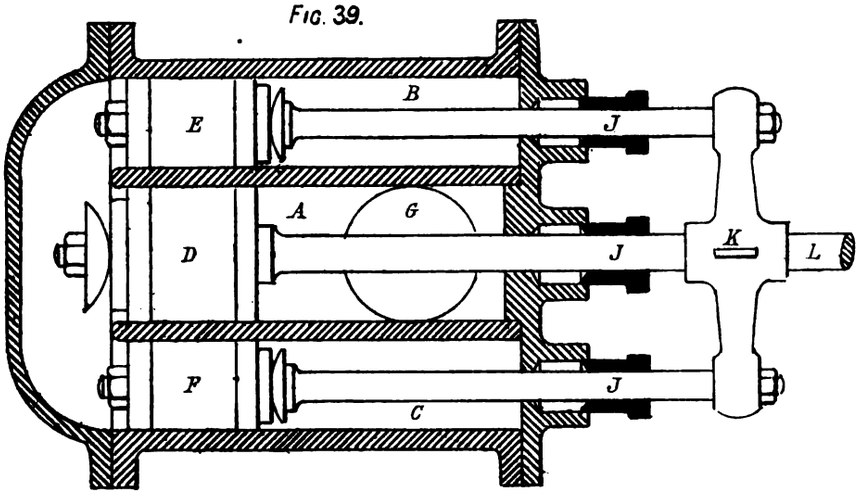
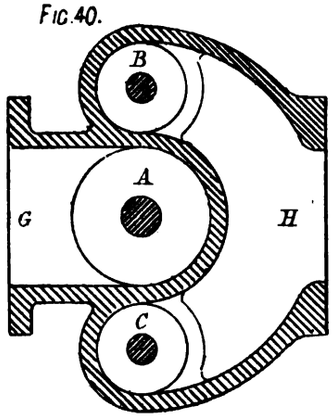


Fig. 40.



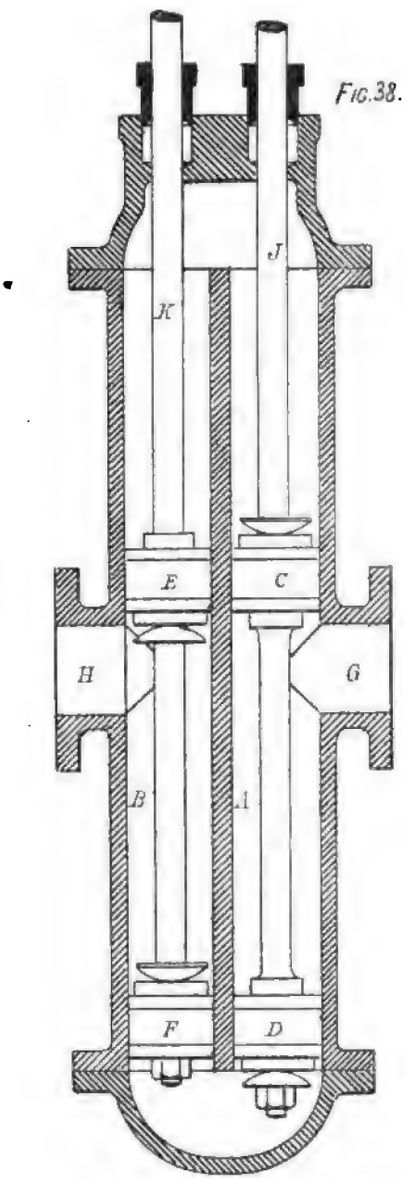


Fig. 38.

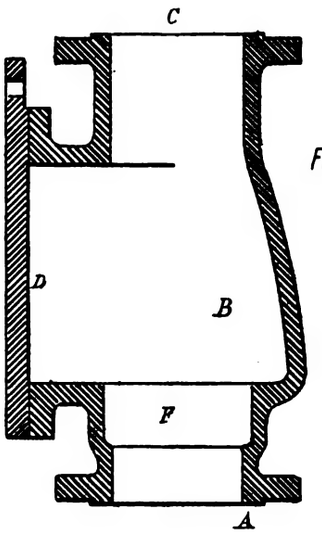


Fig. 42.

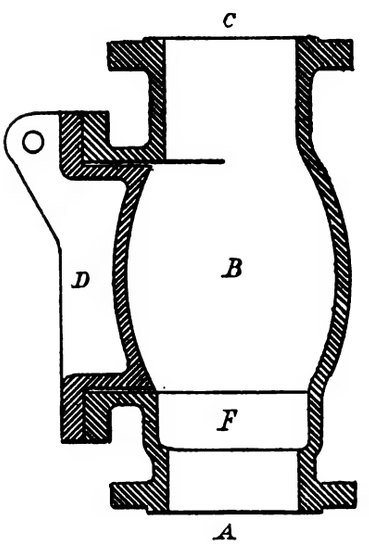


Fig. 43.

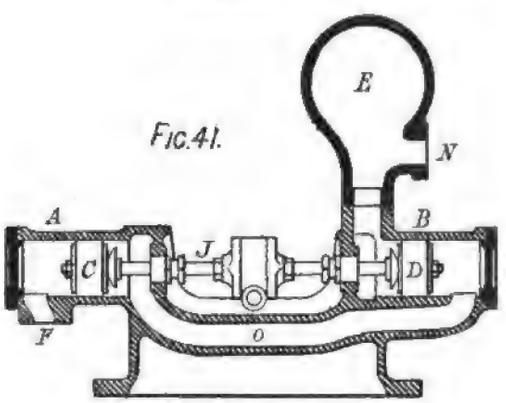


Fig. 41.

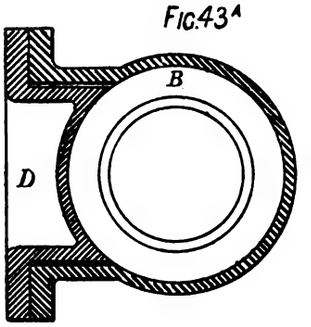


Fig. 43A

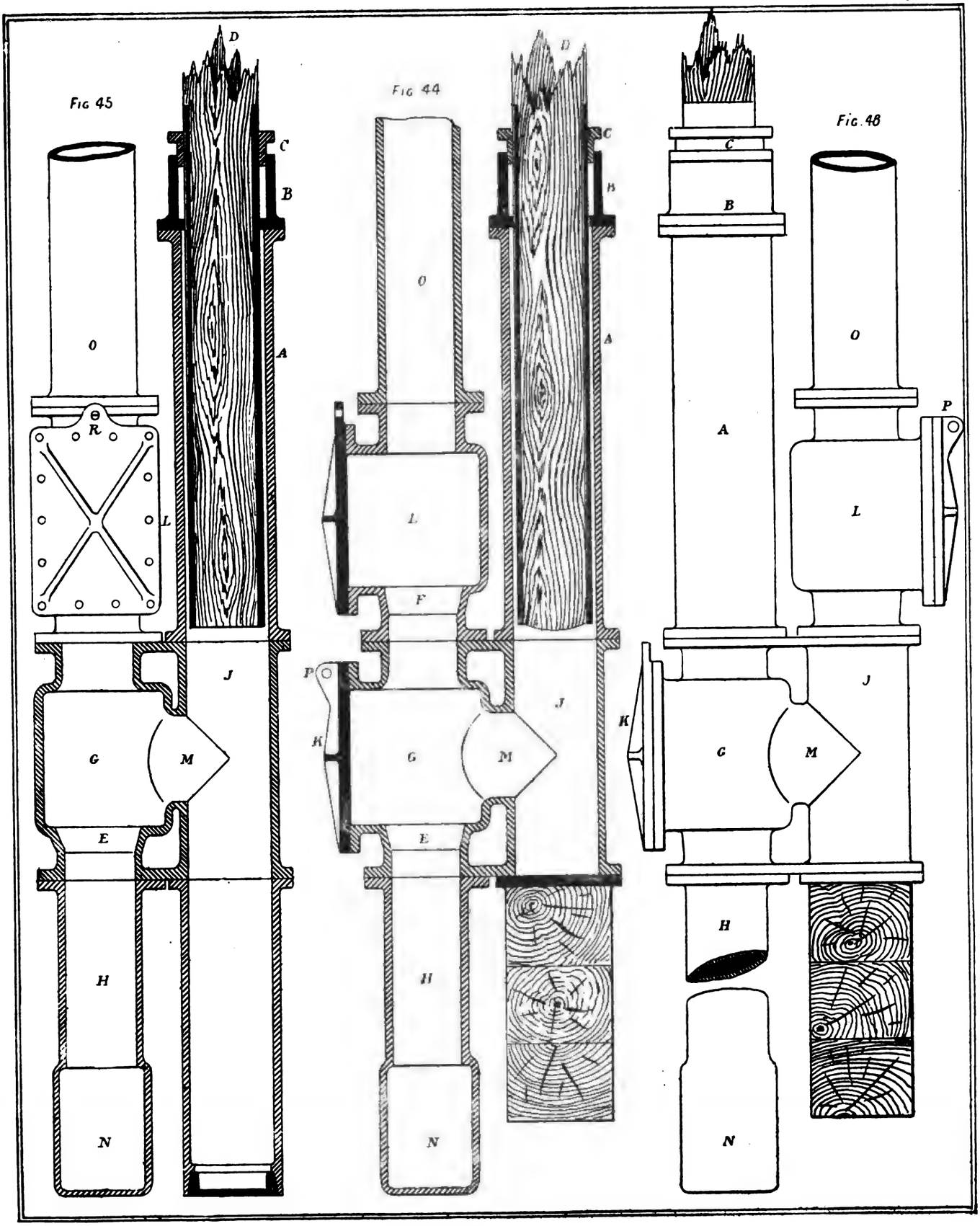


Fig 45
D
C
B
A
O
R
L
J
G
M
E
H
N
Fig 44
D
C
B
A
O
L
F
P
K
J
G
M
E
H
N
Fig. 48
C
B
A
O
P
L
J
K
G
M
H
N

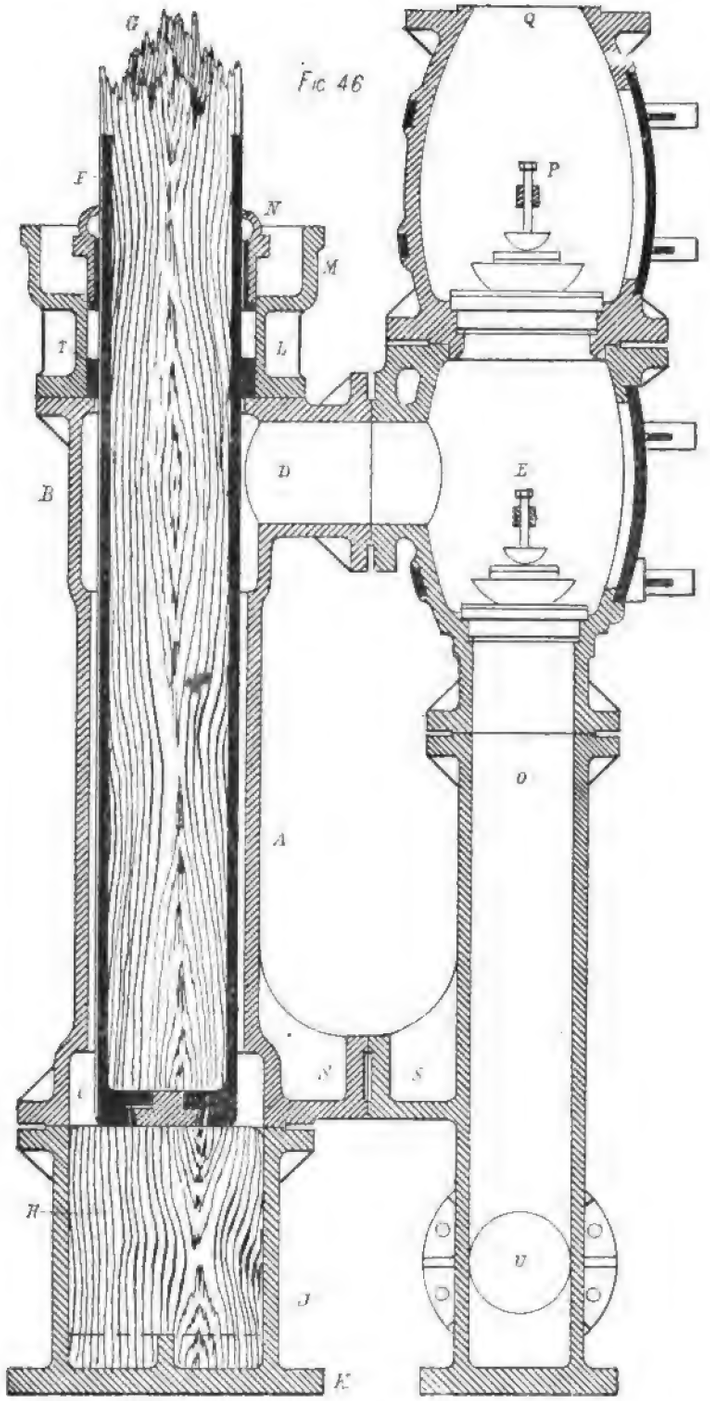


Fig. 46

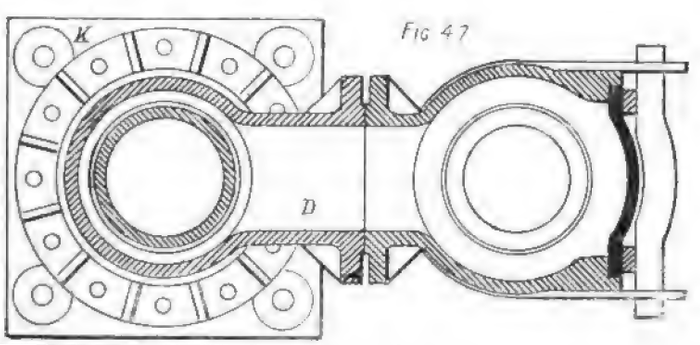


Fig. 47

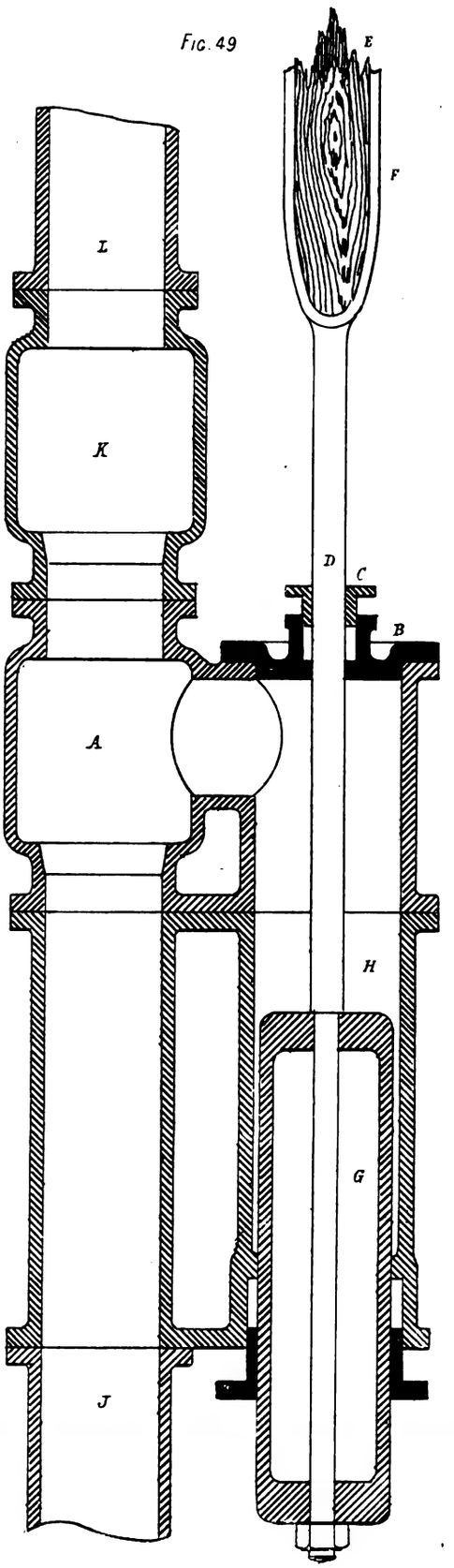


Fig. 49

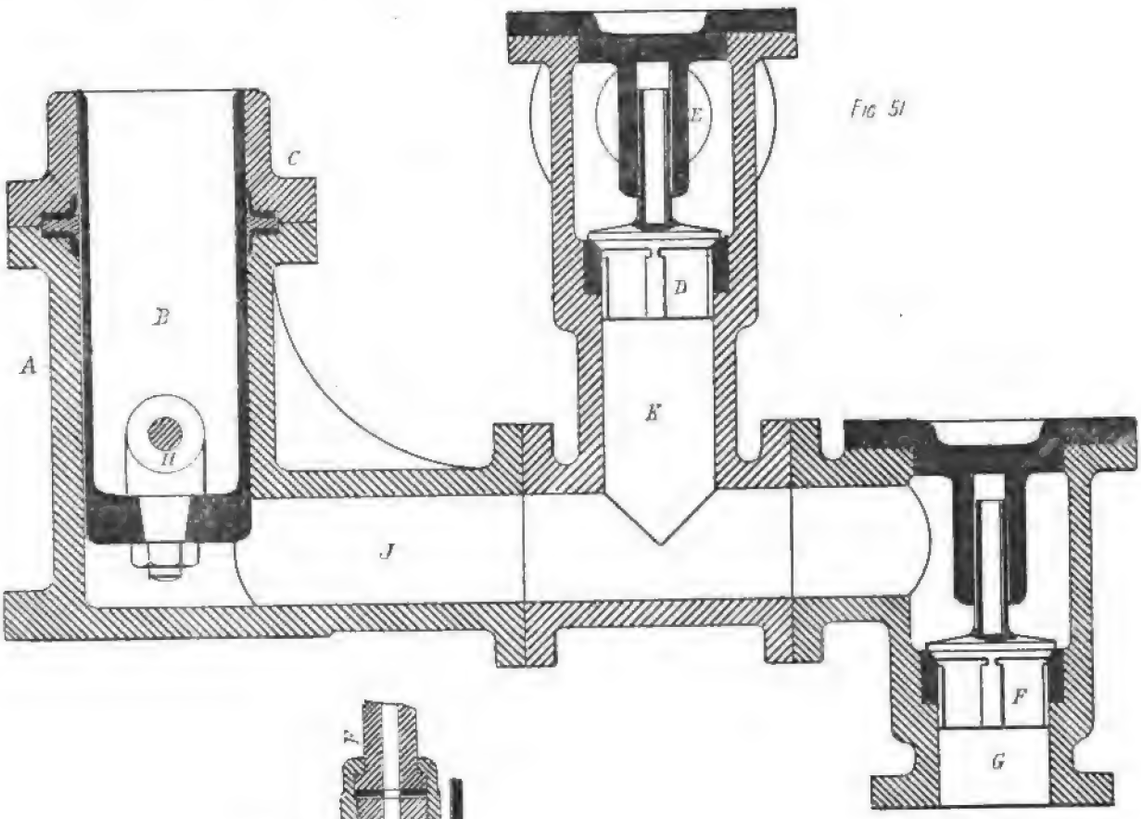


Fig 51

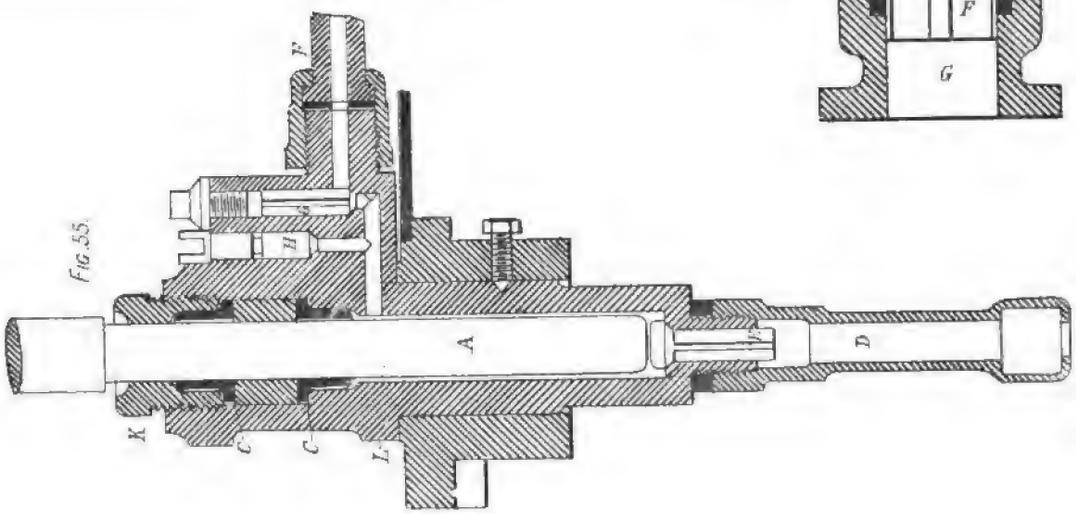


Fig. 55.

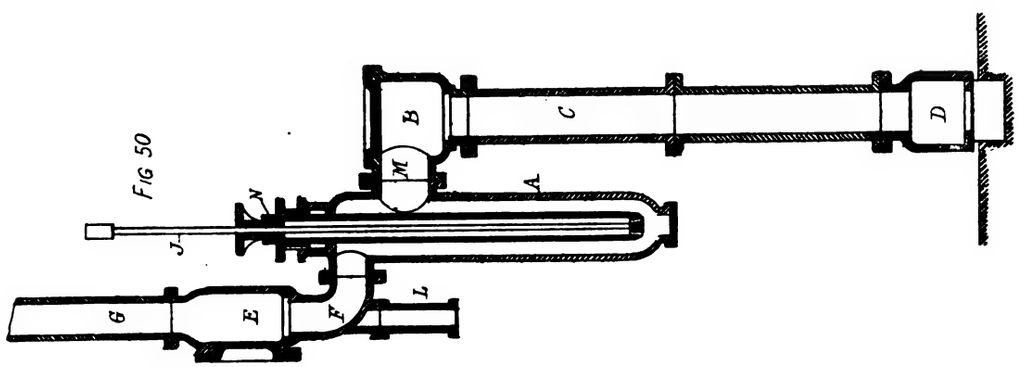


Fig 50

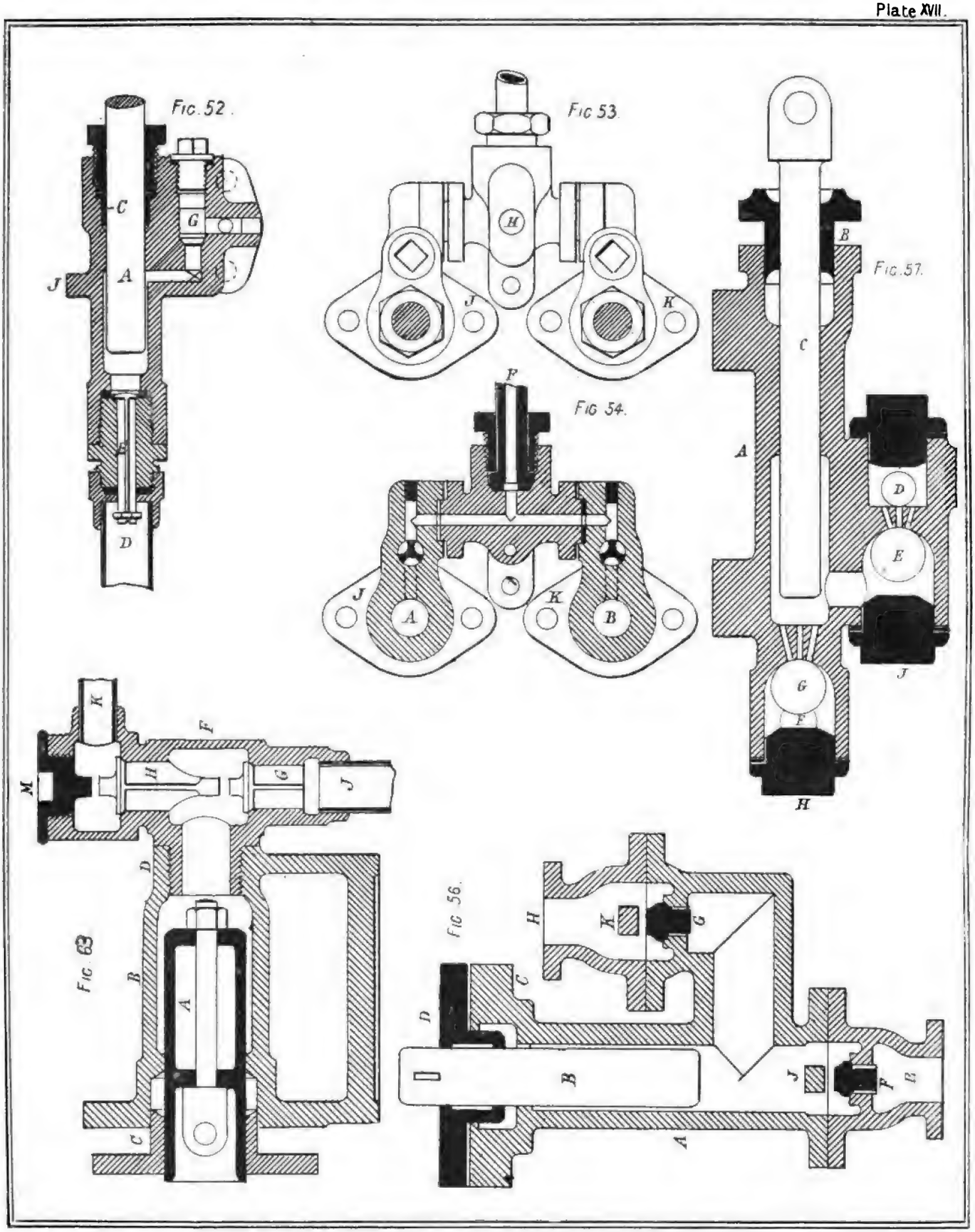


Fig. 52.
C
G
J
A
B
D
Fig 53.
H
J
K
F
Fig 54.
J
A
K
B
Fig. 57.
B
C
A
D
E
J
G
F
H
K
F
M
H
G
J
D
B
A
C
Fig 63
Fig 56.
H
K
G
C
D
B
J
F
E
A

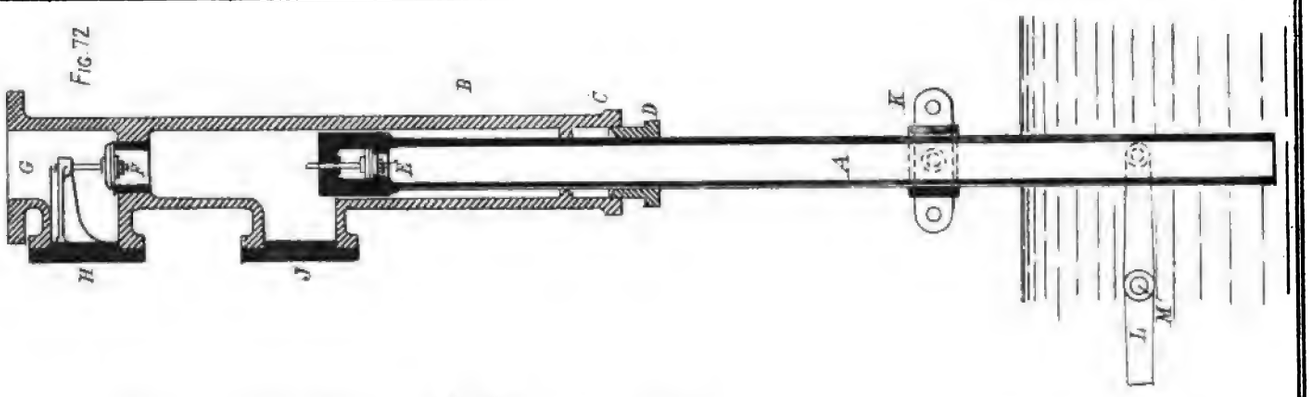


Fig. 72.
B
C
D
K
G
A
H
J
L
M

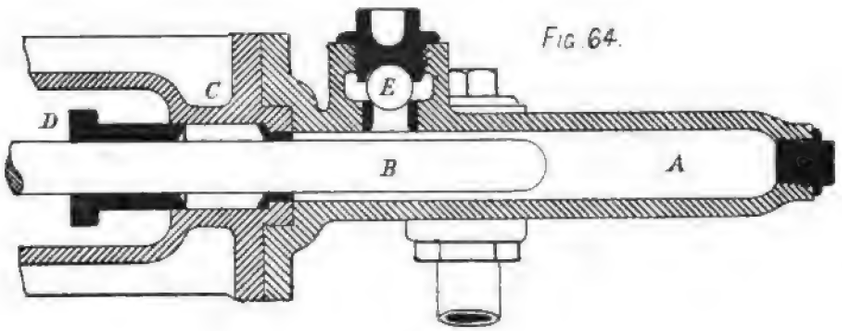


Fig. 64.
C
E
D
B
A

Fig. 65.
G
F

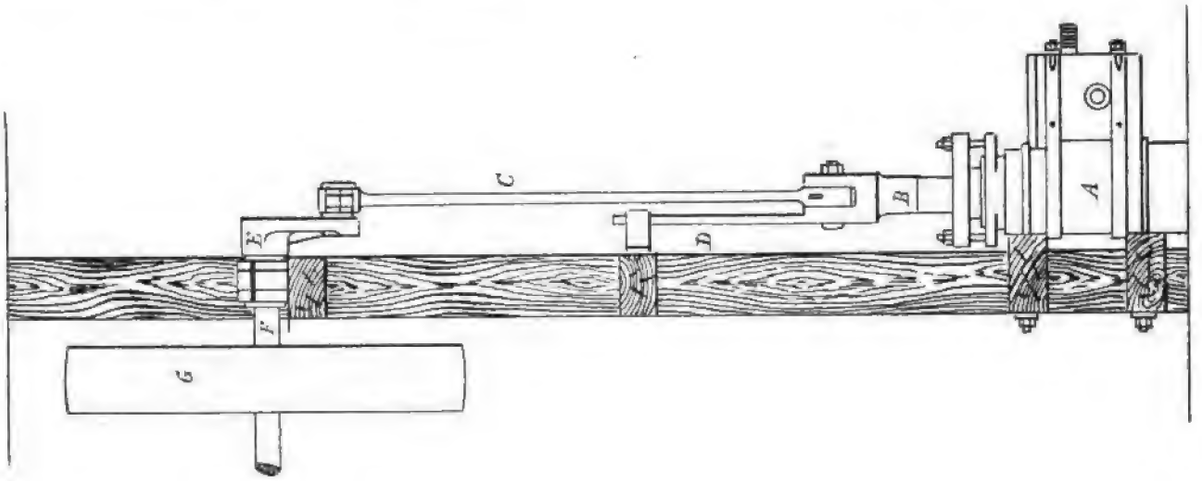


Fig. 59.
C
B
A
D
E
F
G

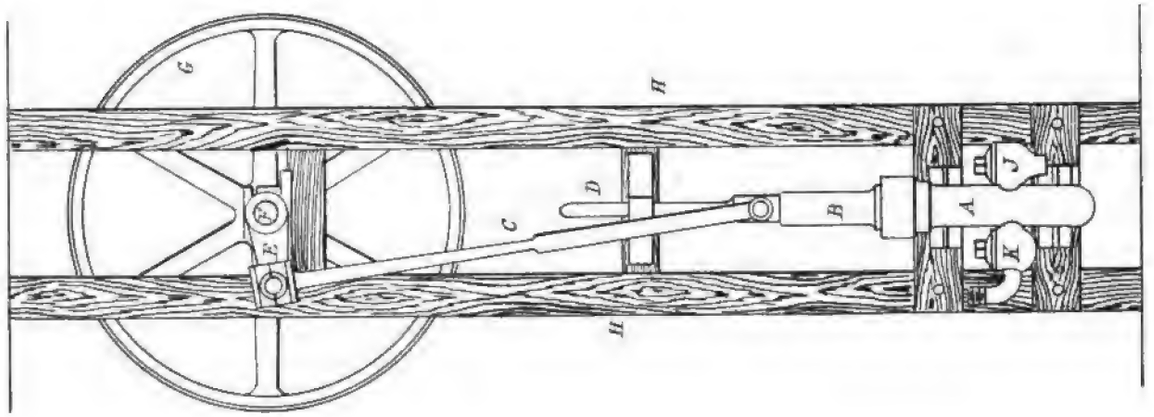


Fig. 58.
G
H
D
C
B
A
J
K
E
F
H

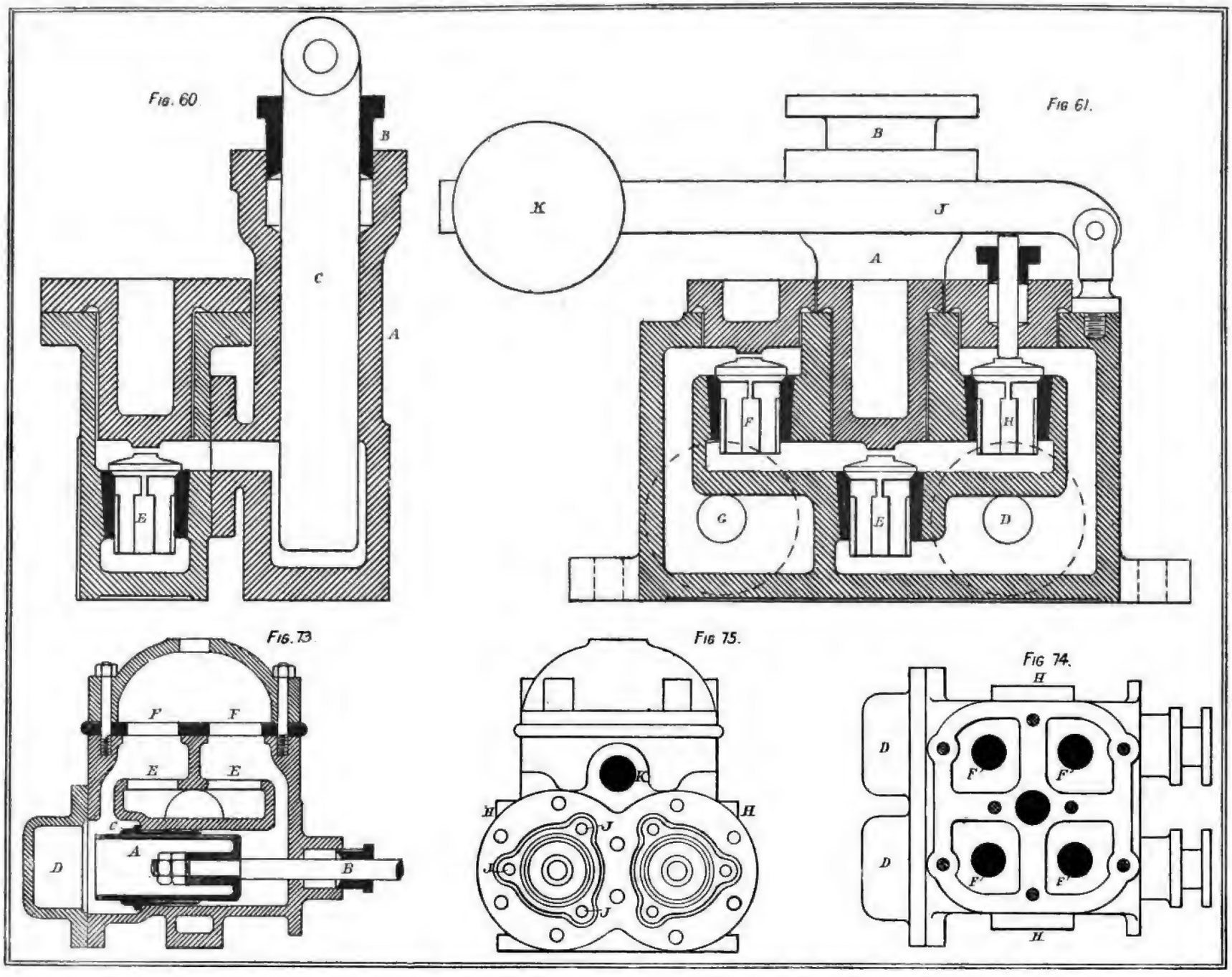


Fig. 60.
B
C
A
E
Fig 61.
B
K
J
A
F
H
G
E
D
Fig. 73.
F
F
E
E
C
A
D
B
Fig 75.
K
H
H
J
J
J
Fig 74.
H
D
D
F'
F'
F'
F'
H

Plate XIX

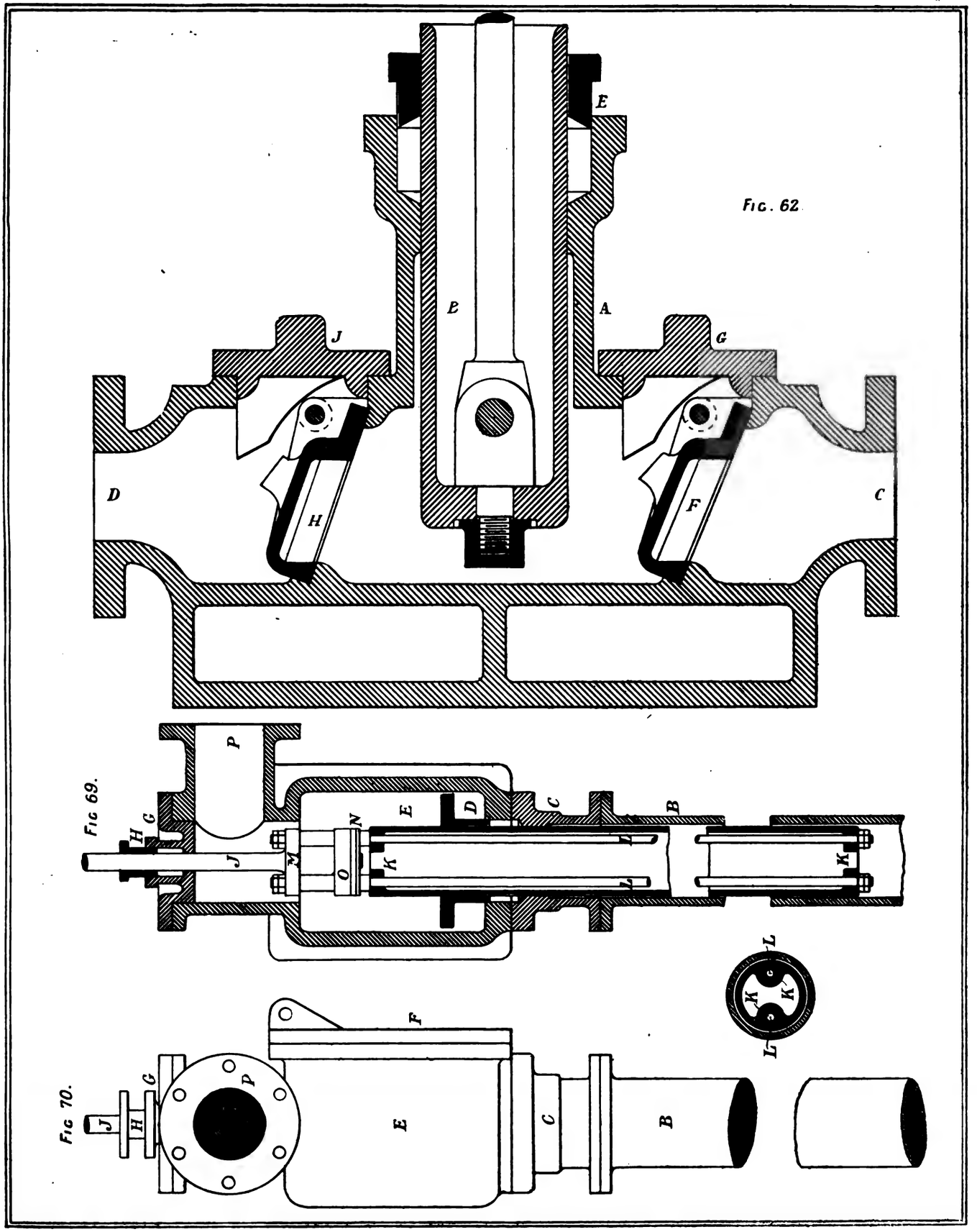


Fig. 62.

Fig 69.

Fig 70.

Fig. 79

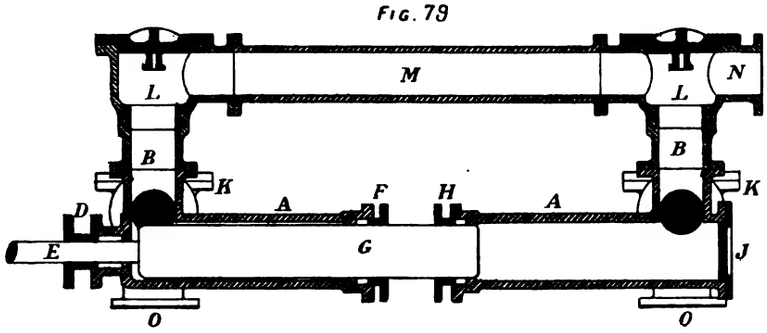


Fig. 80

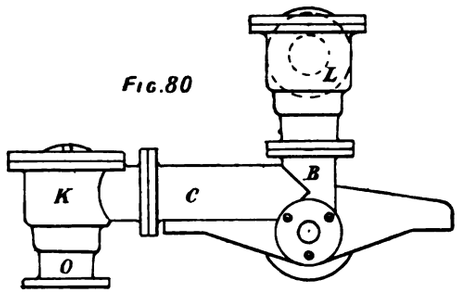


Fig. 68.

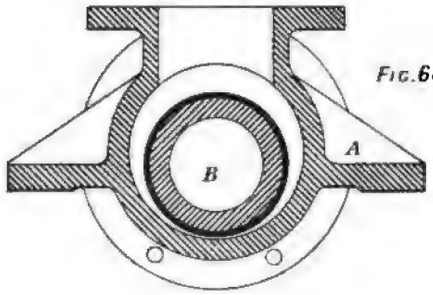


Fig. 66.

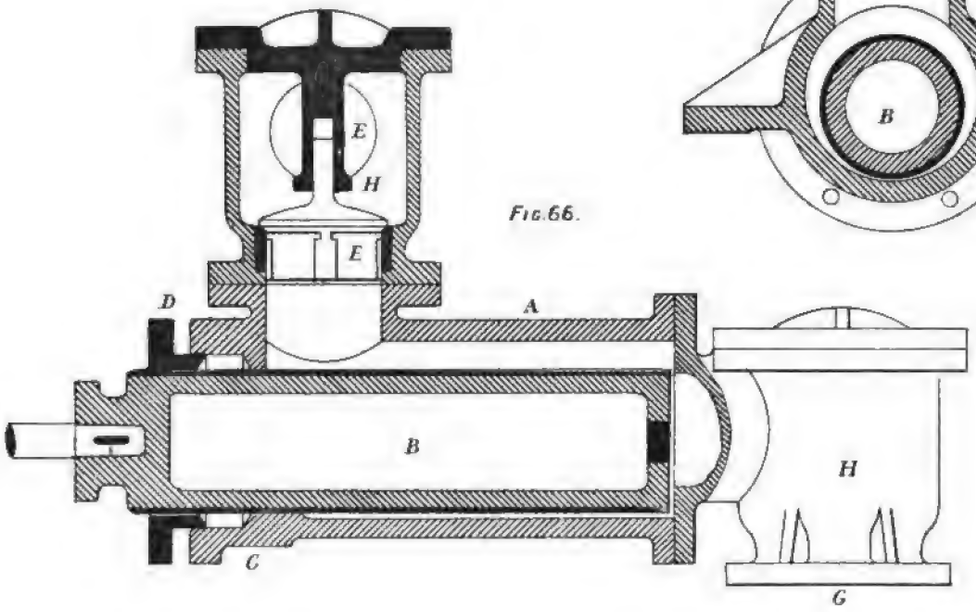
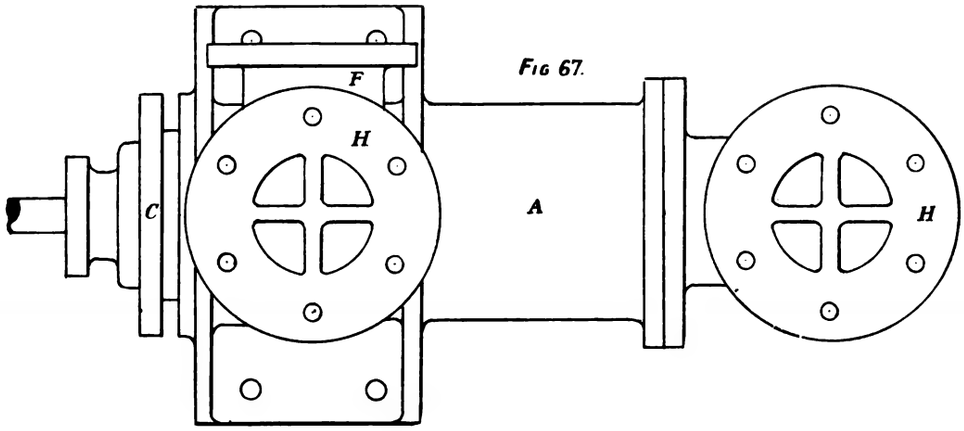


Fig 67.



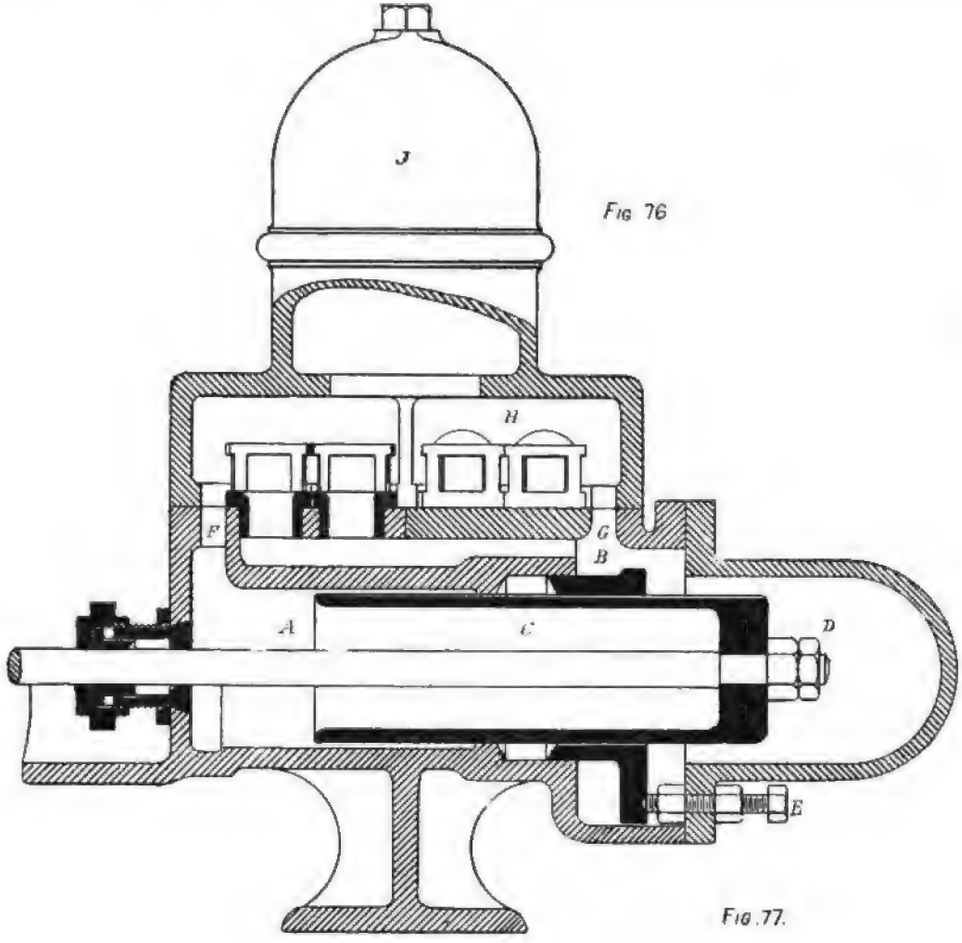


Fig 76

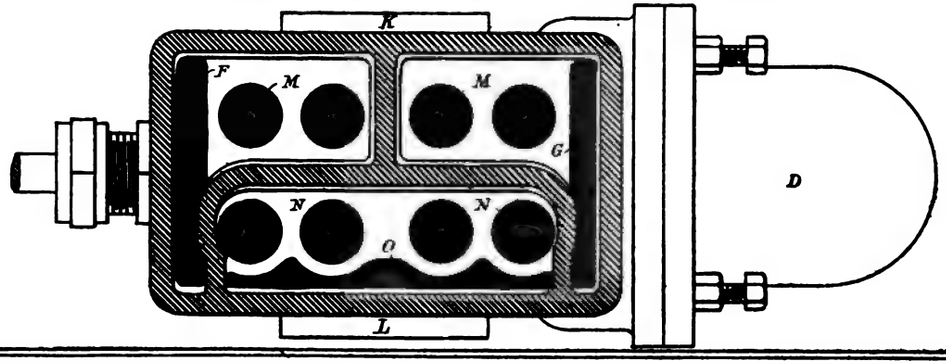


Fig. 77.

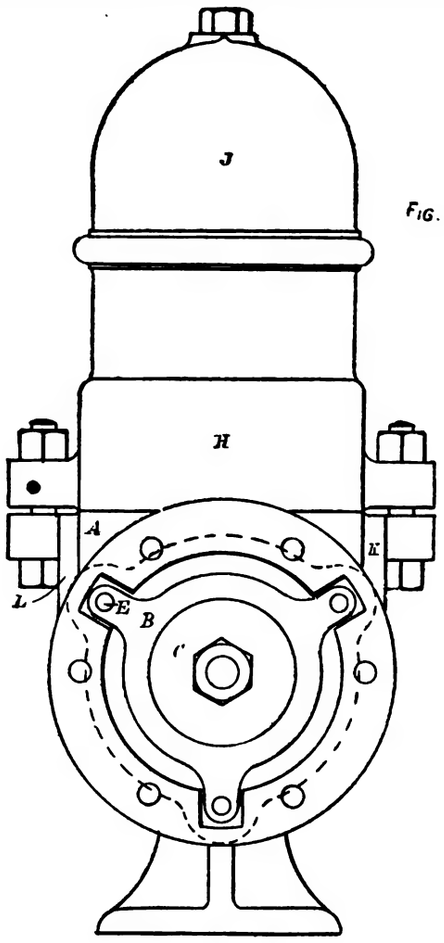
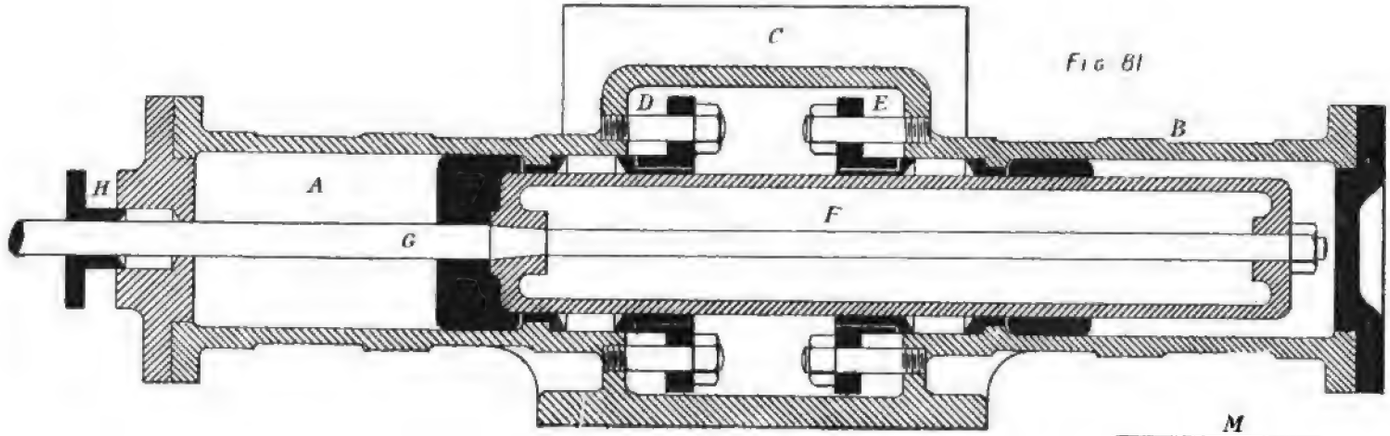


Fig. 78.

Plate XXII.

Fig 81



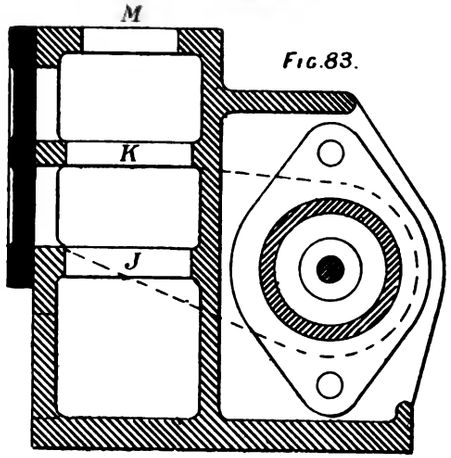


Fig.83.

Fig 82

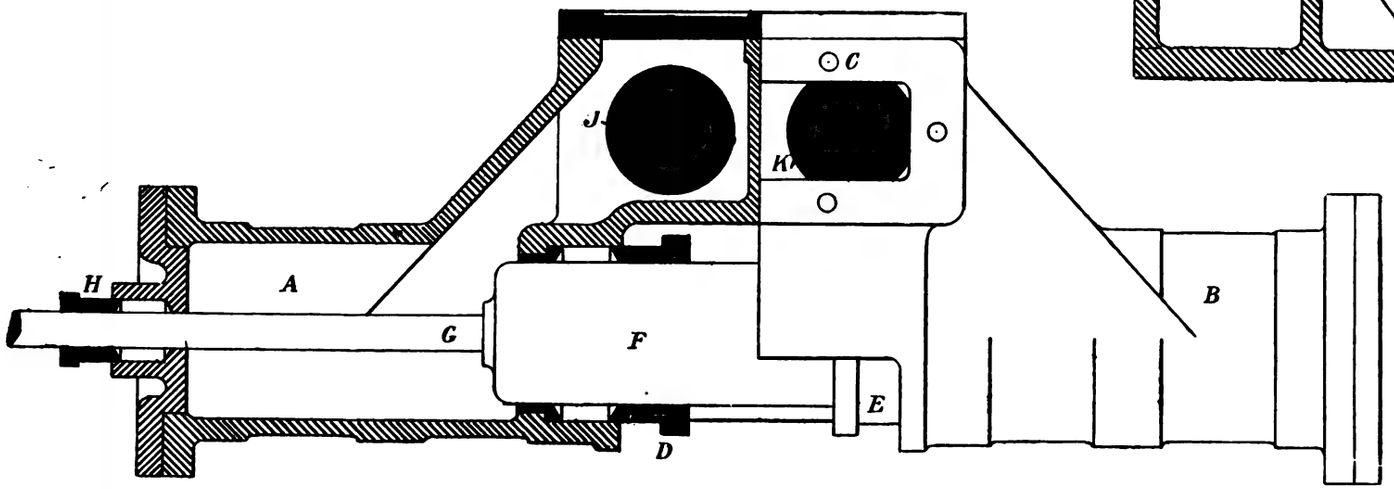


Plate XXIII.

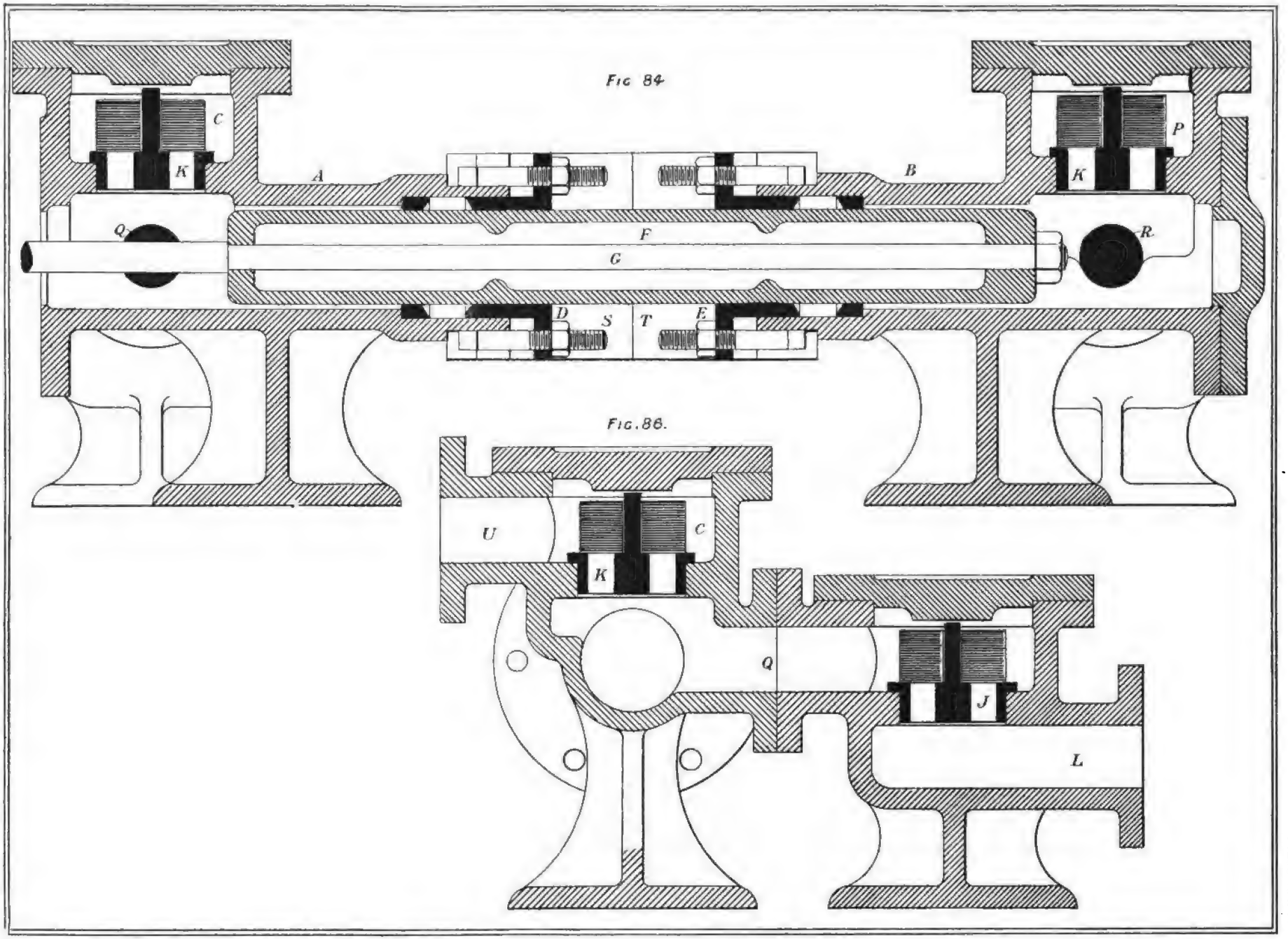


Plate XXIV.

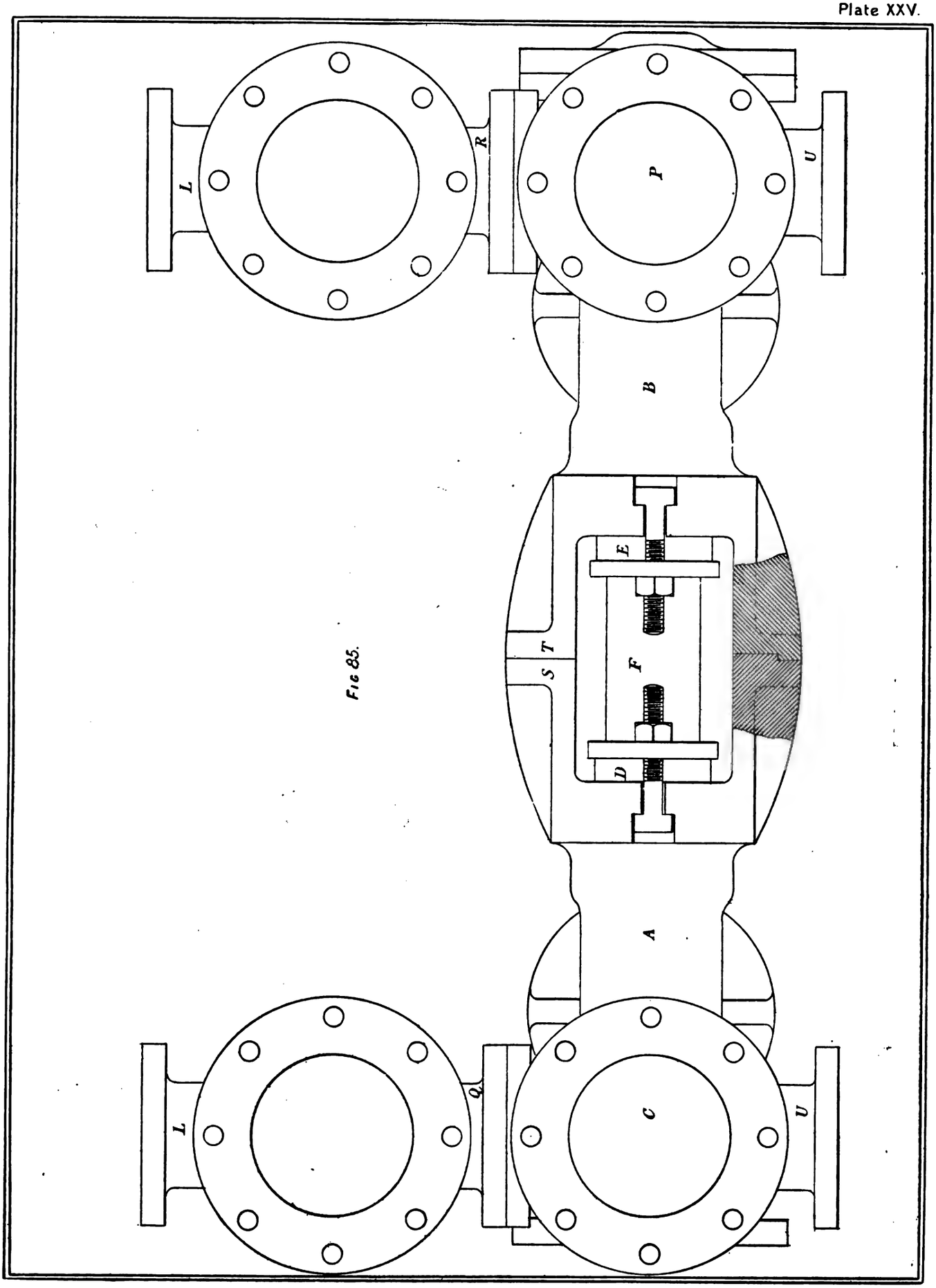


Fig 85.

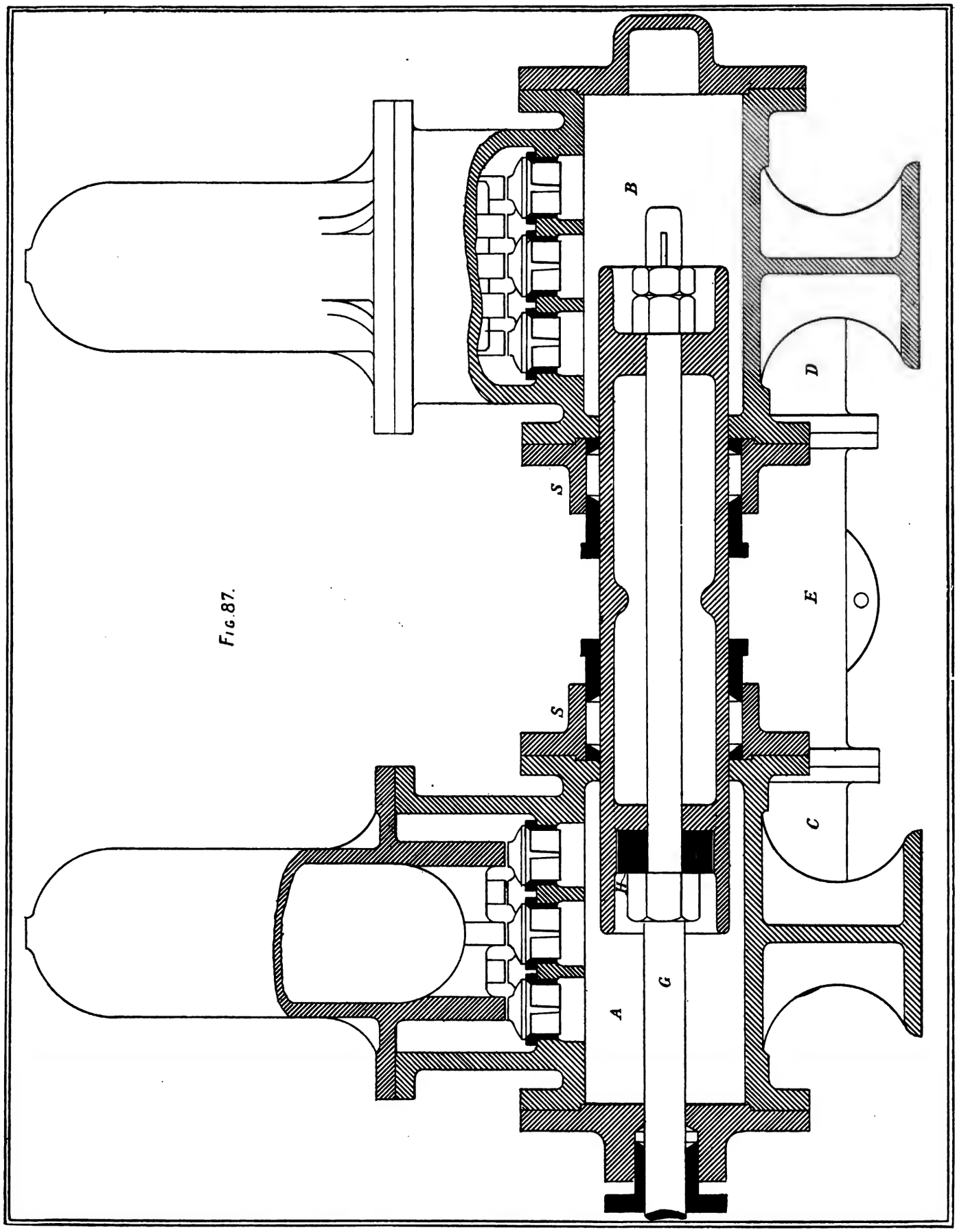


FIG. 87.

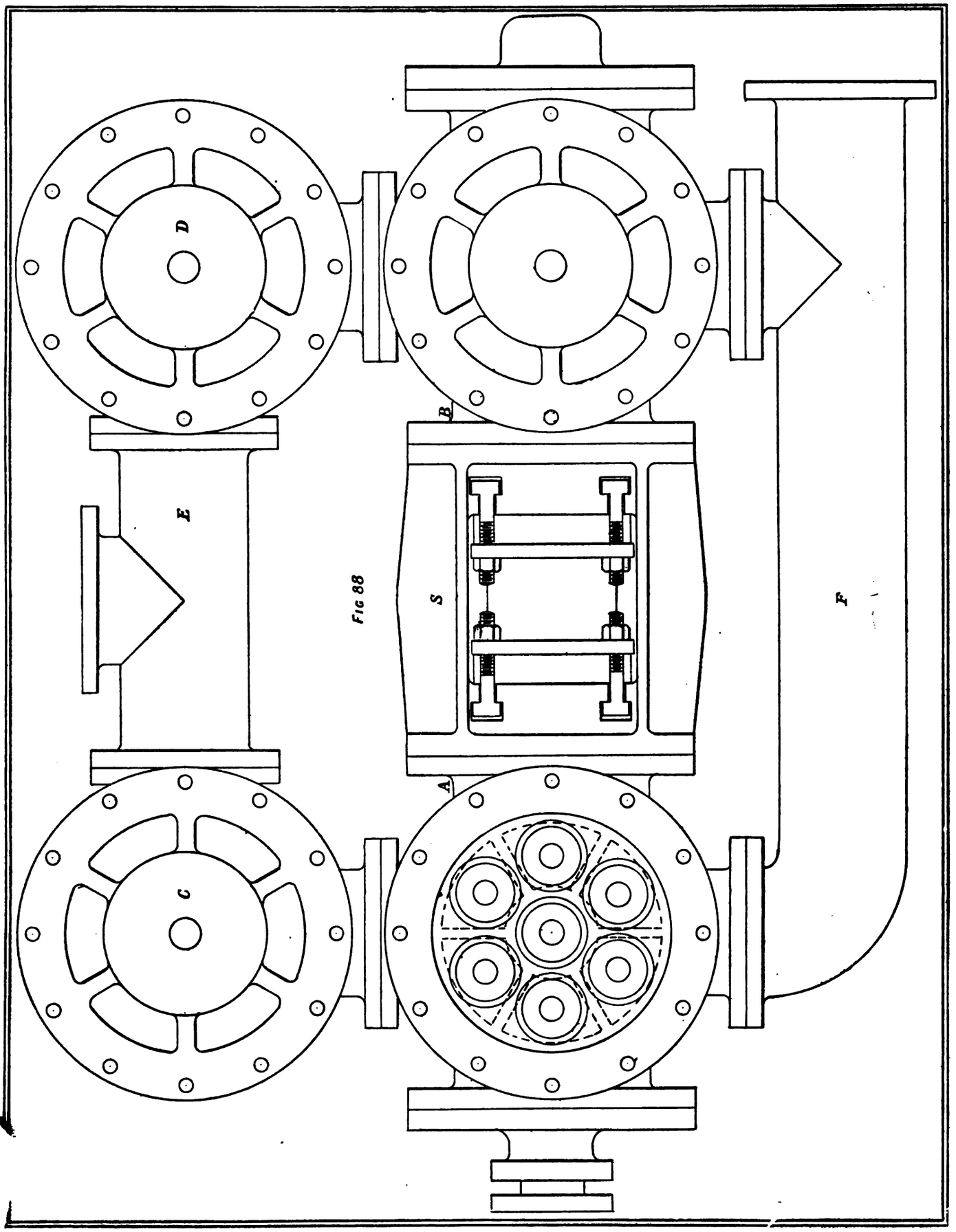


FIG 88

Fig. 90.

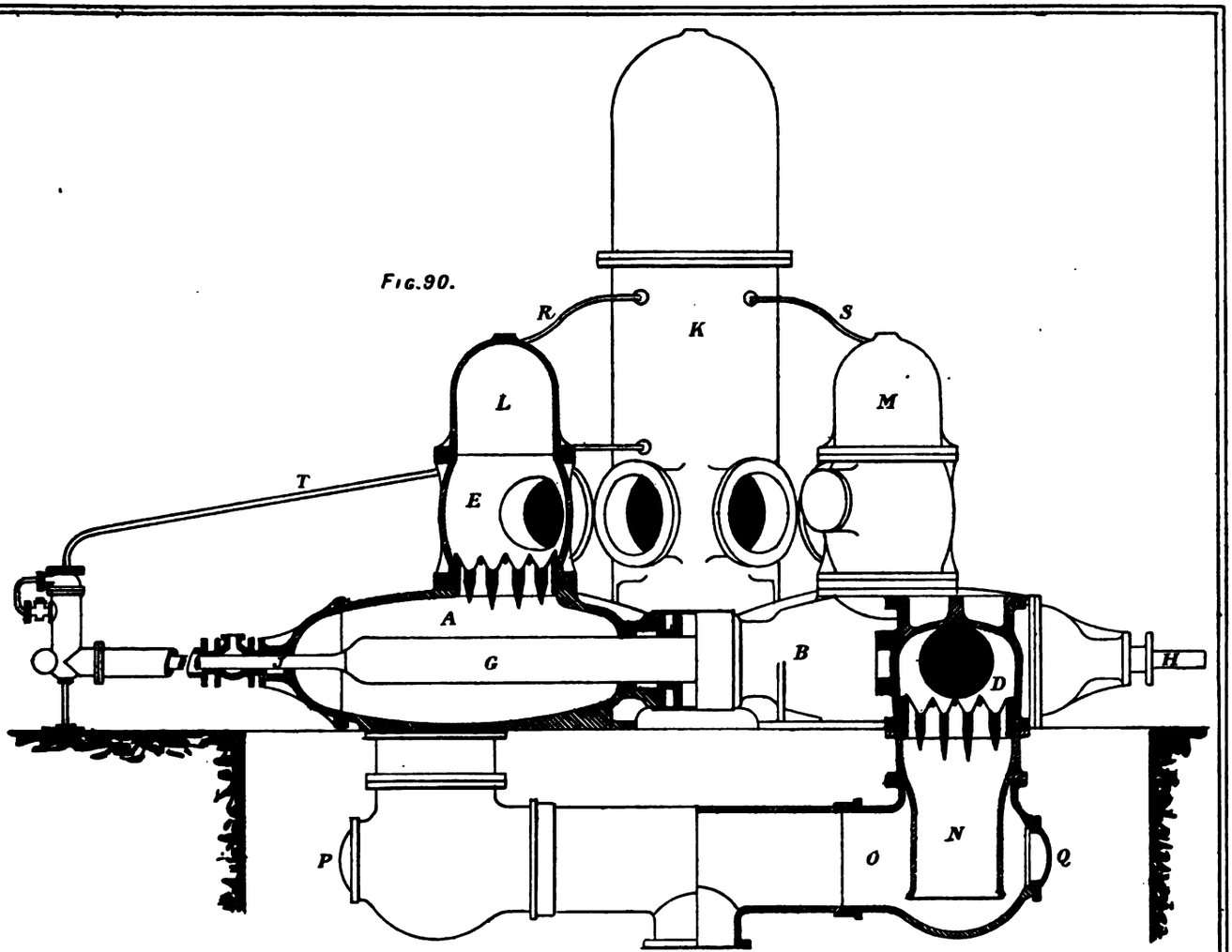
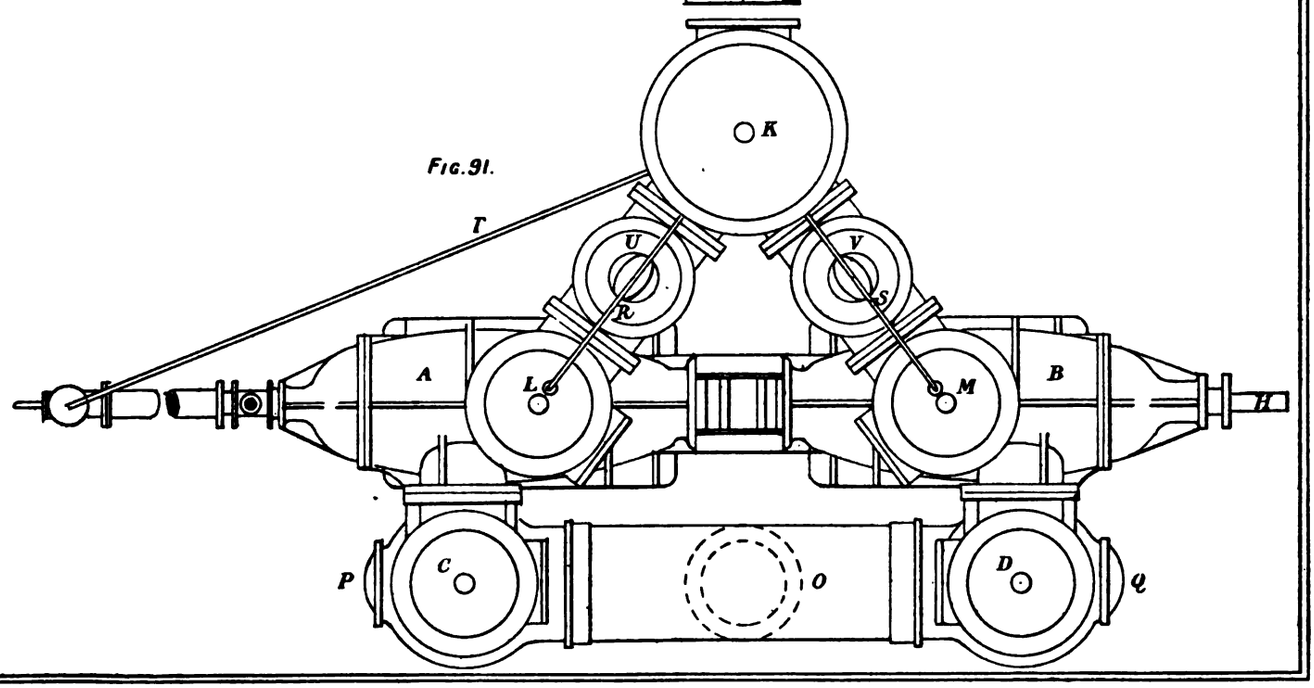


Fig. 91.



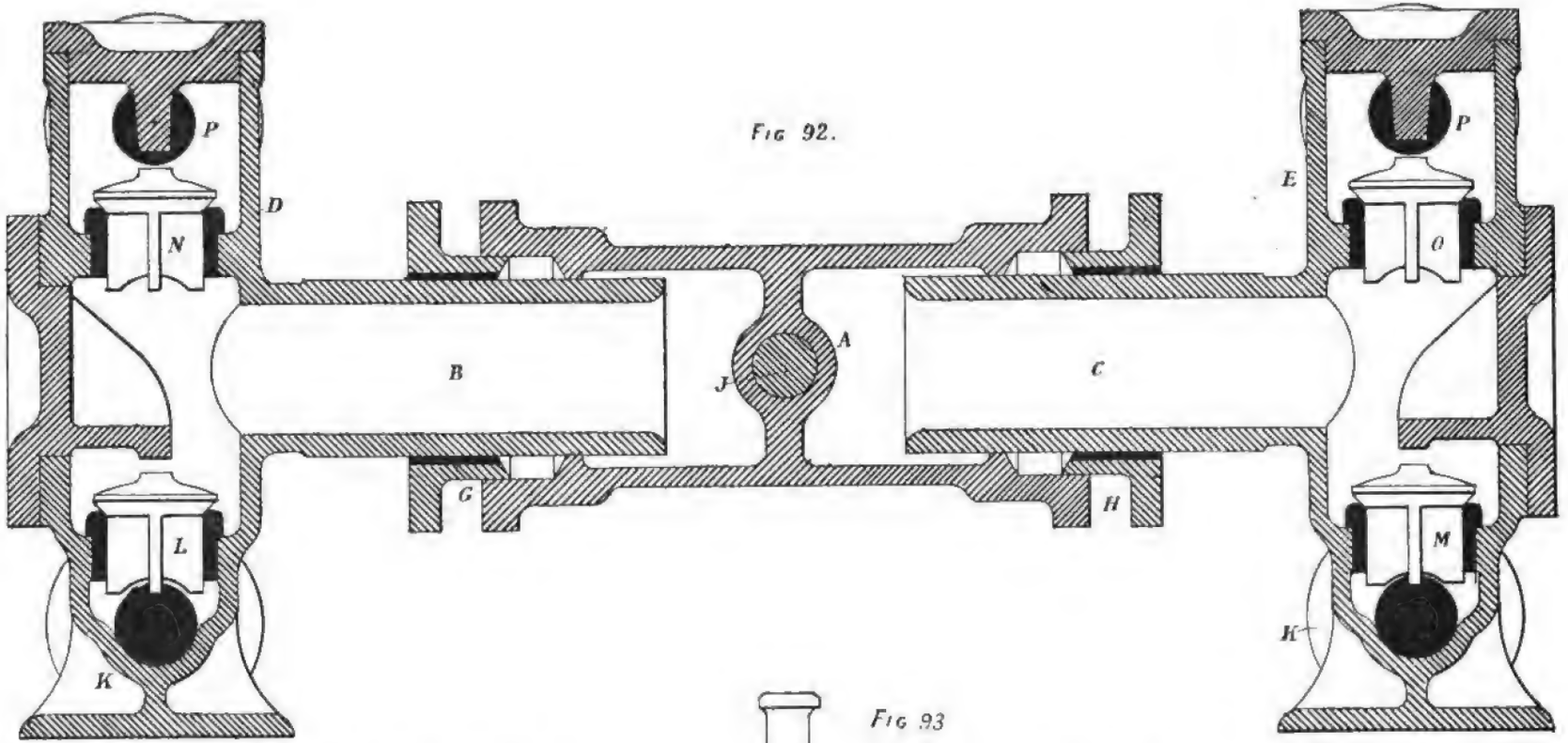


Fig 92.

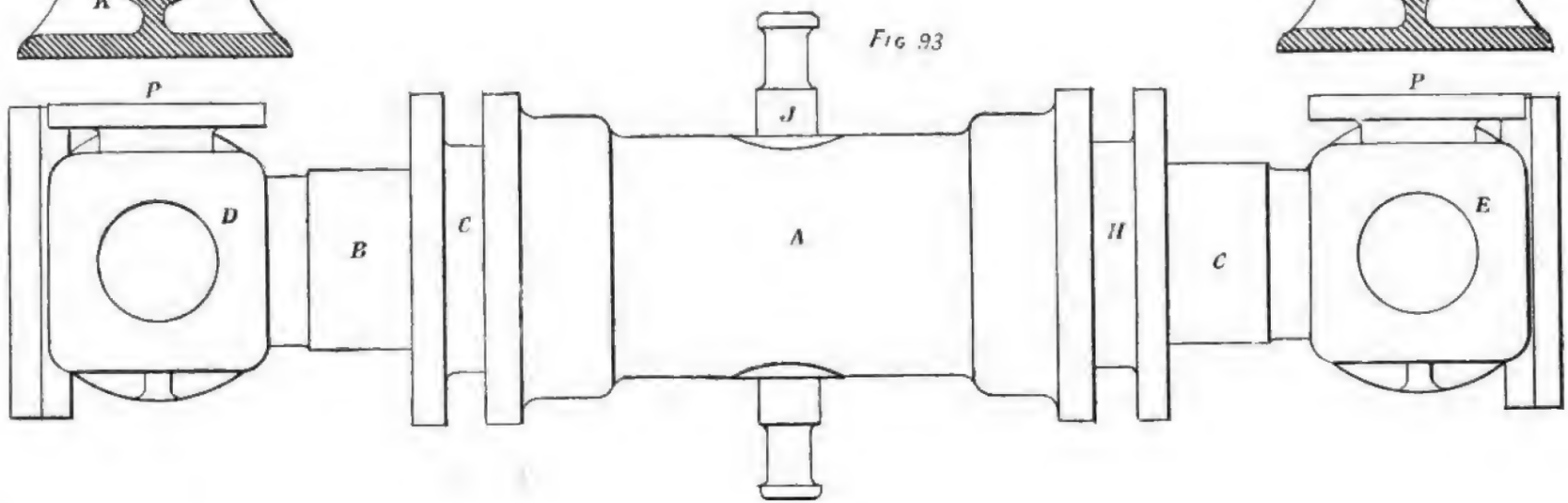


Fig 93

Plate XXIX.

Fig. 94.

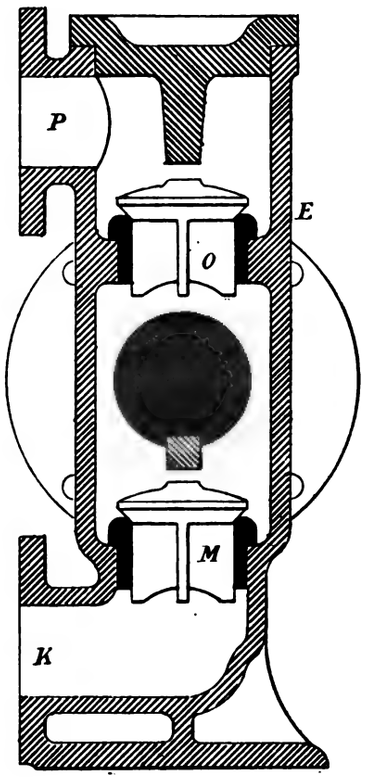


Fig. 95.

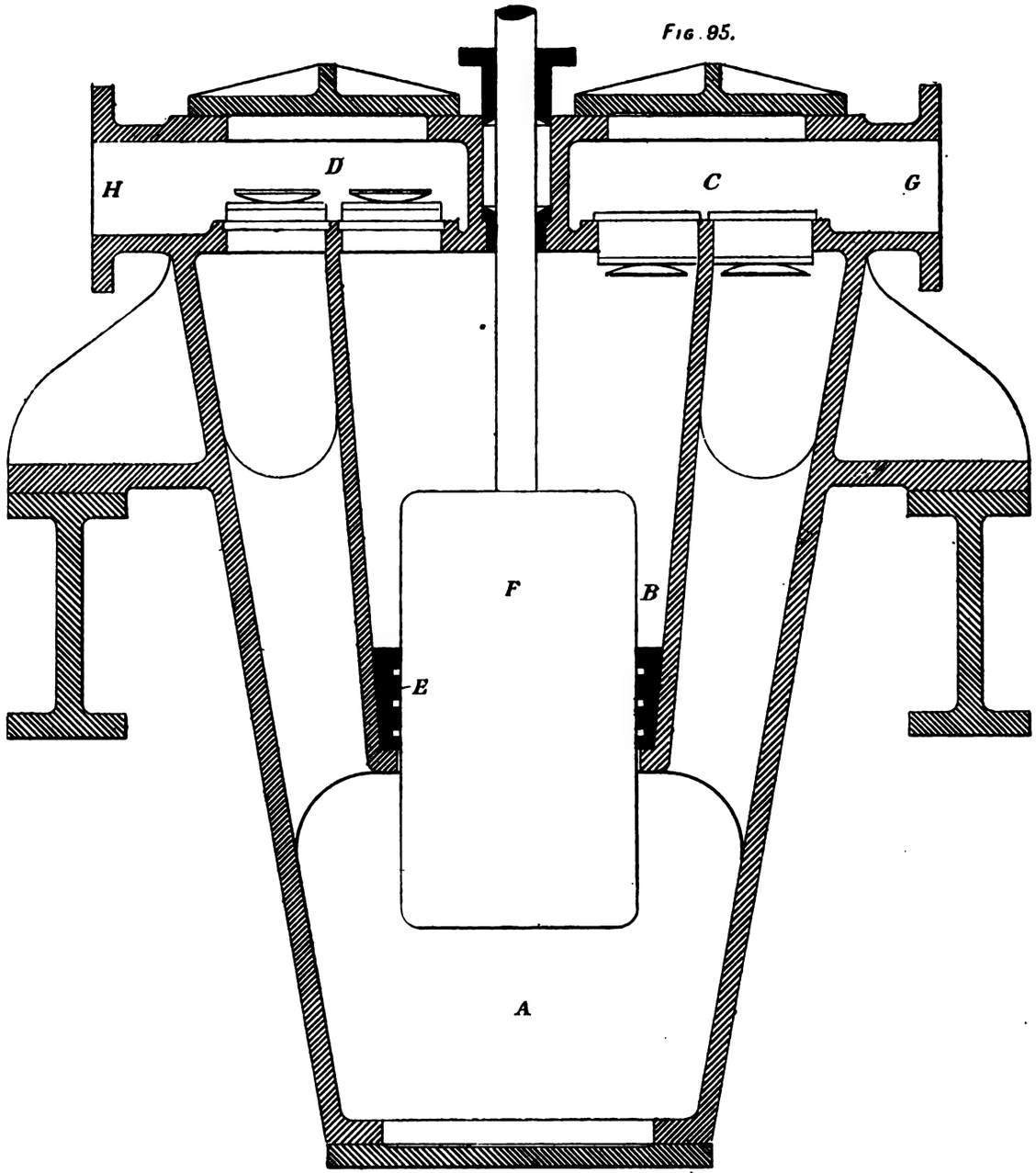


Plate XXX.

Fig. 96.

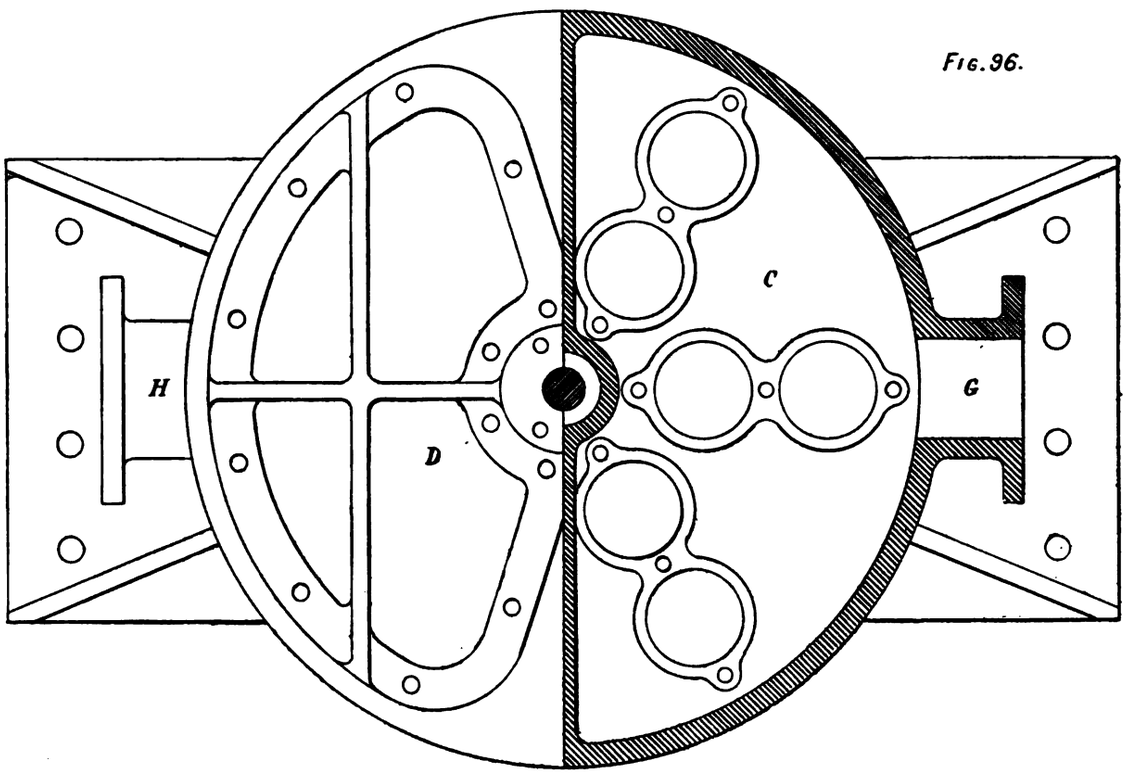
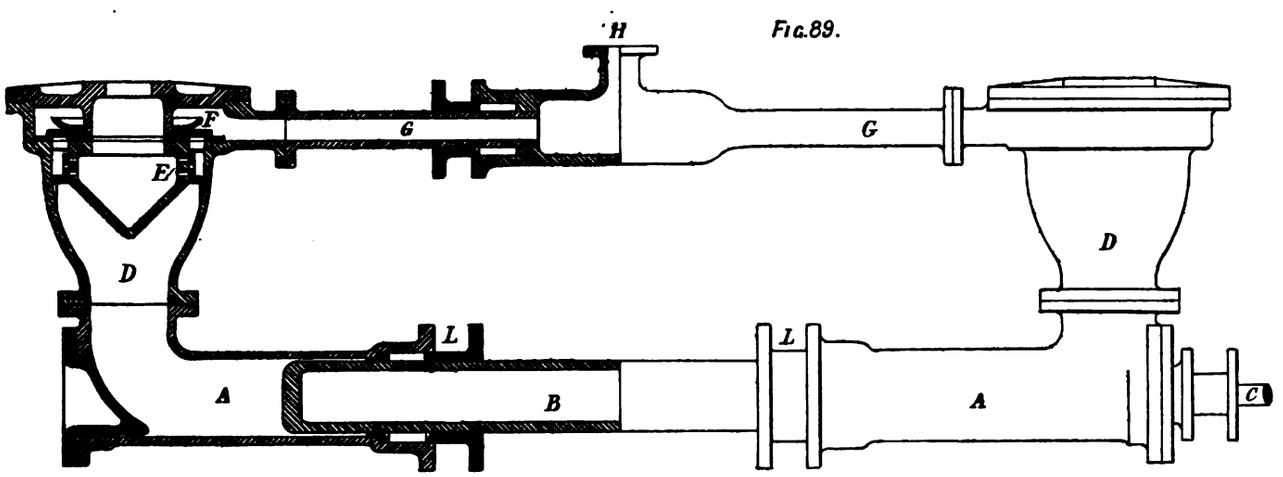


Fig. 89.



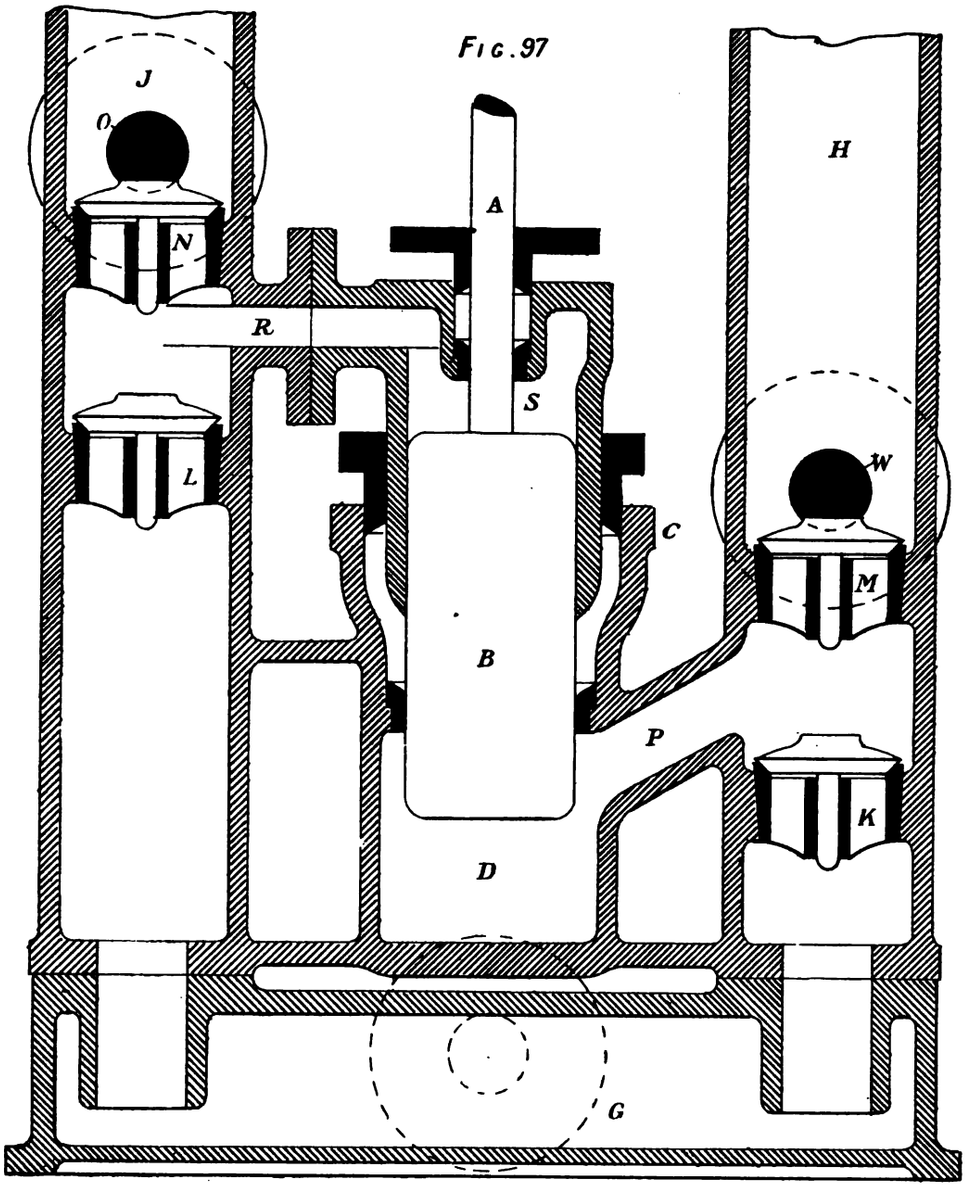


Fig. 97

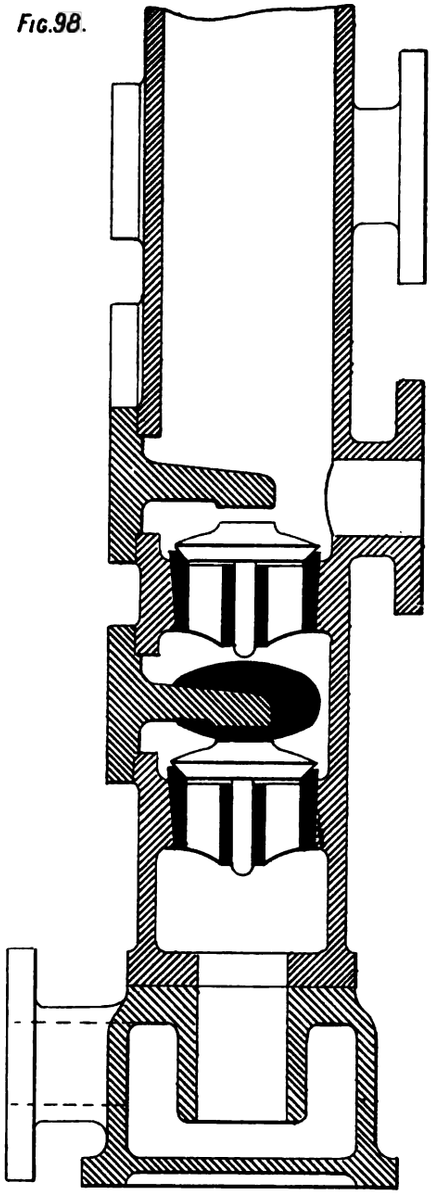


Fig. 98.

Plate XXXII.

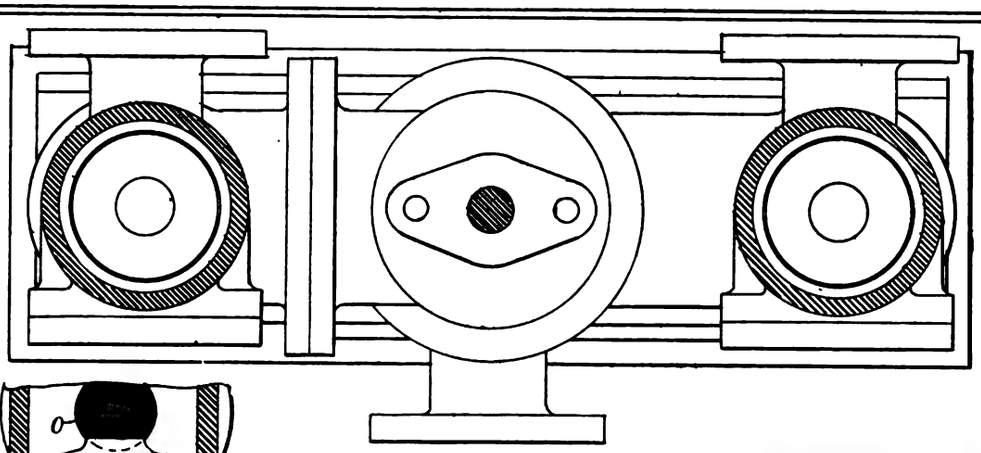


Fig. 99.

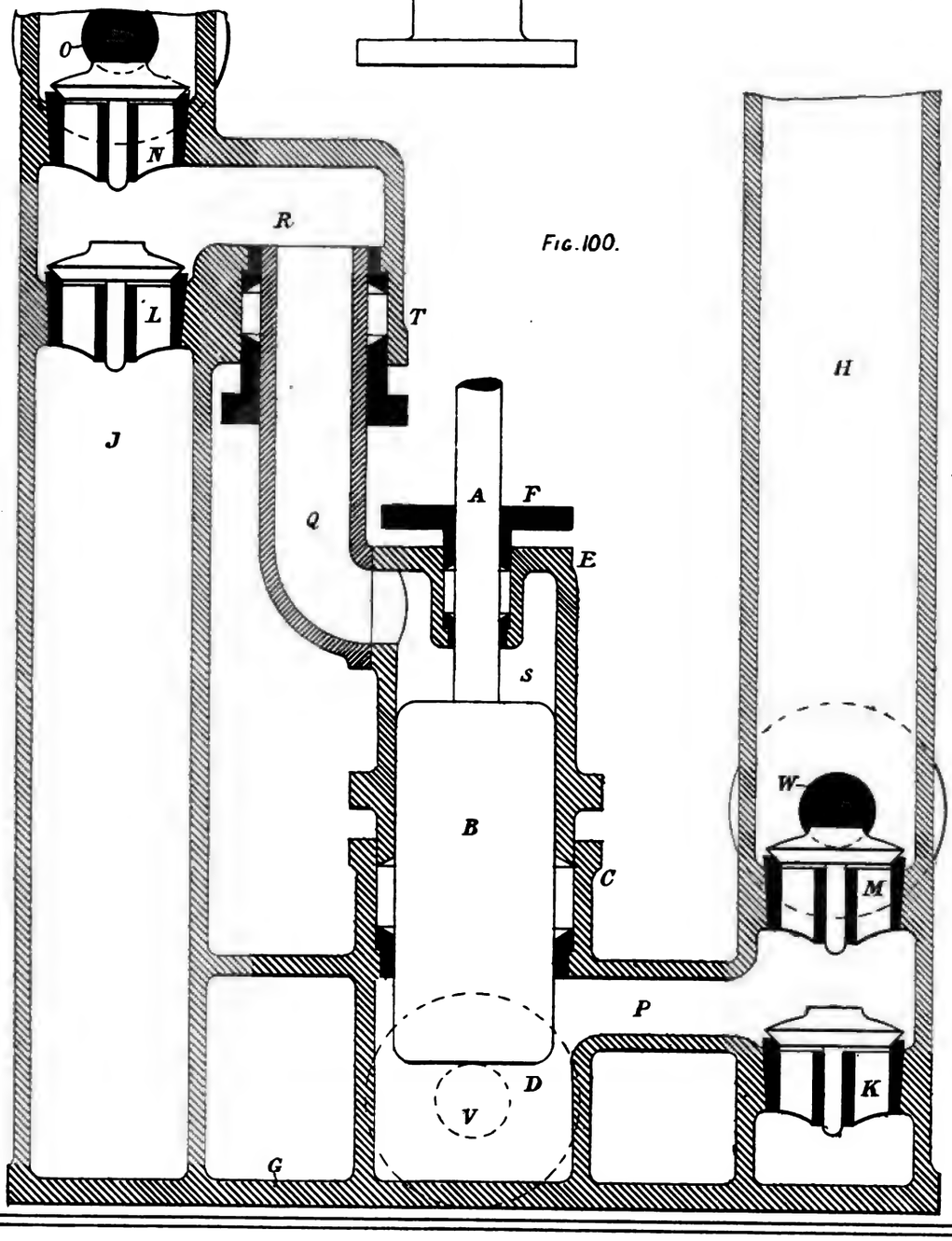


Fig. 100.

Fig. 103.

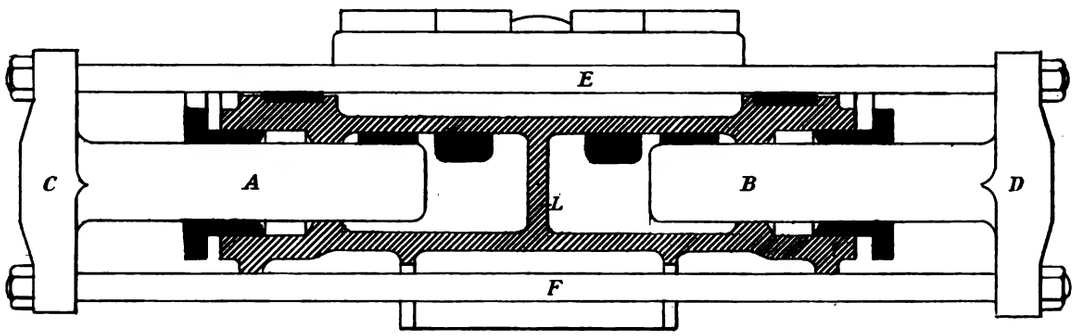


Fig 104

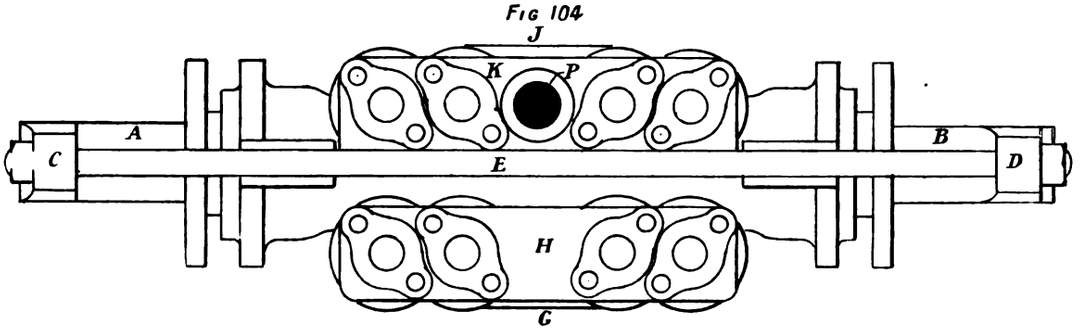


Fig 101.

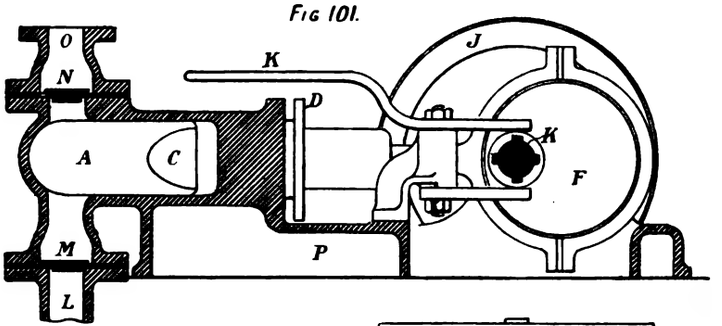


Fig 102

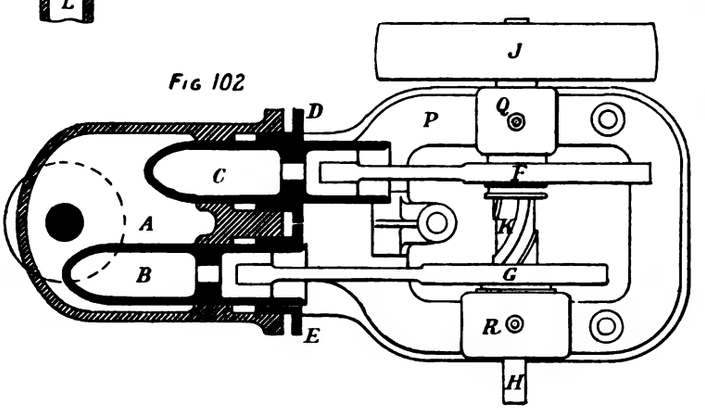


Fig 105

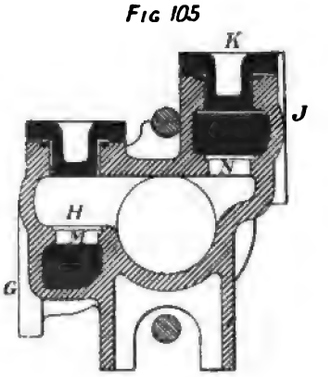


Fig 106.

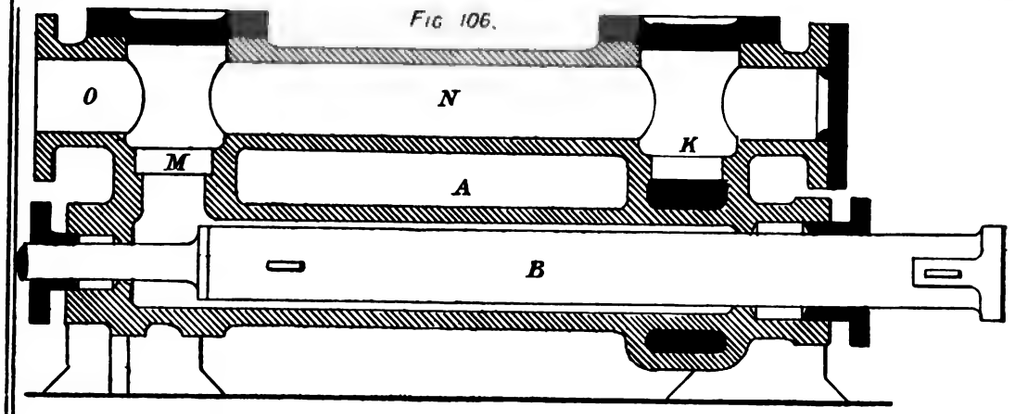


Fig 108

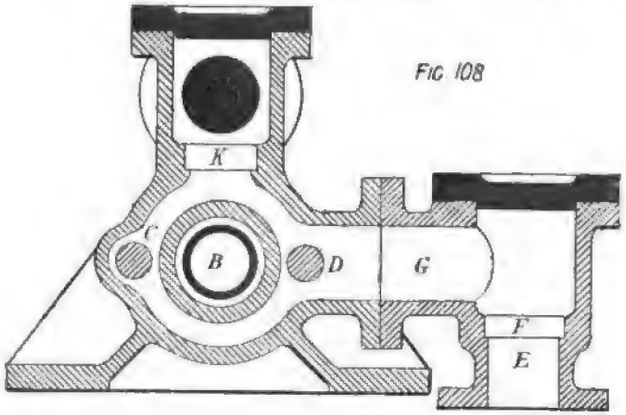


Fig 107

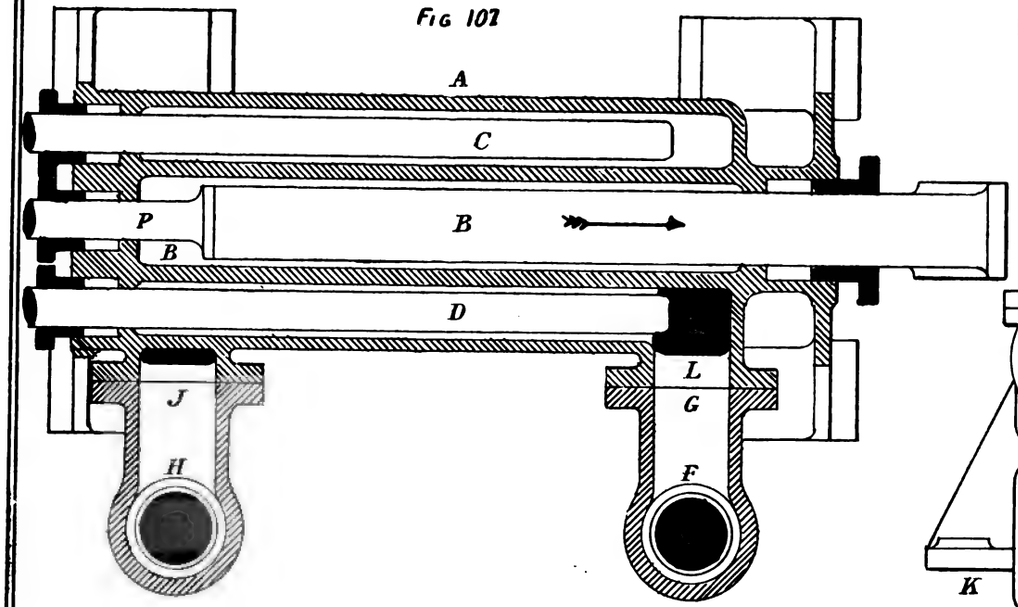


Fig 112.

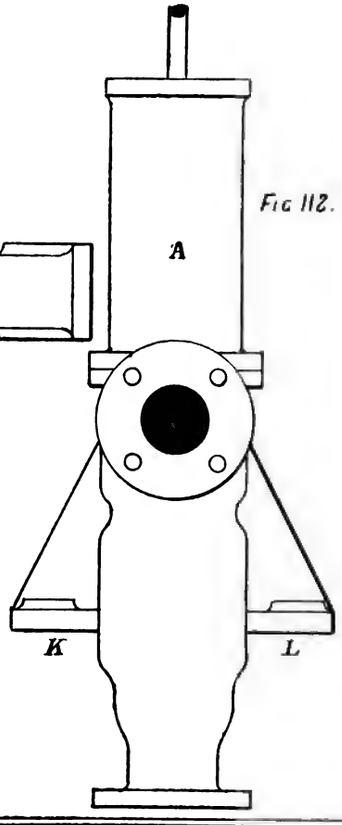


Fig 111

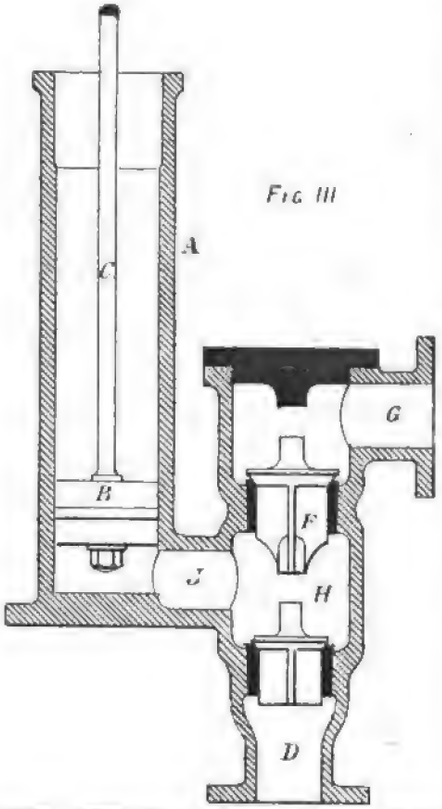


Plate XXXV.

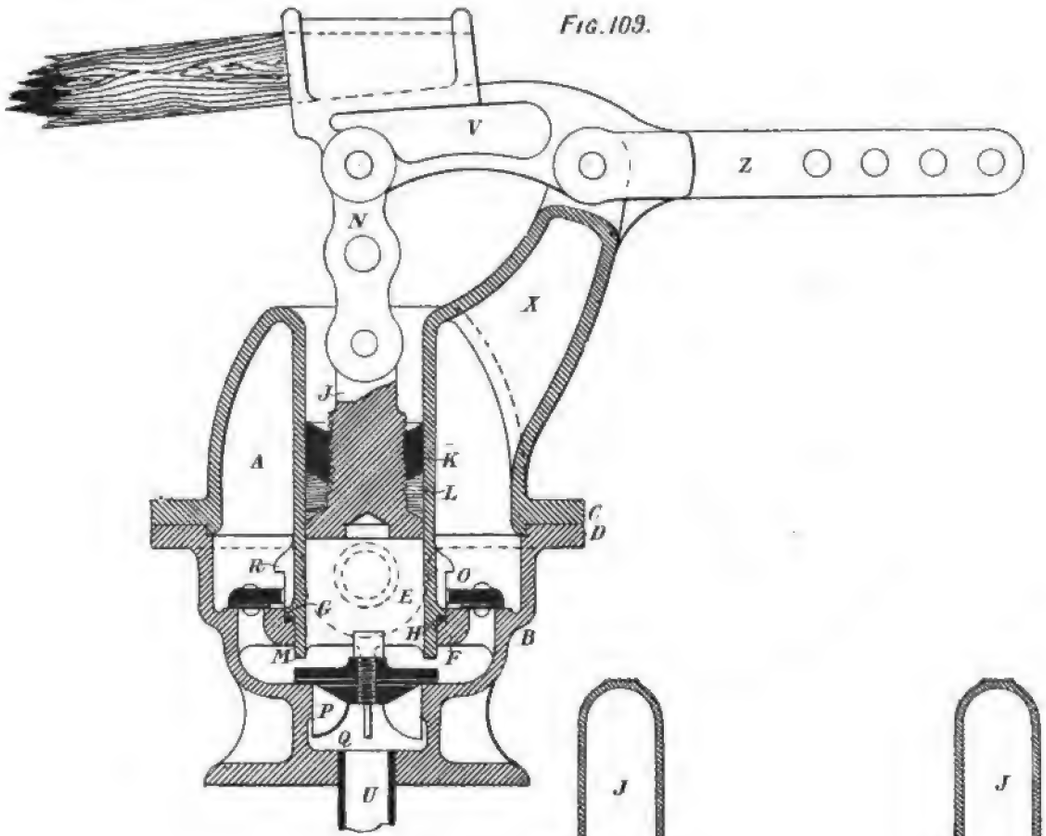


Fig. 109.

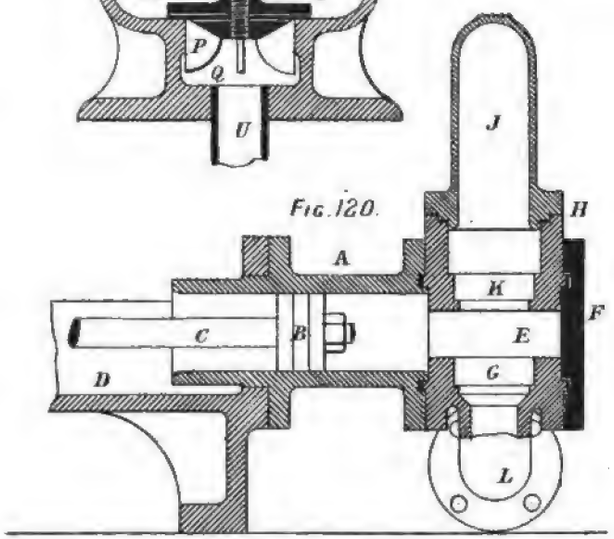


Fig. 120.

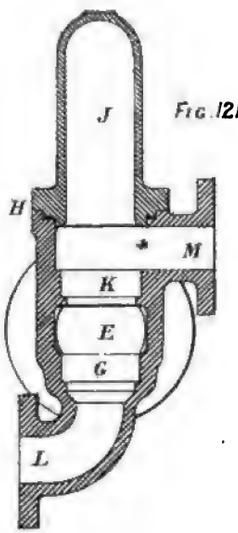


Fig. 121.

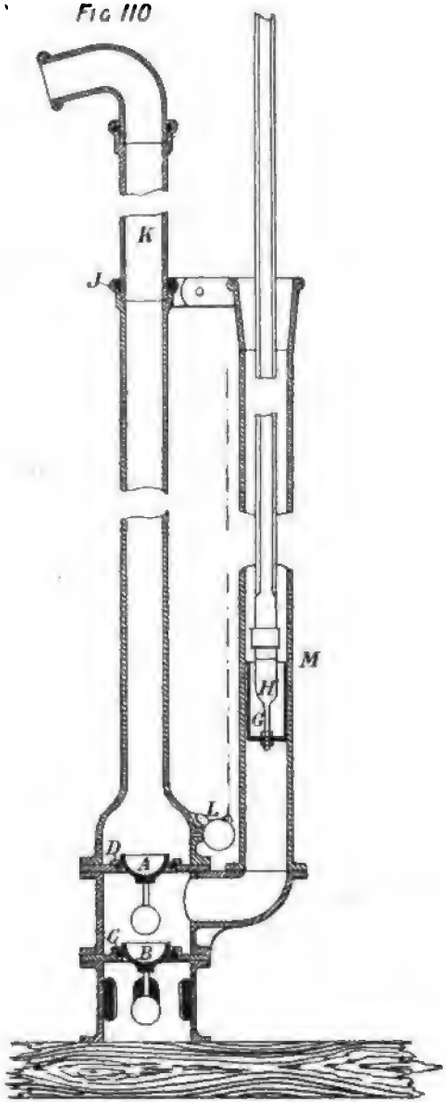


Fig. 110

Plate XXXVI.

Fig 113

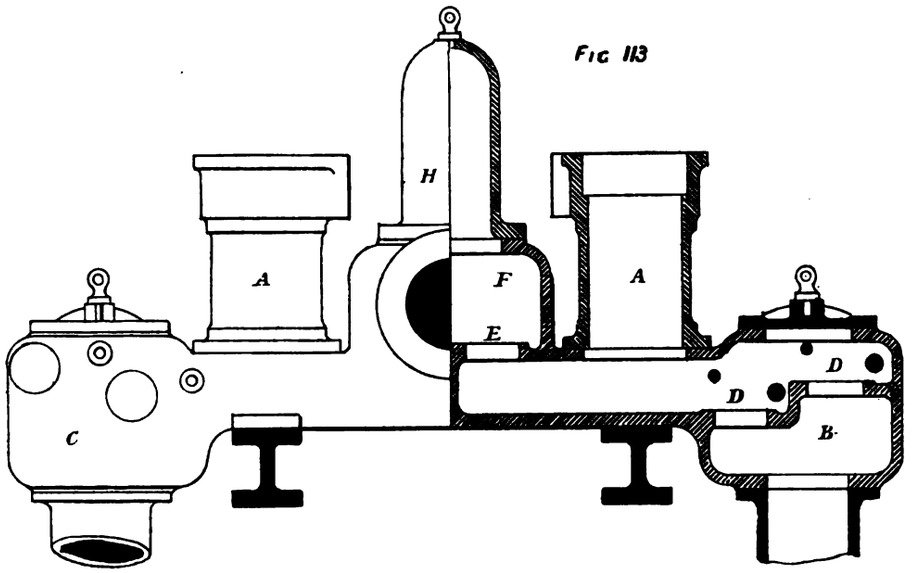
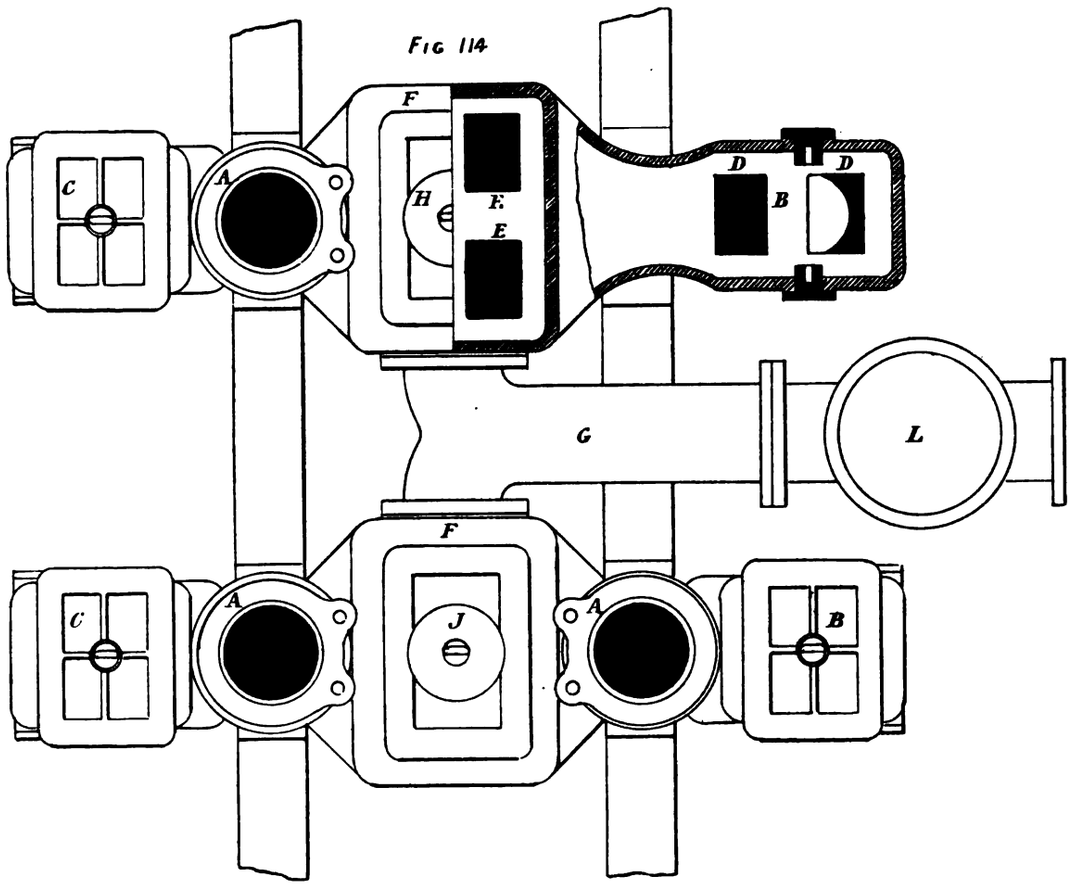


Fig 114



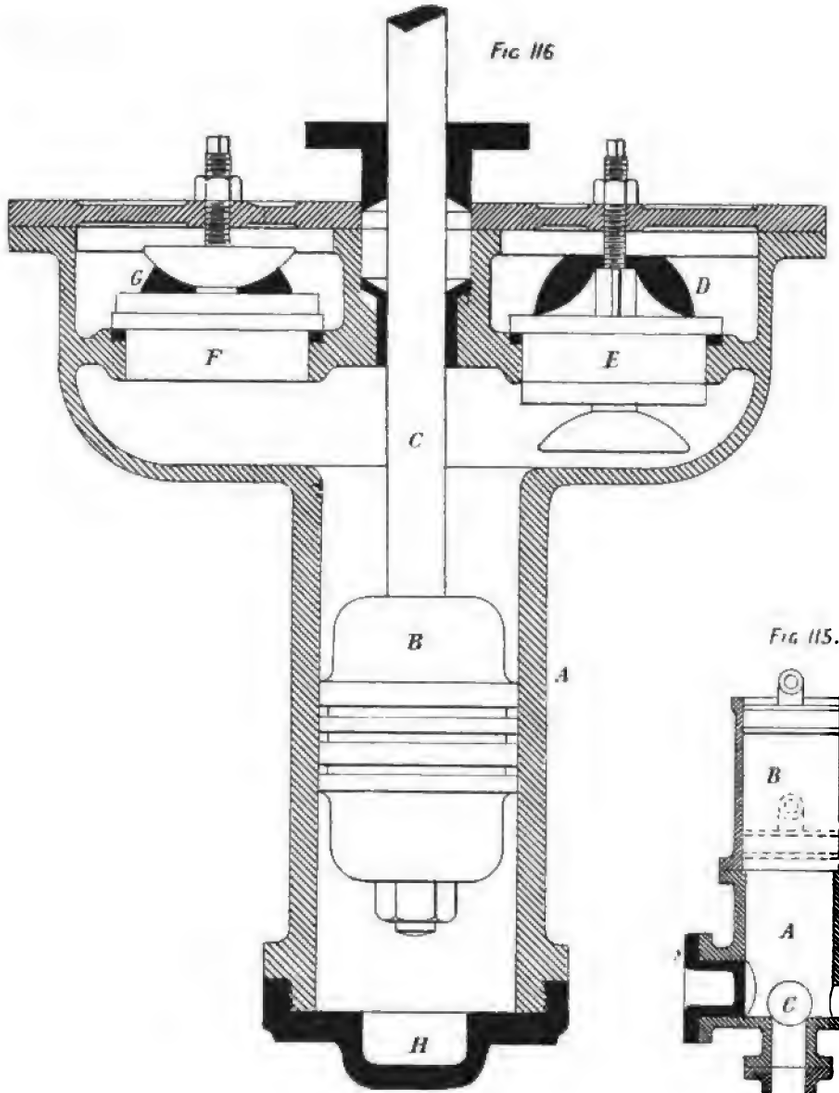


Fig. 116

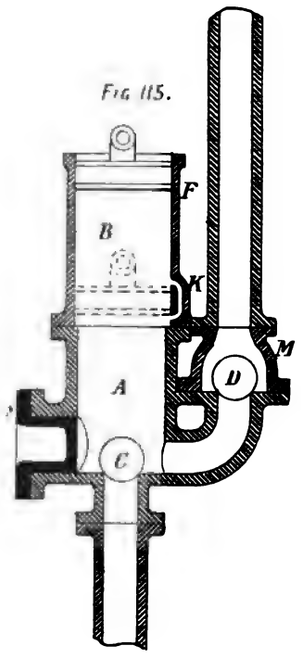


Fig. 115.

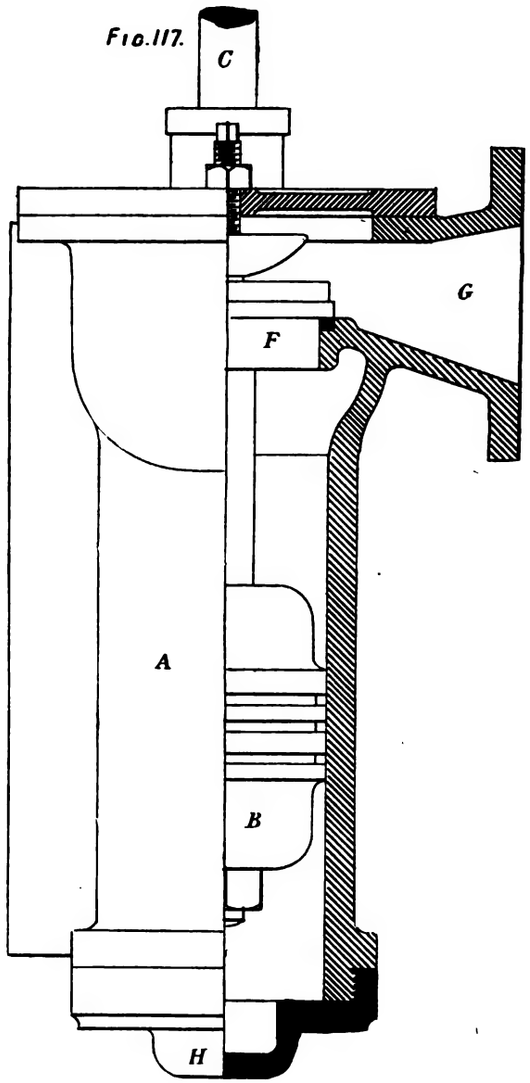


Fig. 117.

Plate XXXVIII.

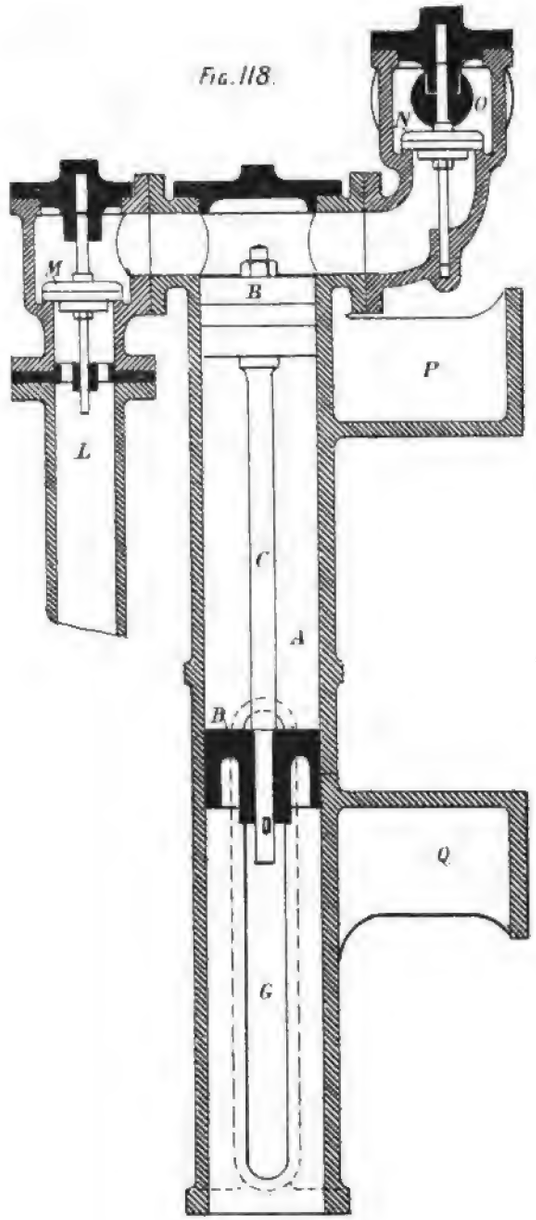


Fig. 118.

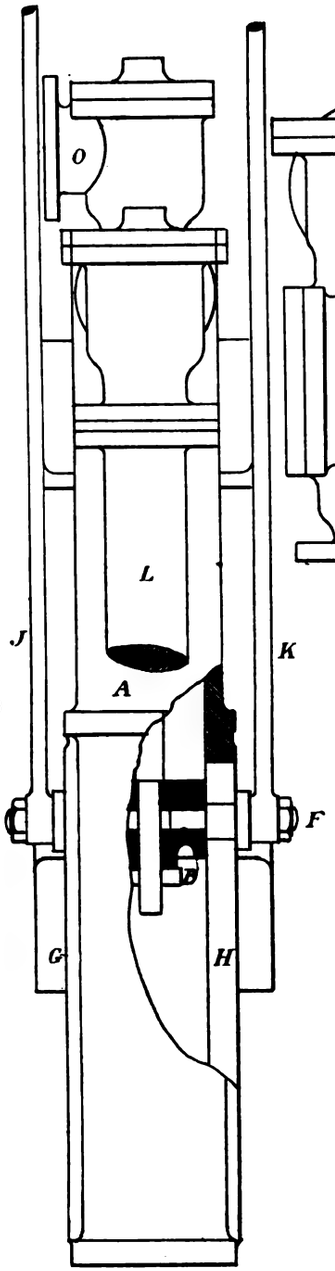


Fig 119

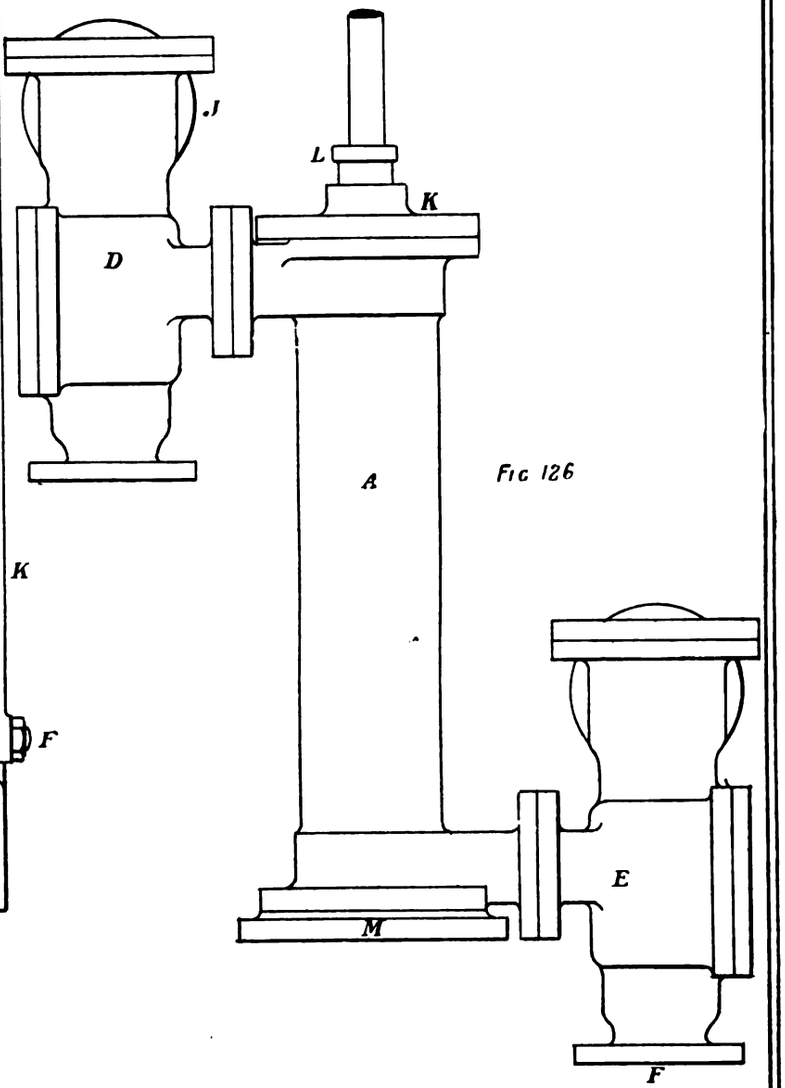


Fig 126

Plate XXXIX

Fig 122.

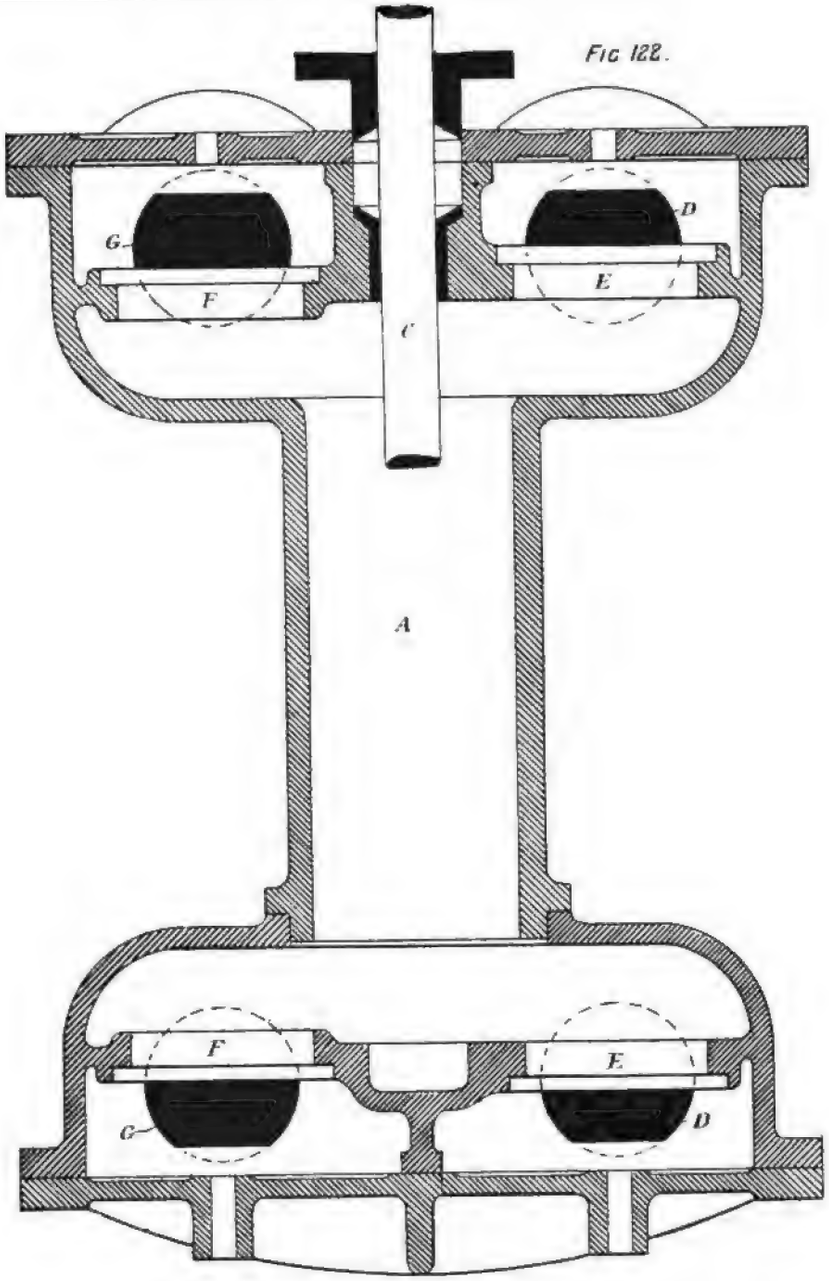


Fig 123.

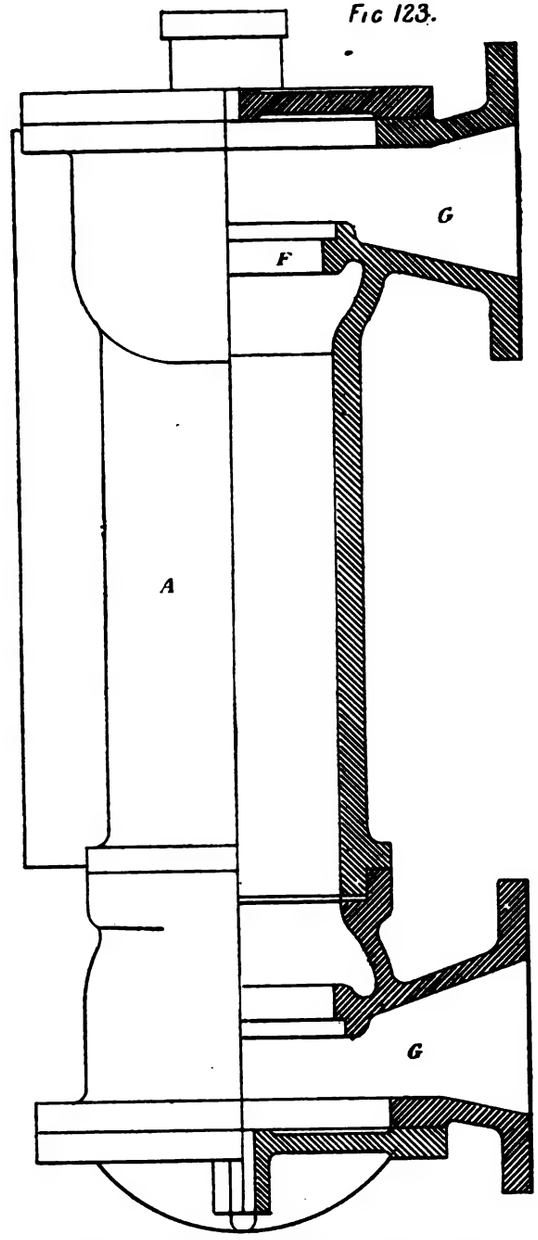


Plate XL.

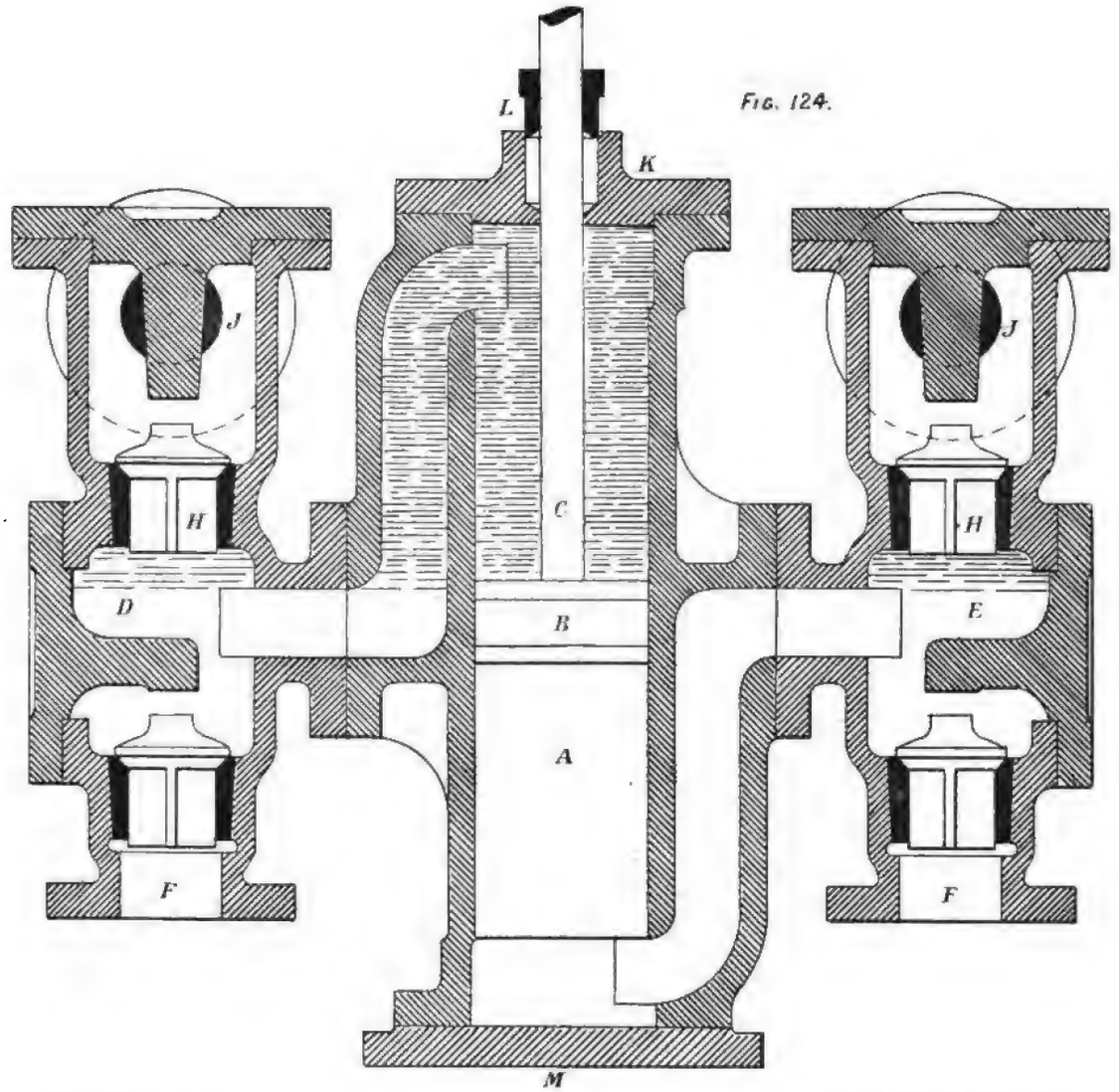


Fig. 124.

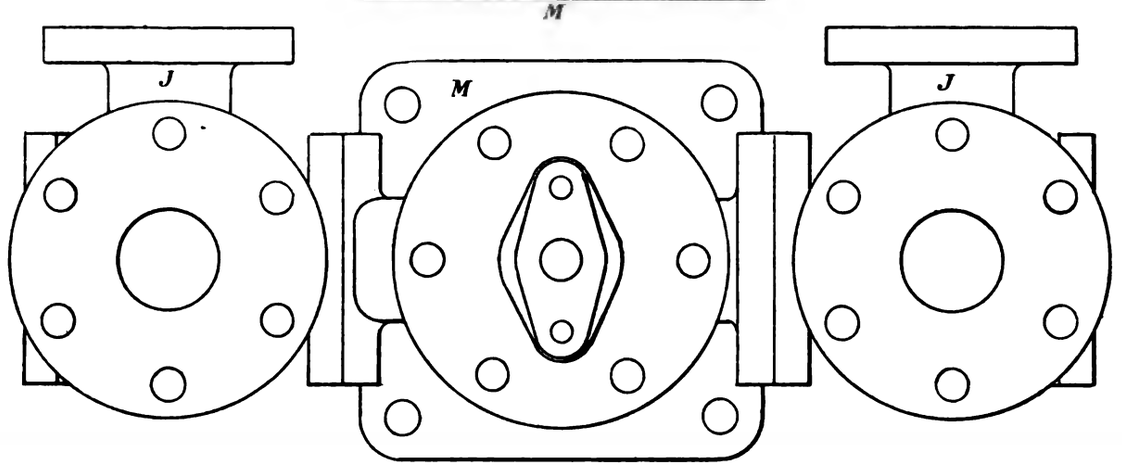


Fig. 125.

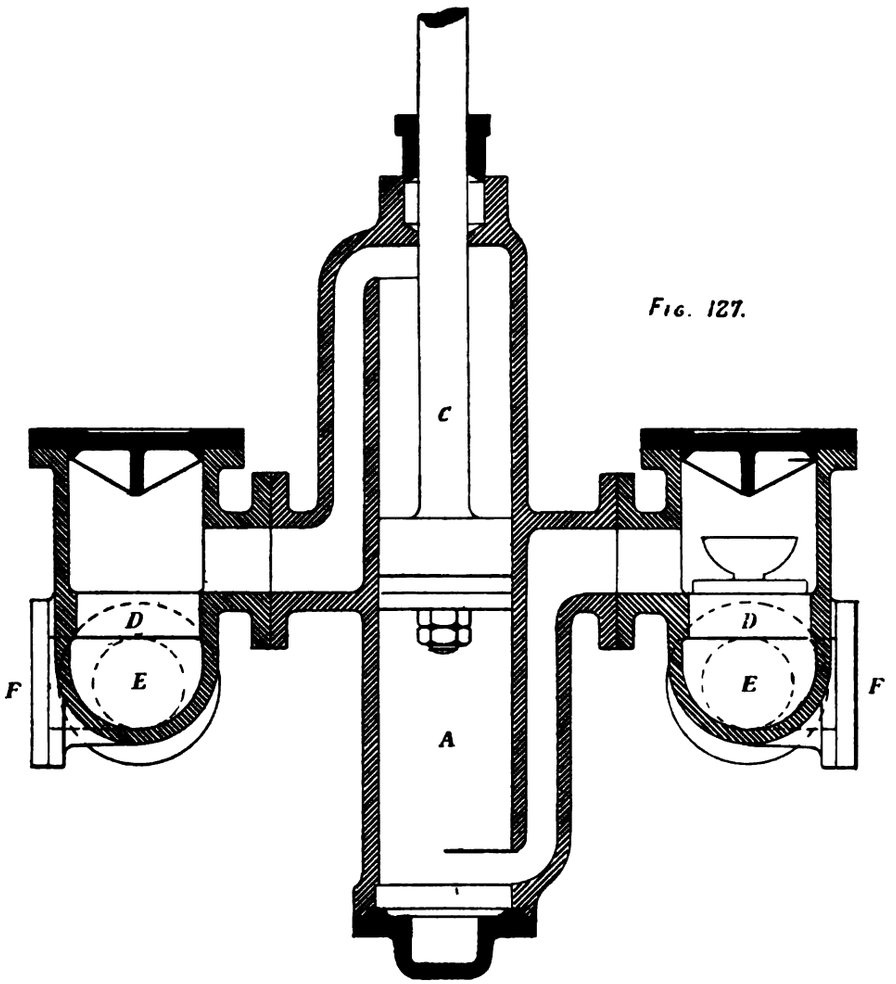


Fig. 127.

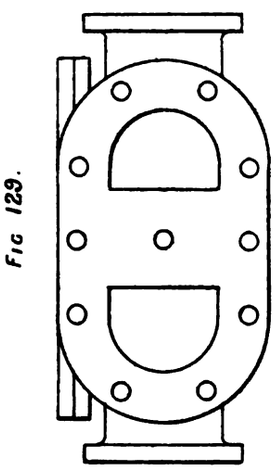


Fig 129.

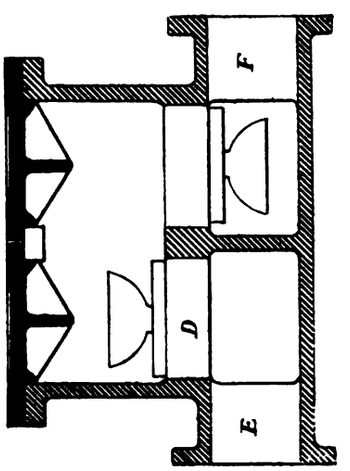
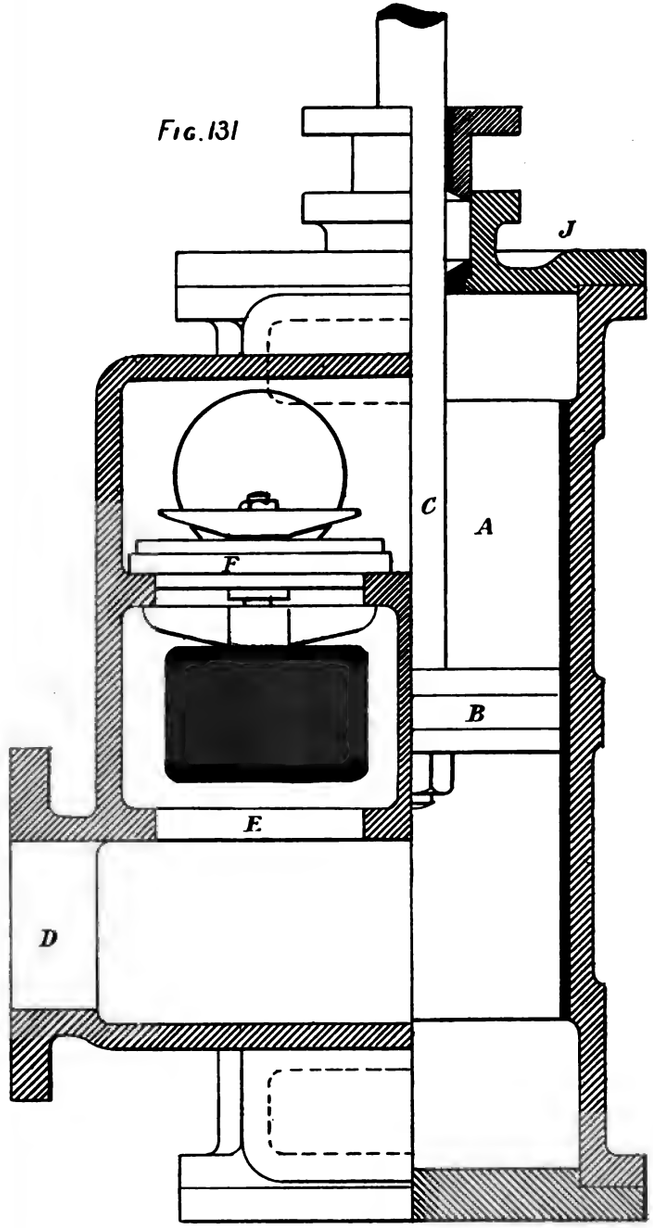


Fig. 128.



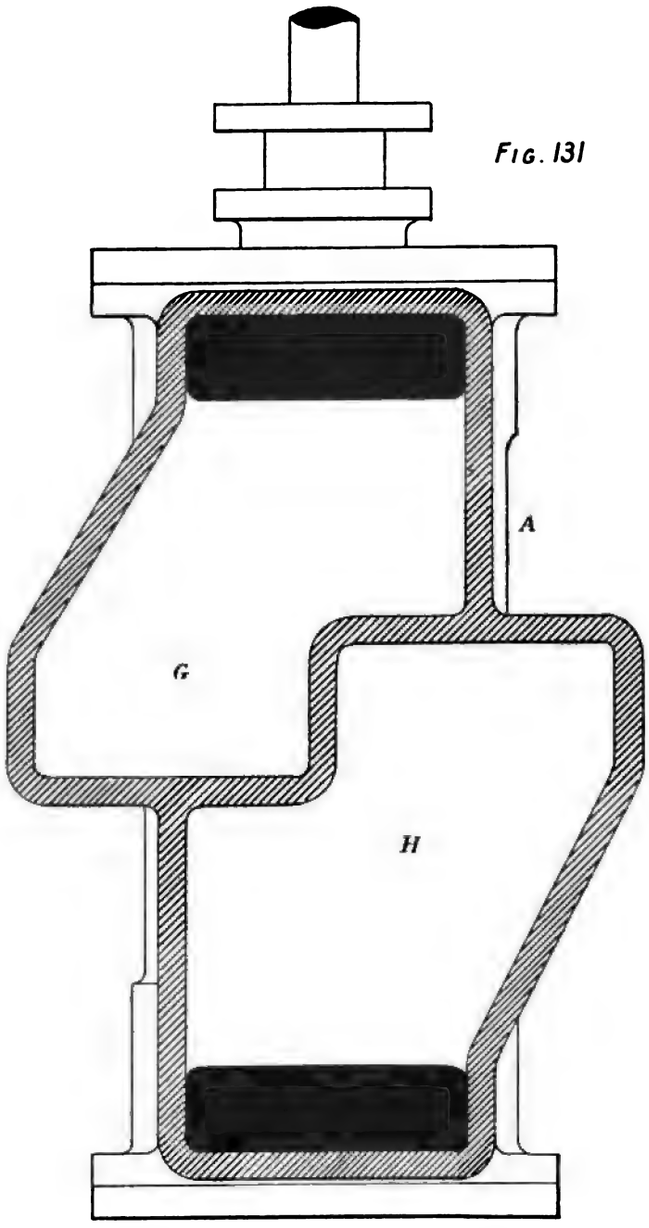


Plate XLIII.

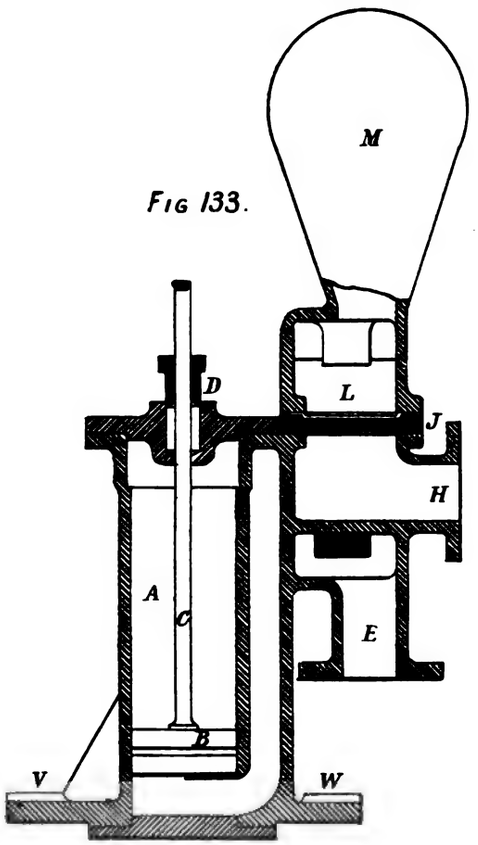


Fig 133.

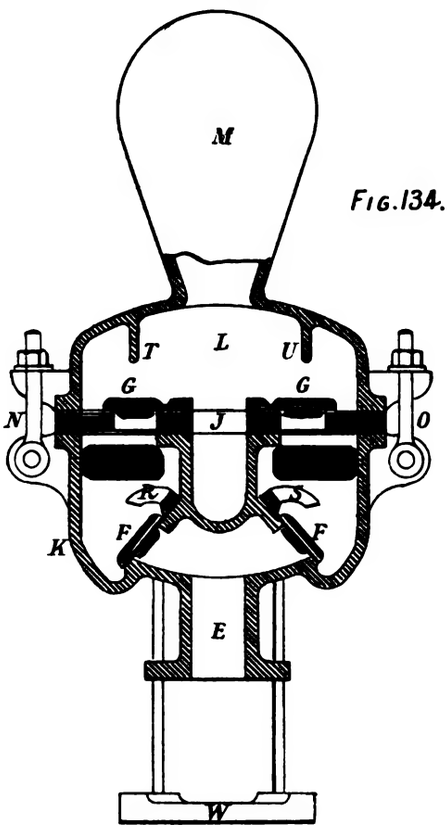


Fig.134.

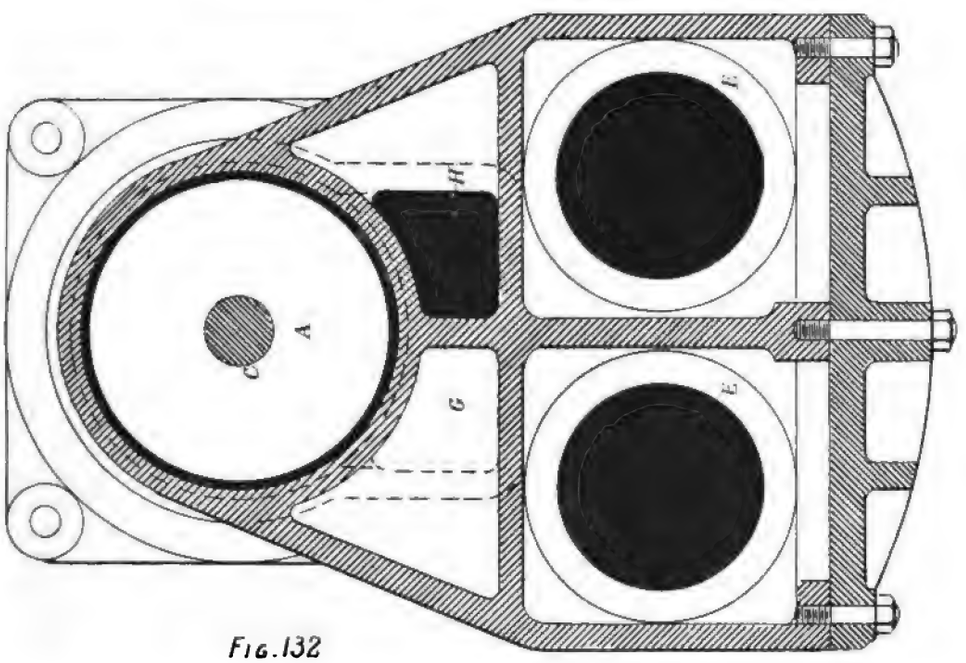


Fig.132

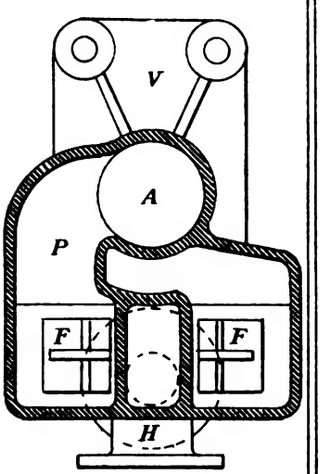
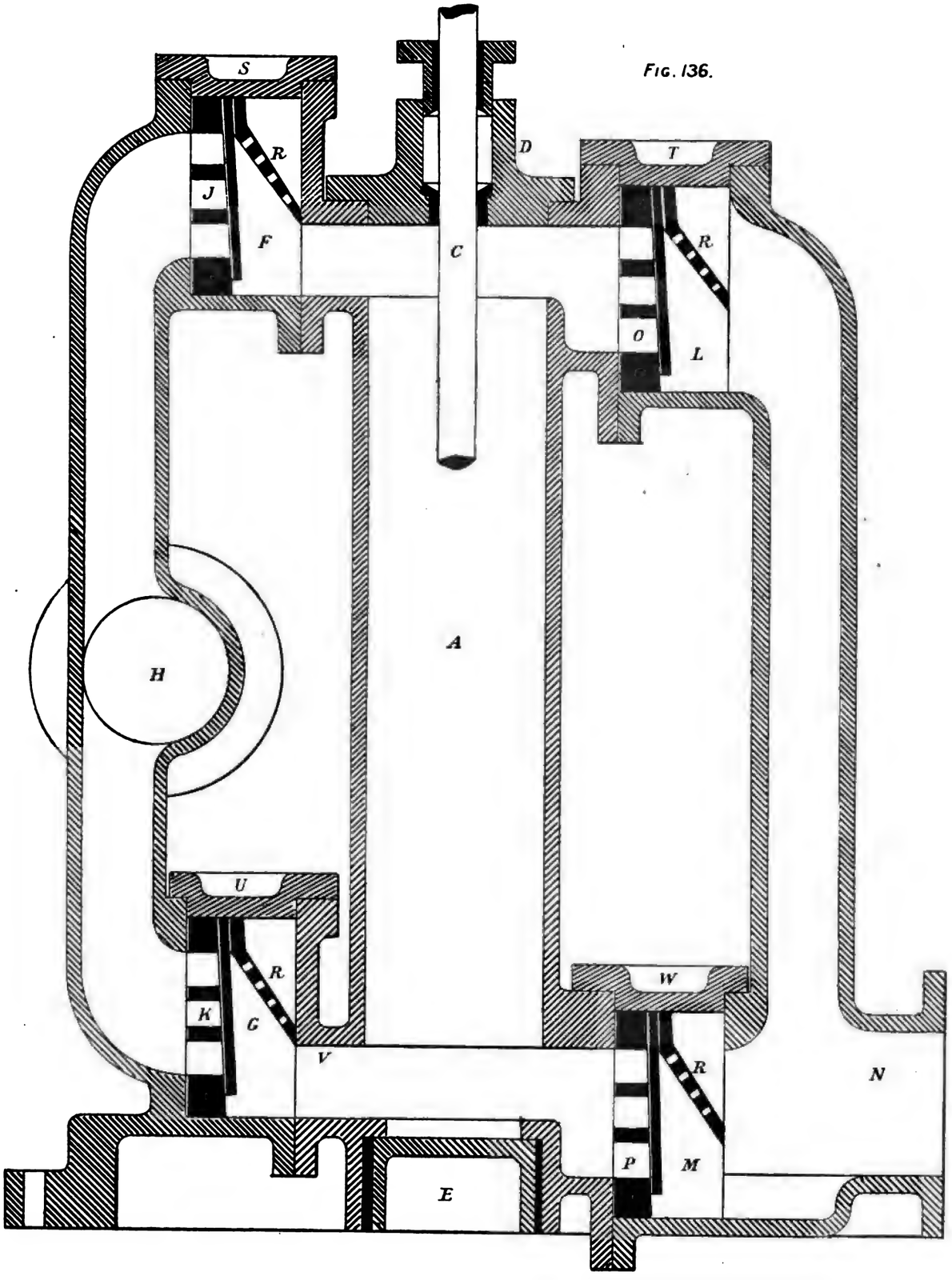


Fig 135

Fig. 136.



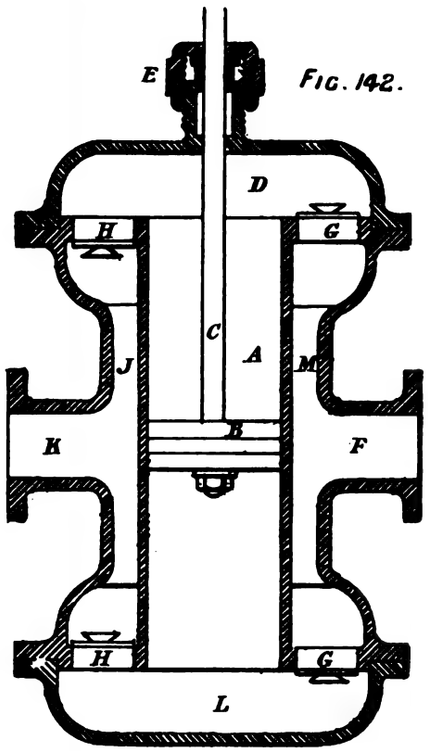


Fig. 142.

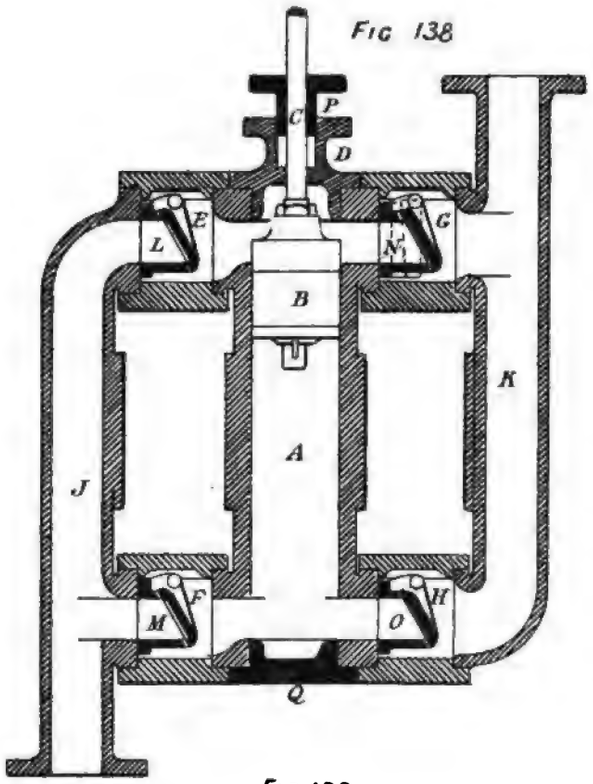


Fig 138

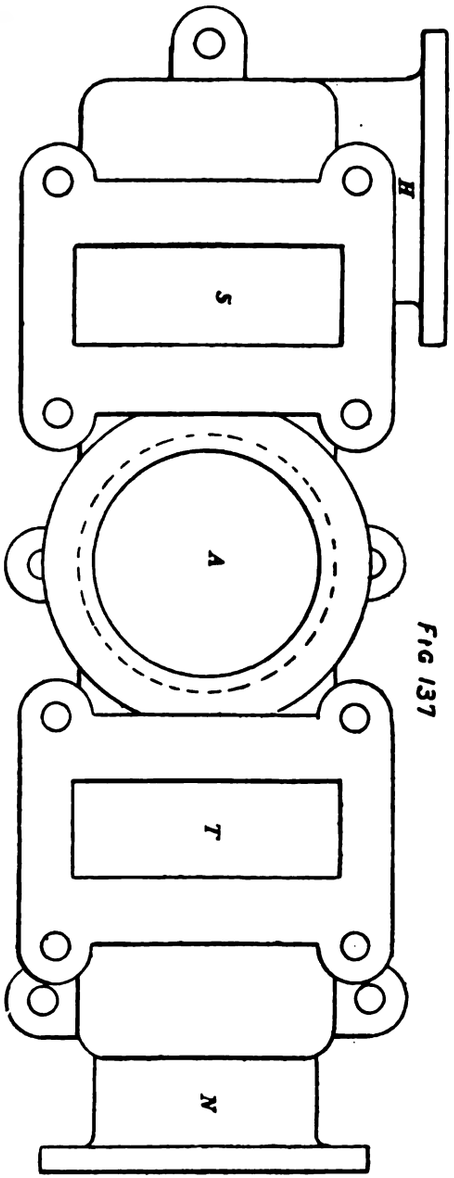


Fig 137

Fig. 143.

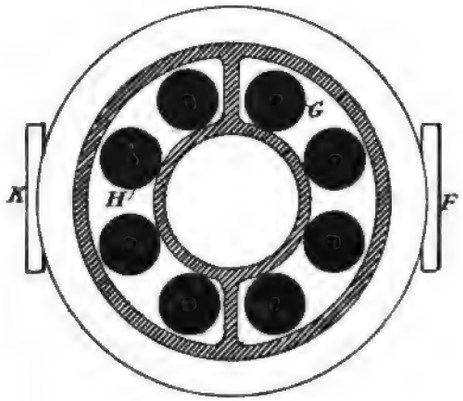


Fig. 139.

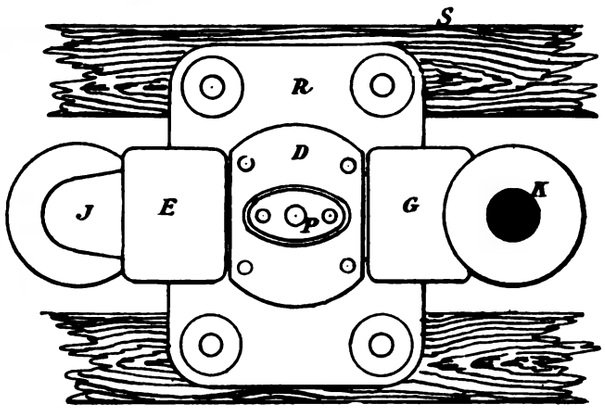


Plate XLVI.

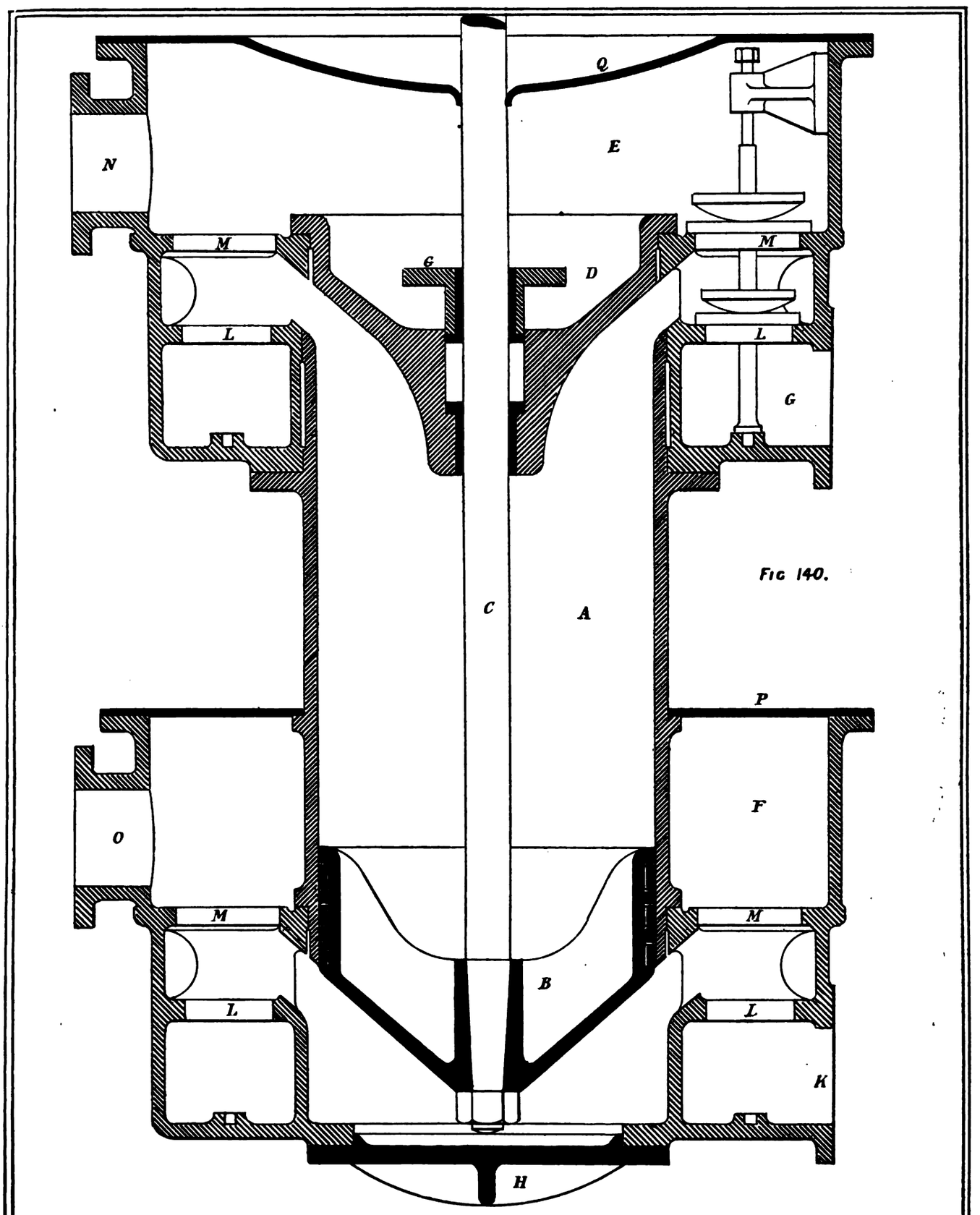


Fig 140.

Fig. 141.

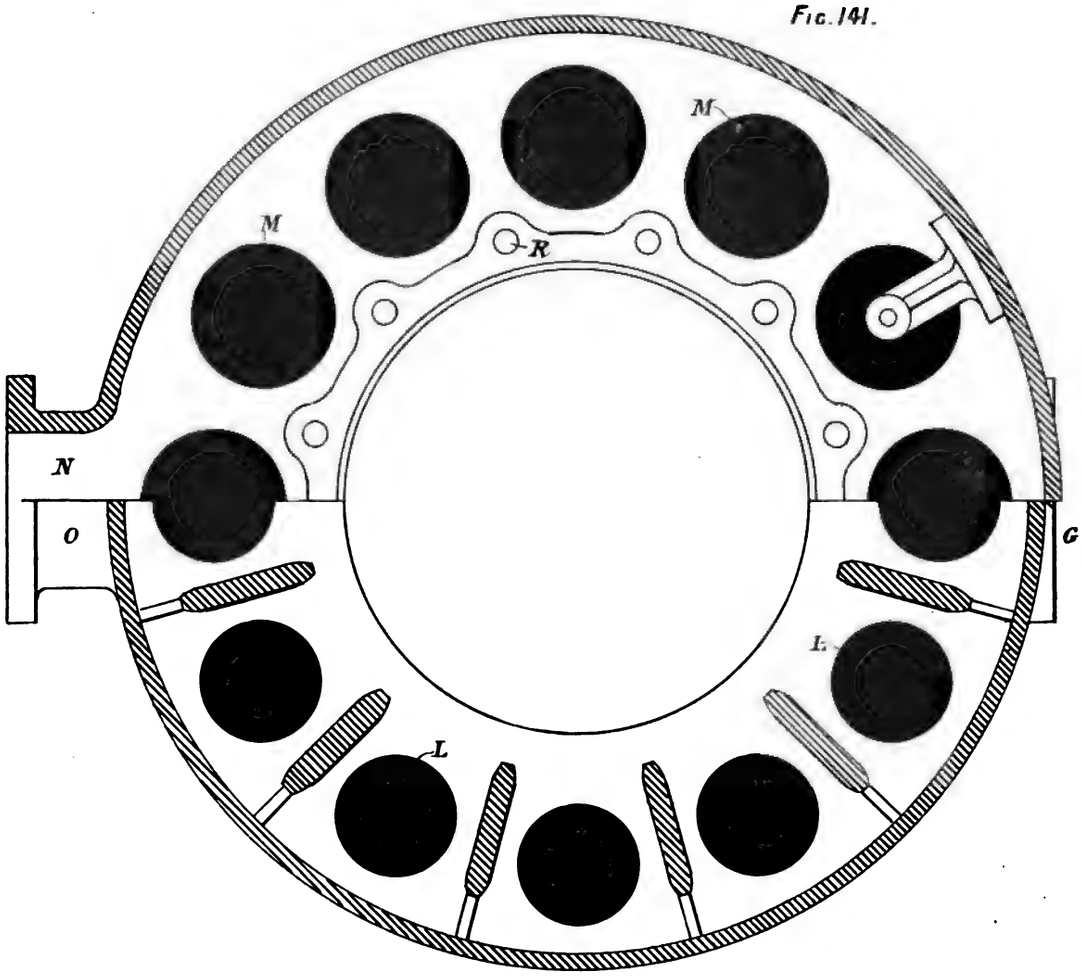


Fig. 144.

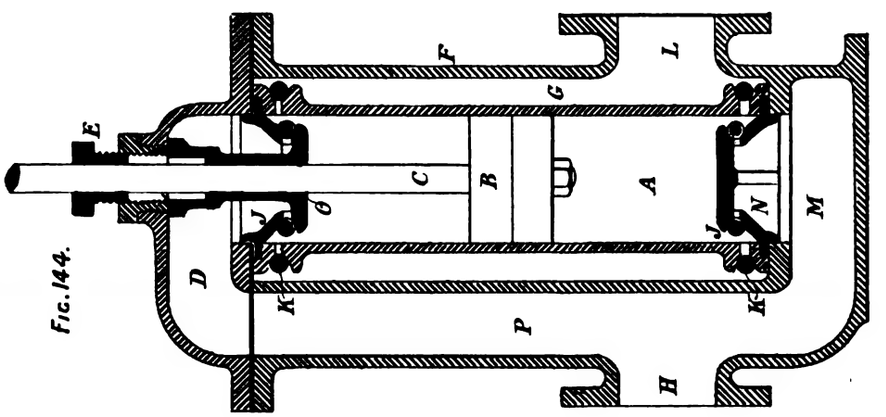
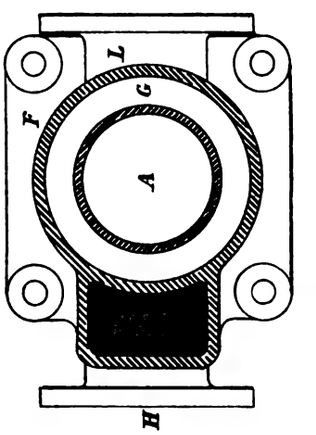


Fig. 145.



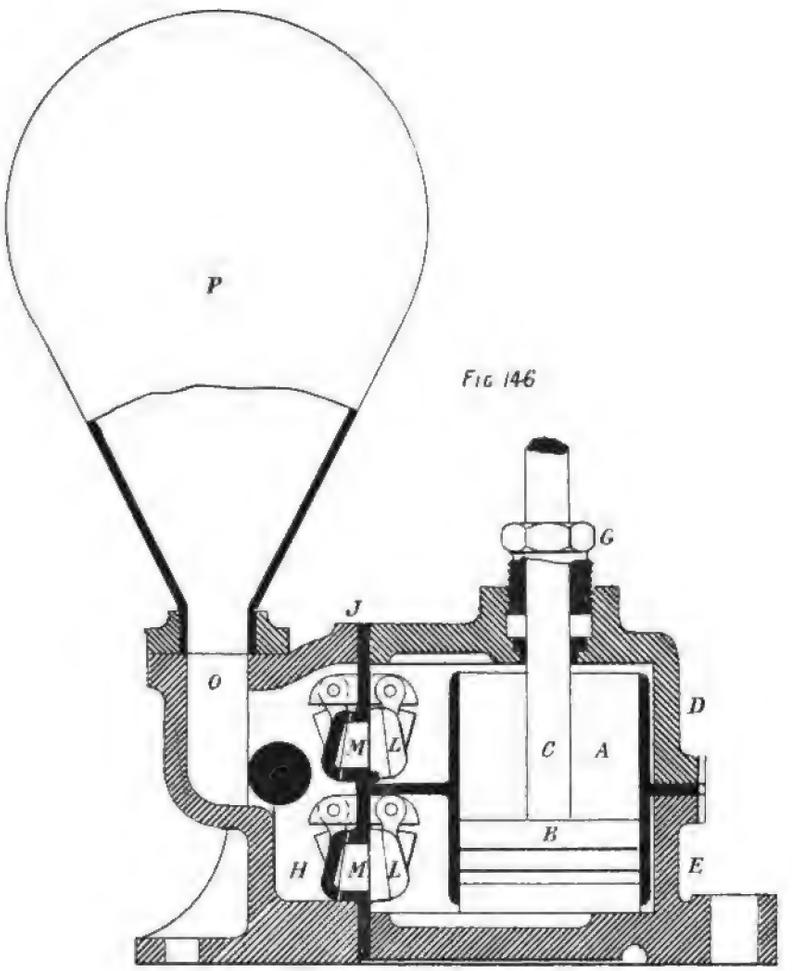


Fig 146

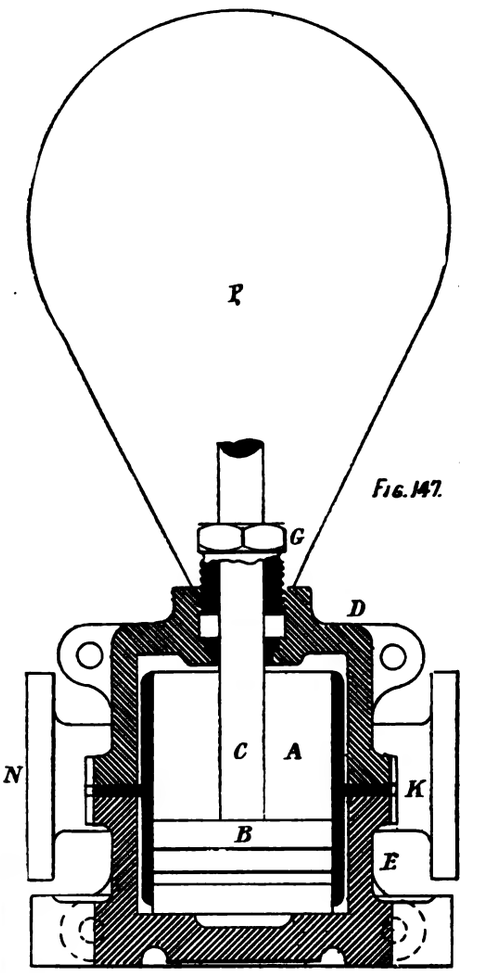


Fig. 147.

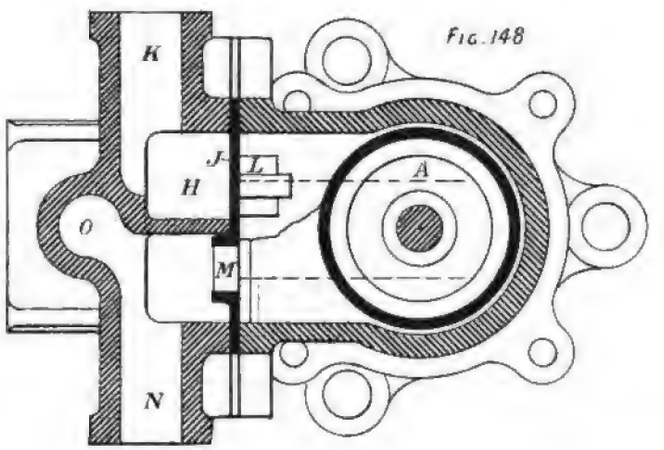


Fig. 148

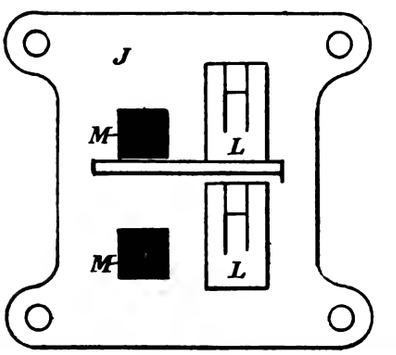


Fig. 149.

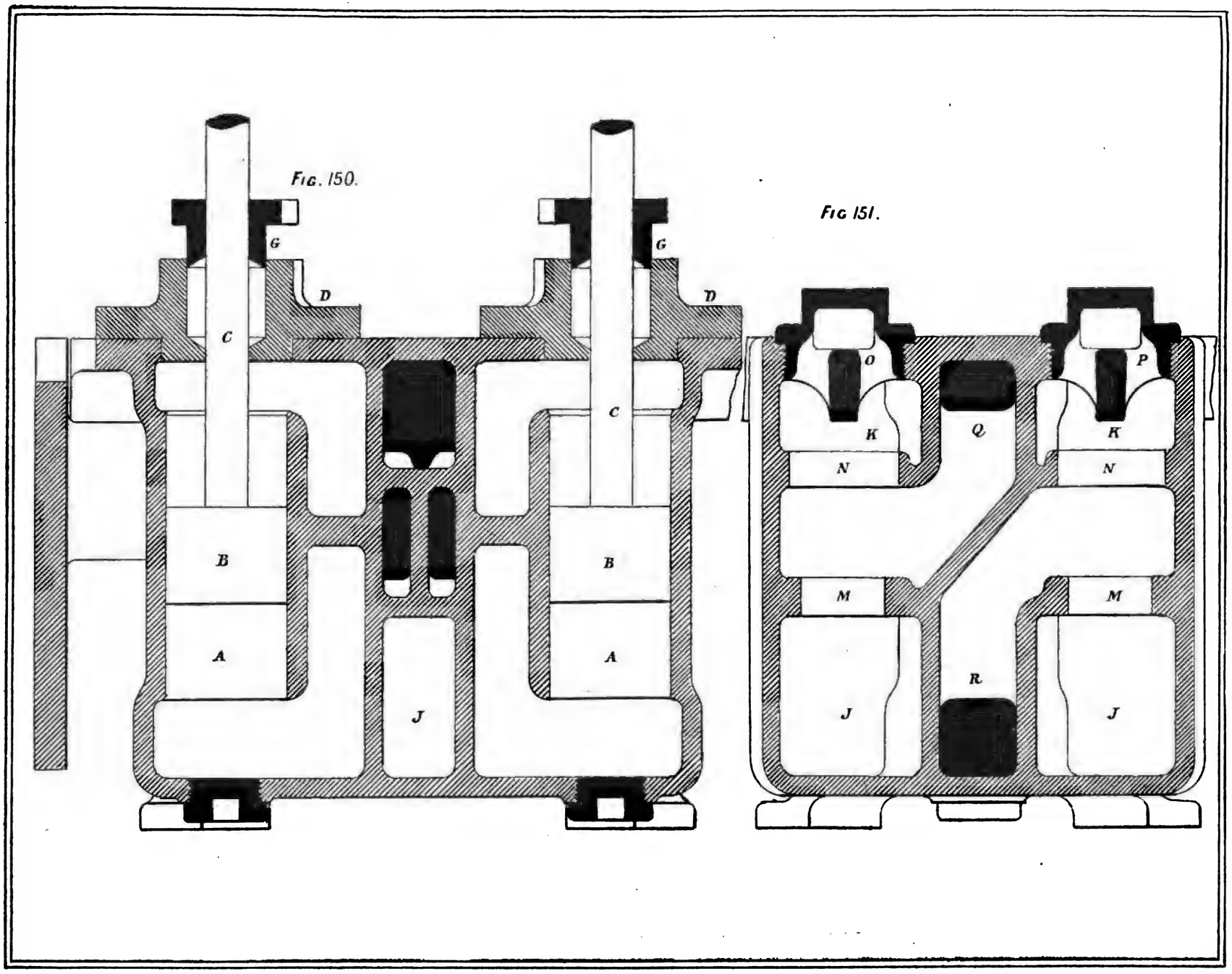


Plate L.

Fig 152

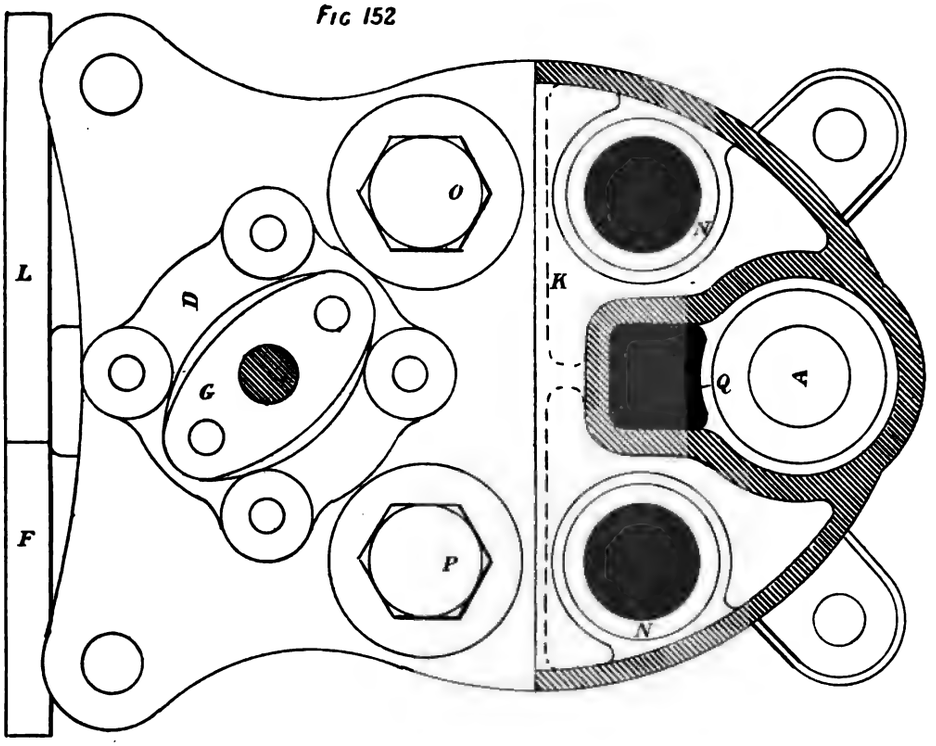
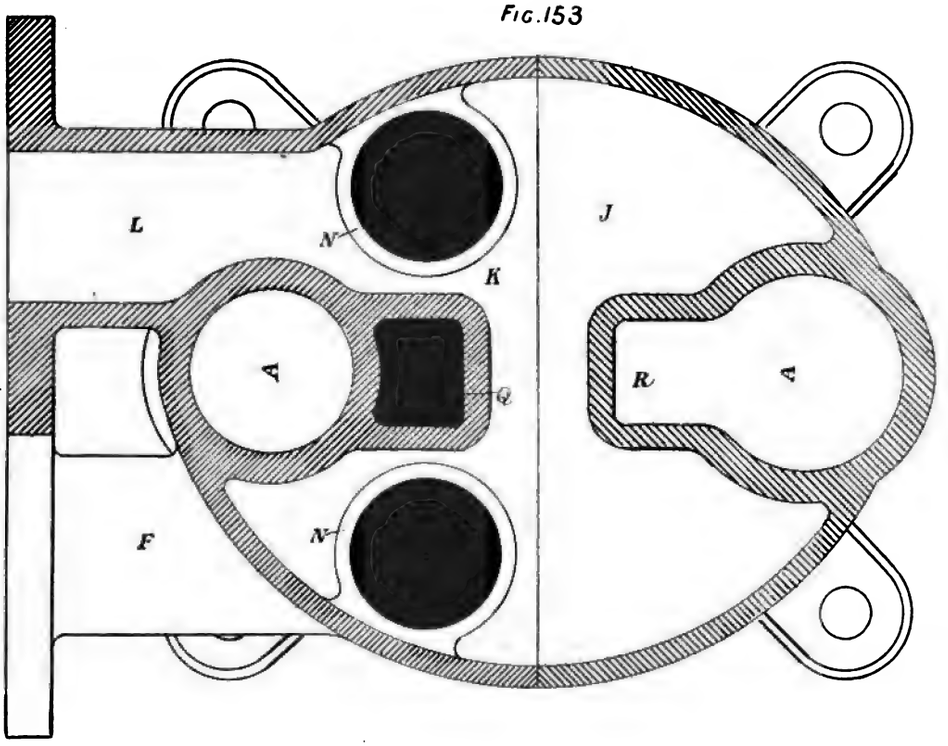


Fig.153



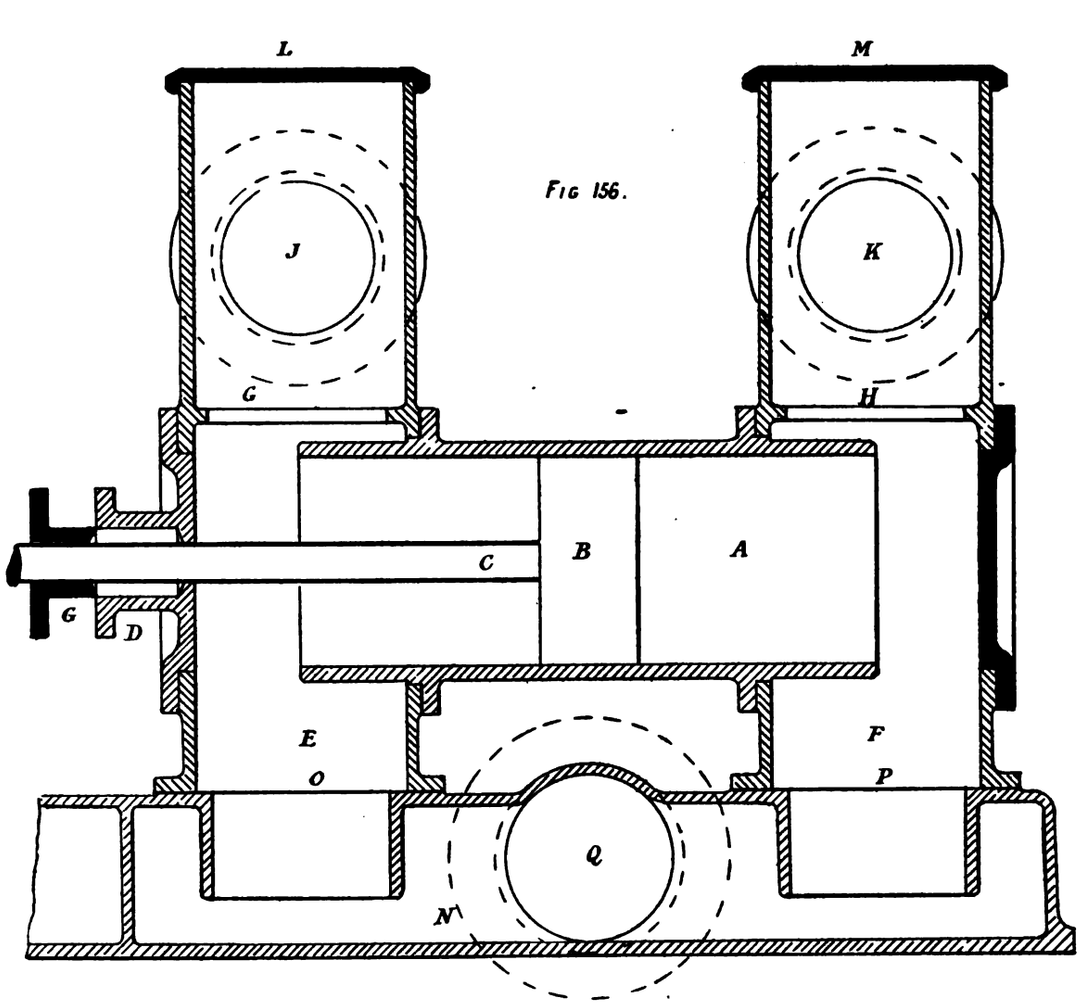


Fig 156.

Fig 157.

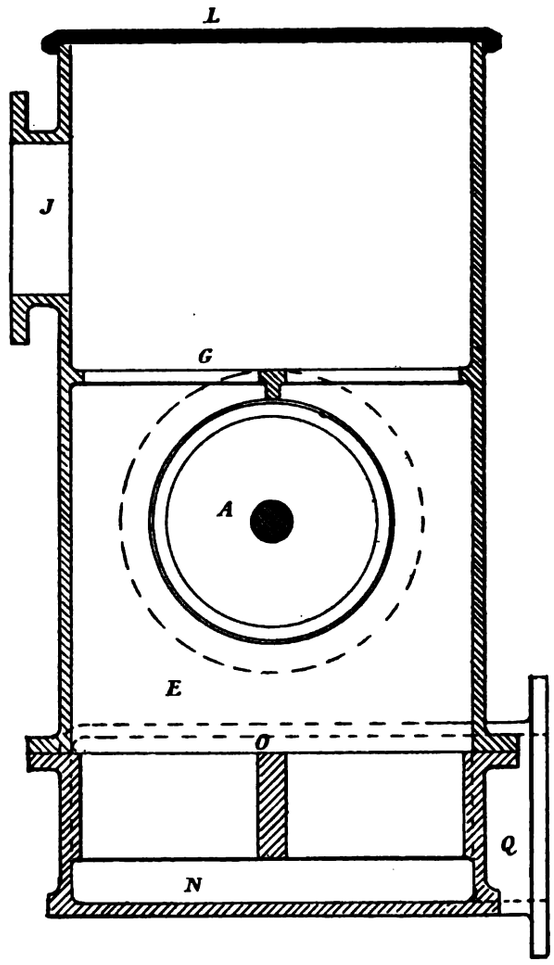


Plate LII

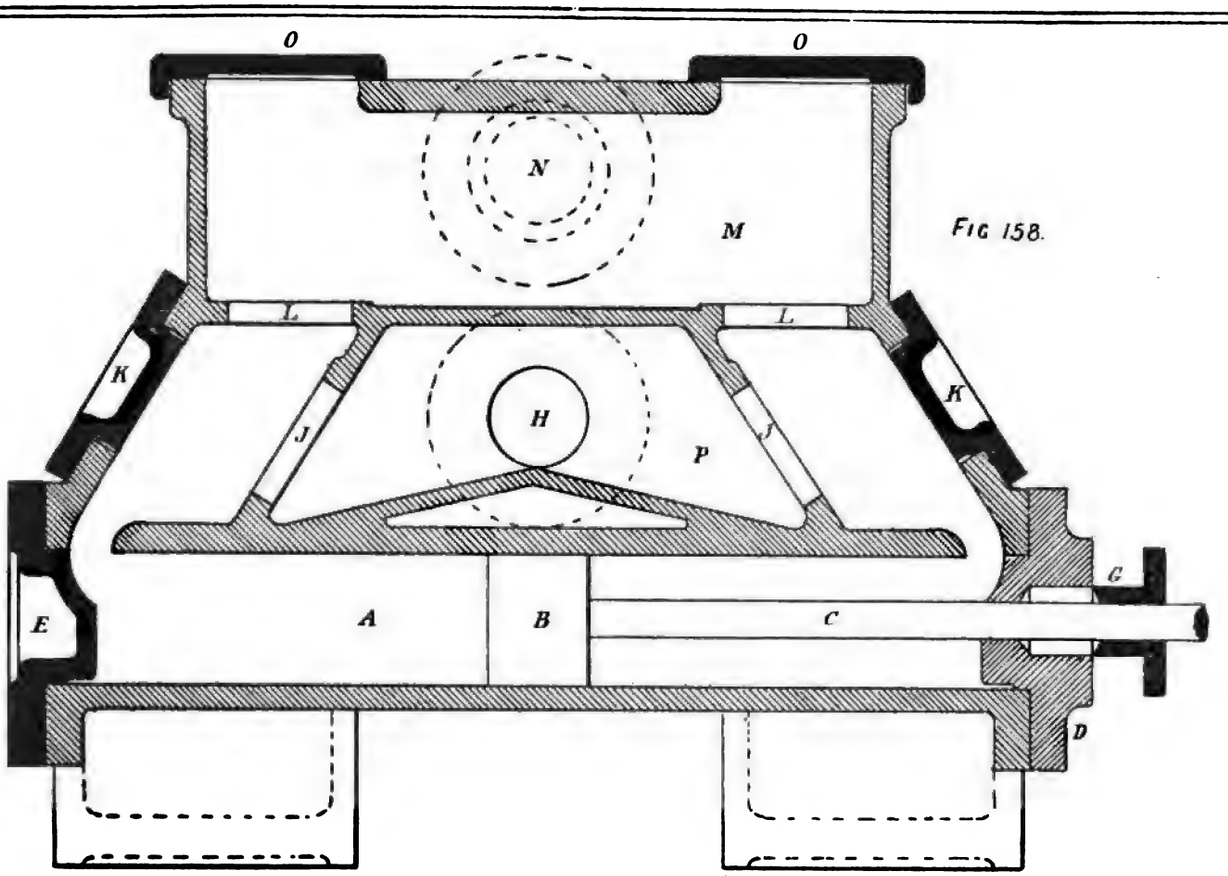


FIG 158.

FIG.160.

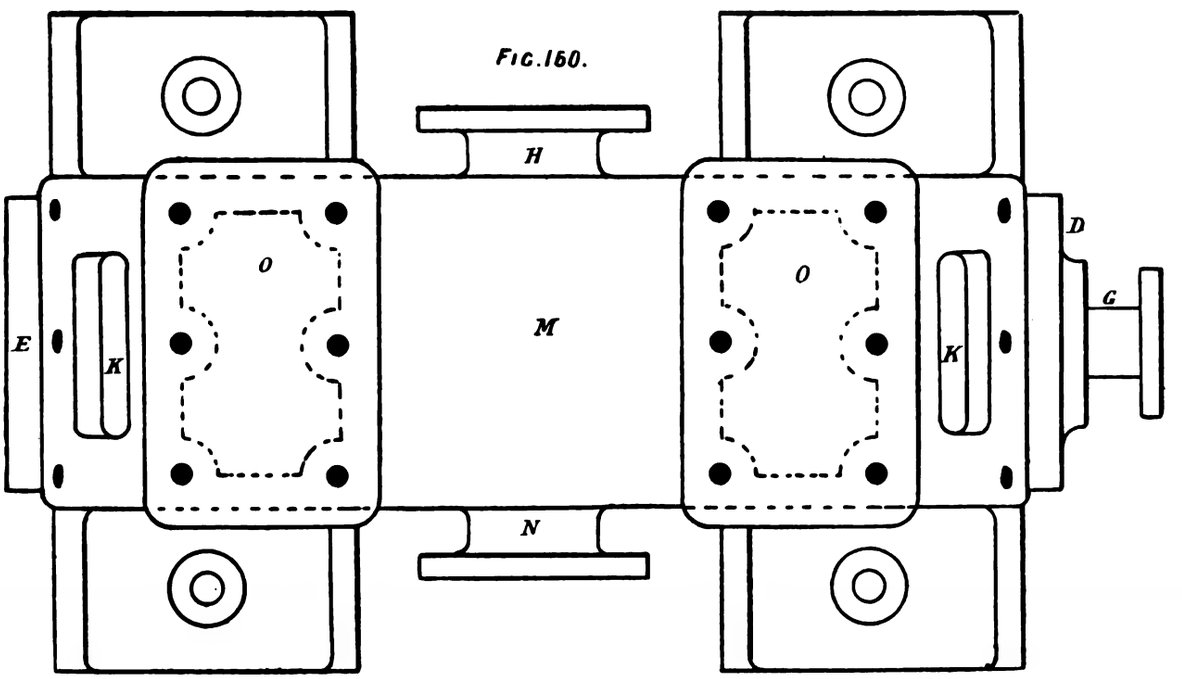


Fig. 154.

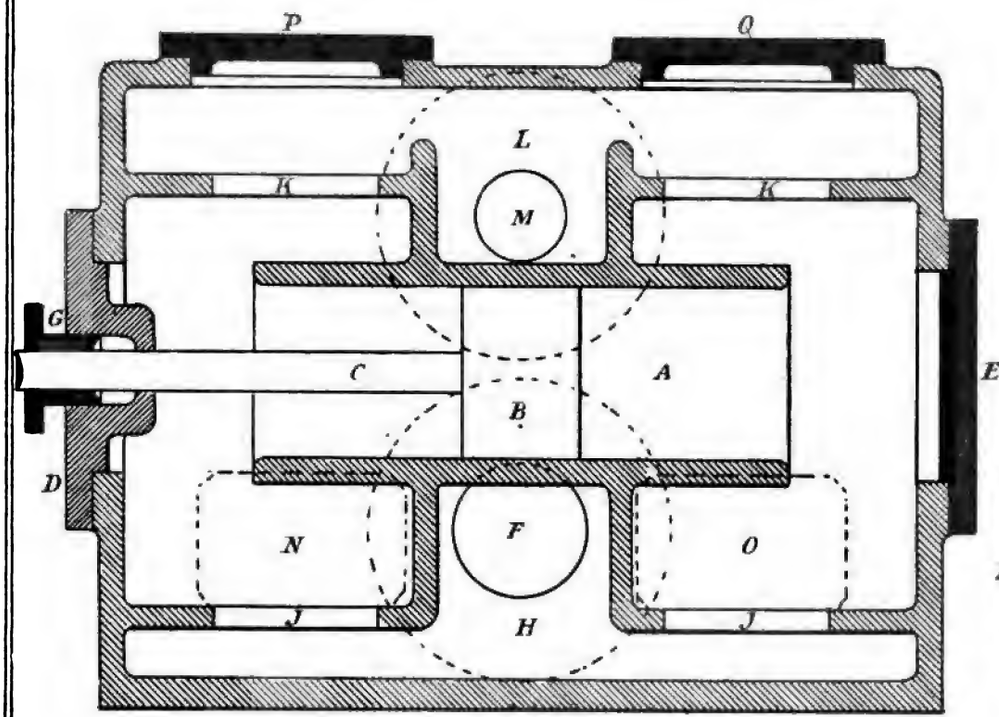


Fig 155

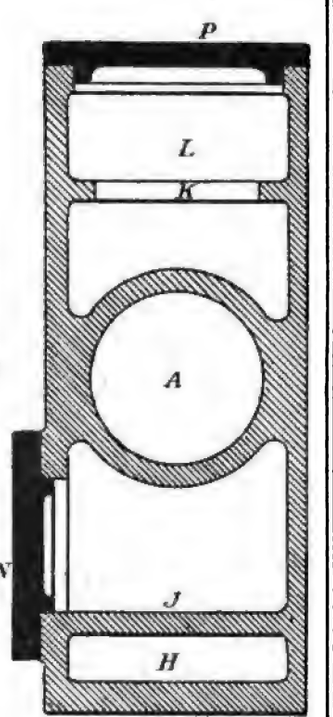


Fig. 159.

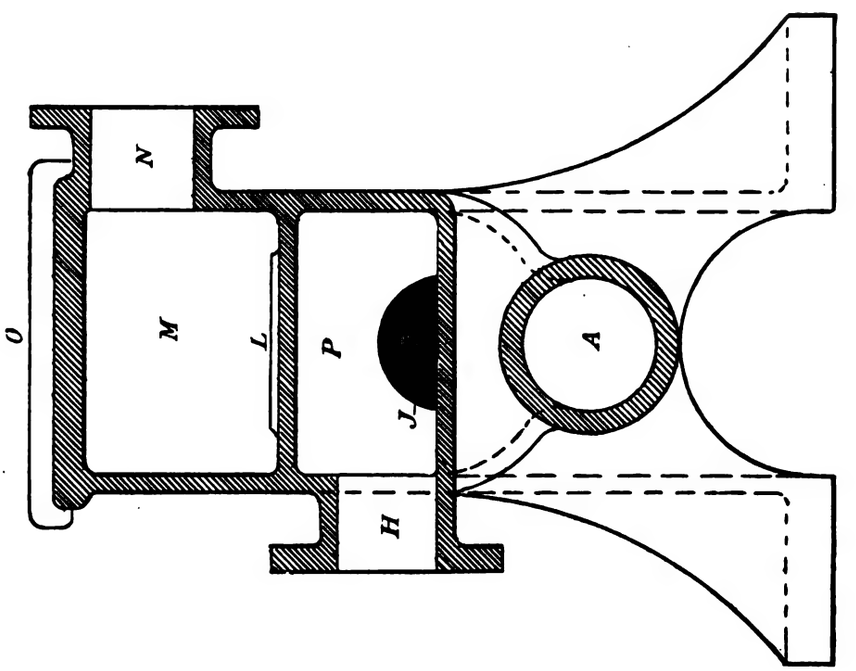


Fig.161.

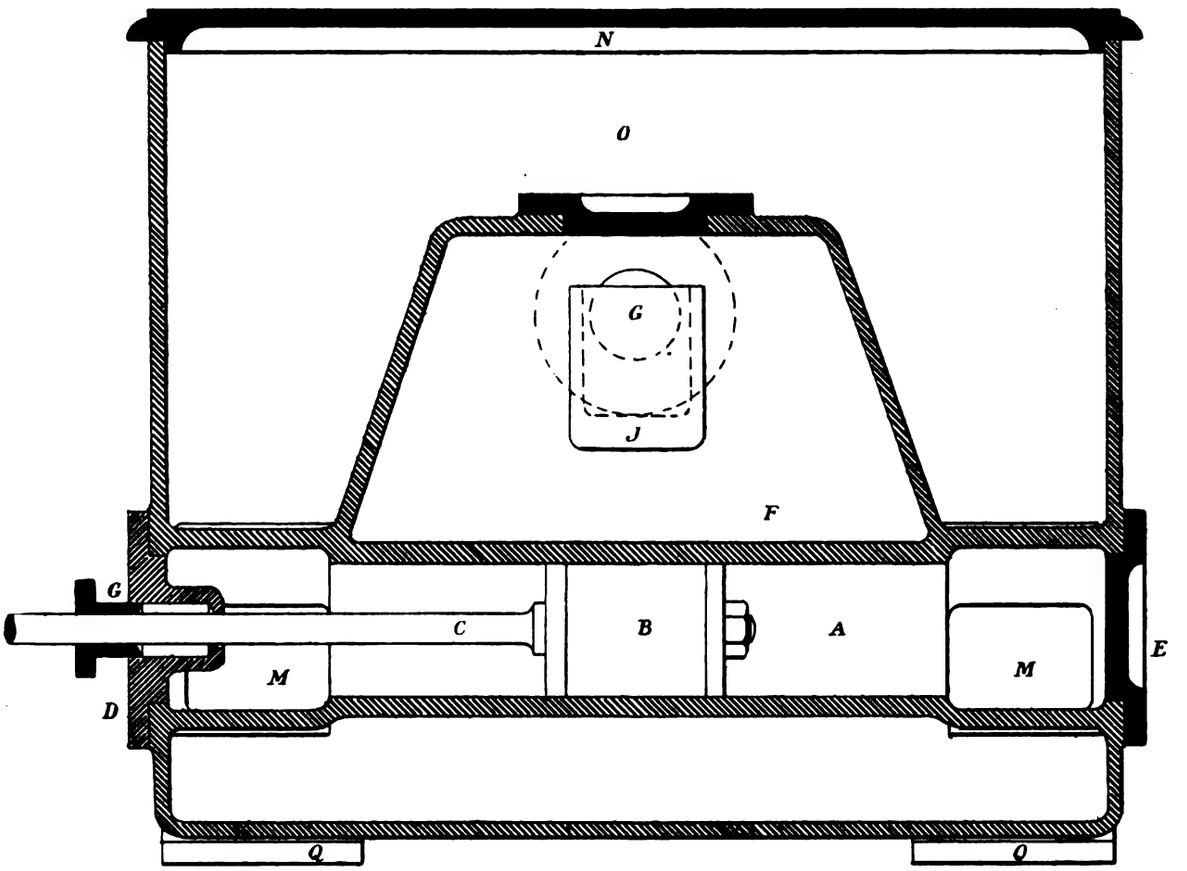


Fig.162

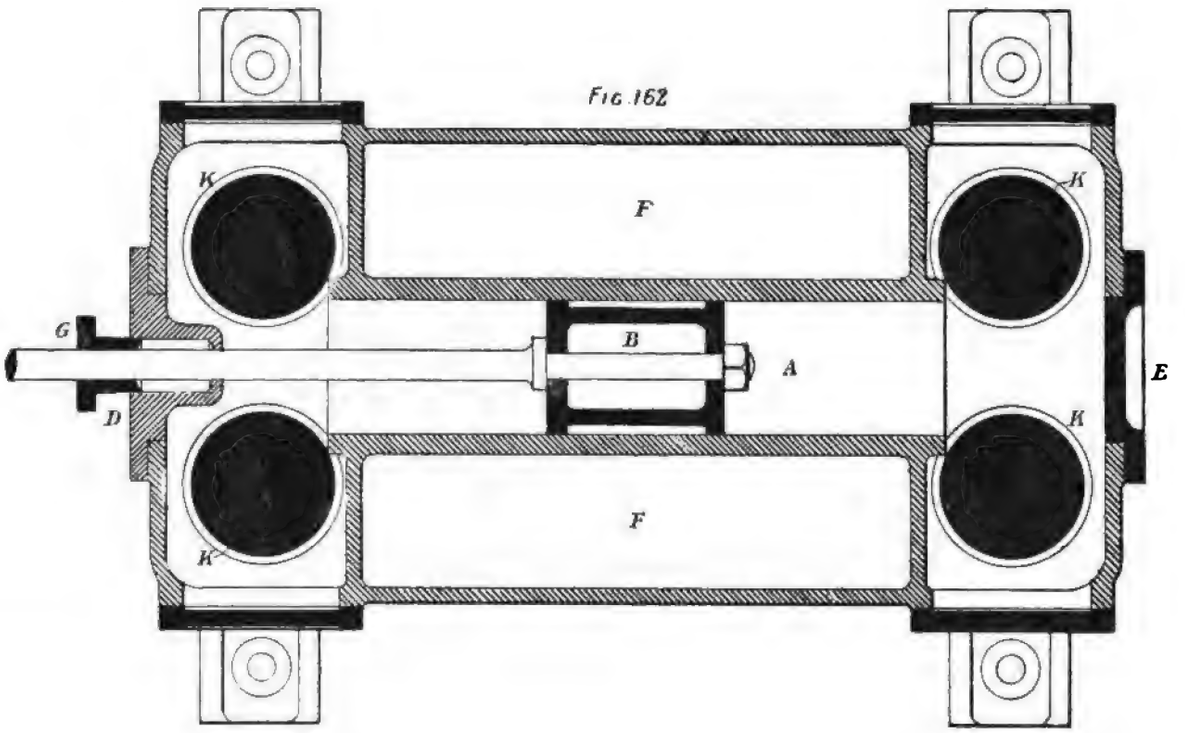


Fig 163.

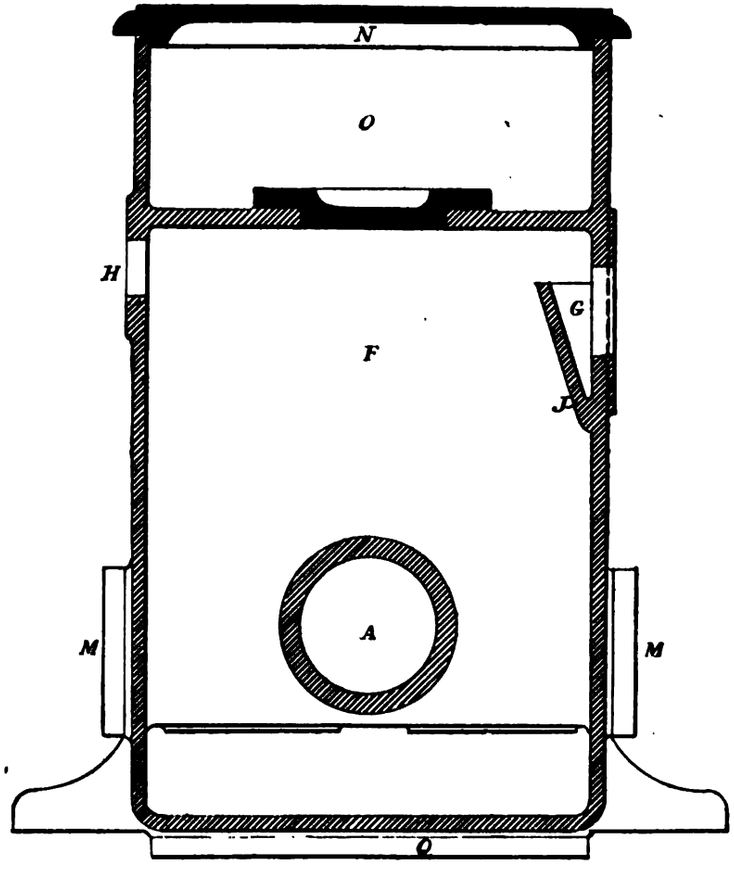


Fig 164.

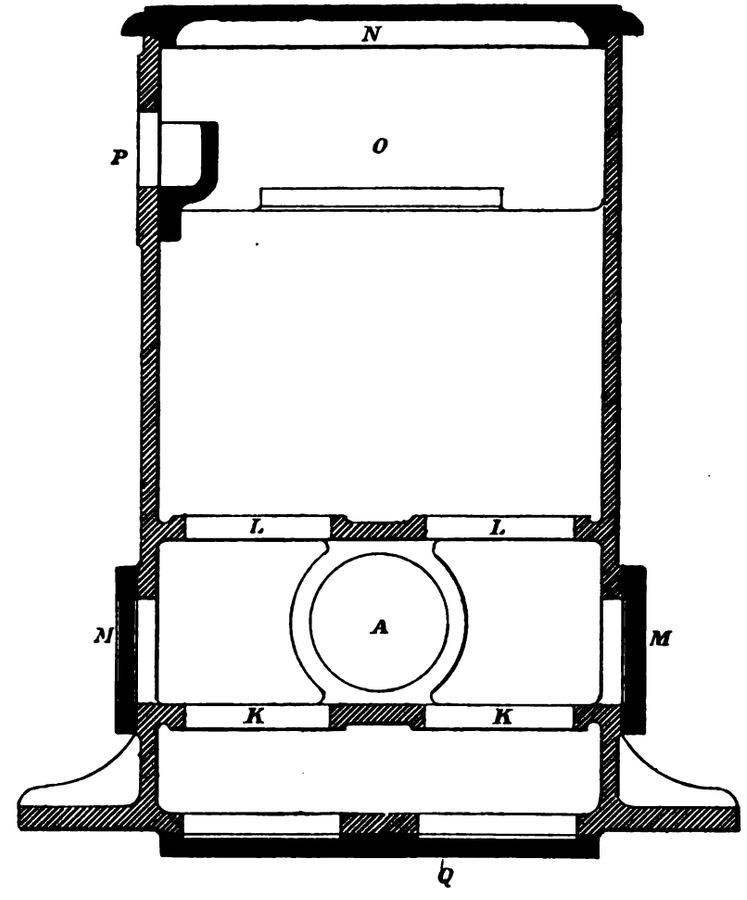


Plate LVI.

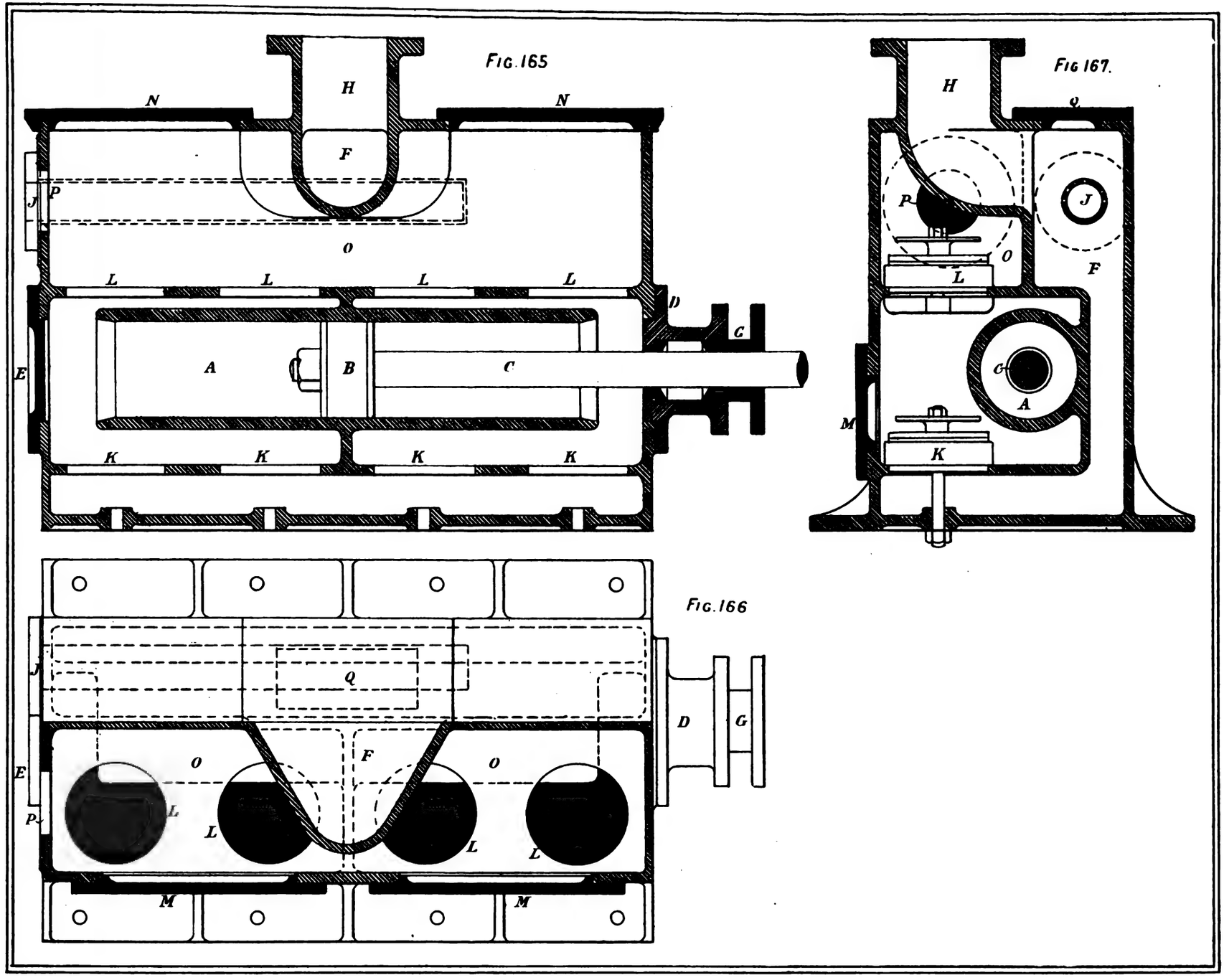


Fig. 165
H
N
N
F
J
P
O
L
L
L
L
D
G
E
A
B
C
K
K
K
K
Fig 167.
H
Q
P
J
O
F
L
G
A
M
K
Fig. 166
J
Q
D
G
E
O
F
O
P
L
L
L
L
M
M

Plate LVII.

Fig. 168.

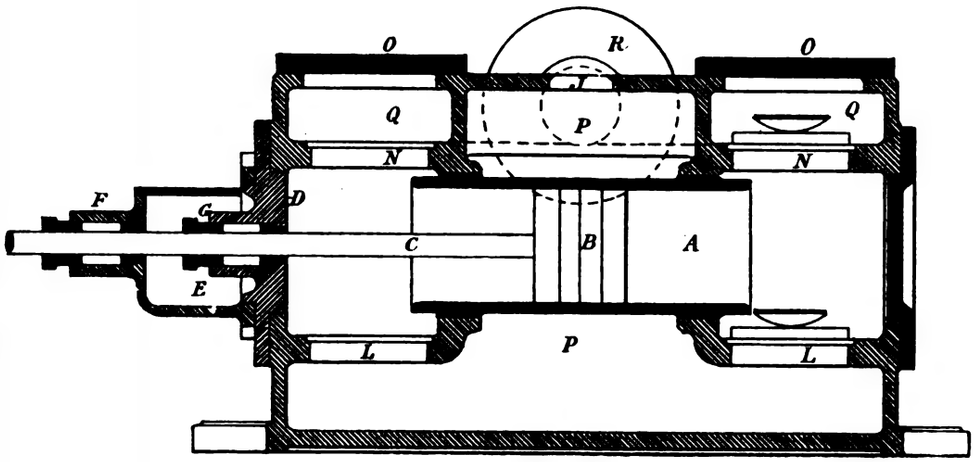


Fig. 171.

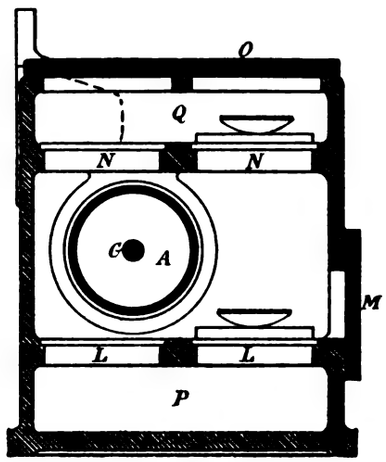


Fig. 169.

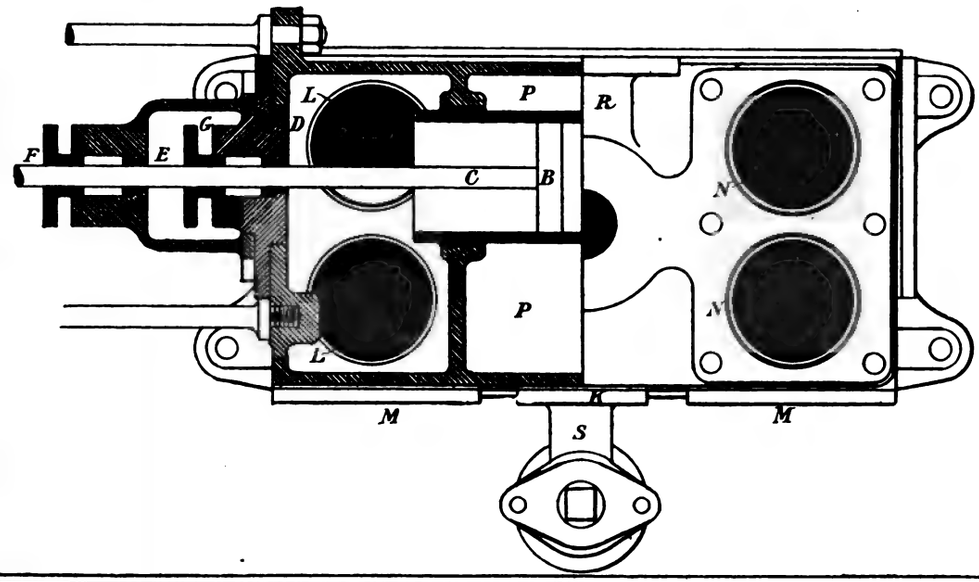


Fig. 170.

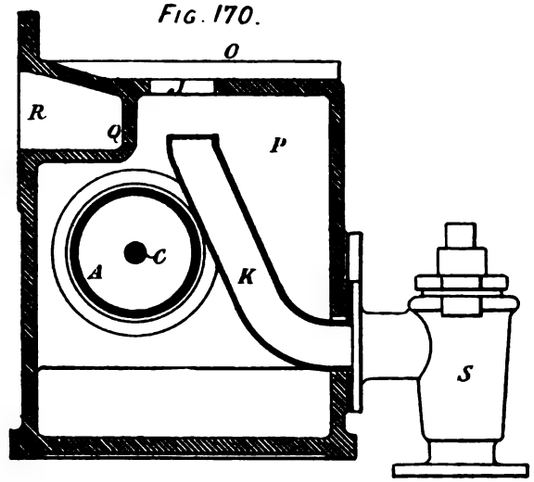


Plate LVIII.

Fig. 174.

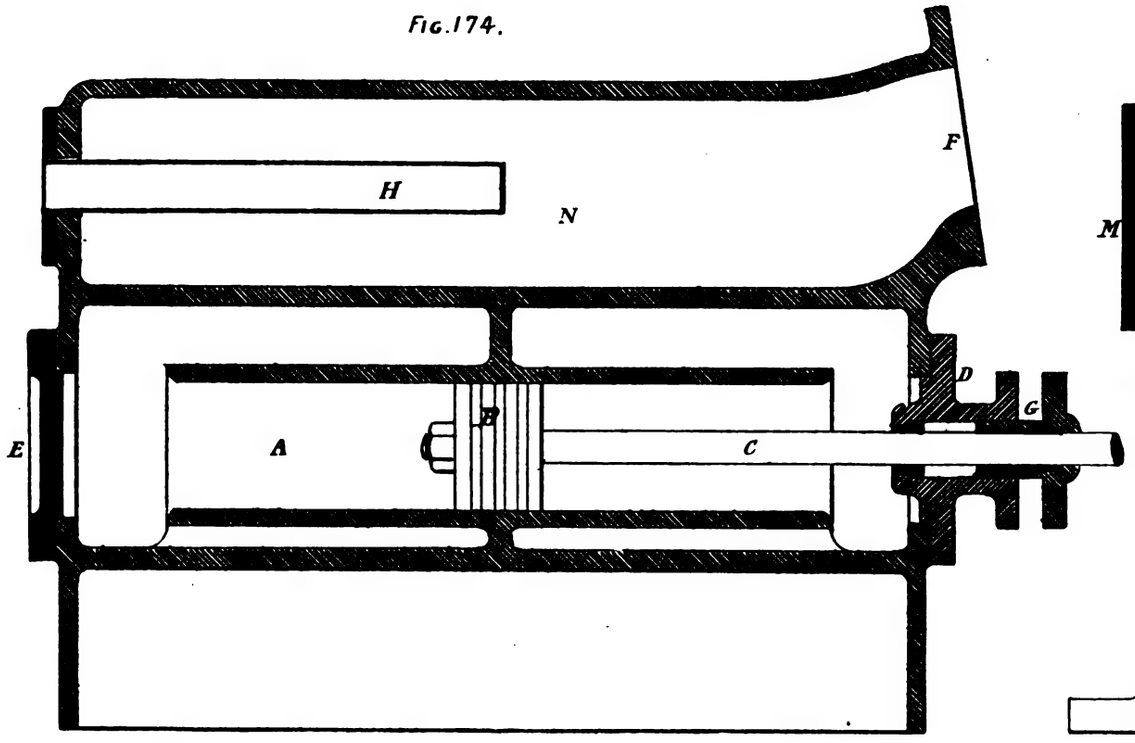


Fig 176.

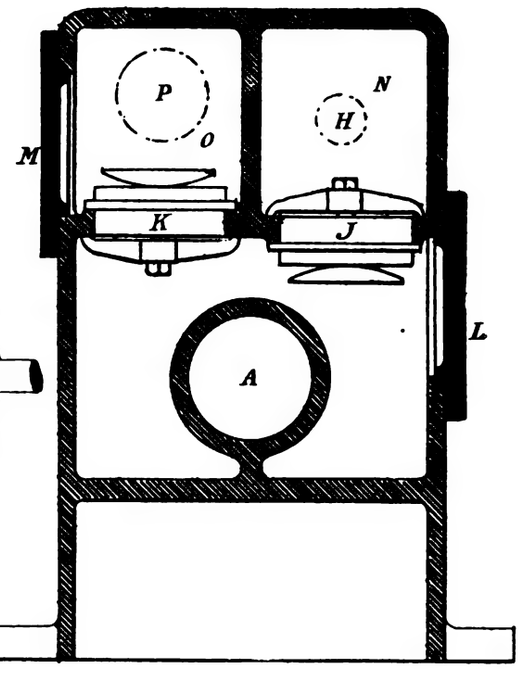


Fig 175

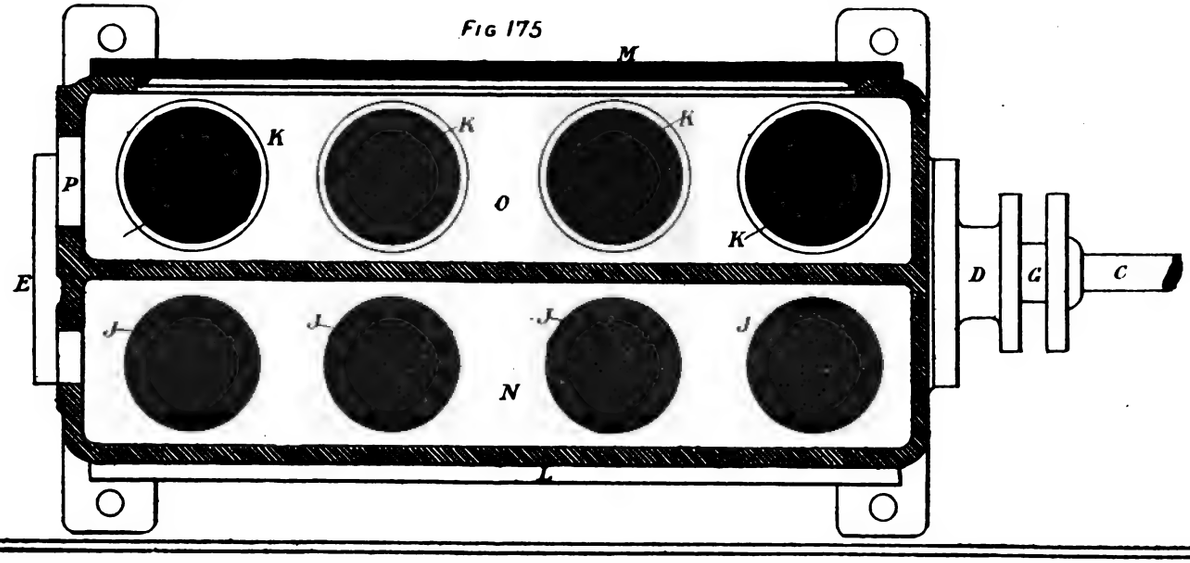


Plate LIX

Fig. 172.

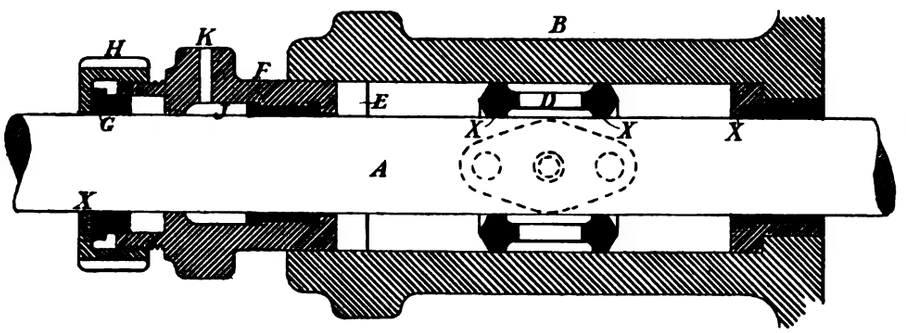


Fig 173.

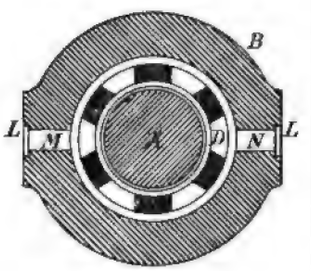


Fig. 177.

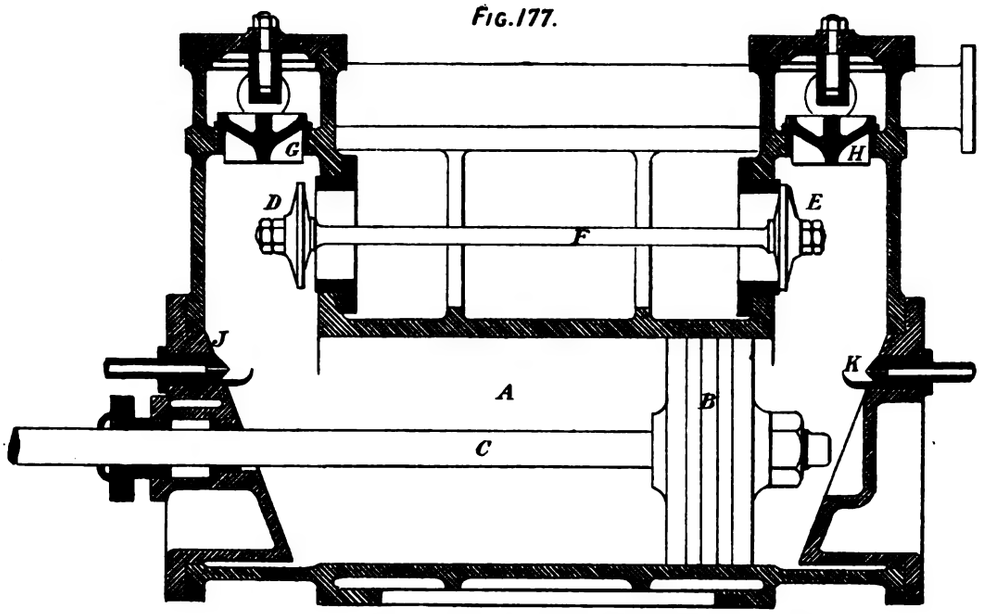
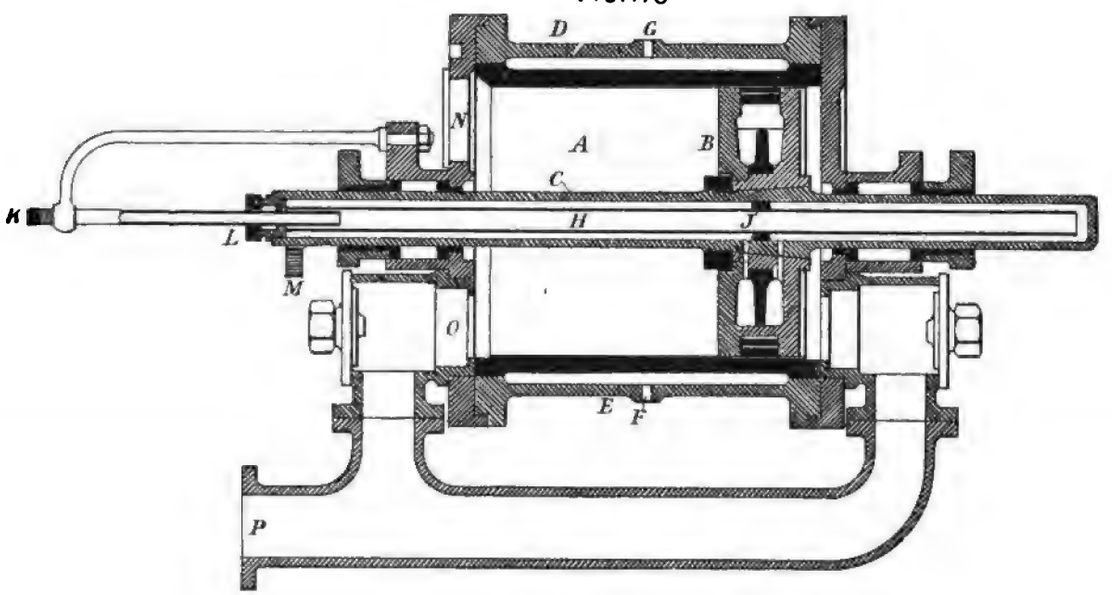


Fig. 178



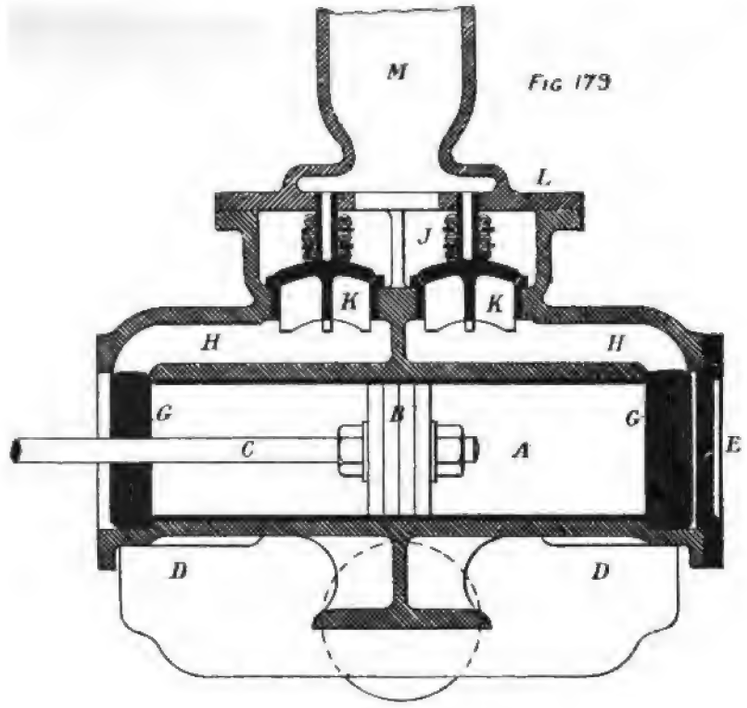


Fig 179

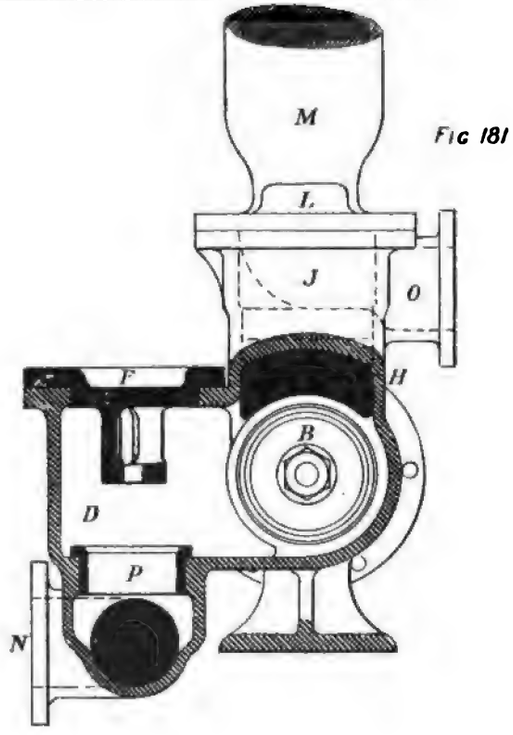


Fig 181

Fig 180.

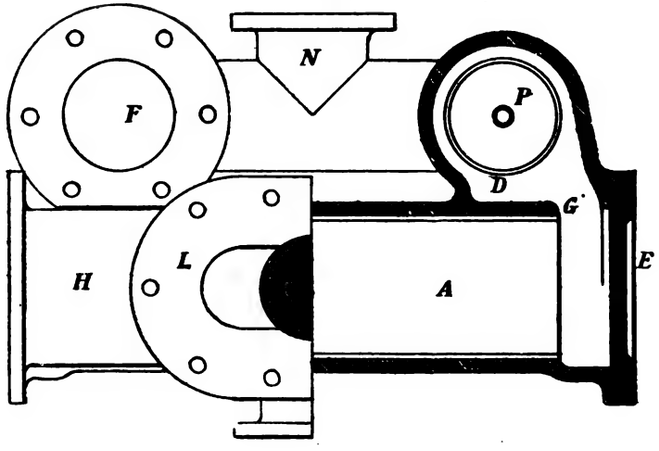


Plate. LXI.

Fig 182.

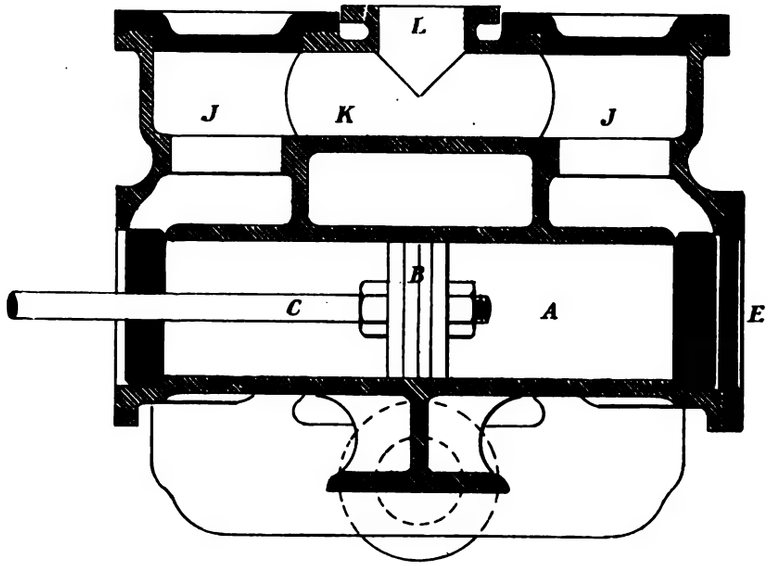


Fig 183

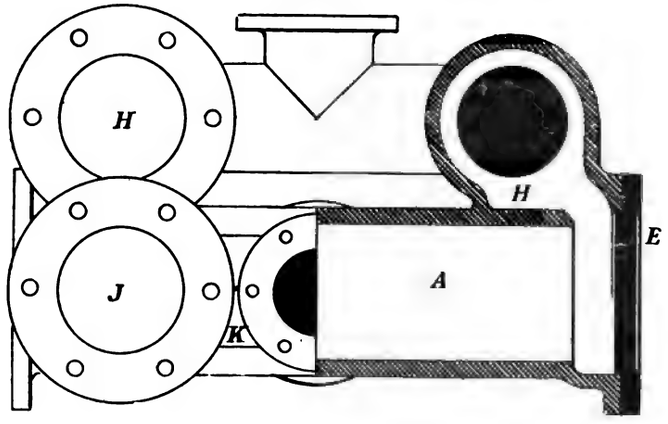


Fig. 184.

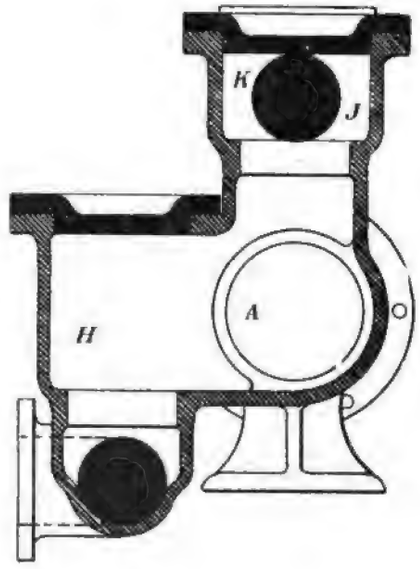


Plate LXII.

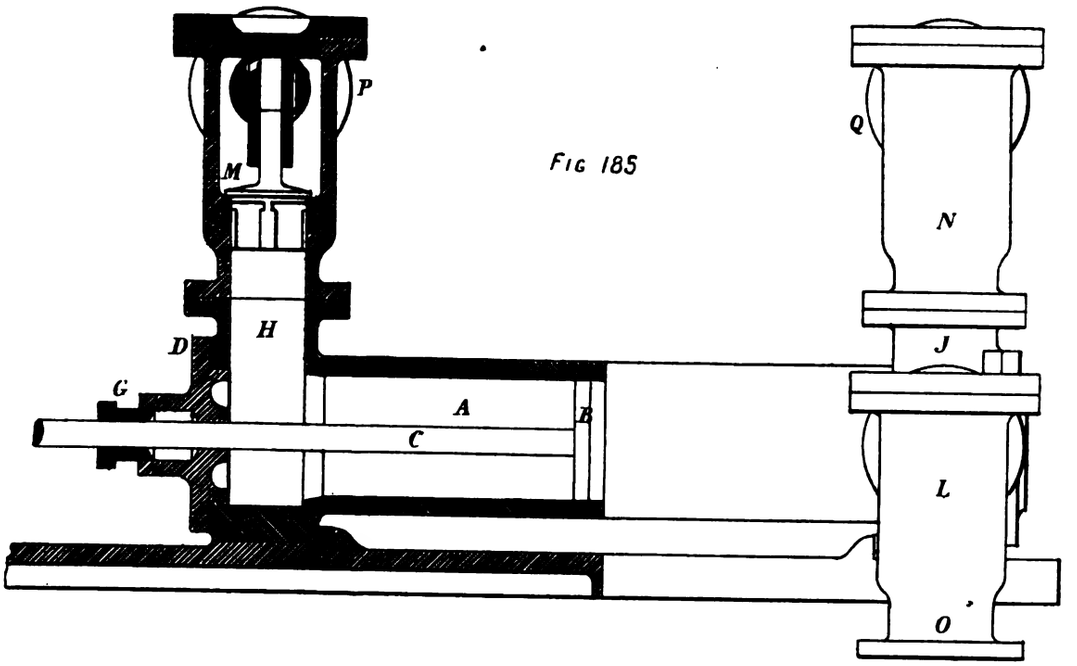


Fig 185

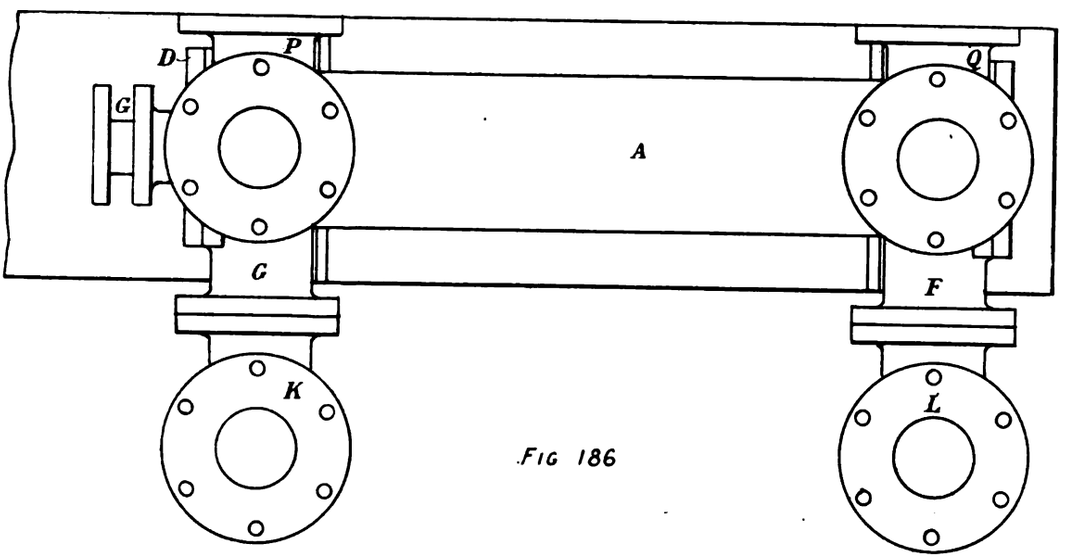


Fig 186

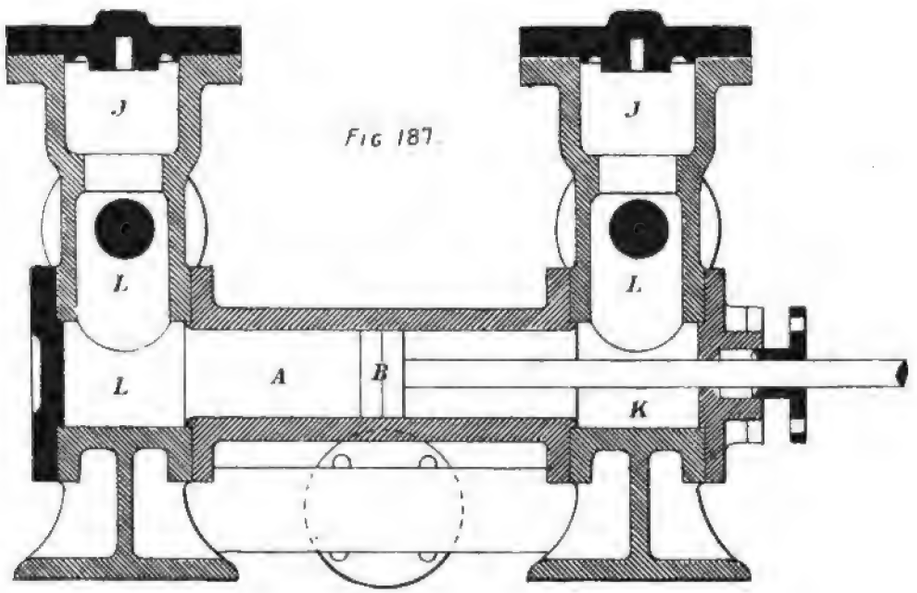


Fig 187.

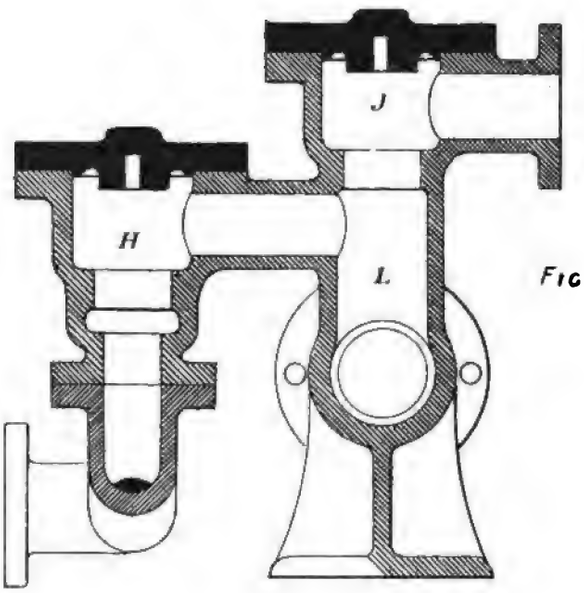


Fig. 188.

Fig. 189.

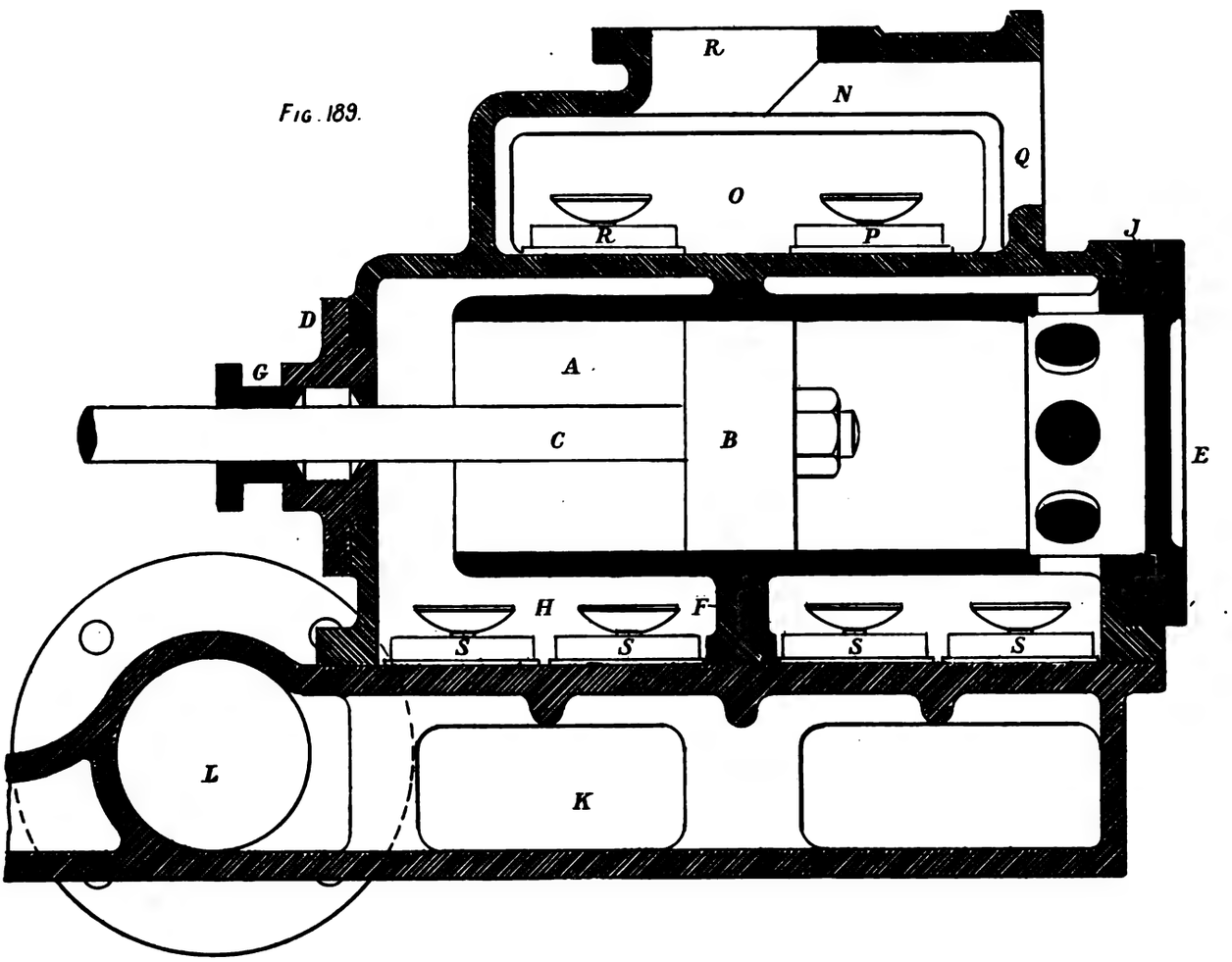
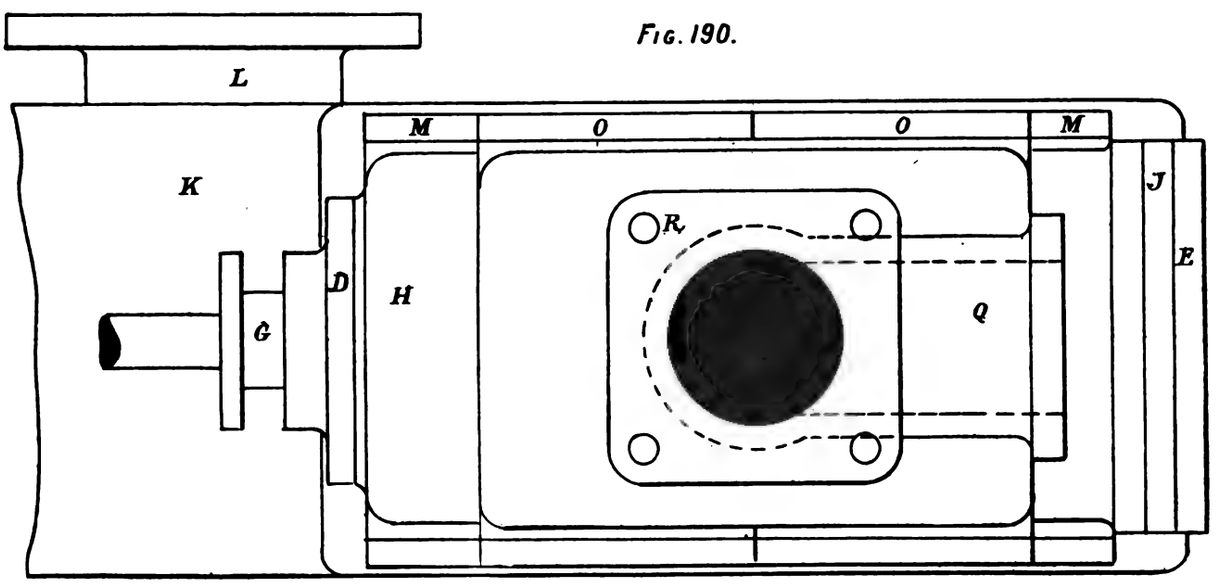


Fig. 190.



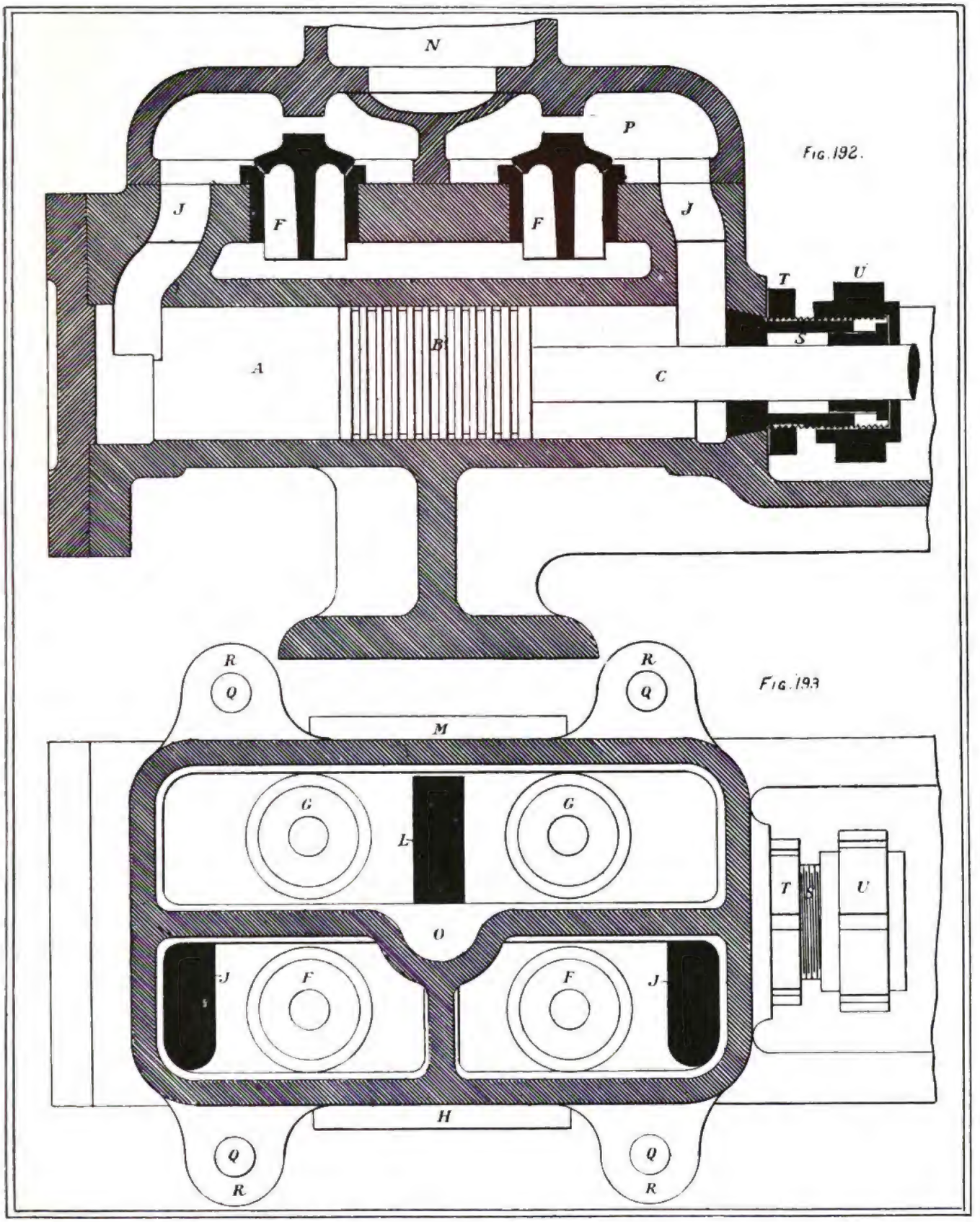


Fig. 192.

Fig. 193

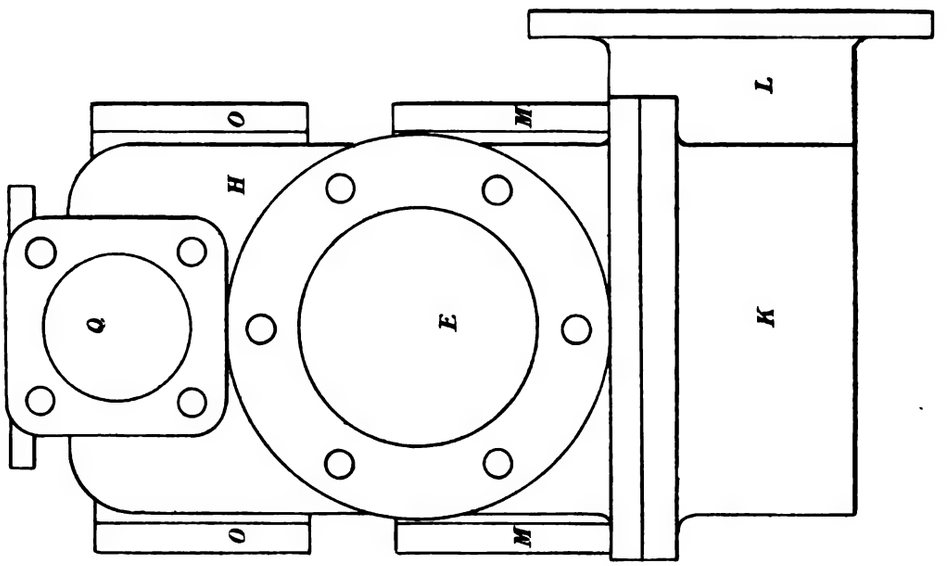


Fig. 191.

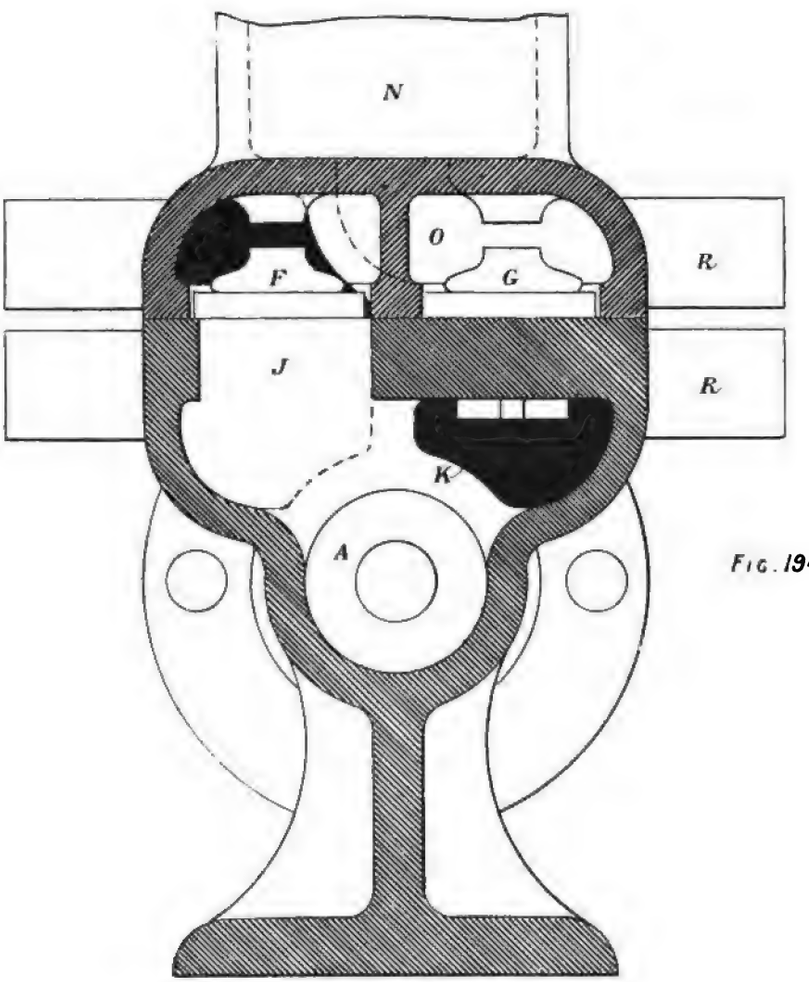


Fig. 194.

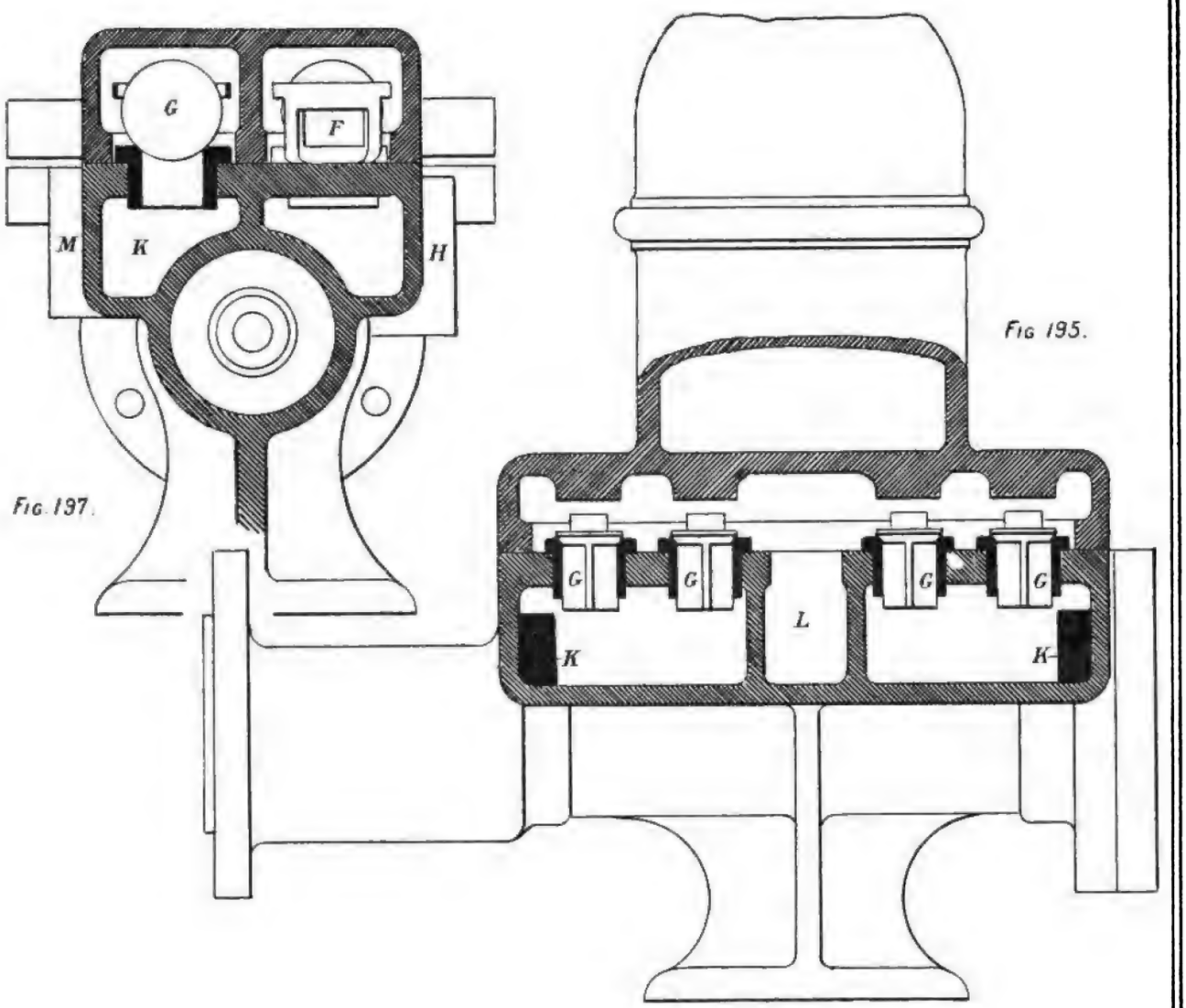
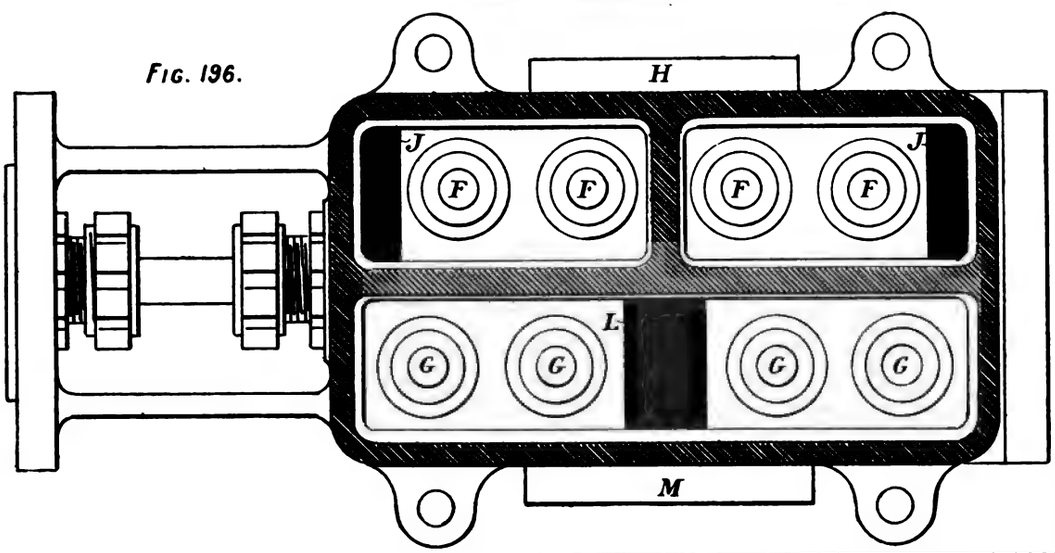


Fig. 197.

Fig 195.

Fig. 196.



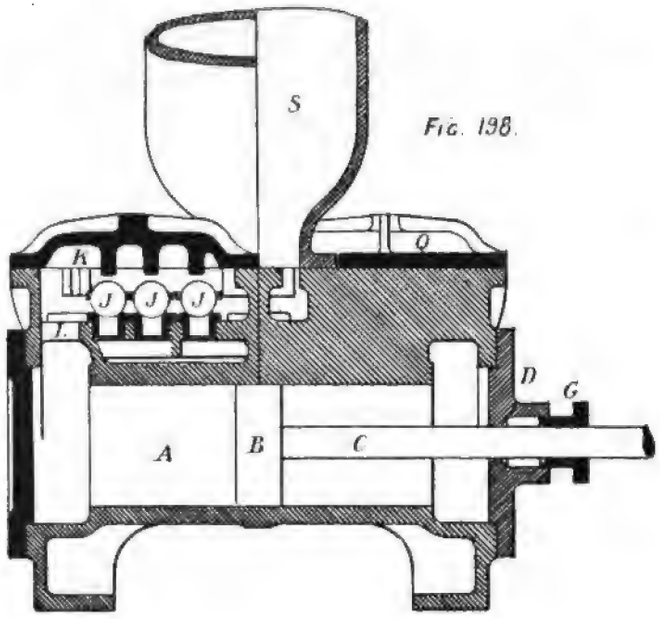
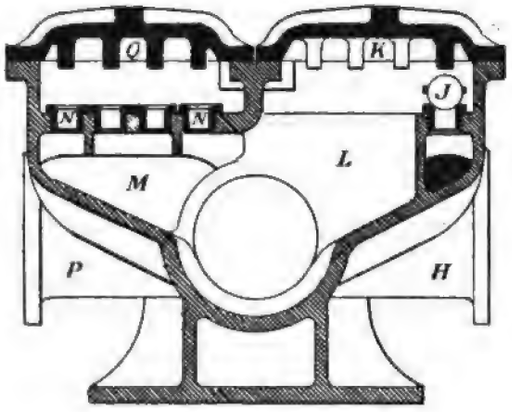


Fig. 198.

Fig. 200.



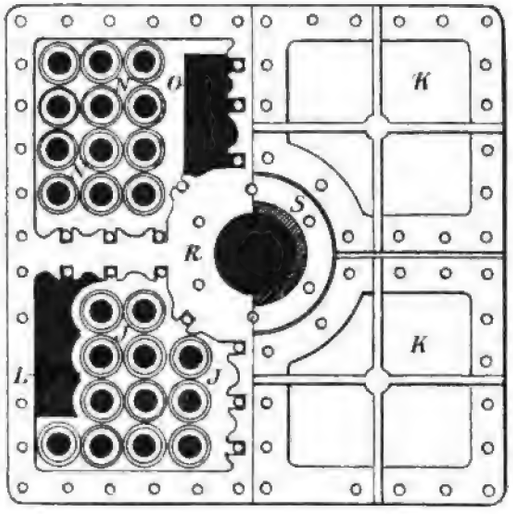


Fig. 199.

Plate LXIX

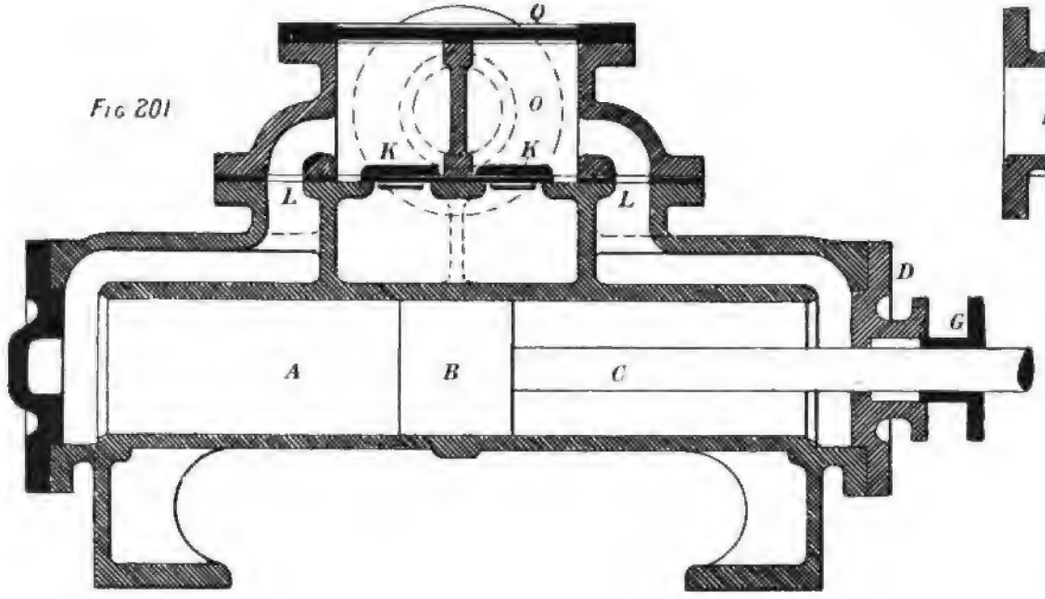


Fig 201

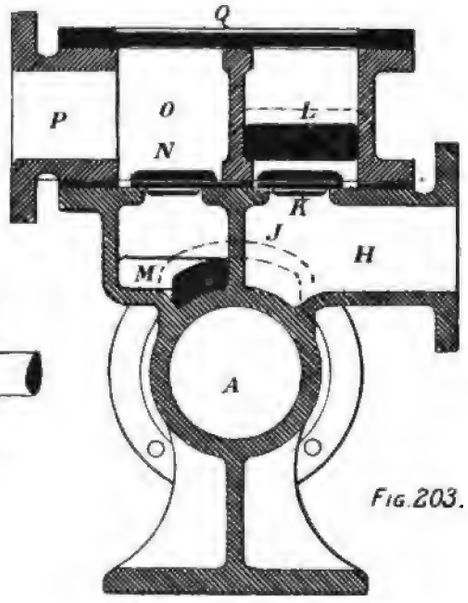


Fig. 203.

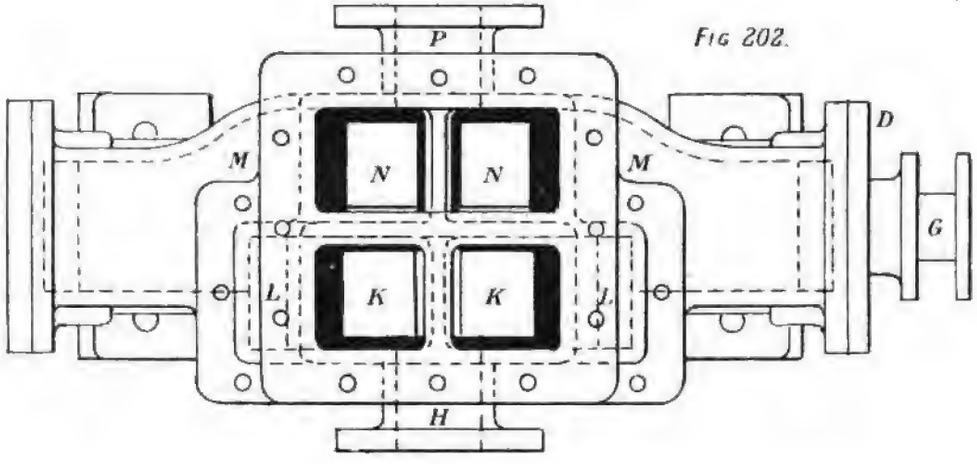


Fig 202.

Plate LXX.

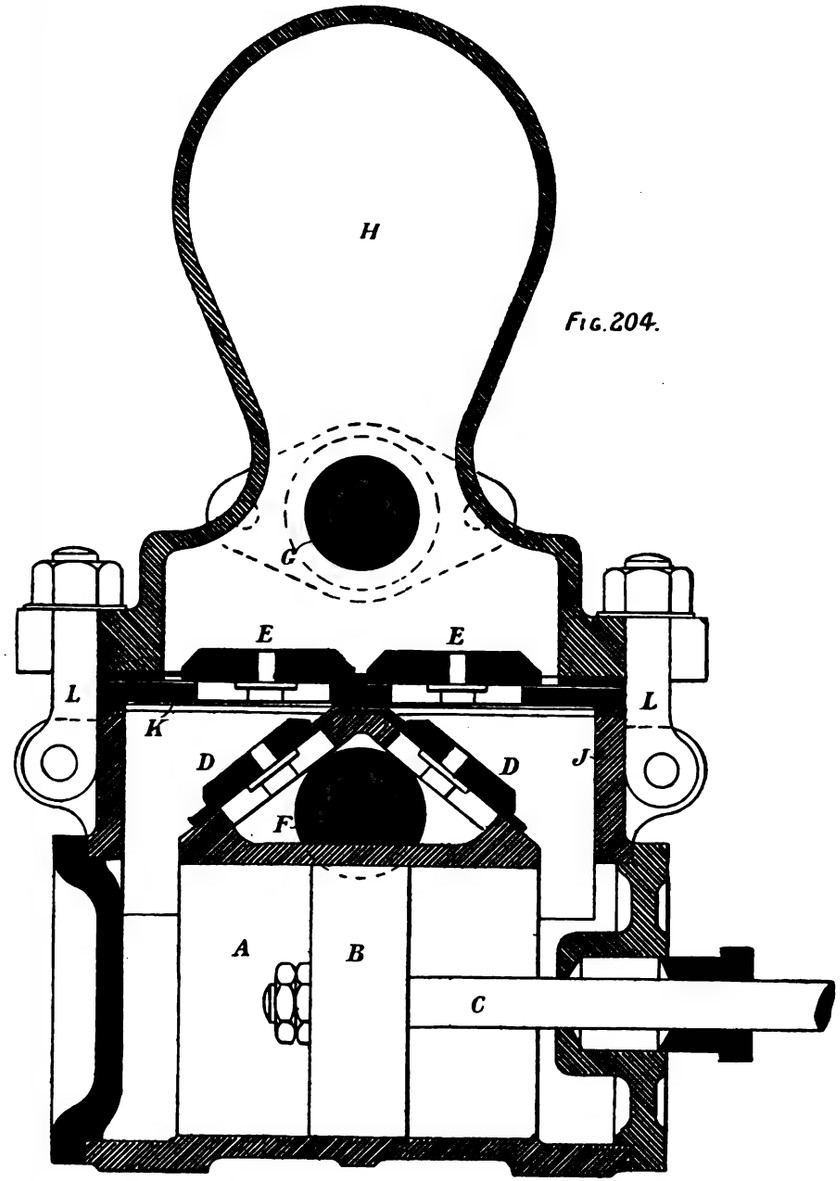


Fig. 204.

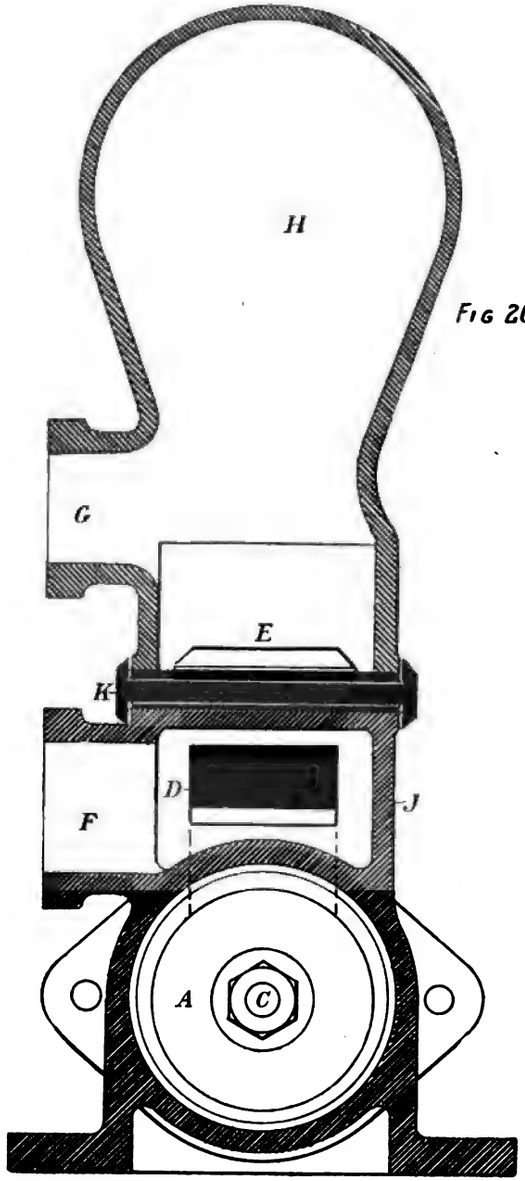


Fig 205.

Plate LXXI.

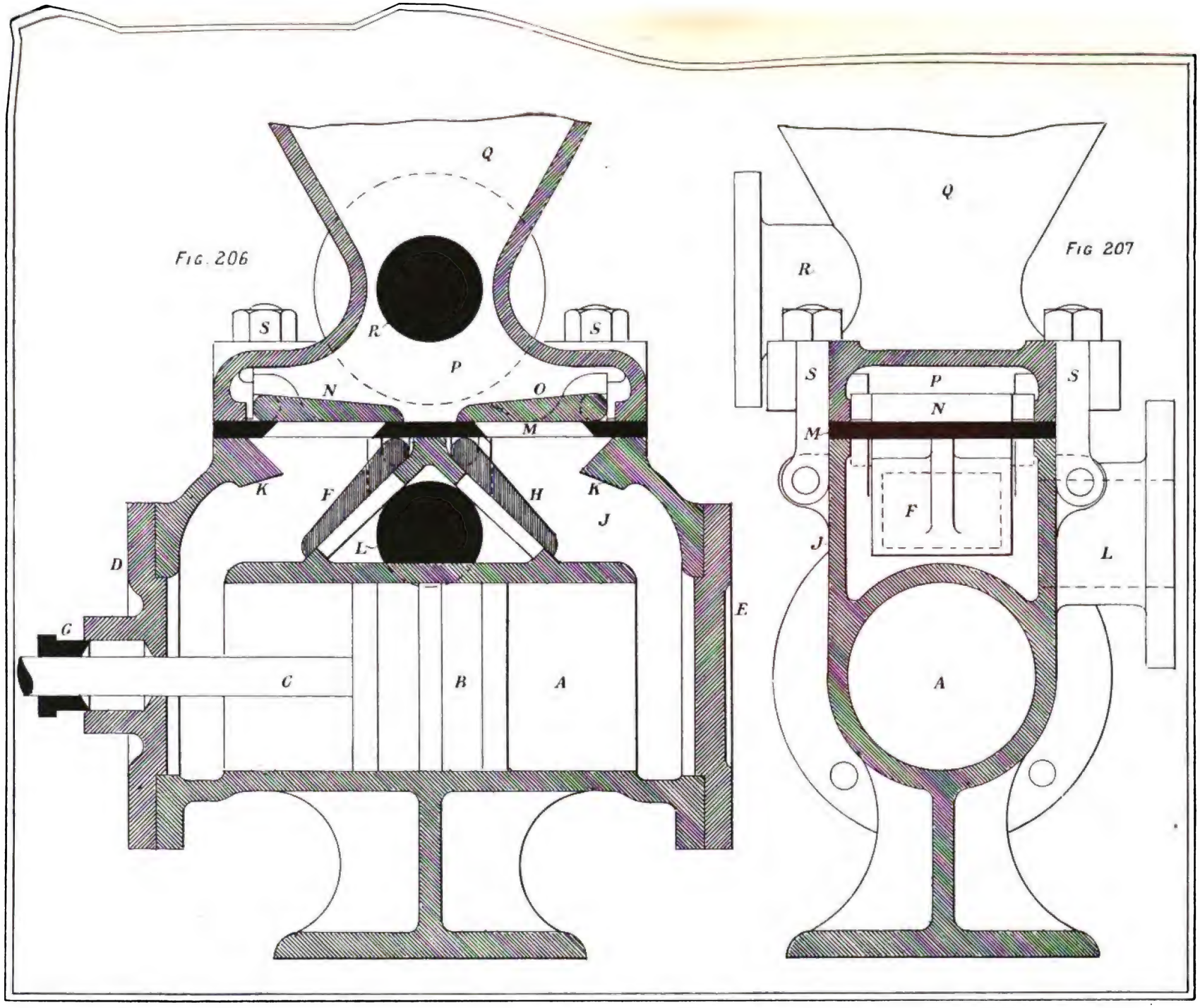


Plate LXXII

Fig. 208.

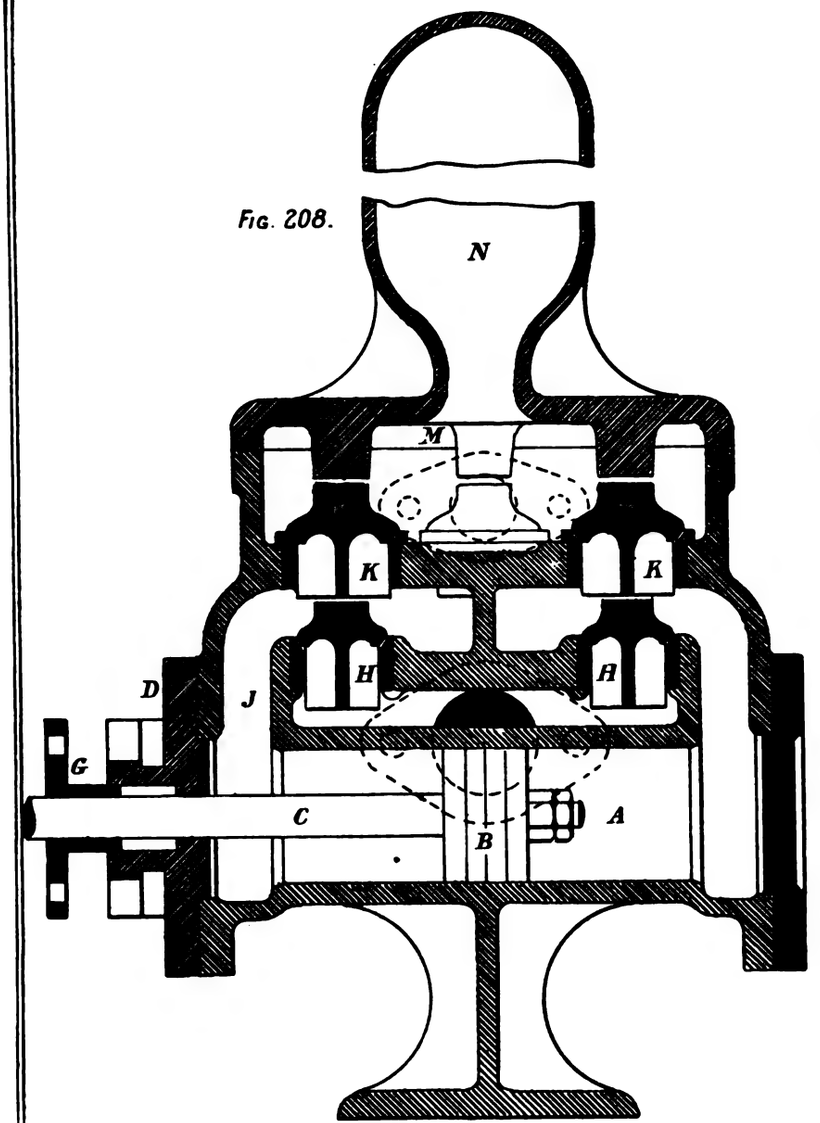
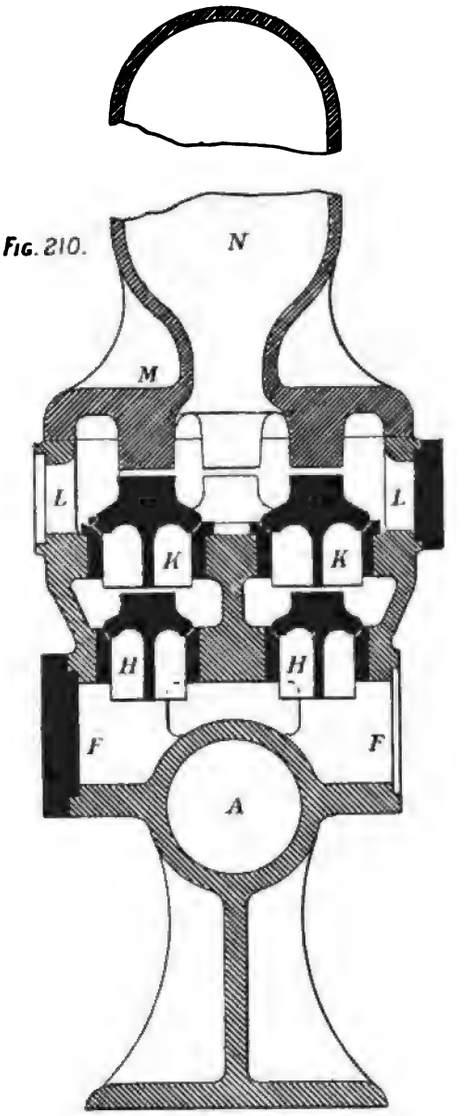
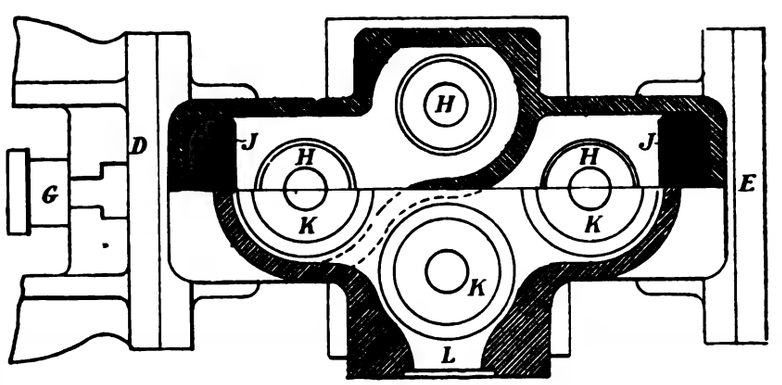


Fig. 210.





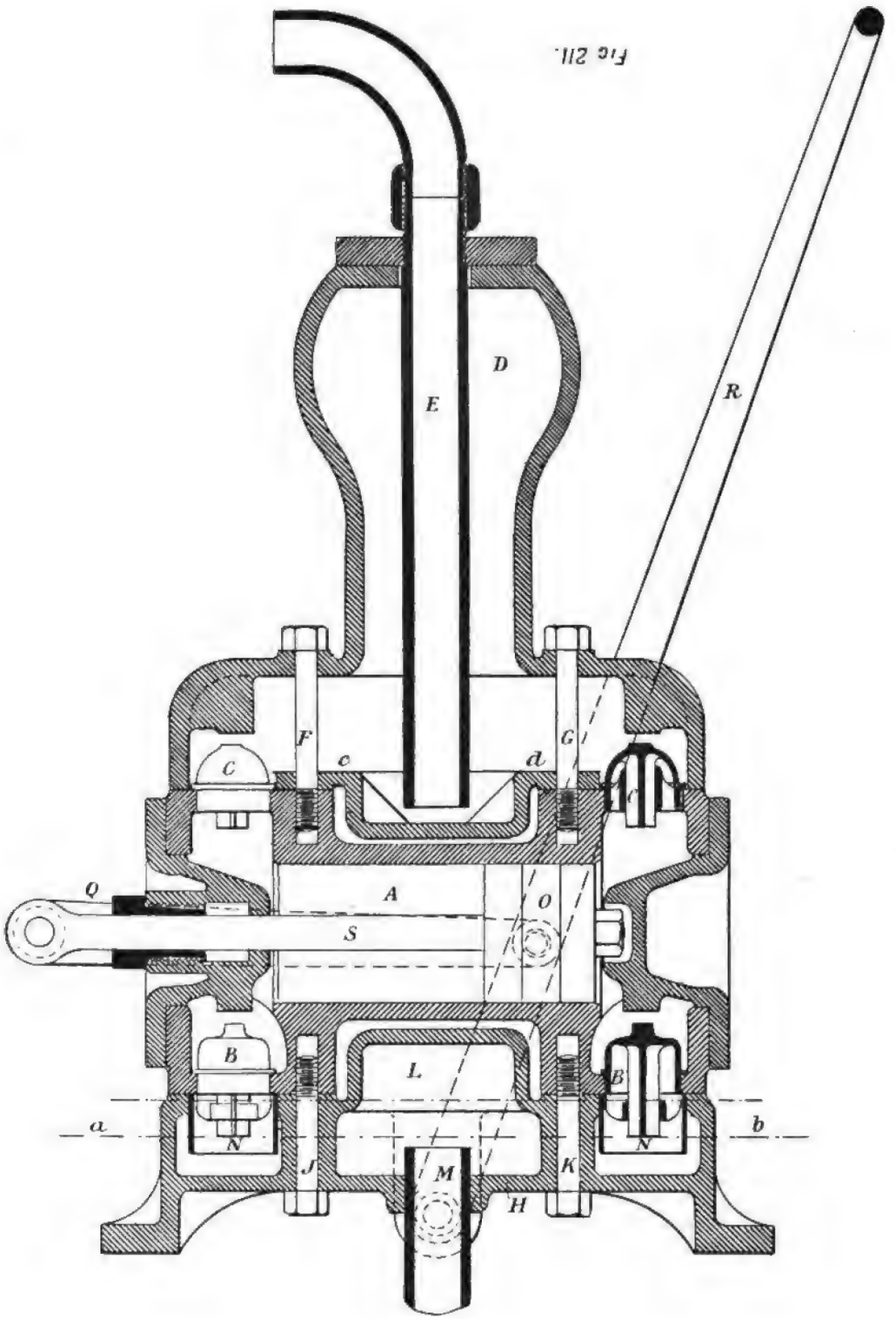


Fig 211.
E
D
R
F
G
C
c
d
Q
A
O
S
B
L
a
b
N
J
M
K
H

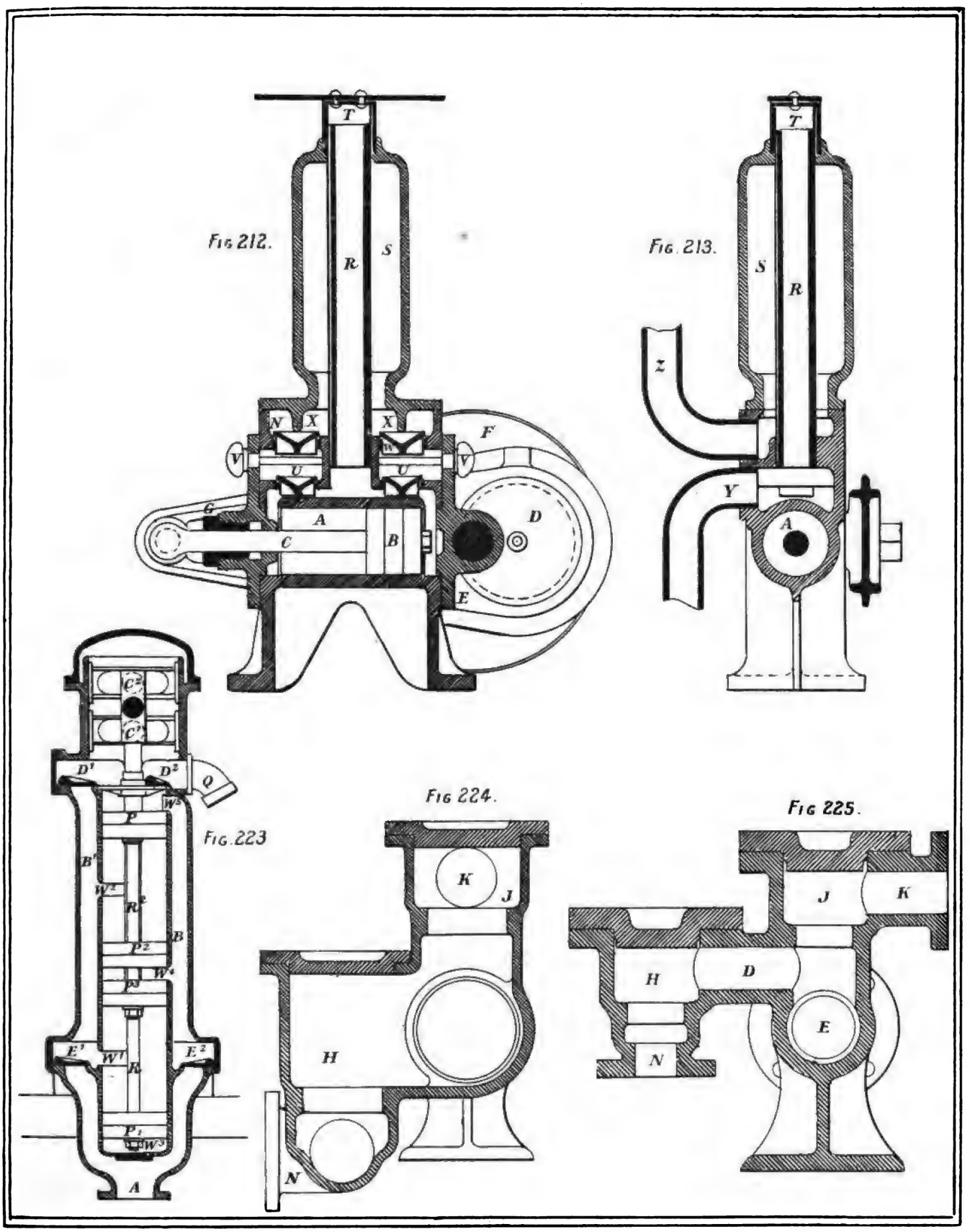


Fig 212.
T
R
S
N
X
X
F
V
V
U
U
G
A
C
B
D
E
Fig. 213.
T
S
R
z
Y
A
Fig. 223
C²
C¹
D¹
D²
Q
W⁵
P
B¹
W²
R²
B
P²
W⁴
P³
E¹
W¹
R₁
E²
P₁
W³
A
Fig 224.
K
J
H
N
Fig 225.
J
K
H
D
E
N

Fig 214.

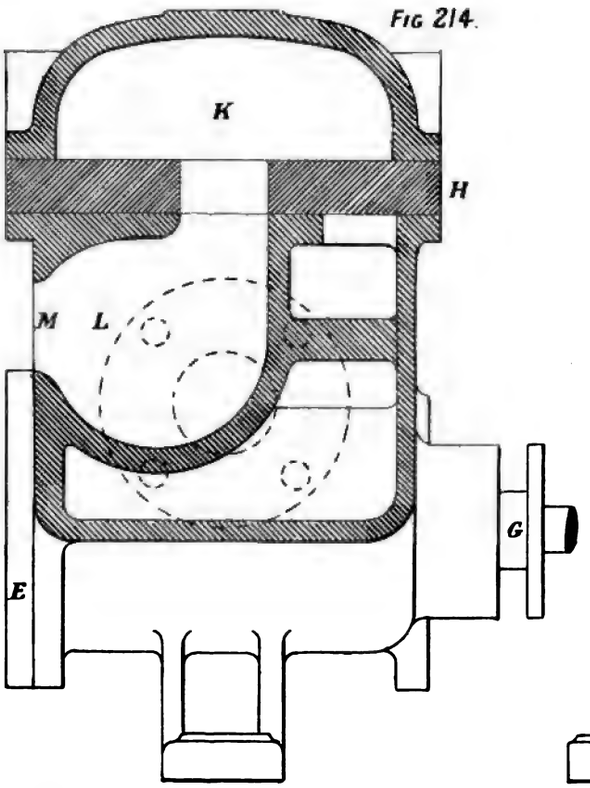


Fig 216.

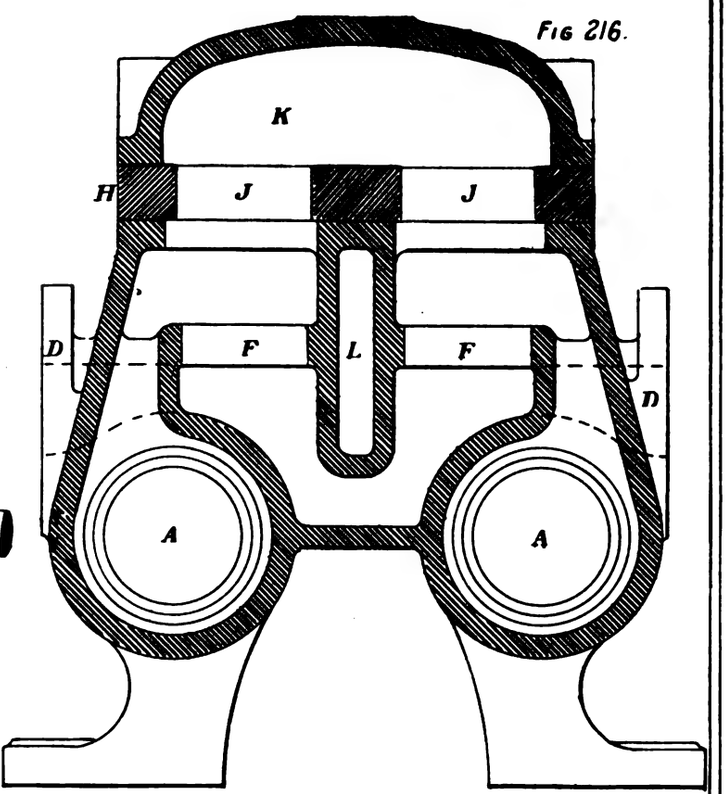


Fig 215

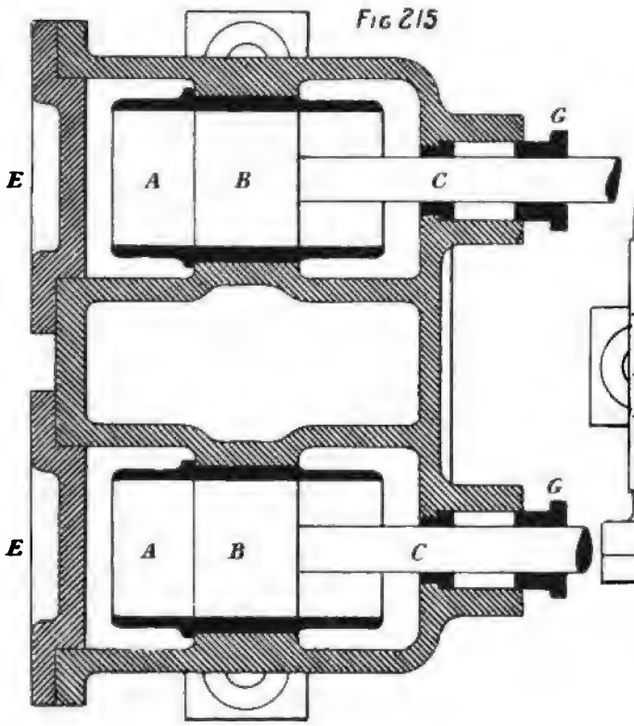


Fig 217

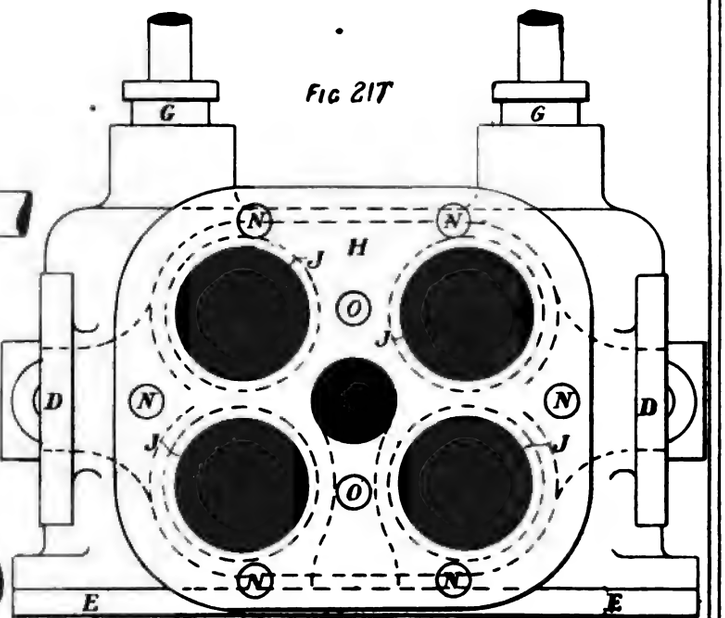


Fig. 218.

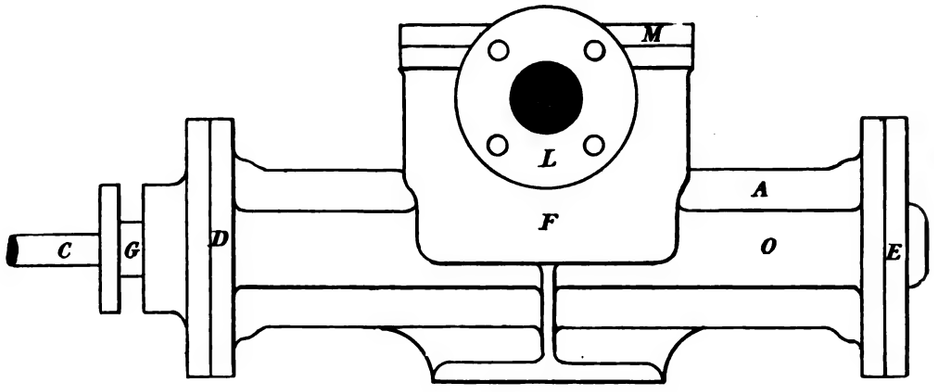


Fig 220.

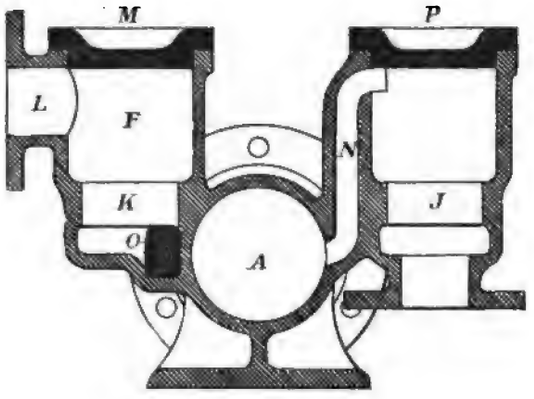


Fig 219.

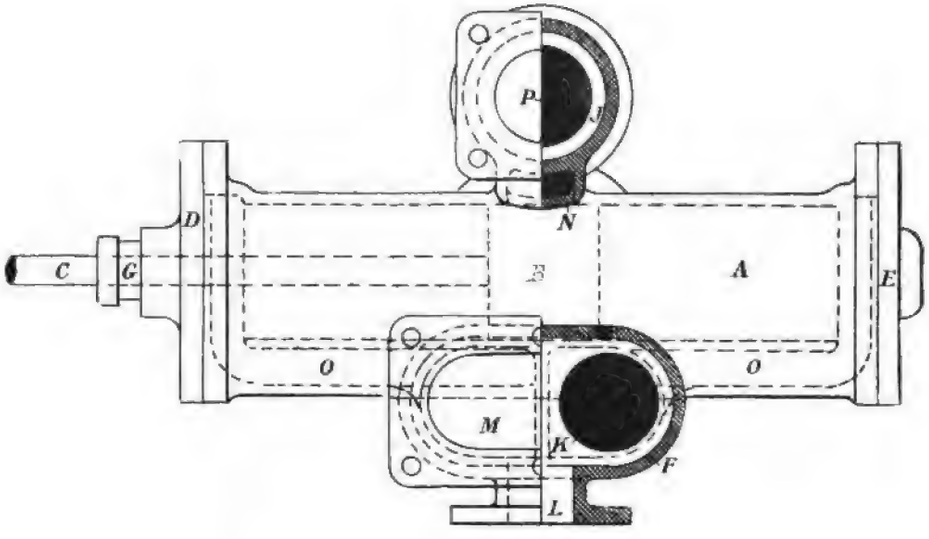


Plate LXXVII.

Fig. 221

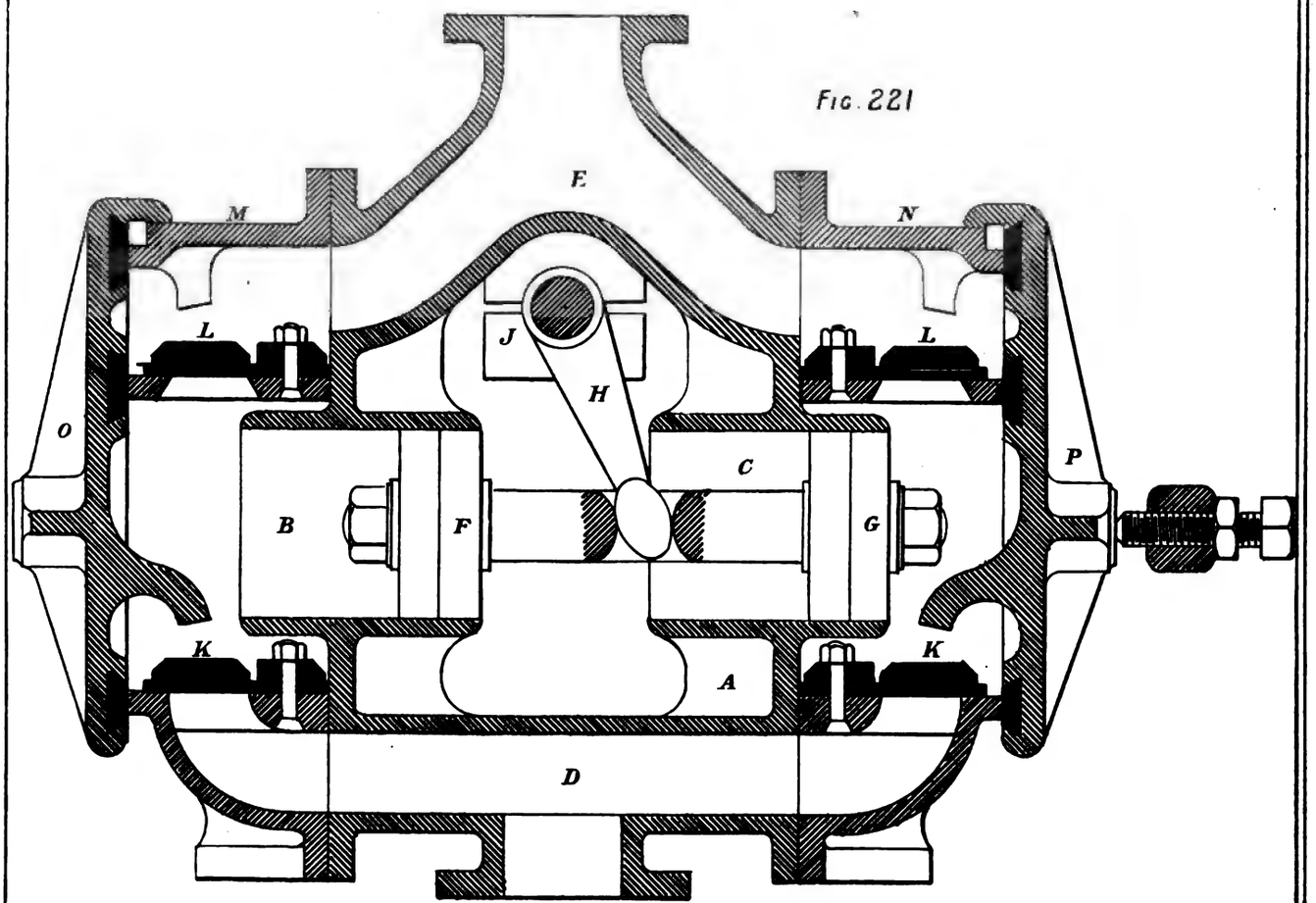
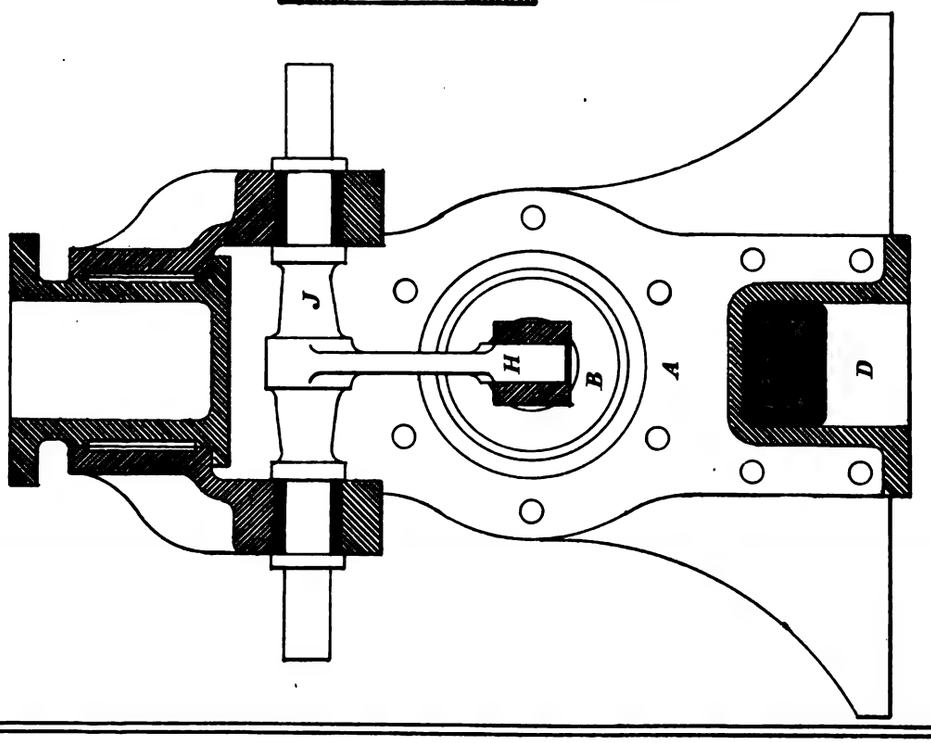


Fig. 222.



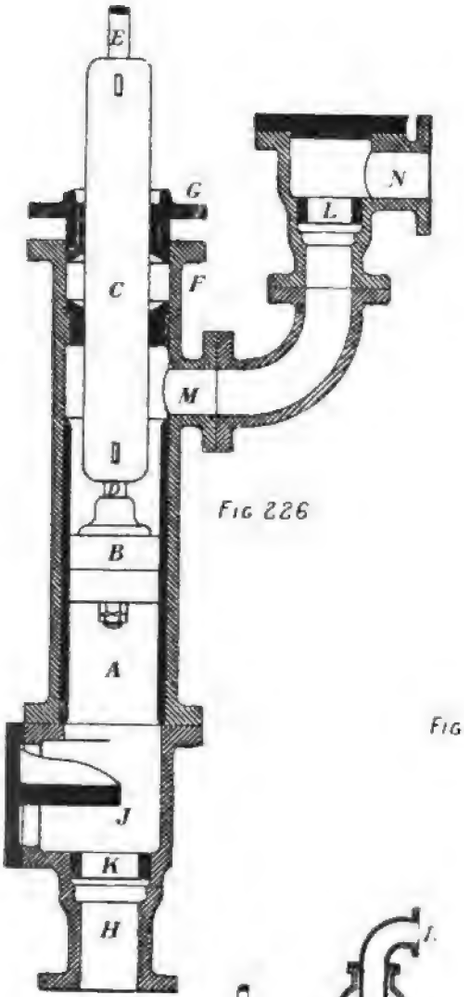


Fig 226

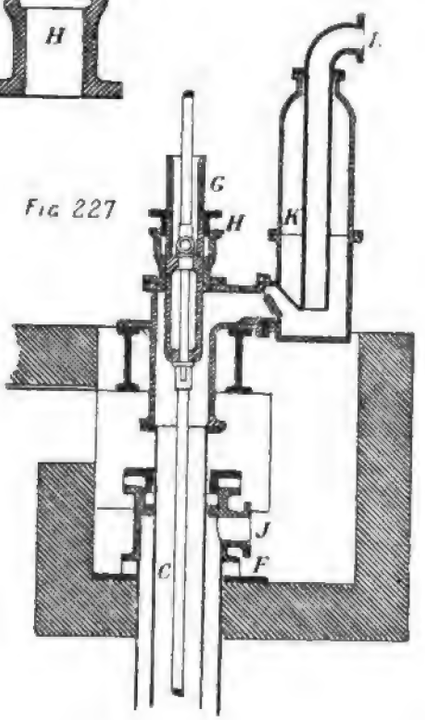


Fig 227

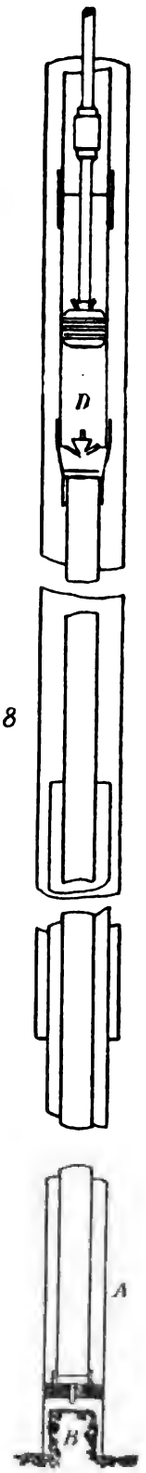
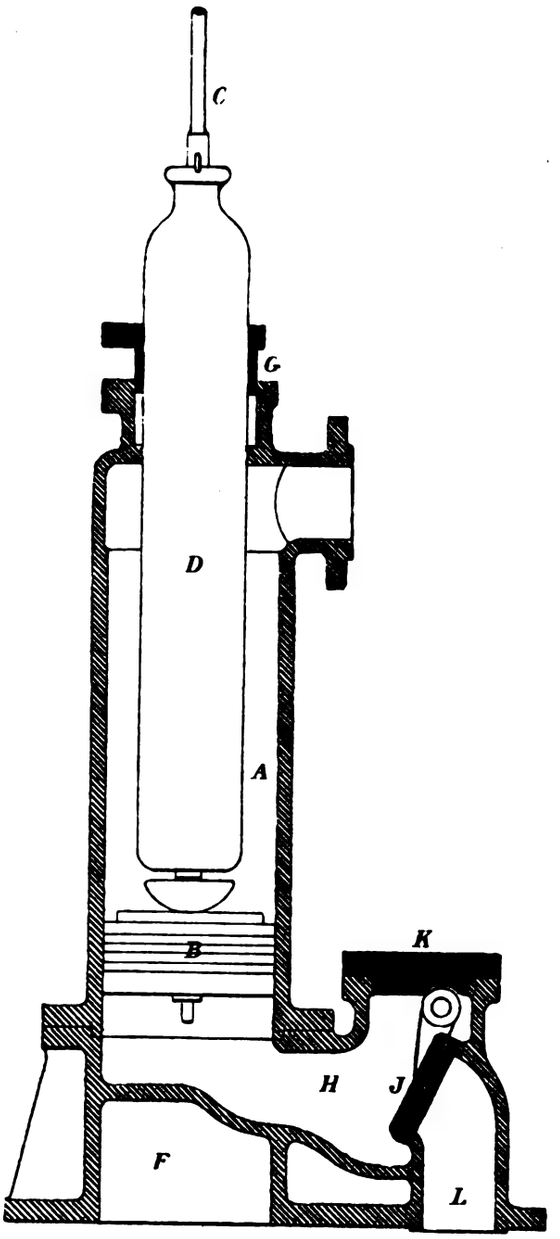


Fig 228



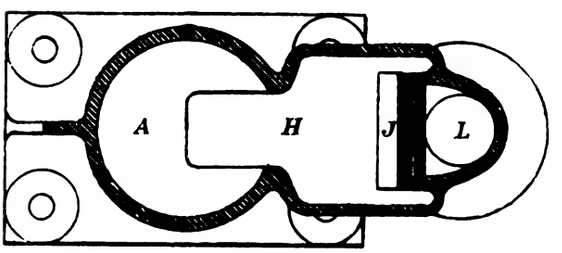


Fig. 231.

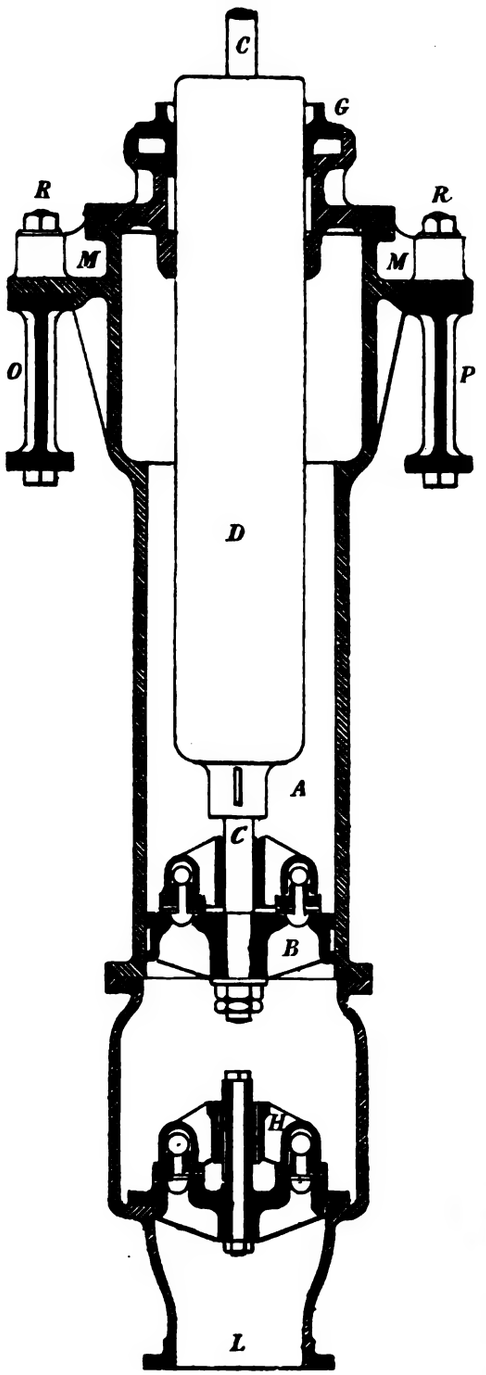


Fig 232

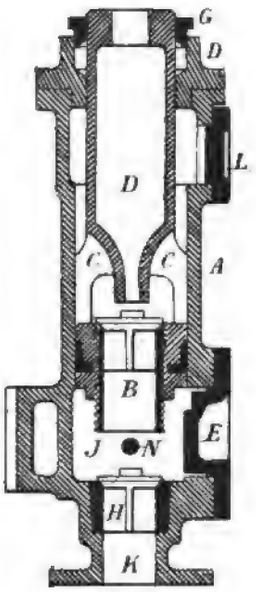


Fig 233

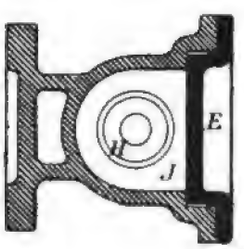


Fig 235

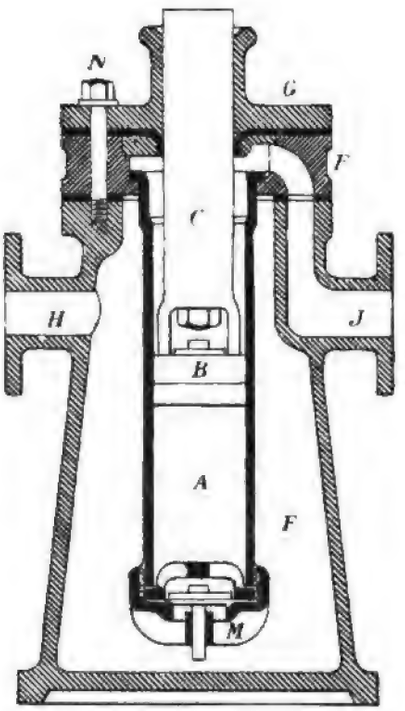


Fig. 234.

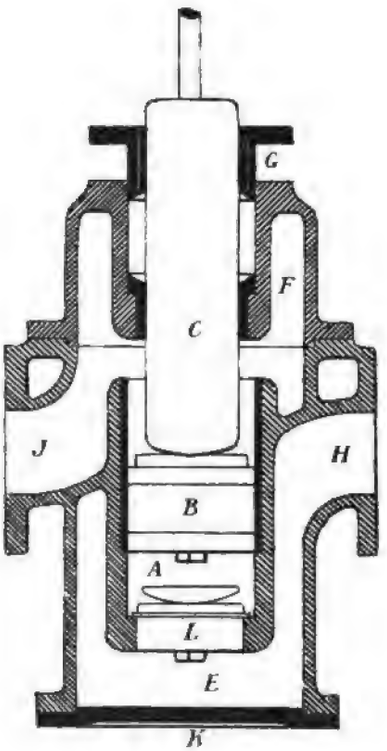


Fig. 236.

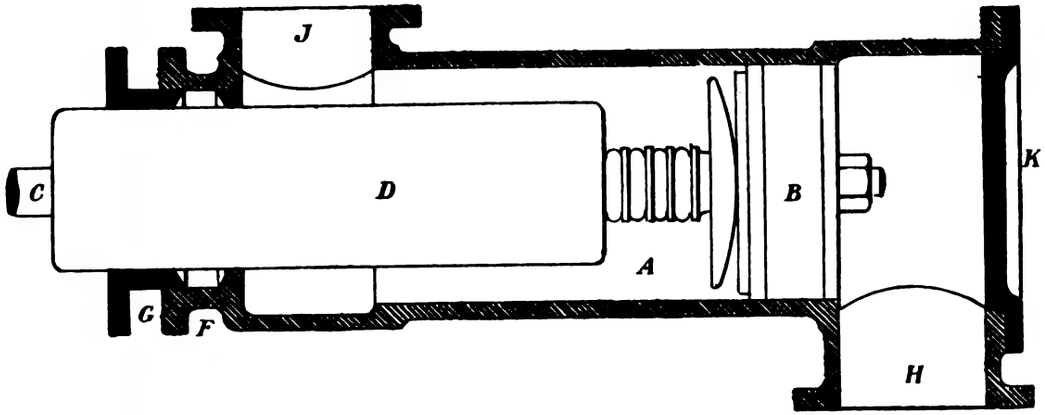


Fig. 238

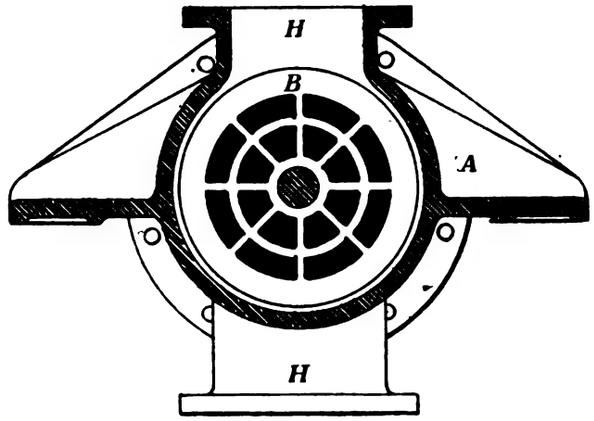


Fig 237.

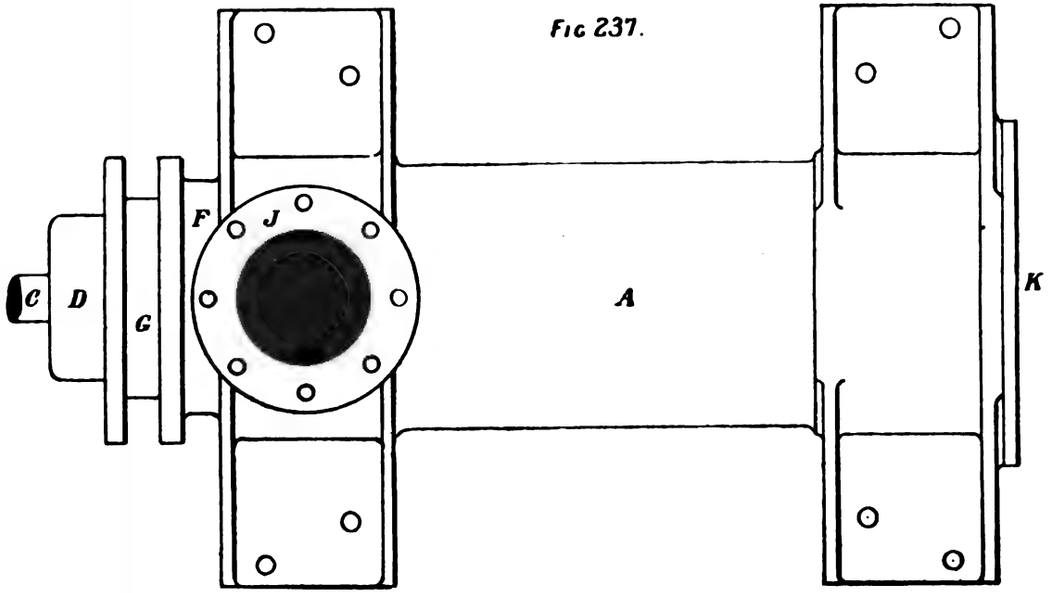


Fig. 239

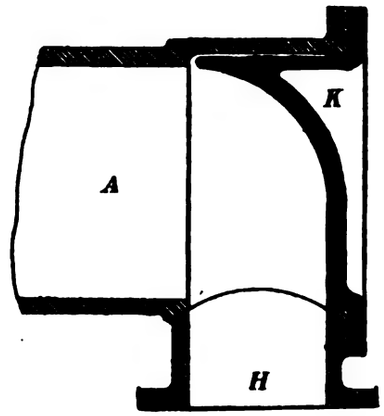


Plate LXXXI.

Fig 240

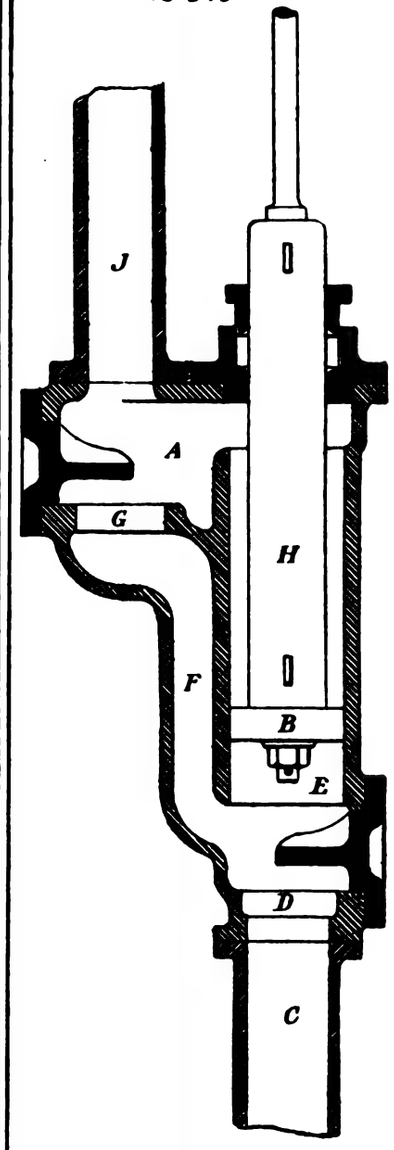


Fig 241.

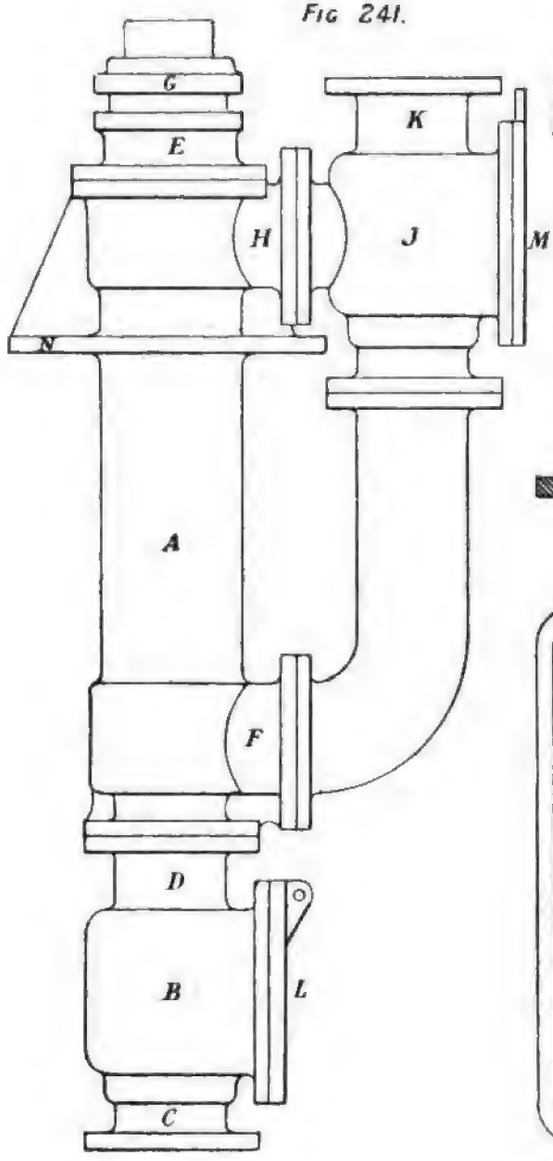


Fig 242

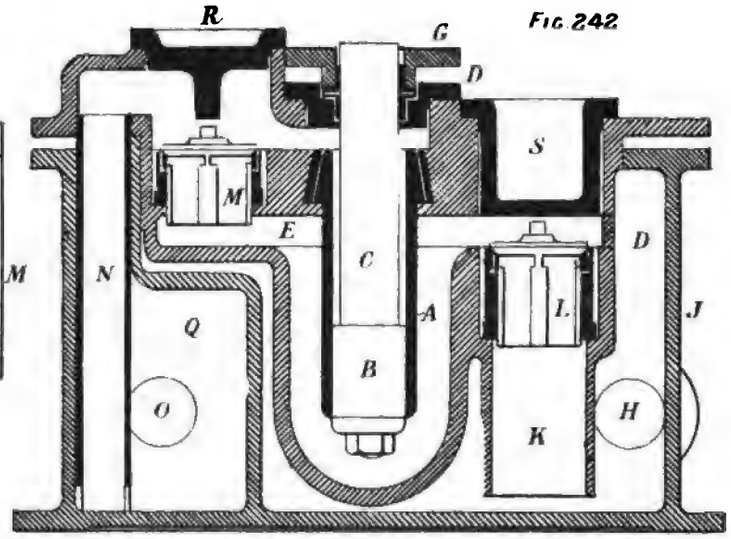


Fig 243.

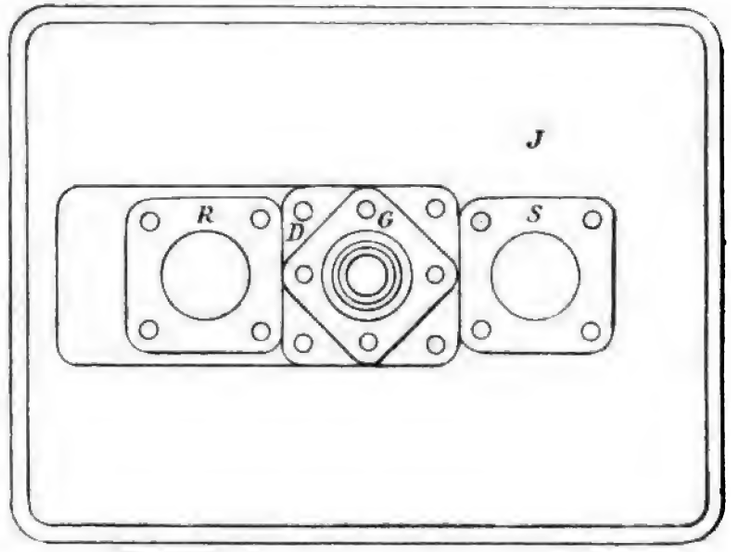


Plate LXXXII

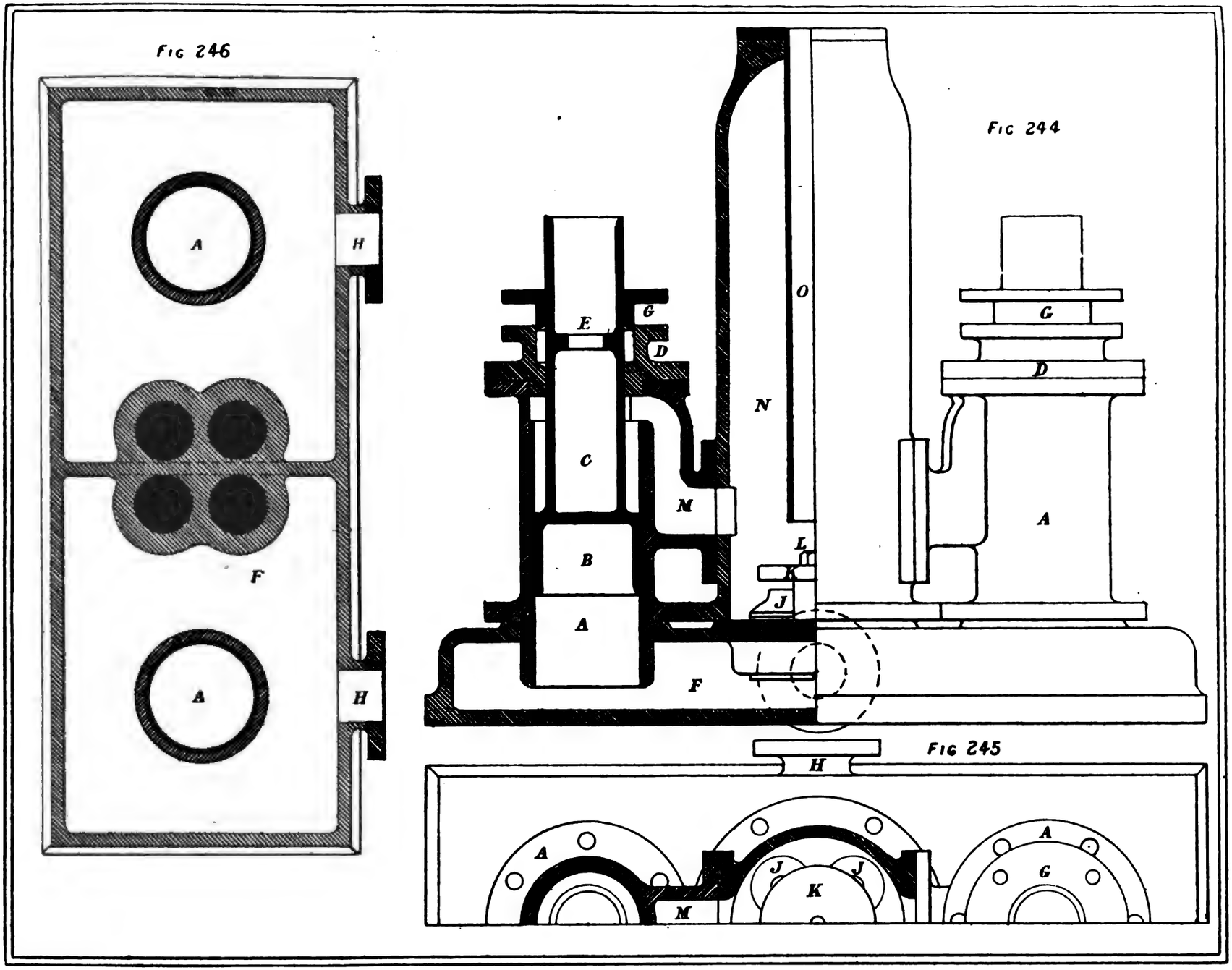


Plate LXXXIII.

Fig. 247

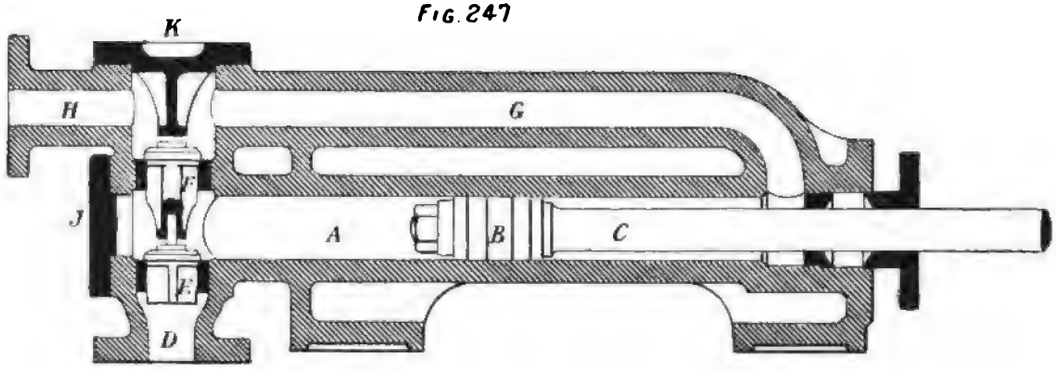


Fig. 249

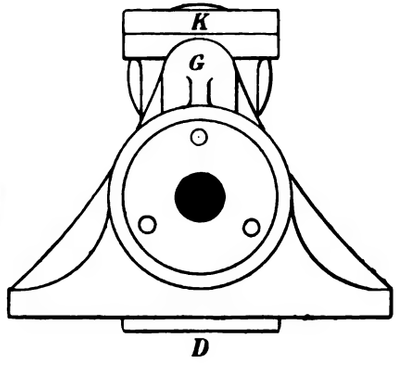


Fig. 248.

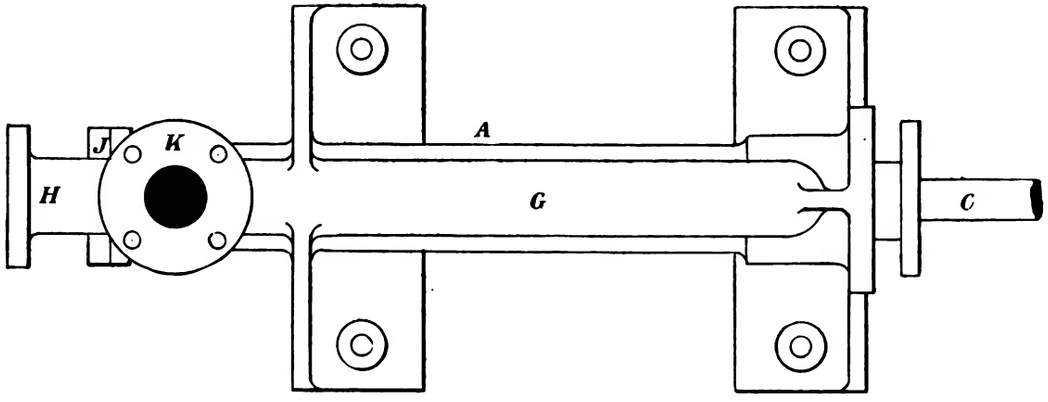


Plate. LXXXIV.

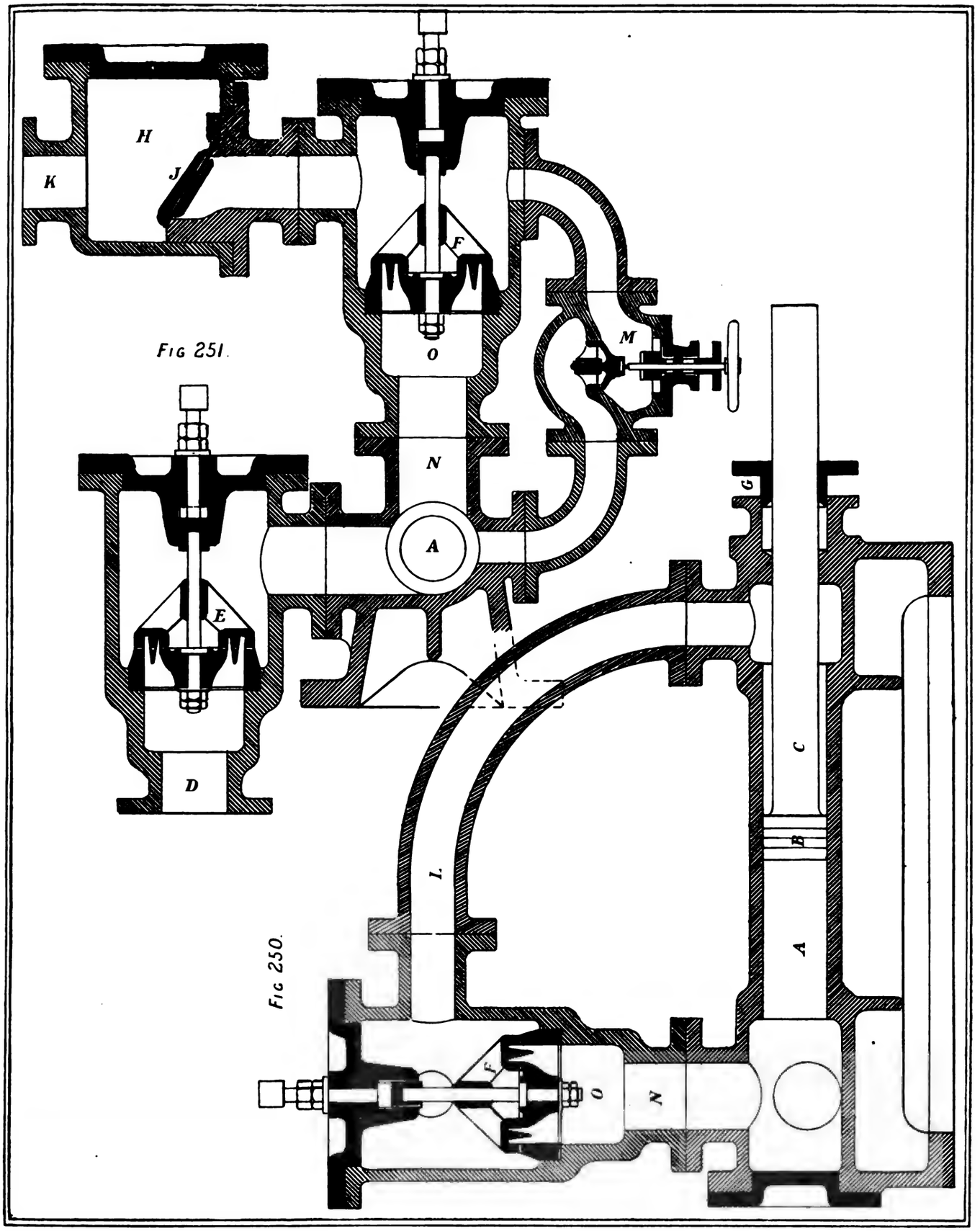
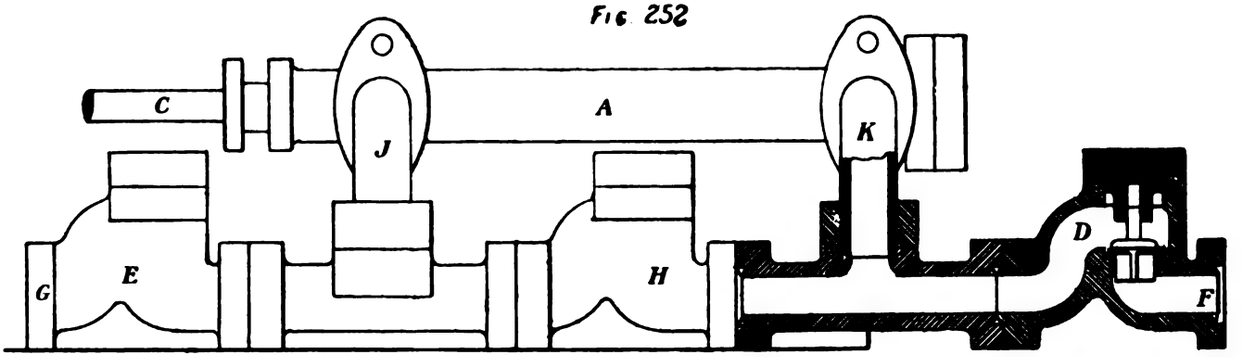


Fig 251.

Fig 250.

Fig 252



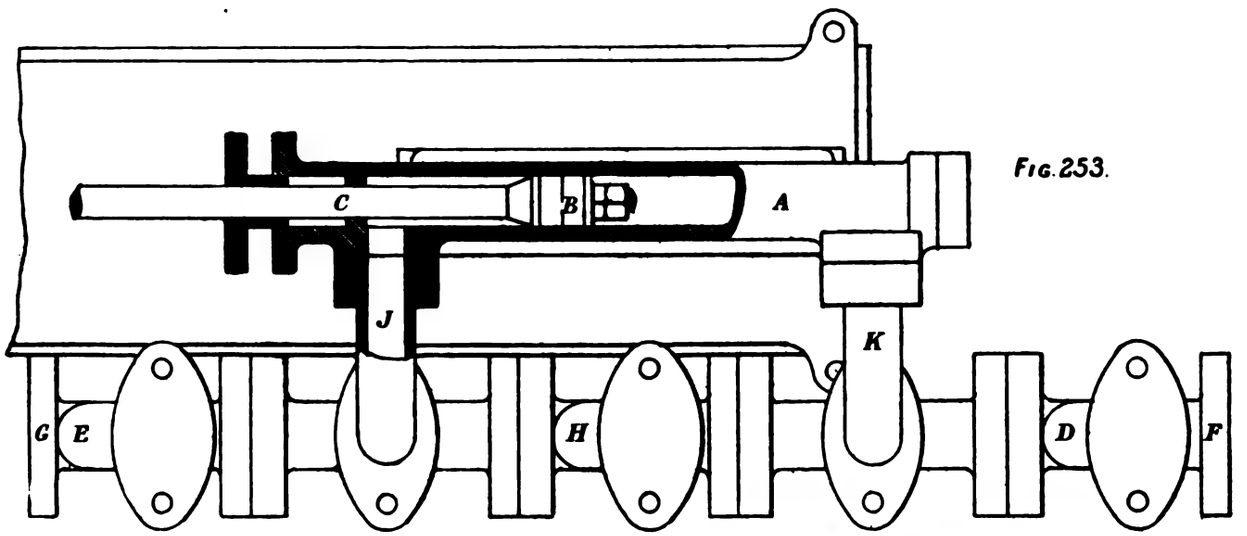
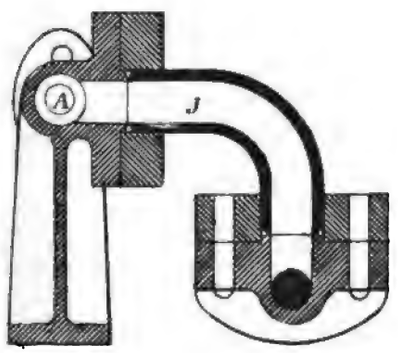


Fig.253.

Fig 254



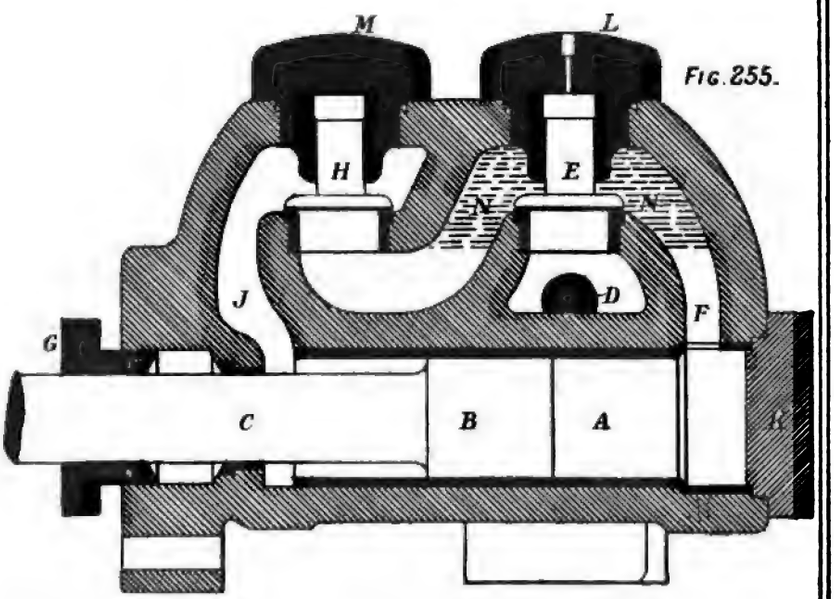


Fig.255.

Fig 258.

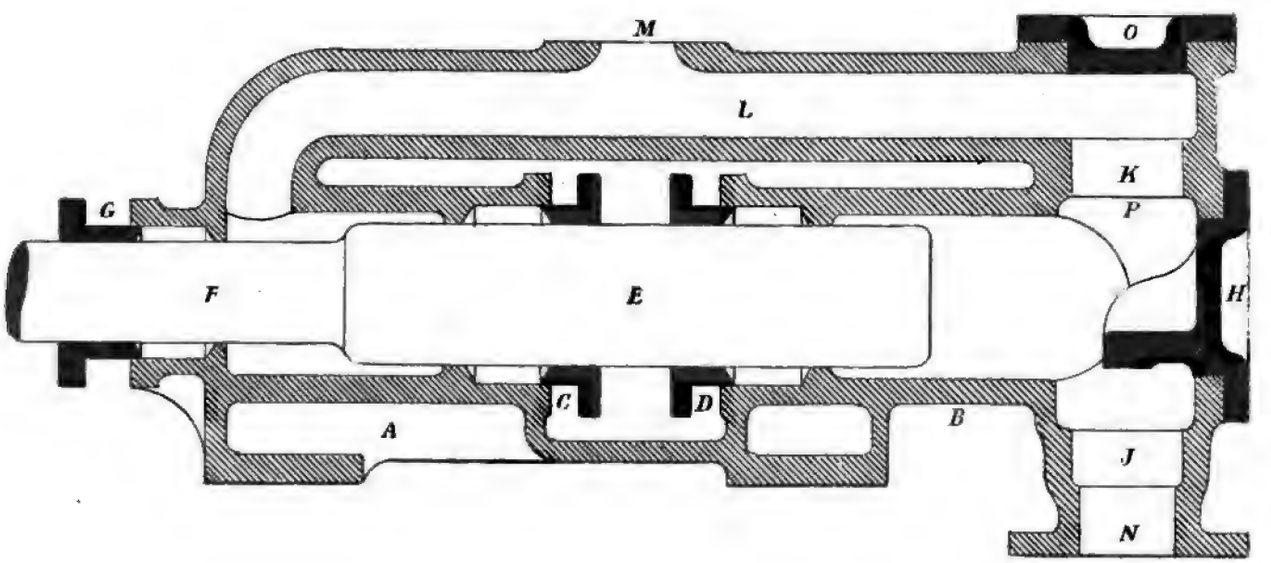


Fig. 259.

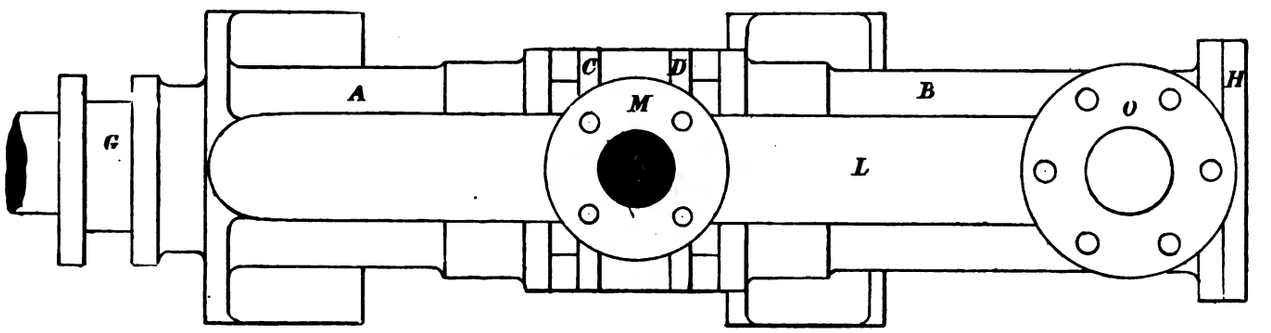


Fig. 263.

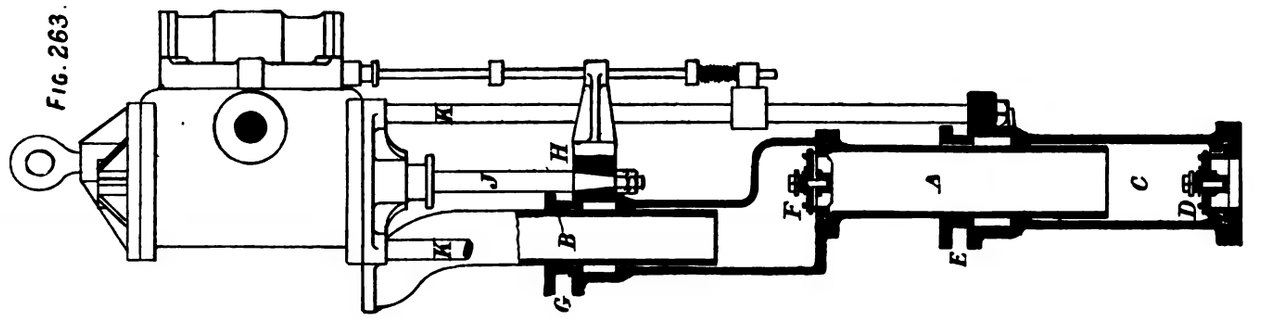


Fig. 267.

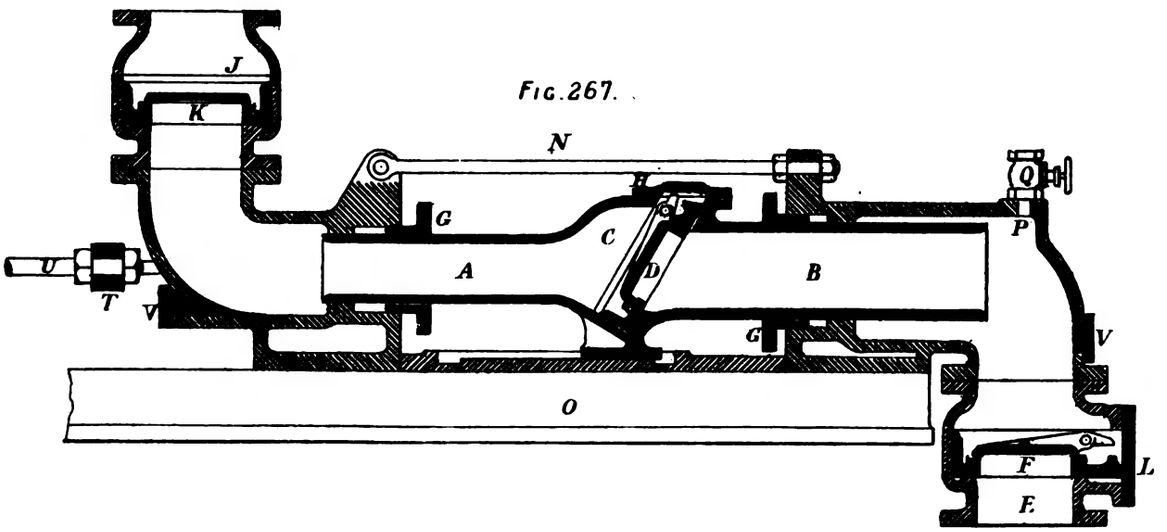
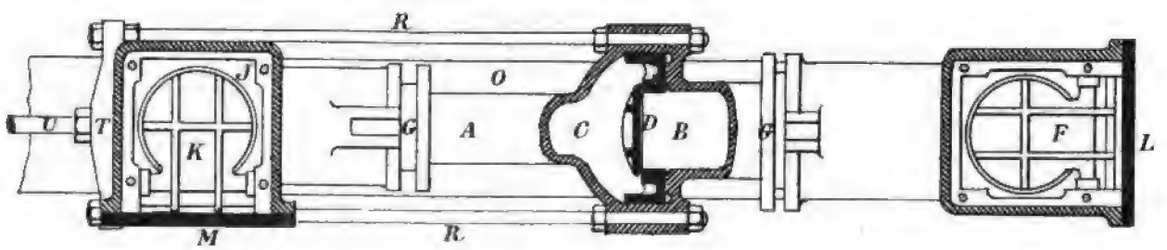
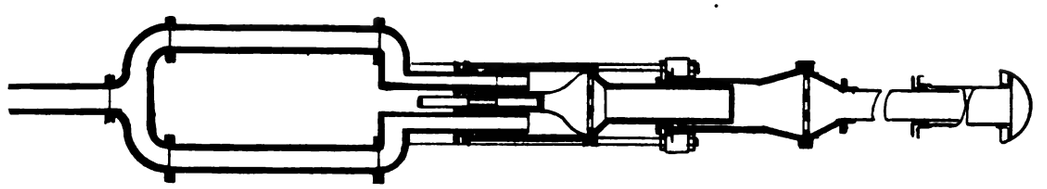


Fig 268.





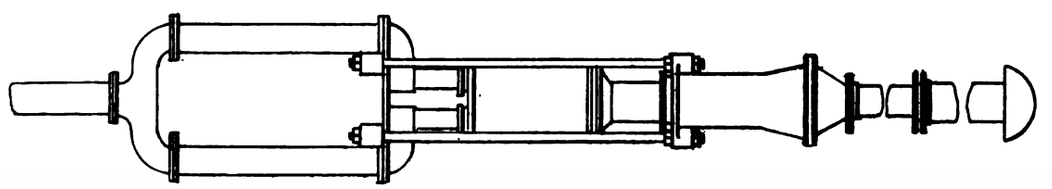


Plate XC.

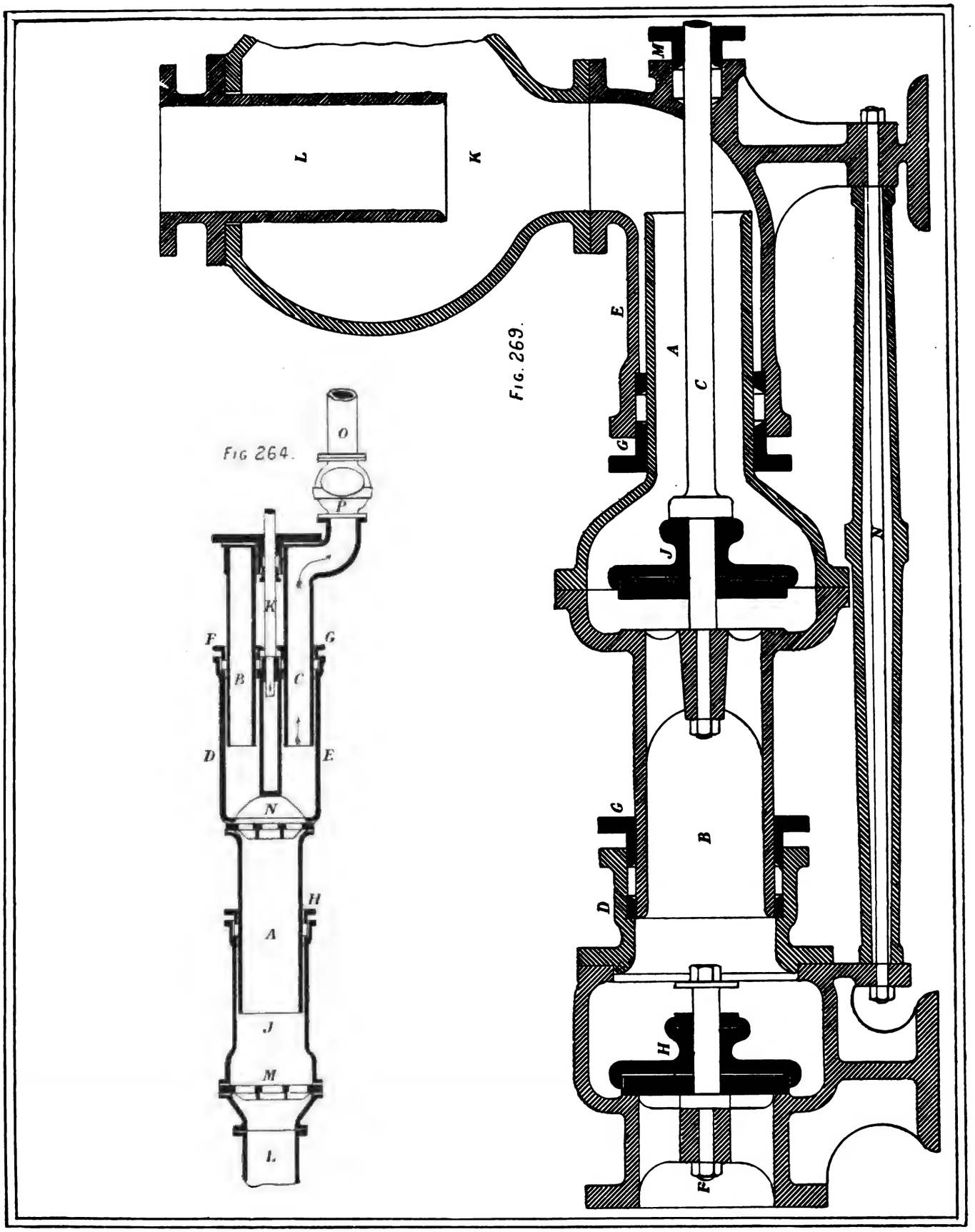
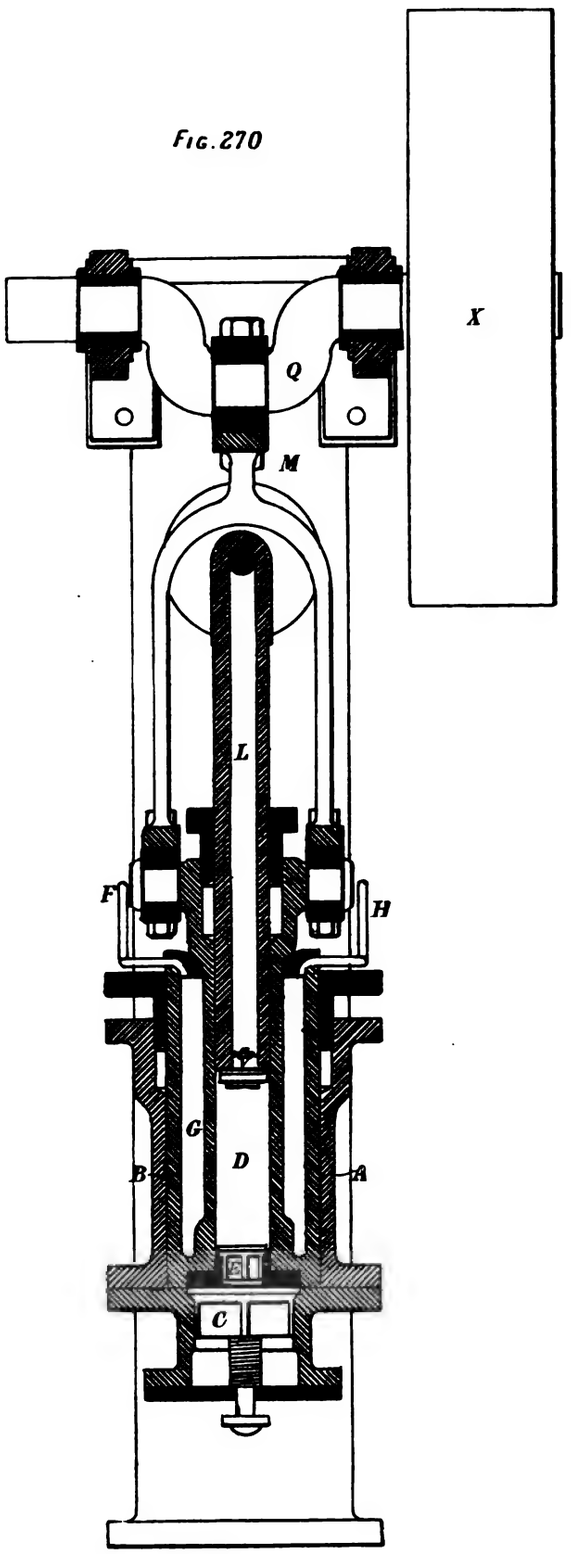


Fig. 269.

Fig 264.

Fig. 270



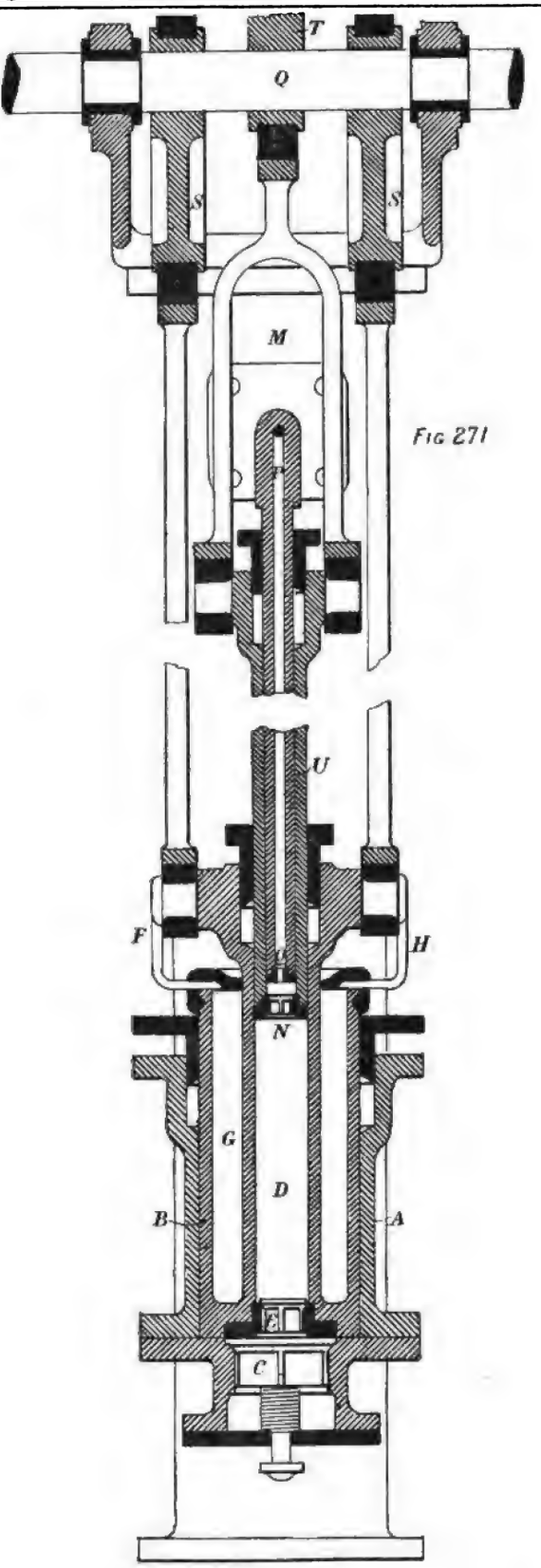


Fig 271

Fig 272.

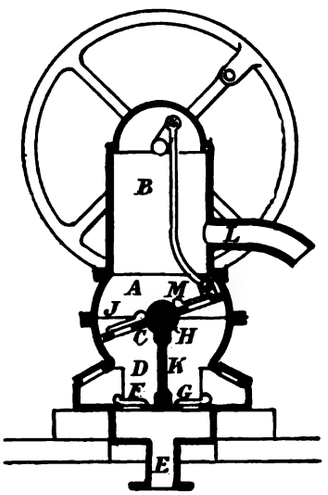


Fig 273

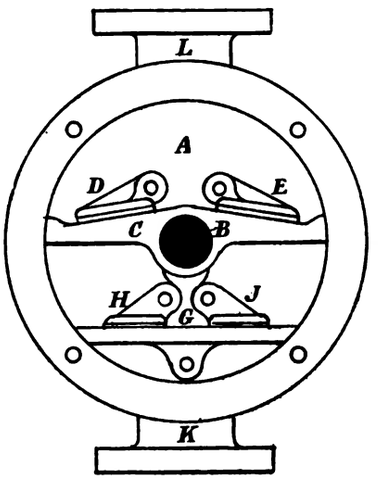


Fig. 274

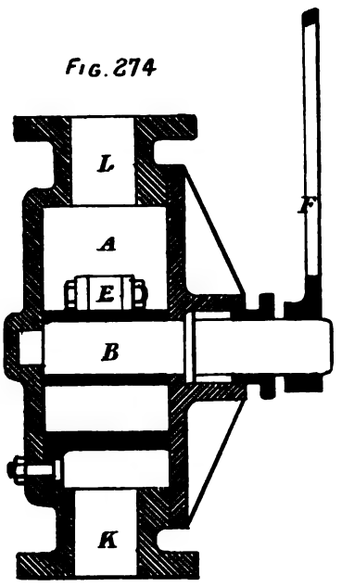


Fig. 275

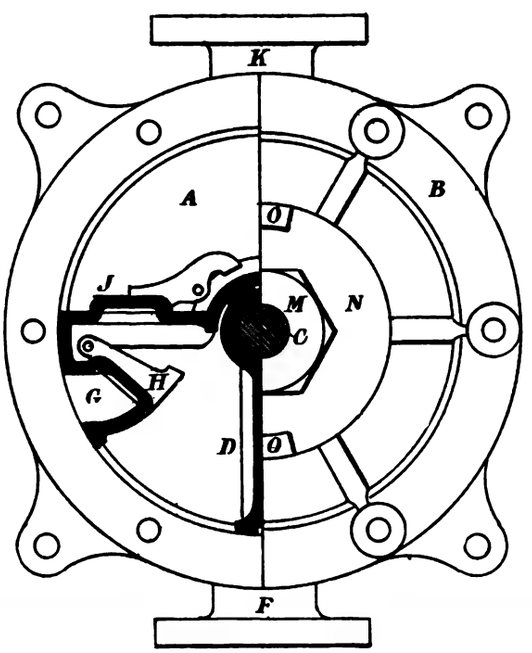
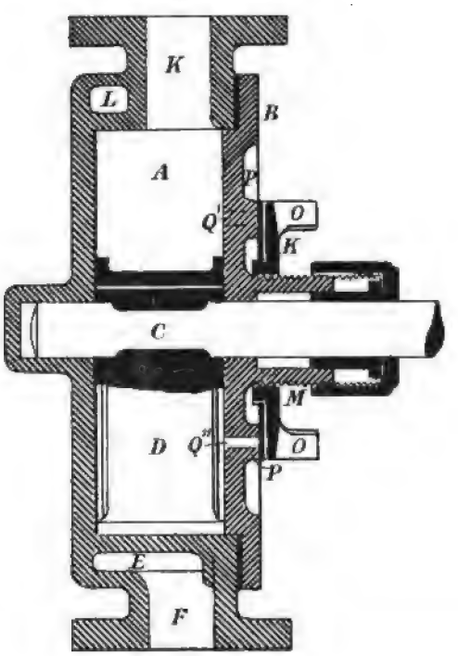


Fig. 276.



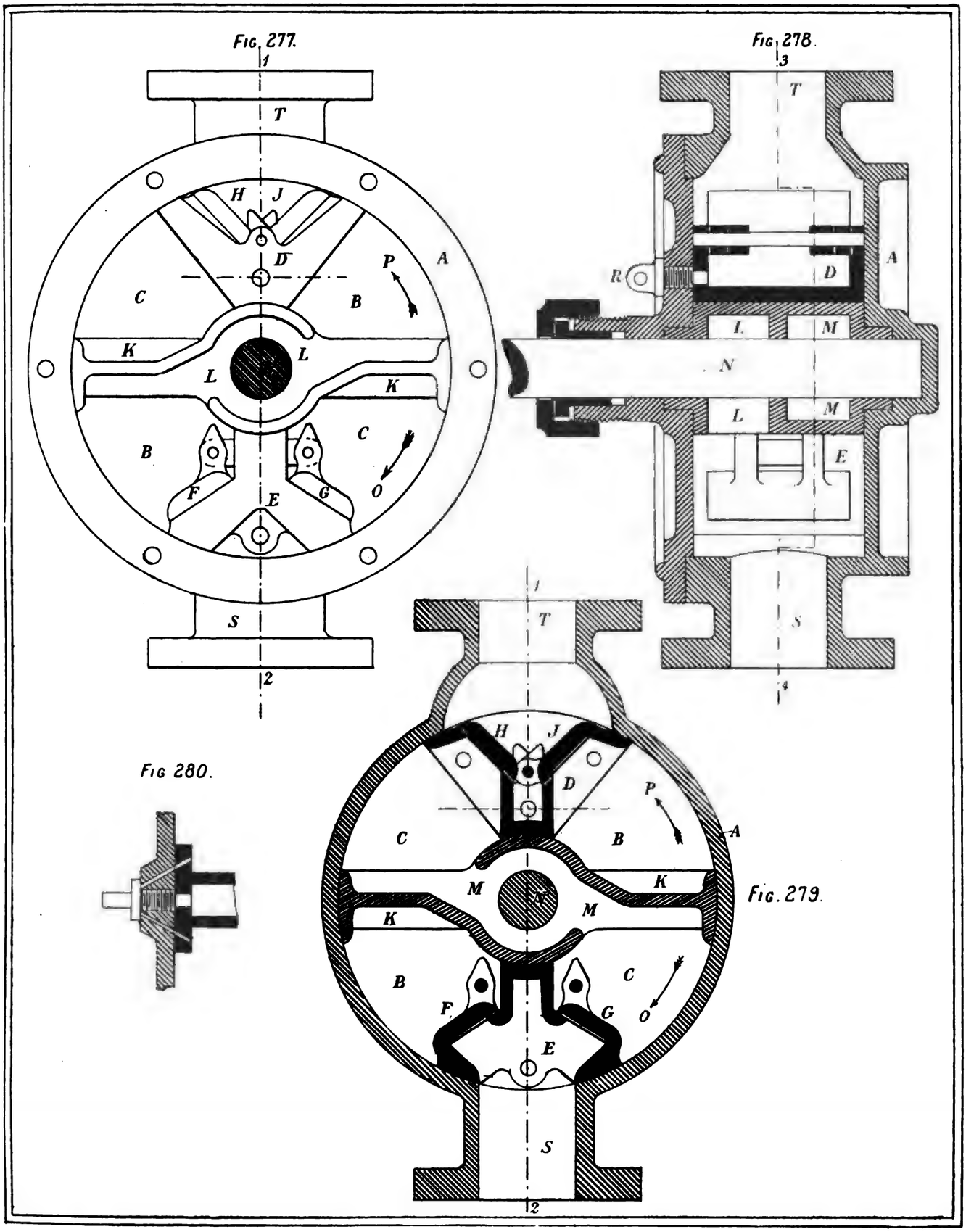


Fig. 277.
1
T
H
J
D
P
A
C
B
K
L
L
K
B
C
F
E
G
O
S
2
Fig. 278.
3
T
A
R
D
L
M
N
L
M
E
S
4
Fig. 280.
Fig. 279.
1
T
H
J
D
P
C
B
A
M
K
K
M
B
C
F
G
O
E
S
2

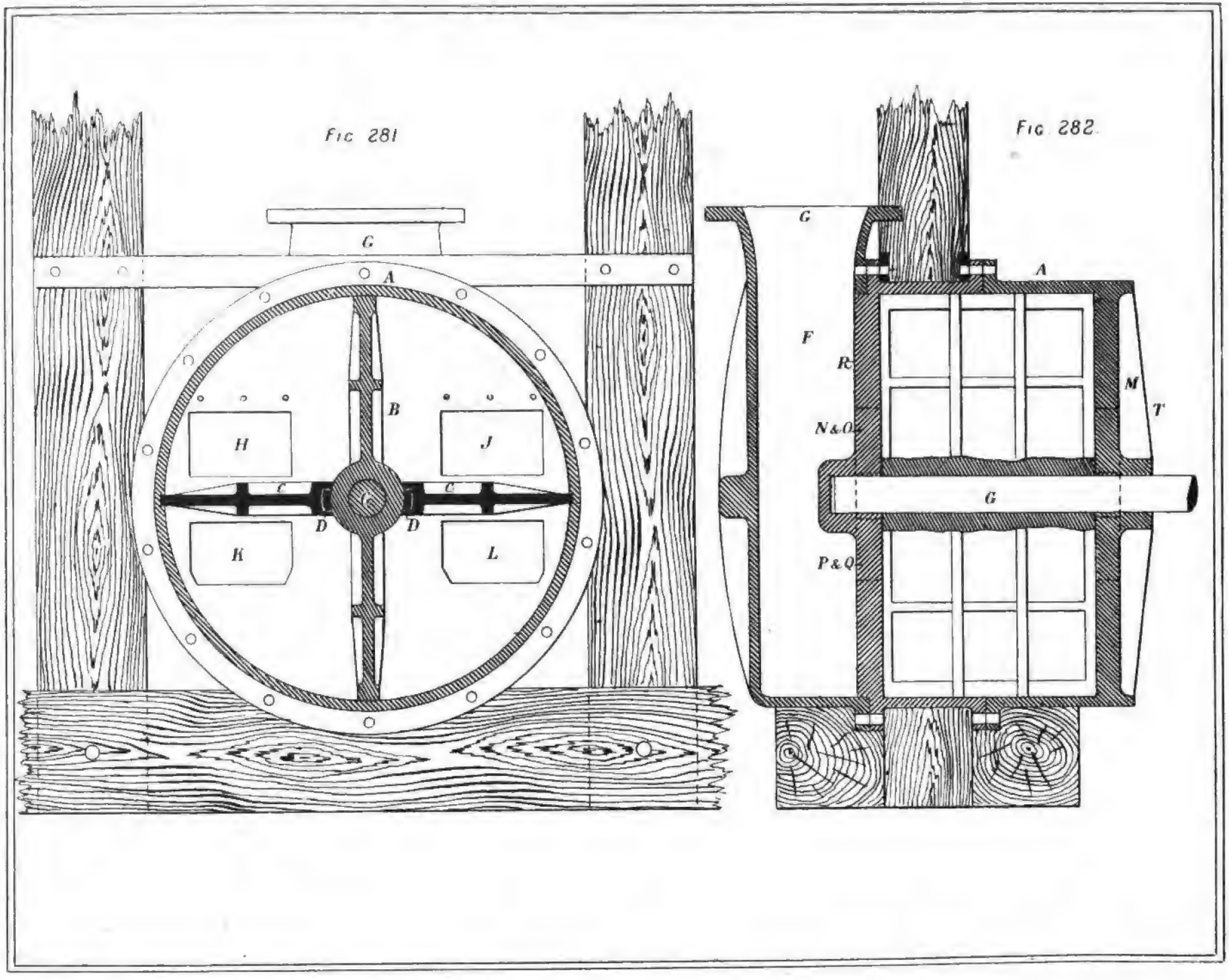


Plate XCIV.

Fig 283.

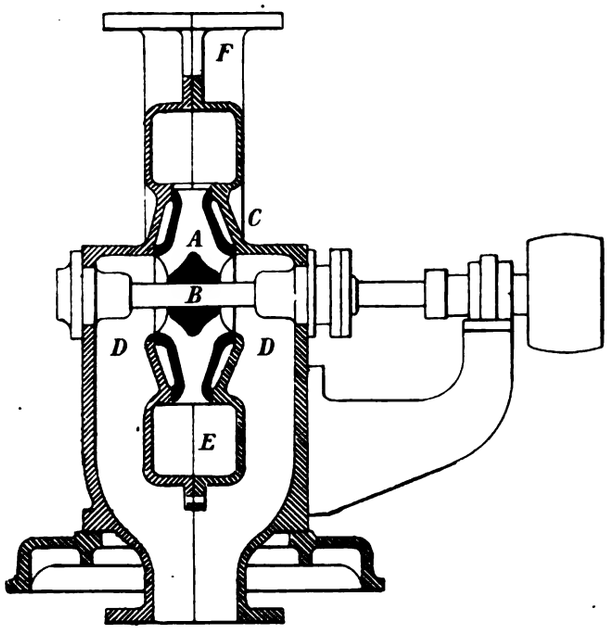


Fig 284

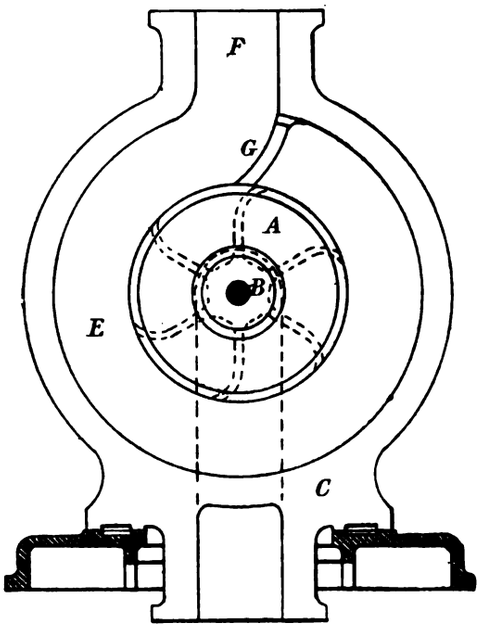


Fig. 285.

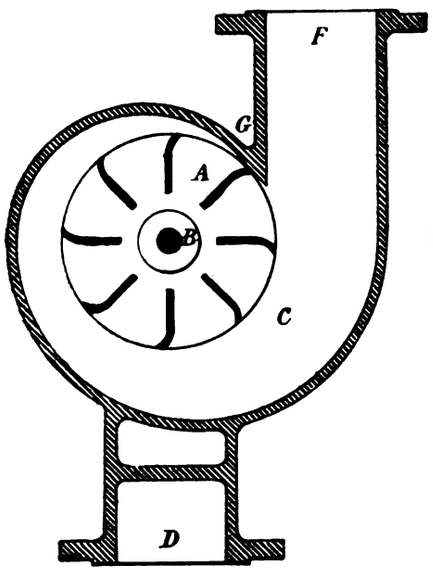


Fig. 286.

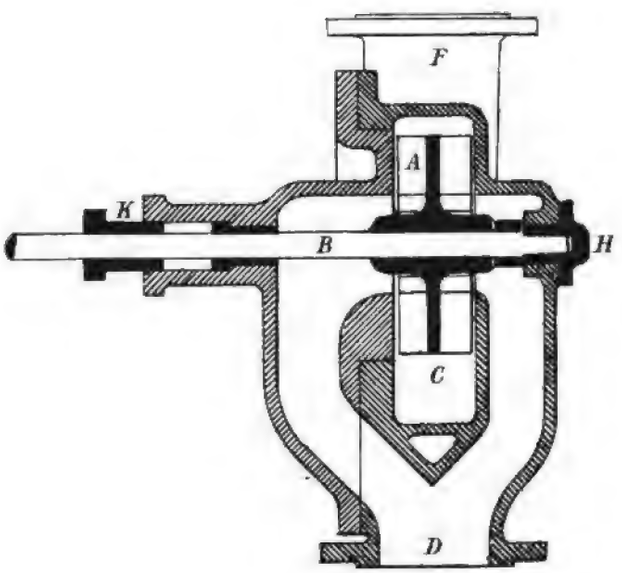


Fig. 287

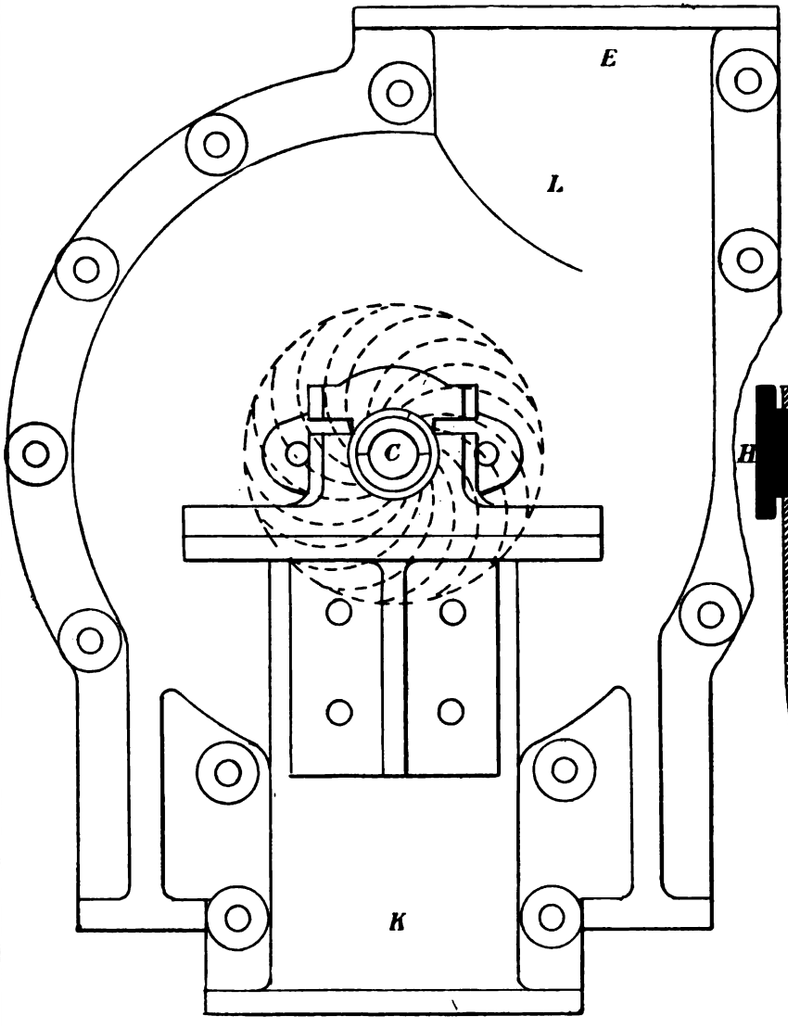


Fig. 288.

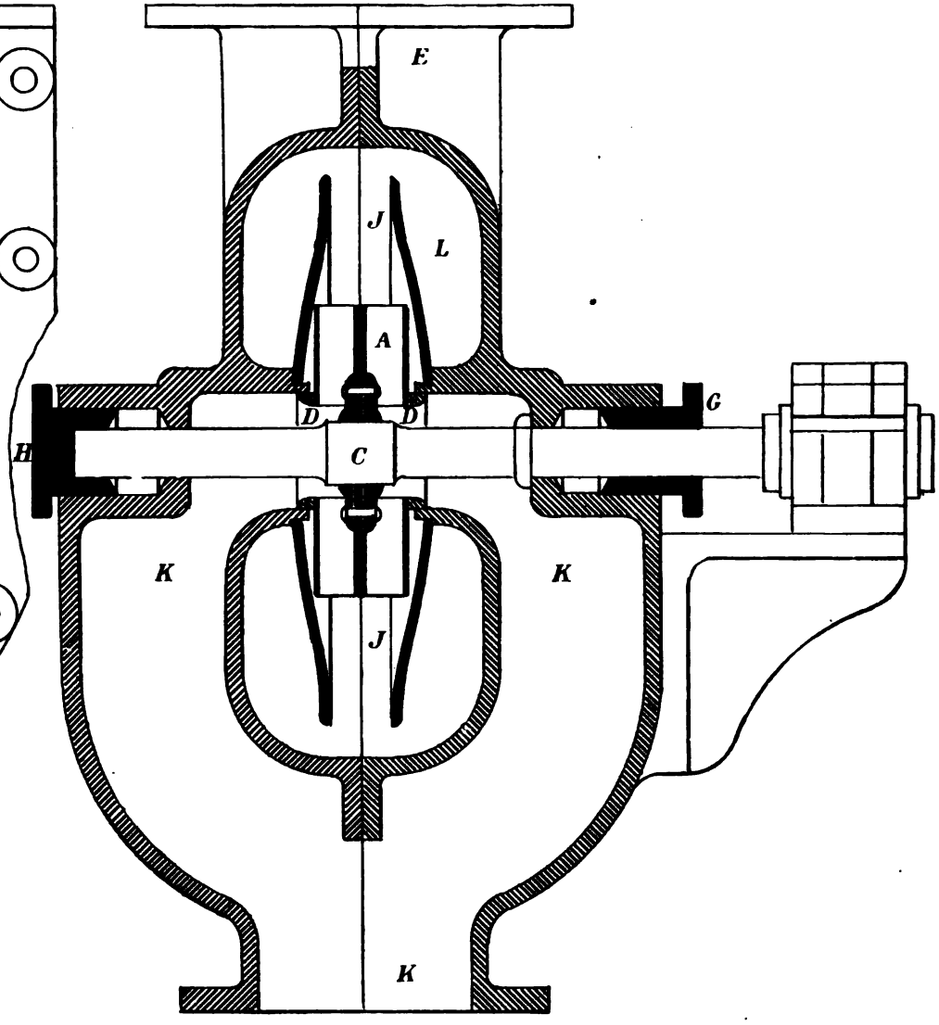


Plate XCVI.

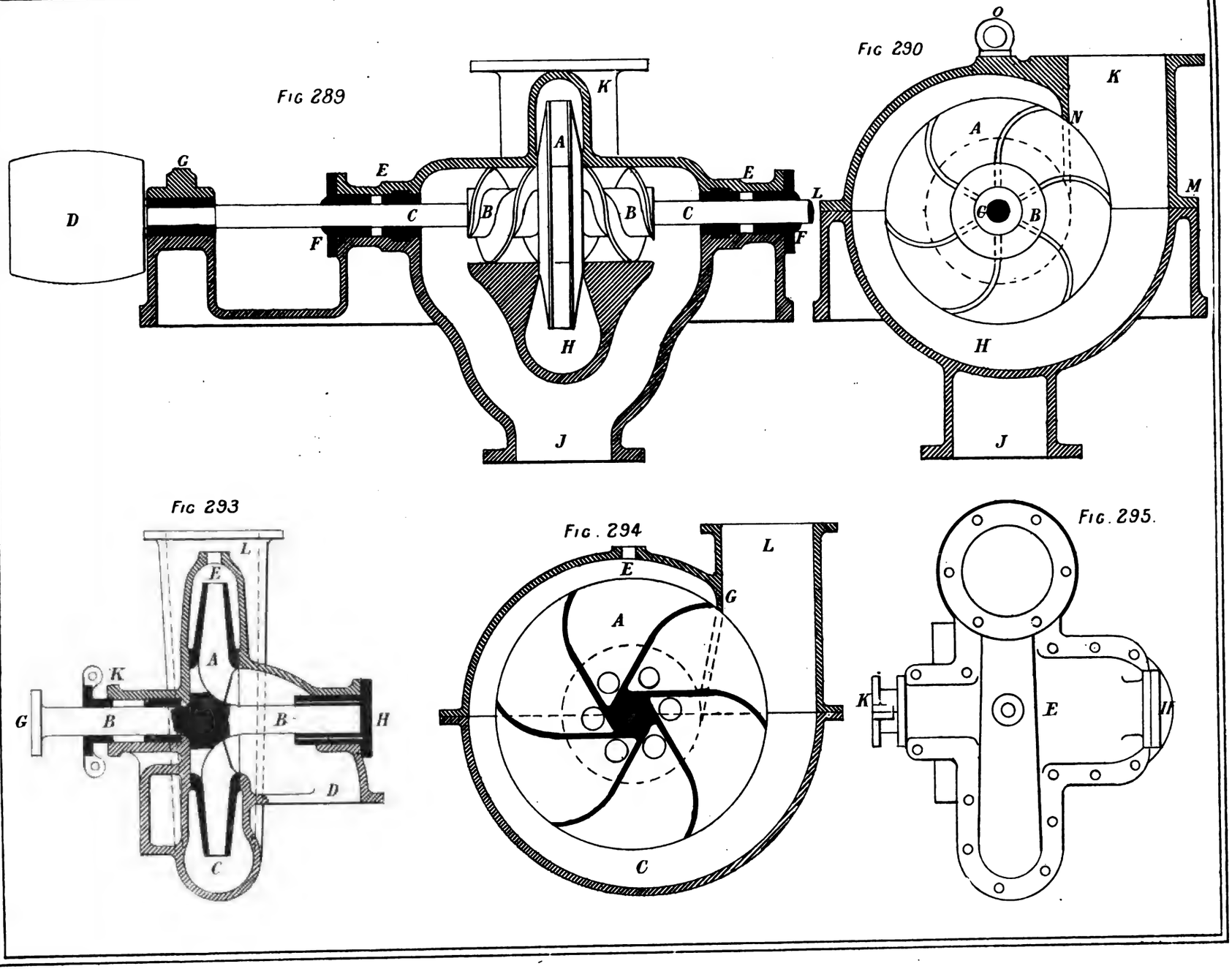


Fig 289
K
A
G
E
E
L
D
C
B
B
C
F
F
H
J
Fig 290
O
K
N
A
M
G
B
H
J
Fig 293
L
E
A
K
G
B
B
H
D
C
Fig. 294
L
E
G
A
C
Fig. 295.
K
E
H

Plate. XCVII.

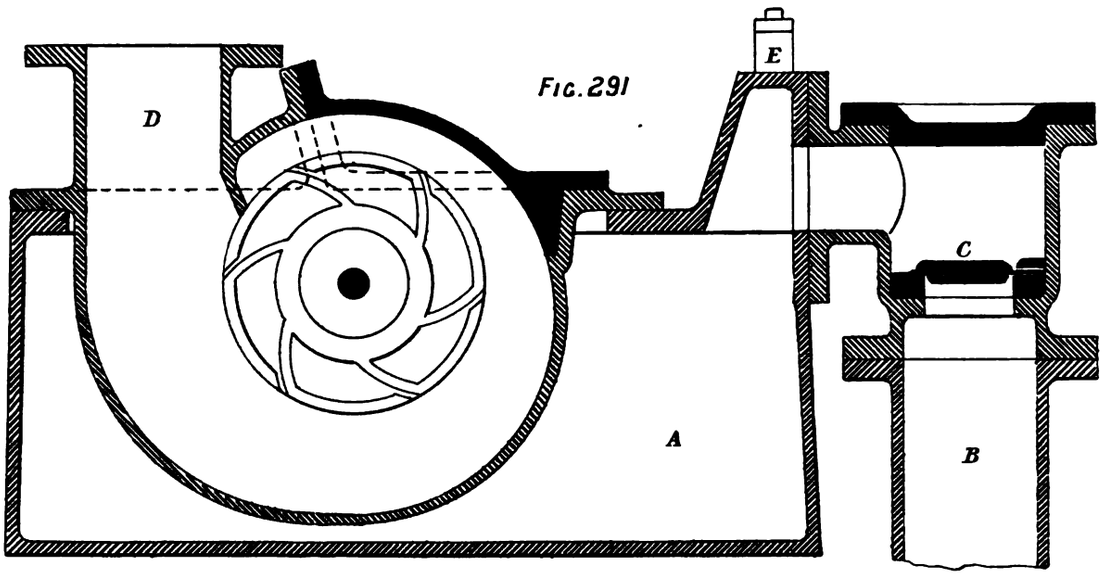


Fig. 291

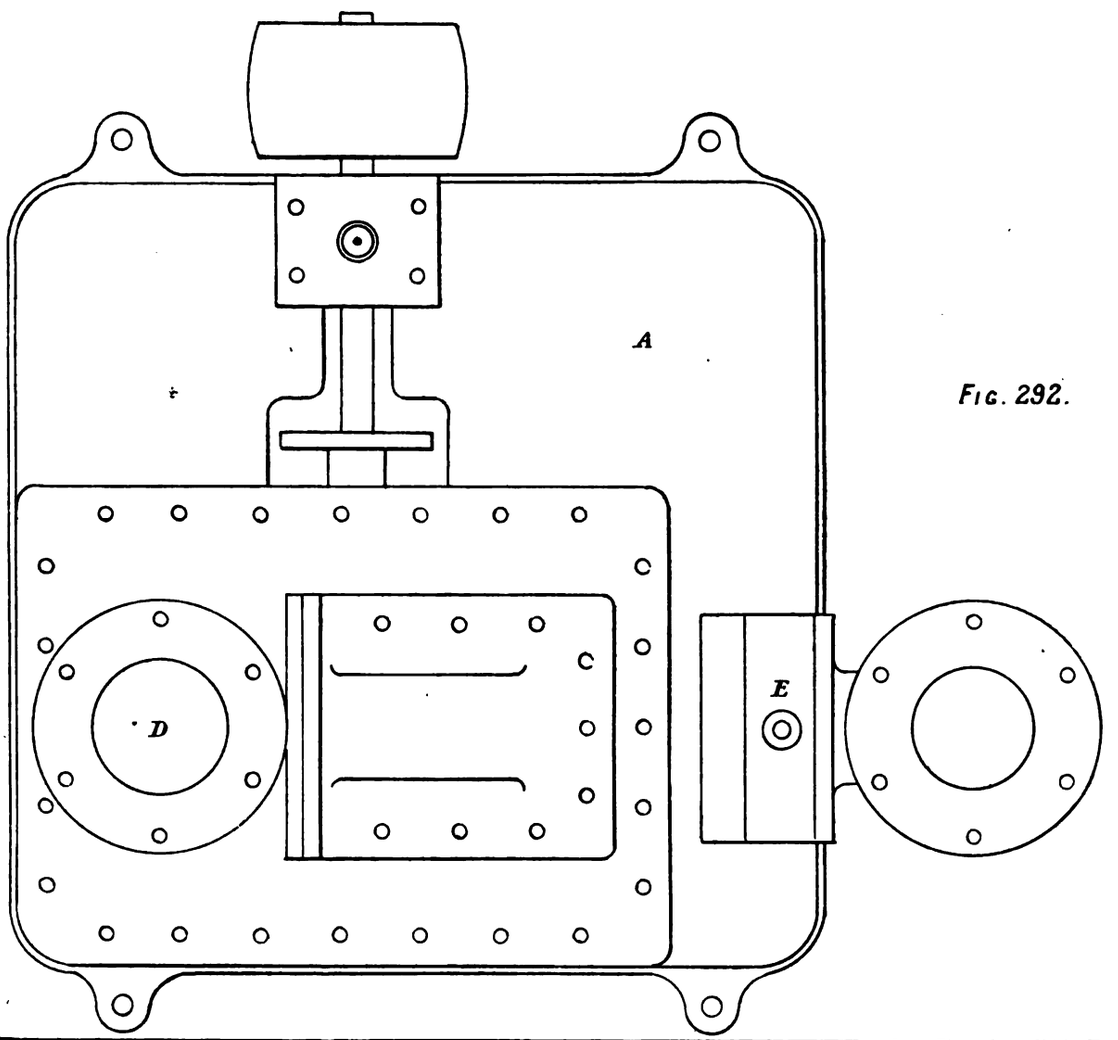


Fig. 292.

Fig. 298.

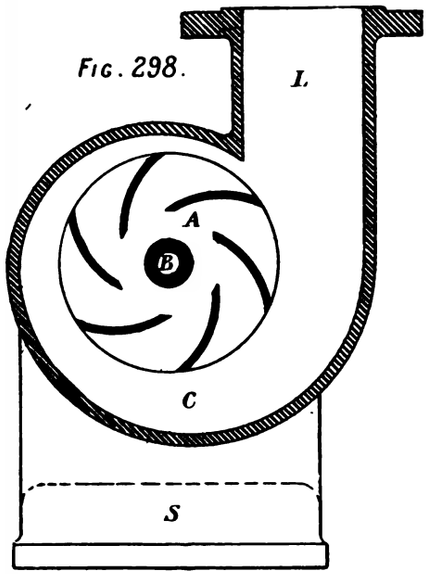


Fig 297.

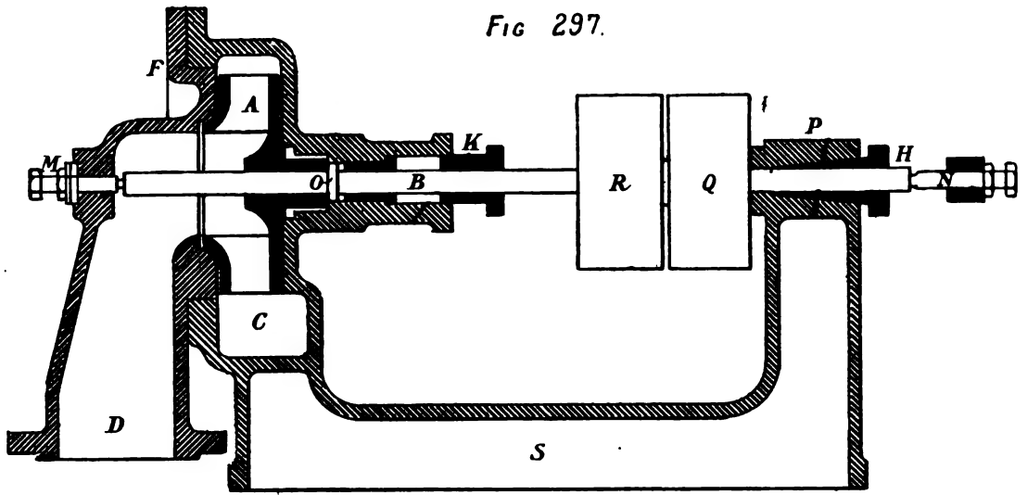


Fig. 296.

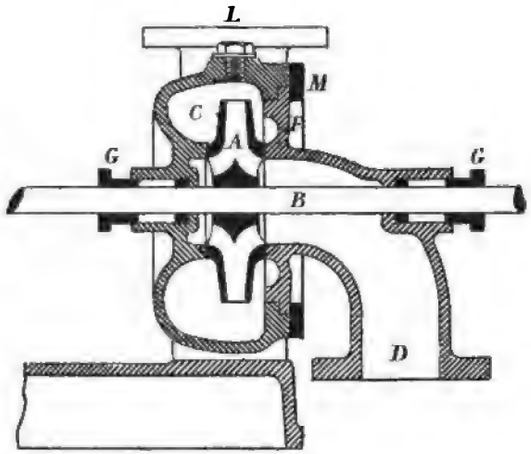


Fig. 299

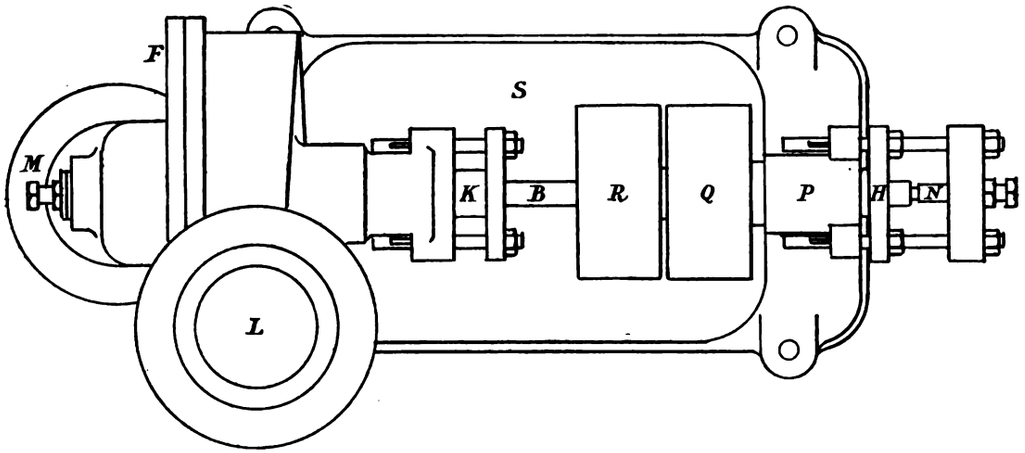


Plate XCIX.

Fig.300.

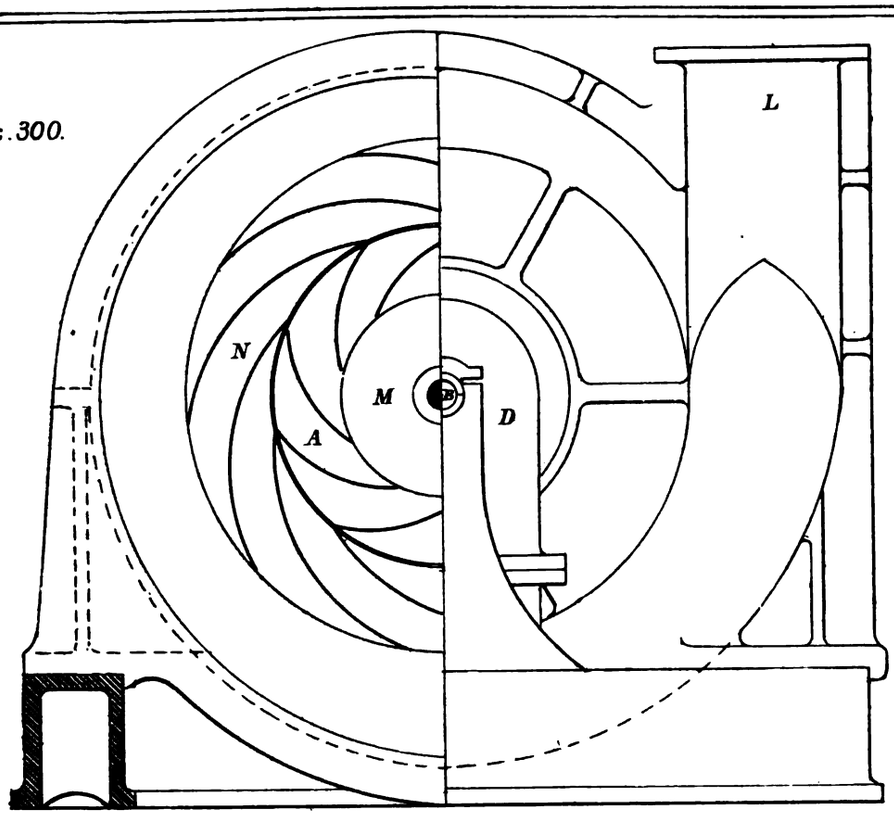


Fig.301.

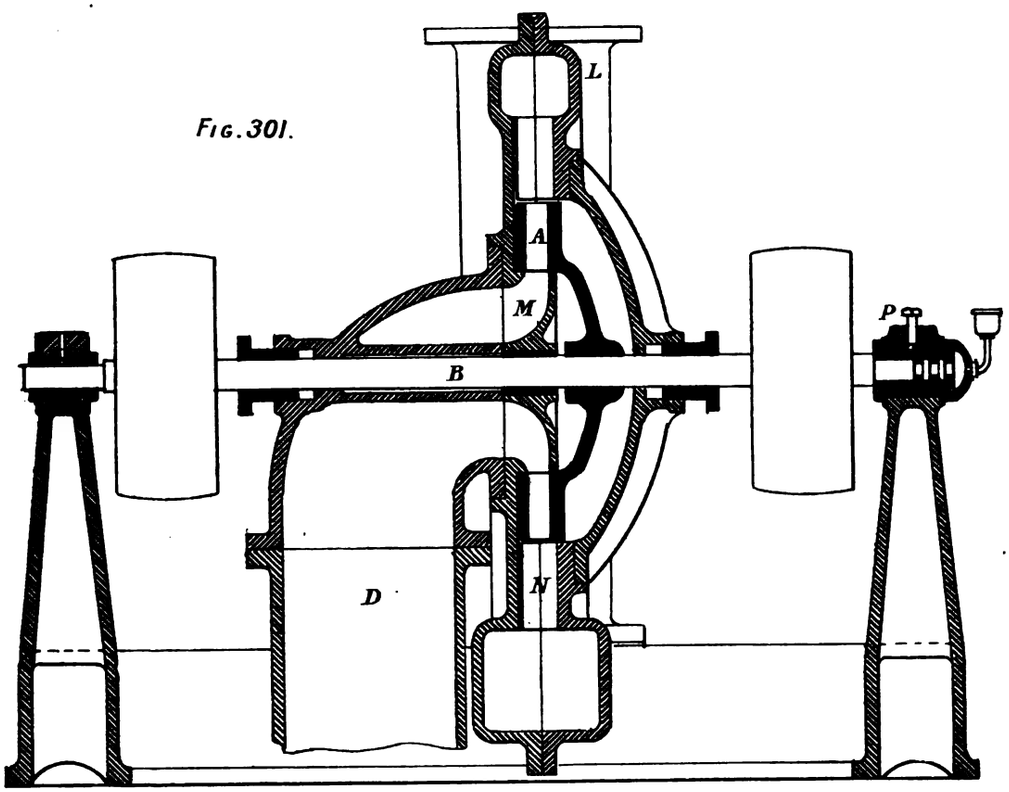


Fig.302.

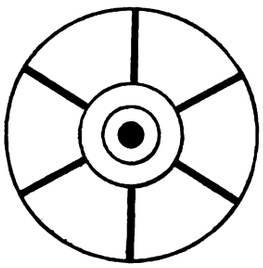


Fig.303.

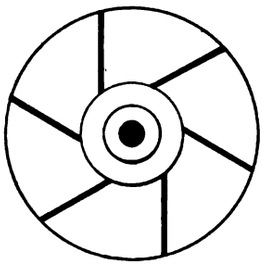


Fig.304.

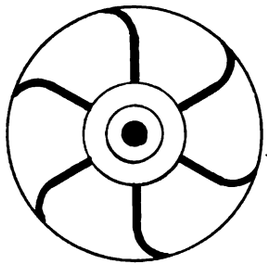


Fig.305.

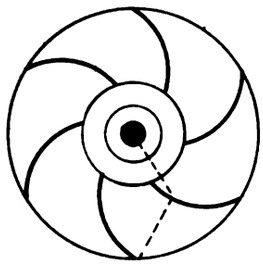


Fig.306.

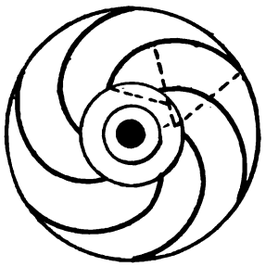


Fig.307.

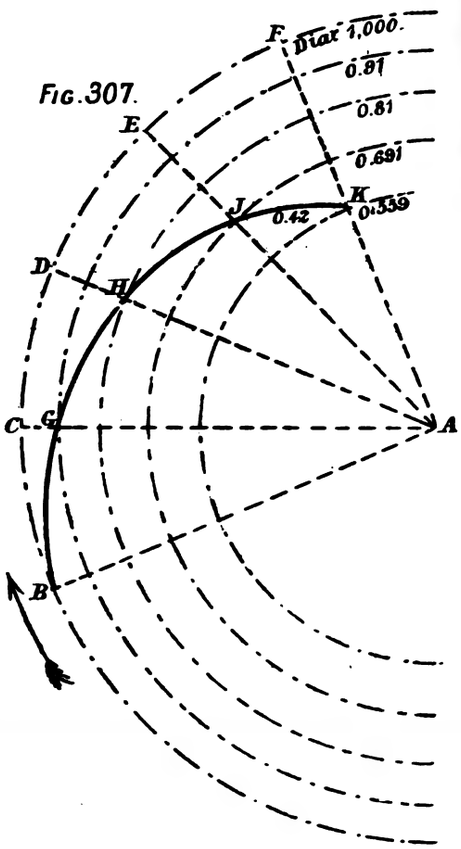


Fig.309

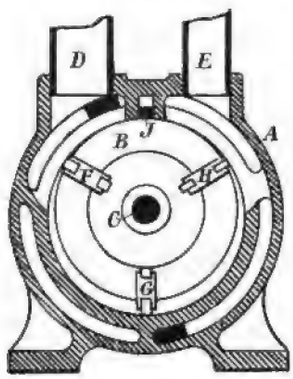


Fig.308.

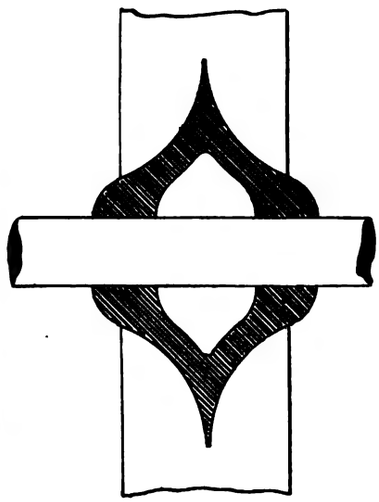
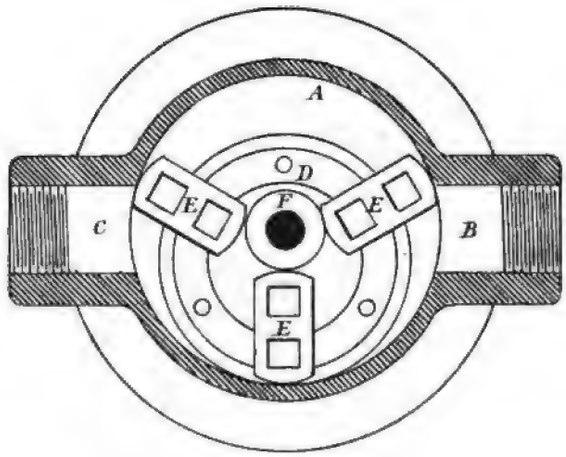


Fig.310.



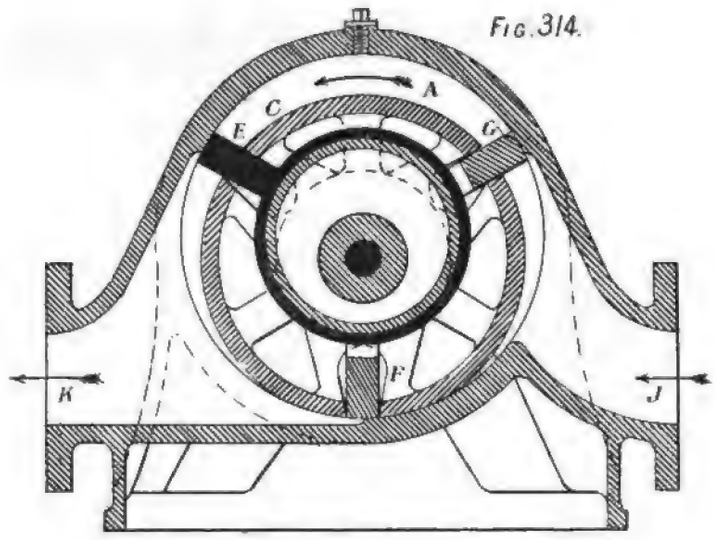


Fig. 314.

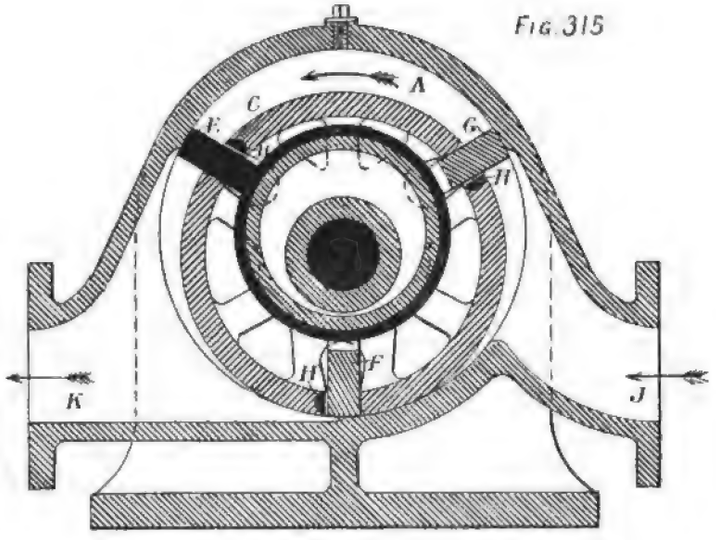


Fig. 315

Fig 311.

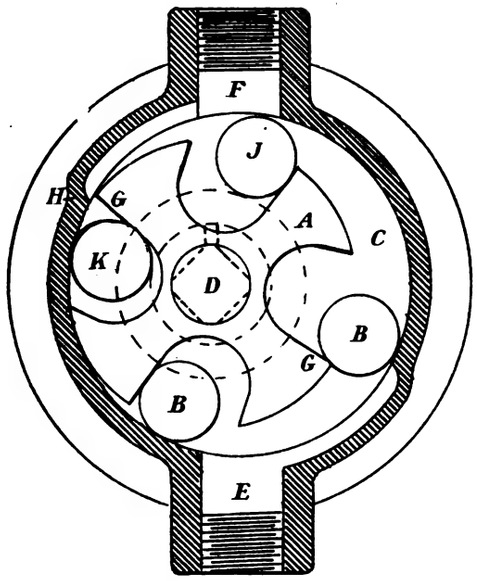


Fig. 312.

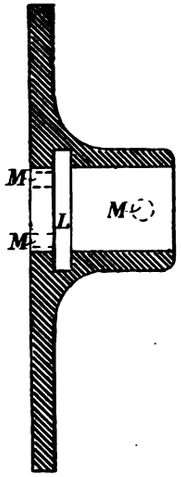


Fig 313.

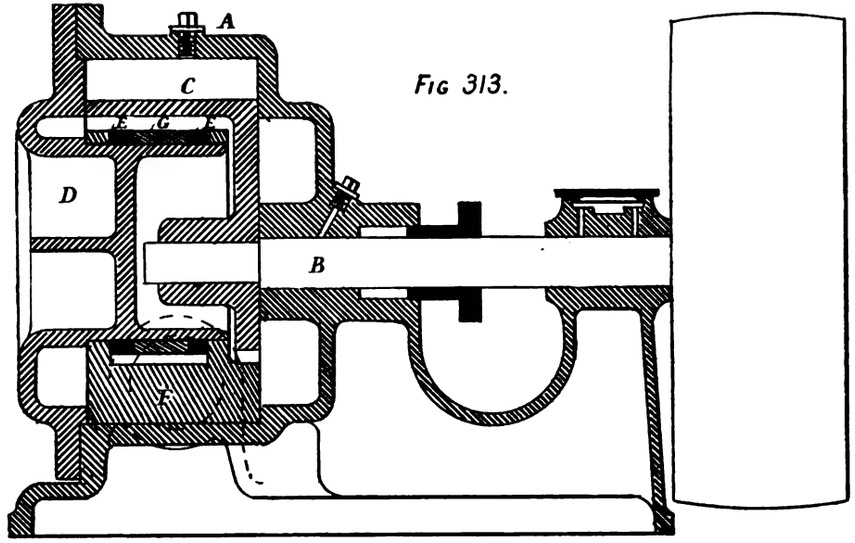


Plate CII.

Fig 316.

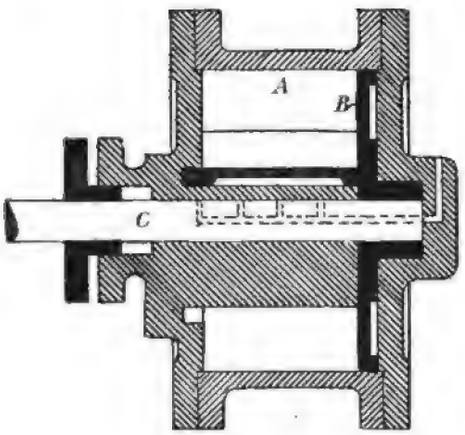


Fig. 318.

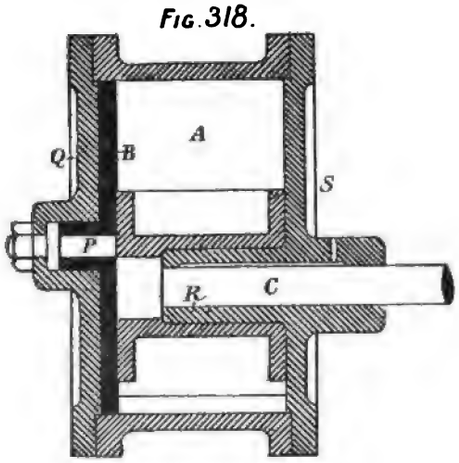


Fig. 319.

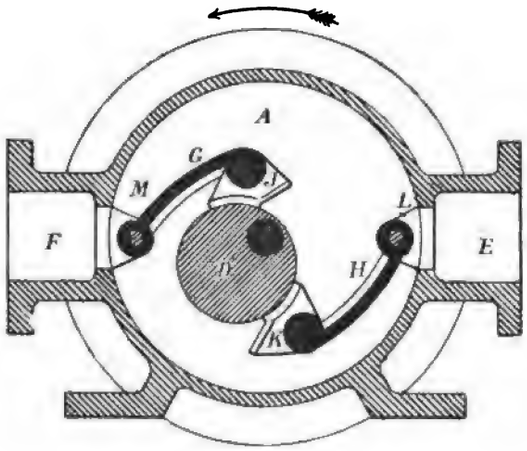


Fig. 317.

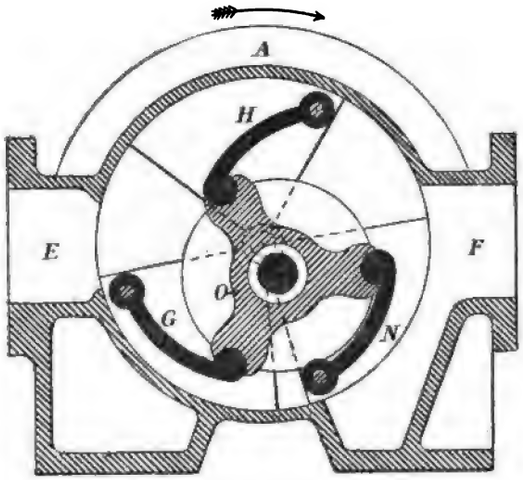


Fig. 320

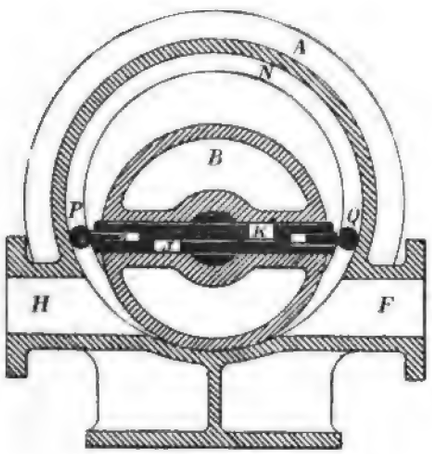


Fig. 321.

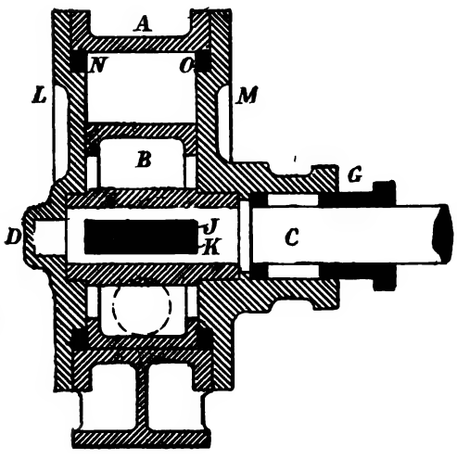


Fig. 322.

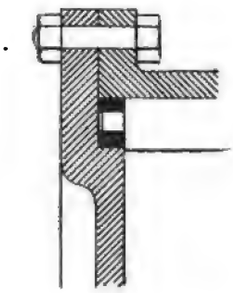


Fig.323.

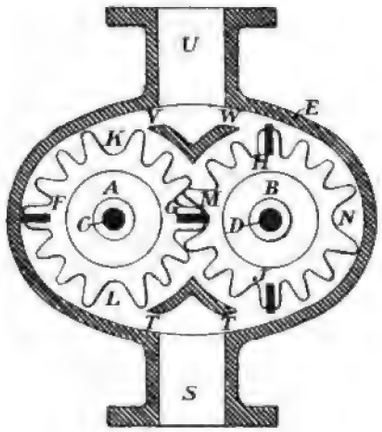


Fig.325.

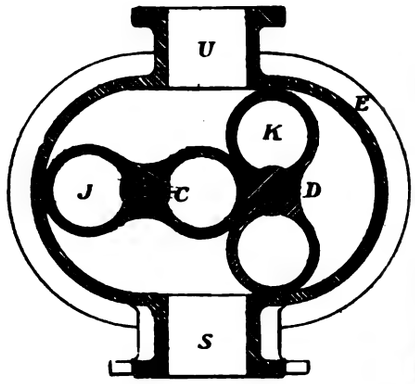


Fig 324

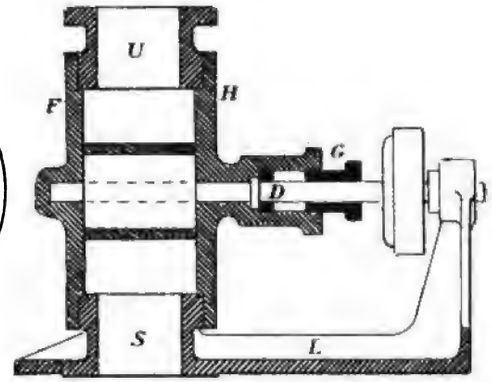
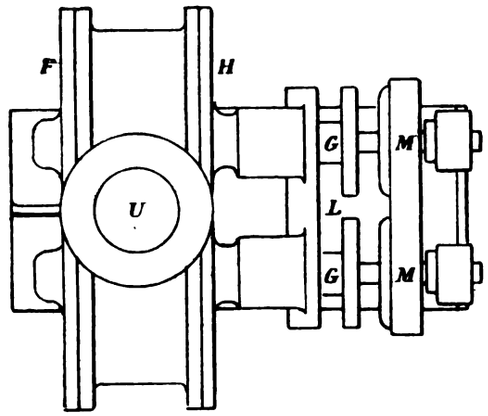


Fig 326



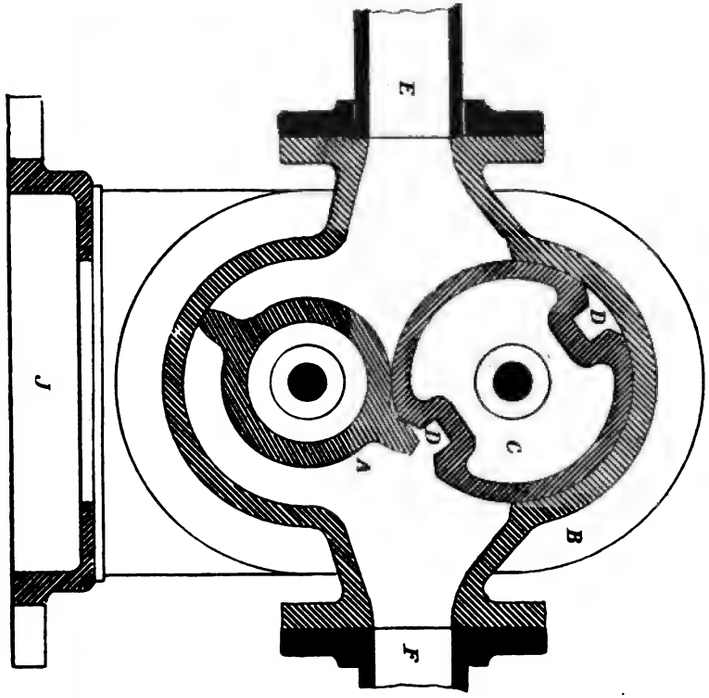


Fig.327.

Plate CIV.

Fig 328

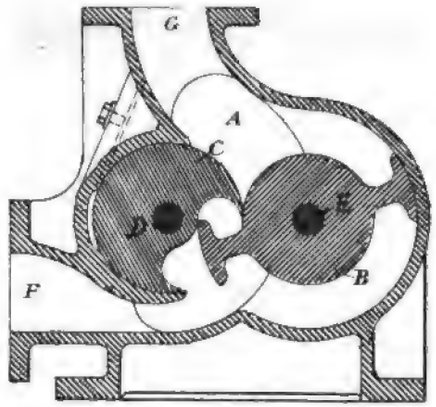


Fig 329.

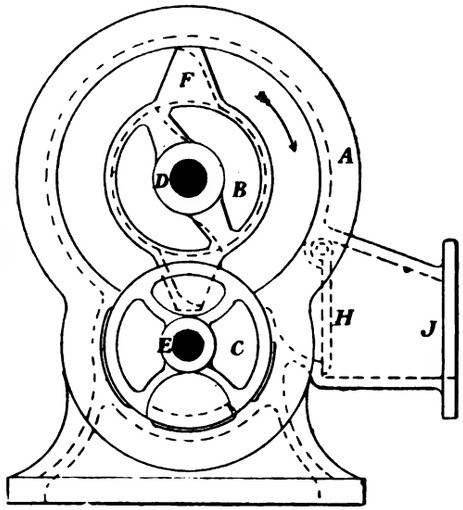
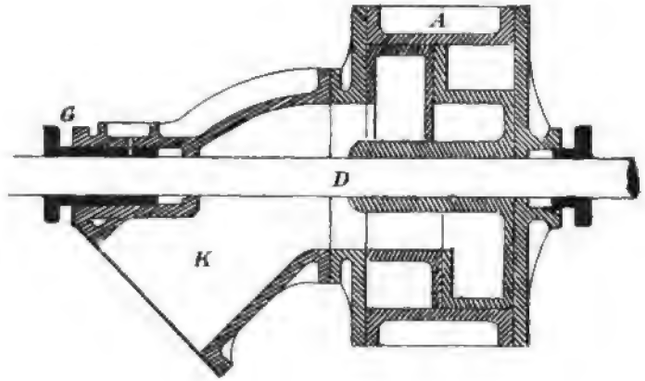


Fig 330



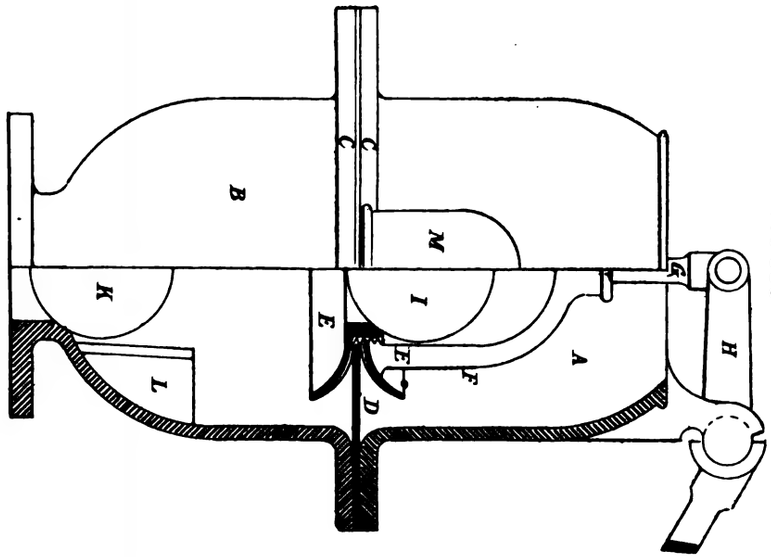


Fig 338

Fig.336.

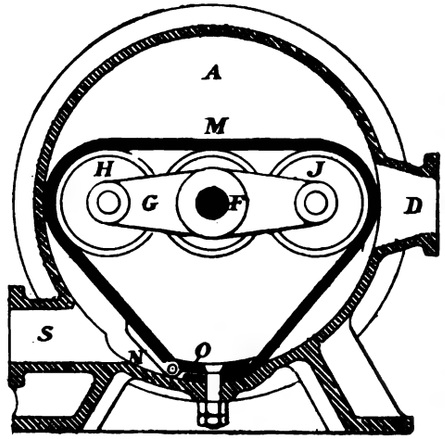


Fig.337.

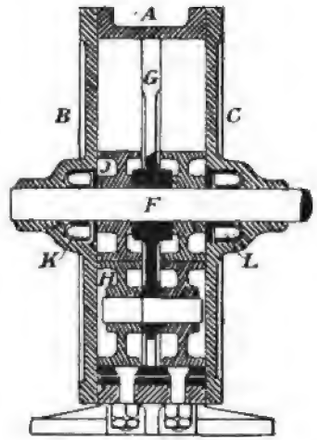


Plate CV.

Fig.331.

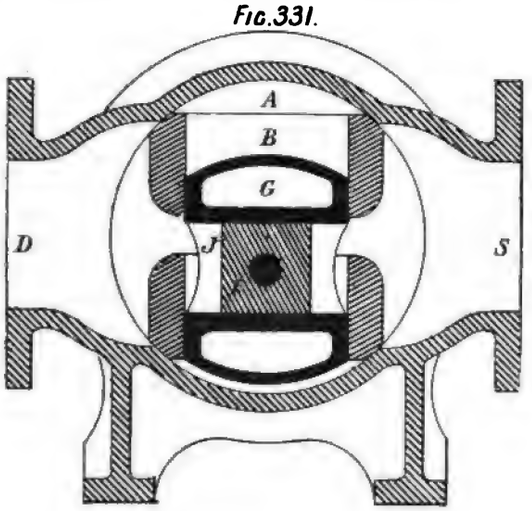


Fig.332.

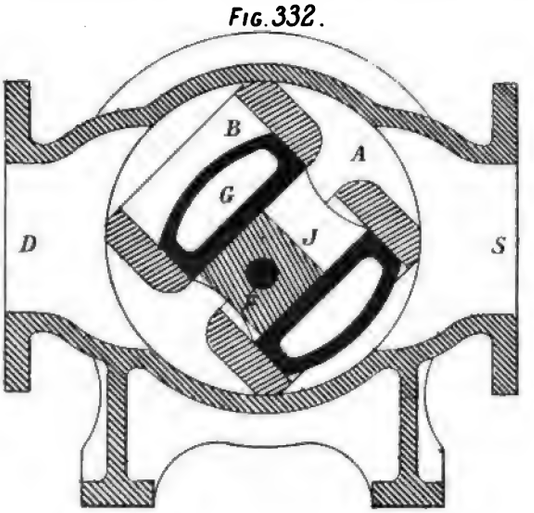


Fig.333.

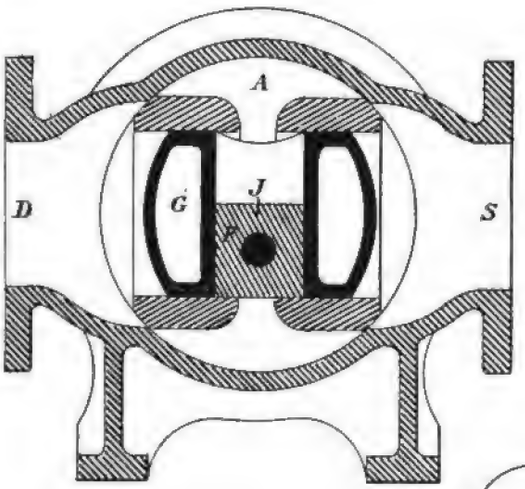


Fig 334.

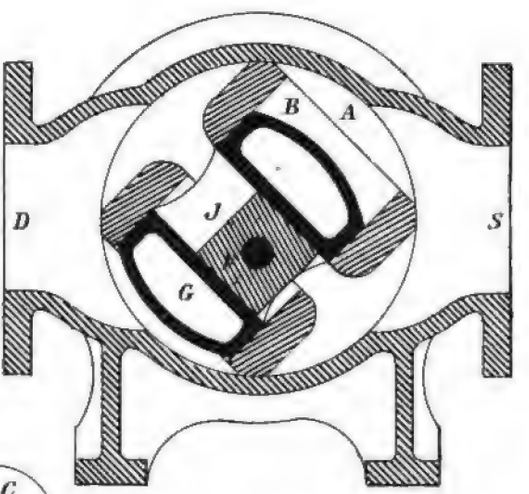


Fig 335.

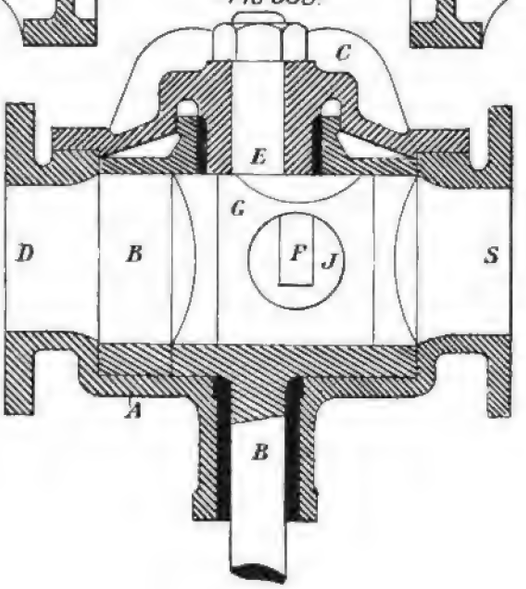


Fig. 339.

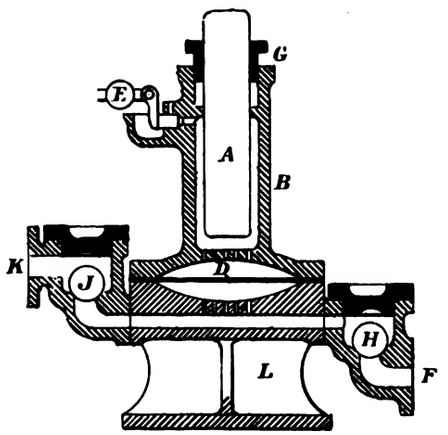


Fig. 342.

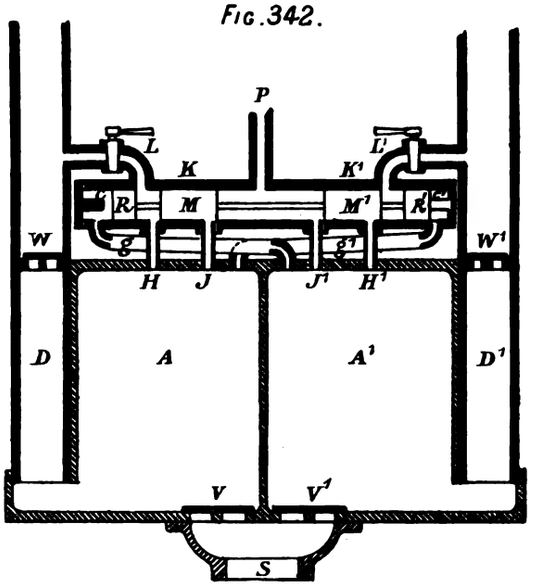


Fig. 341.

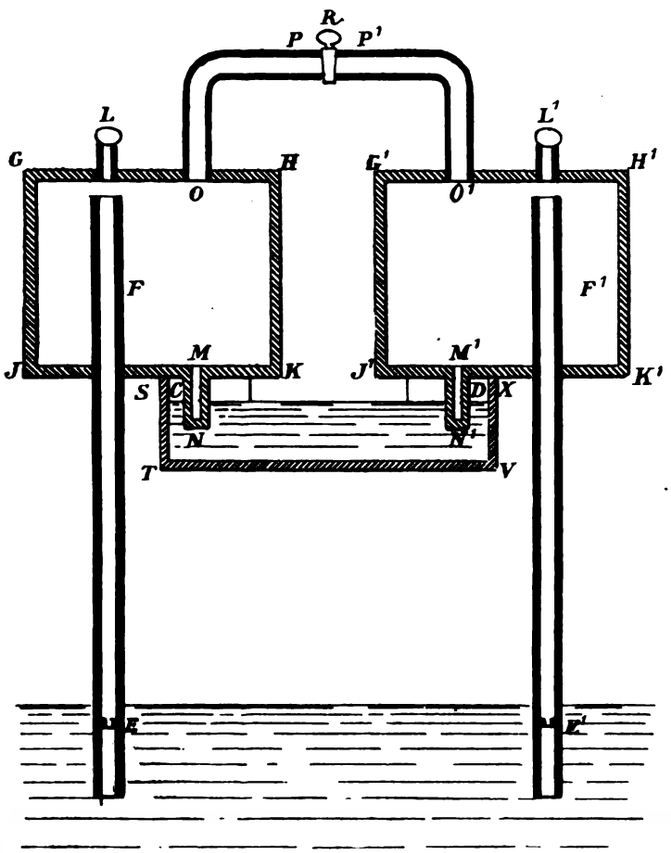


Fig. 340.

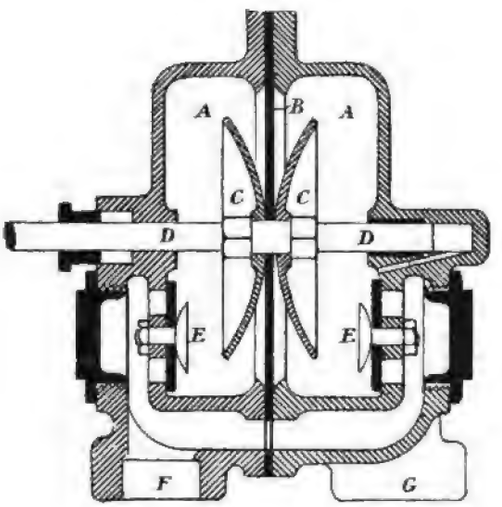


Fig. 345.

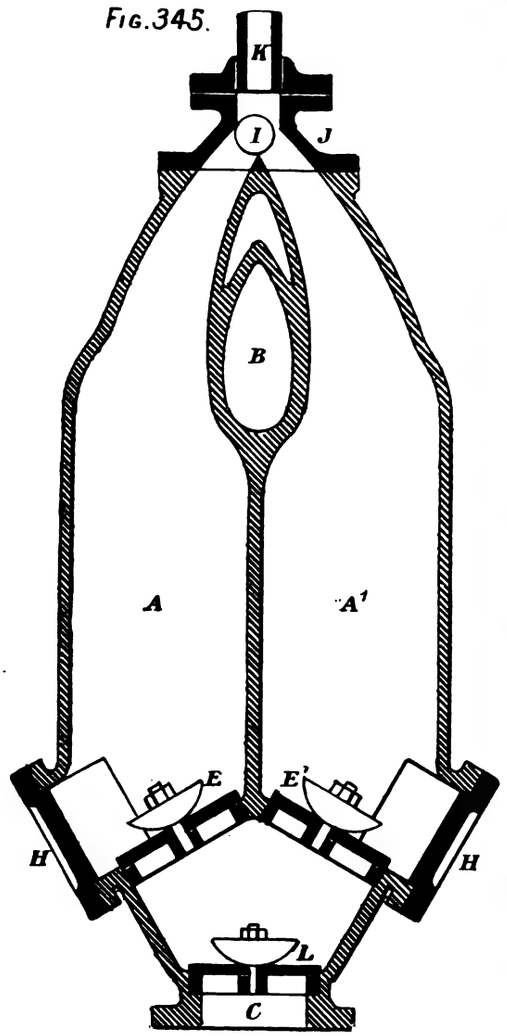


Fig. 346.

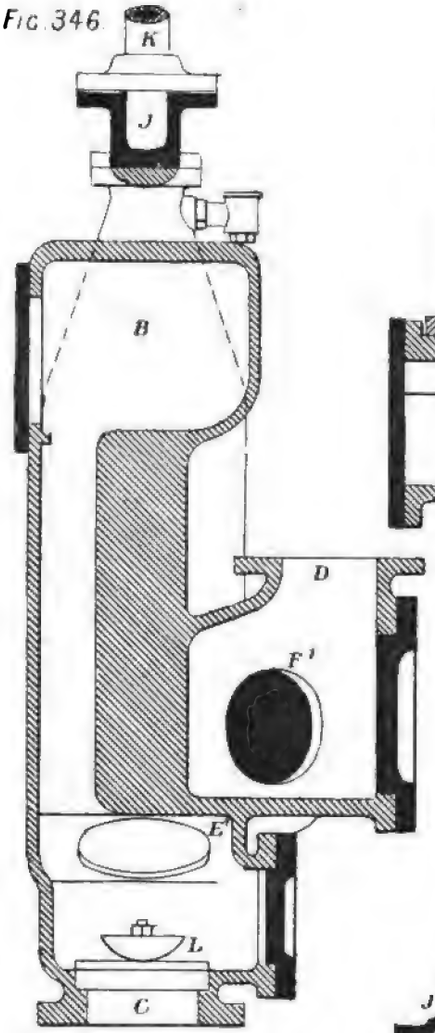


Fig. 344.

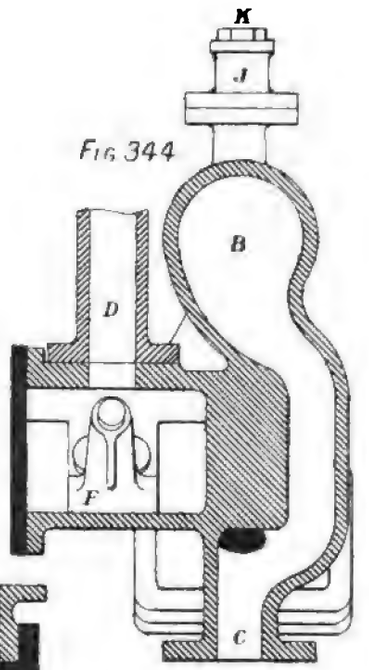


Fig. 343.

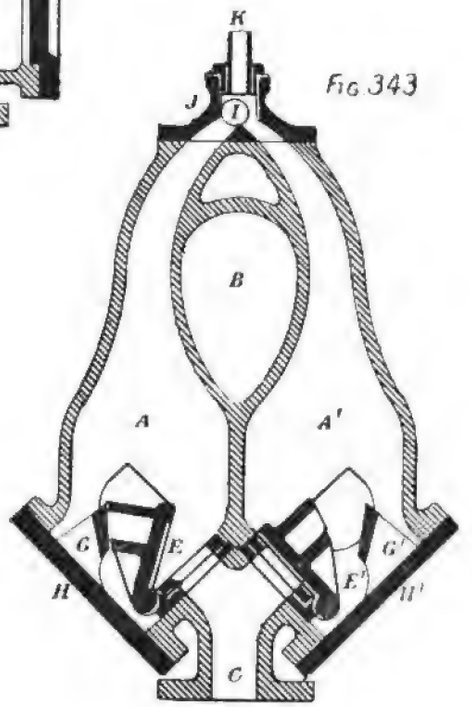


Fig. 347.

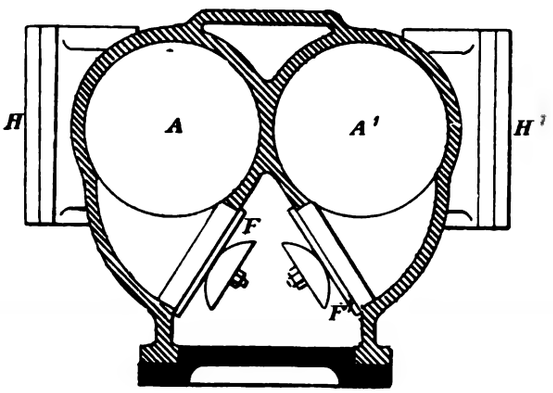


Fig.348.

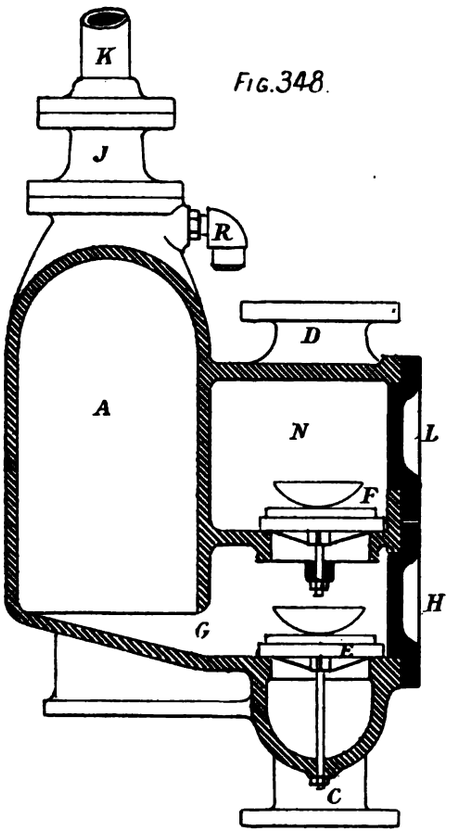


Fig.349.

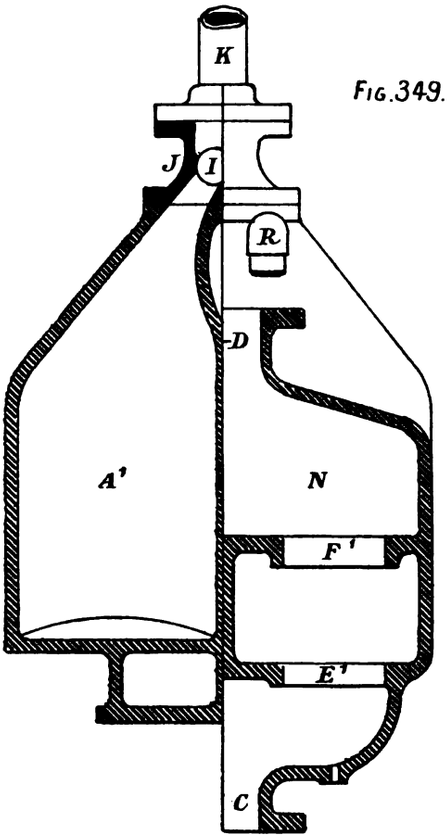


Fig.350

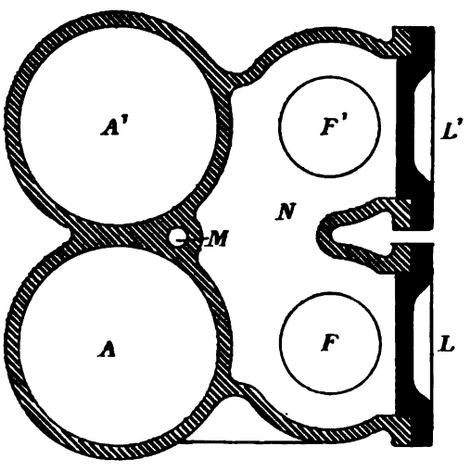
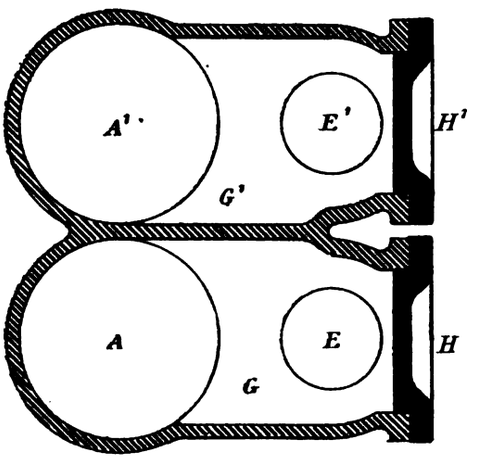


Fig 351



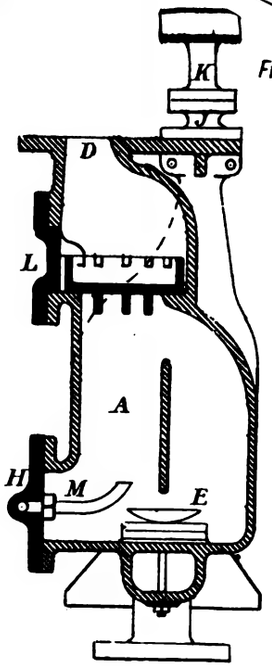


Fig.353

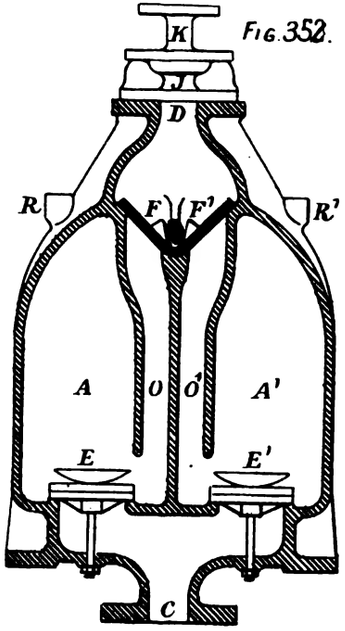


Fig.352.

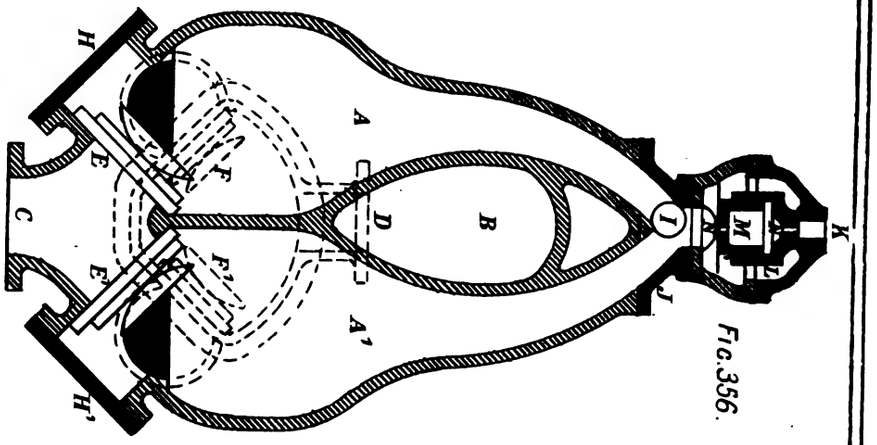


Fig.356.

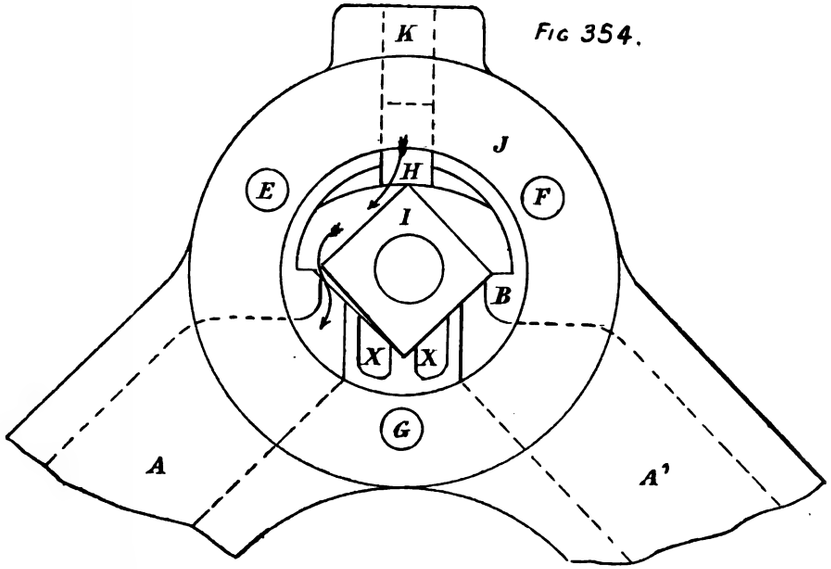


Fig 354.

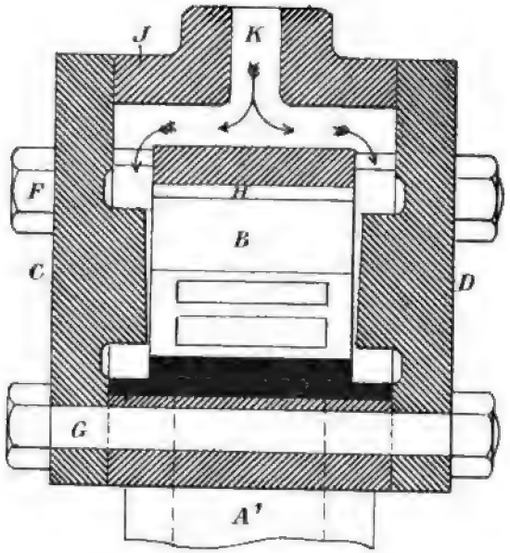


Fig.355.

Plate CX.

Fig.360.

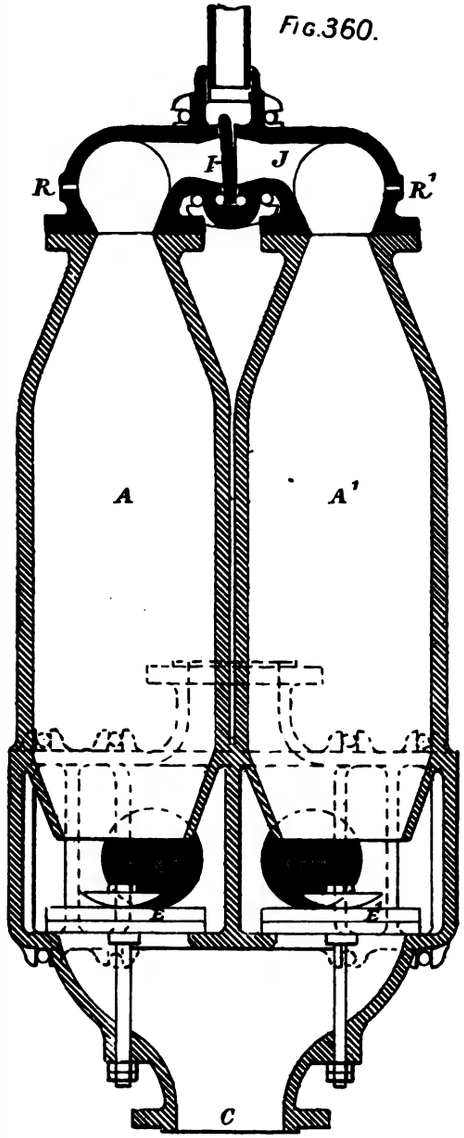


Fig.357

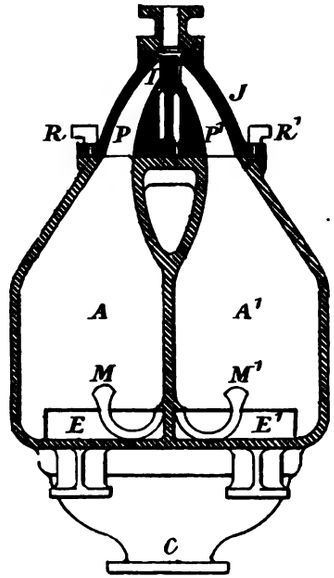


Fig 358

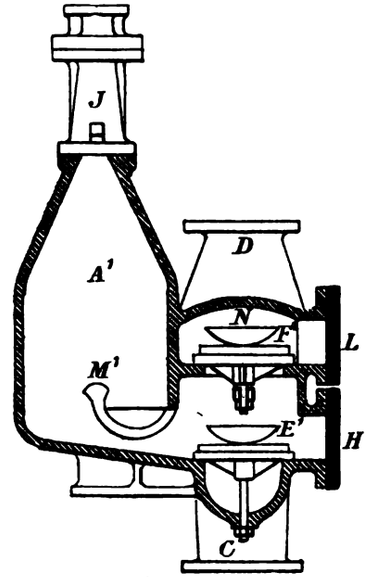


Fig.361.

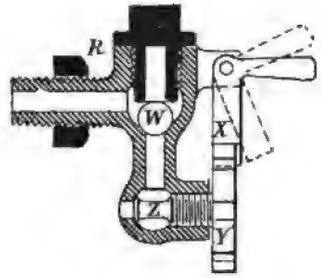


Fig 359.

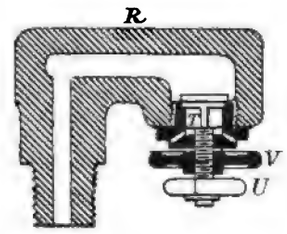


Plate CXI.

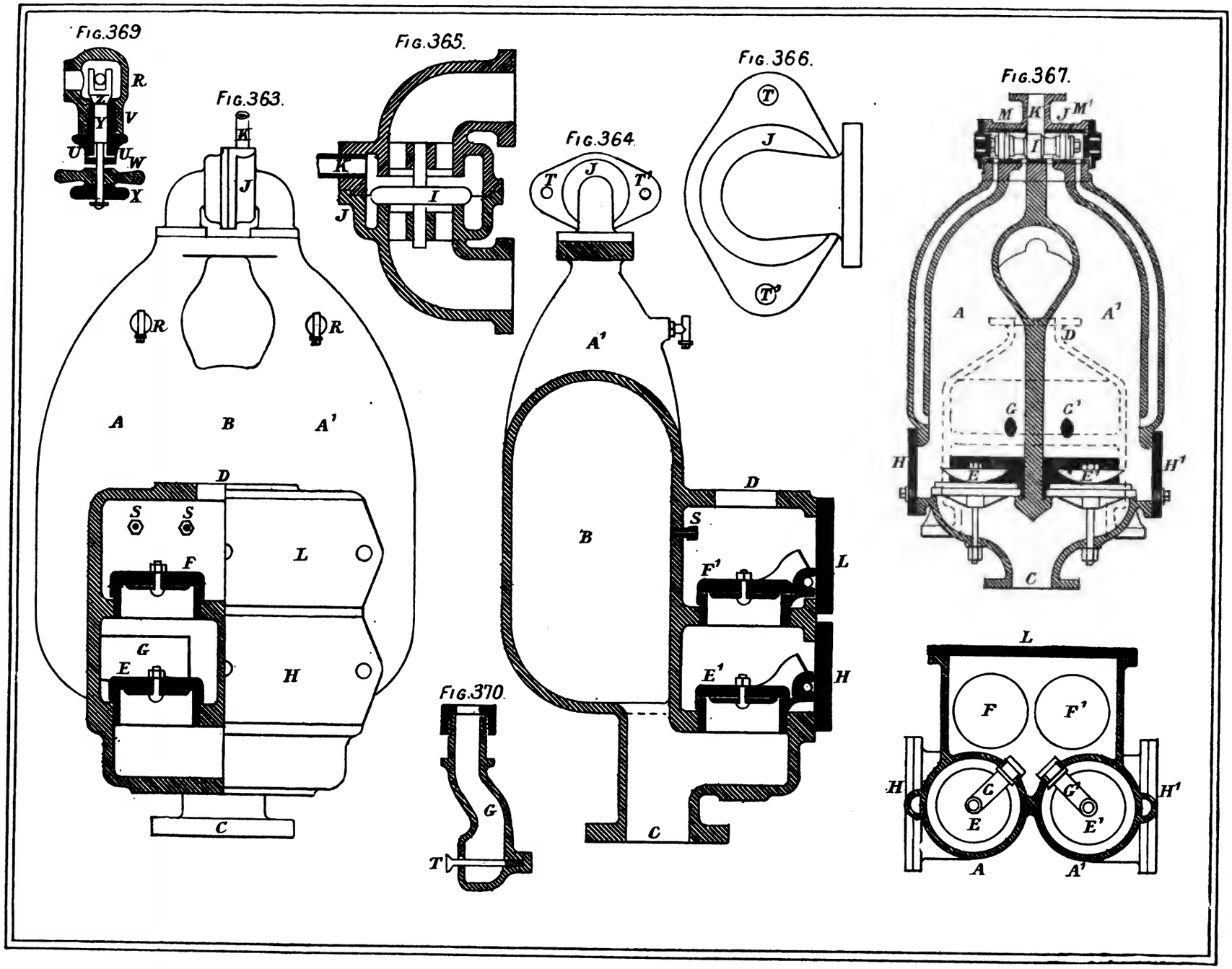


Fig.369
R
V
Y
Z
U
W
X
Fig.363.
K
J
R
R
A
B
A'
D
S
S
F
L
G
E
H
C
Fig.365.
K
I
J
Fig.364
T
J
T'
A'
B
D
S
F'
L
E'
H
C
Fig.370
G
T
Fig.366.
T
J
T'
Fig.367.
M
K
J
M'
I
A
A'
D
G
G'
H
E
E'
H'
C
L
F
F'
H
G
E
G'
E'
H'
A
A'

Plate. CXII.

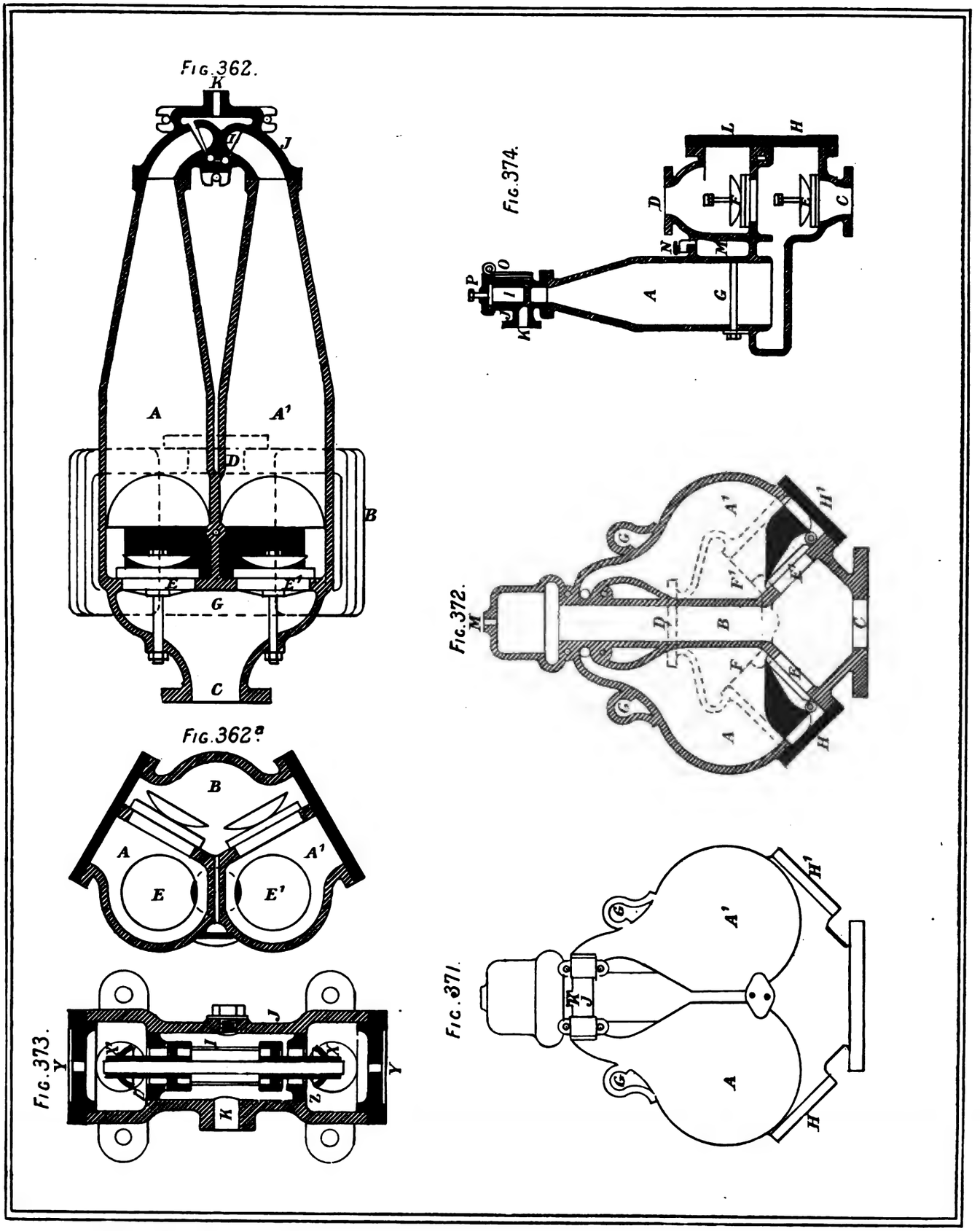


Fig.362.
K
J
A
A'
D
B
E
E'
G
C
Fig.362a
B
A
A'
E
E'
Fig.373.
Y
J
K
Y
Fig.374.
L
H
D
C
N
M
P
O
I
J
K
A
G
Fig.372.
M
A'
H'
F'
F
D
B
C
E
A
H
Fig.371.
A'
H'
K
J
A
H

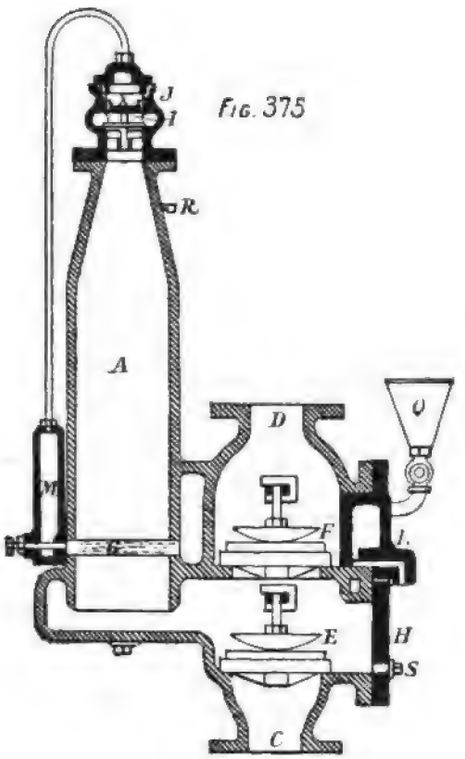


Fig. 375

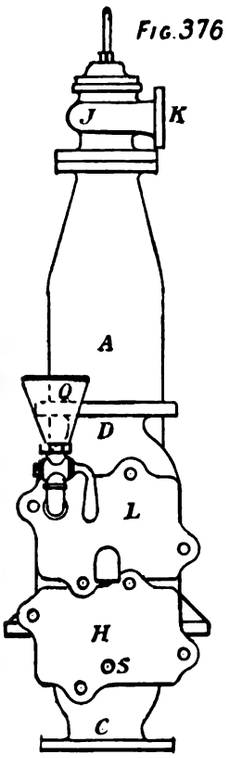


Fig. 376.

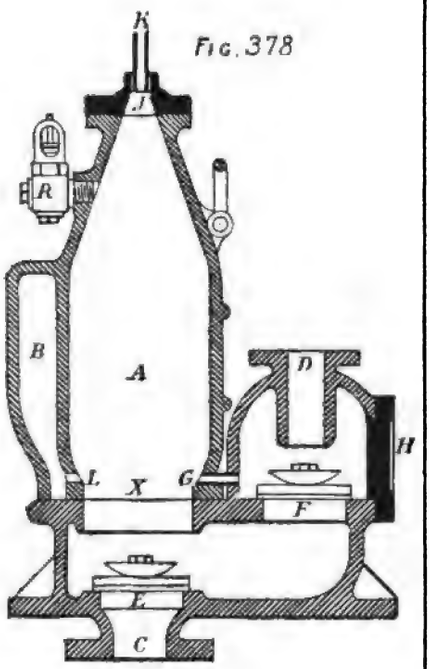


Fig. 378

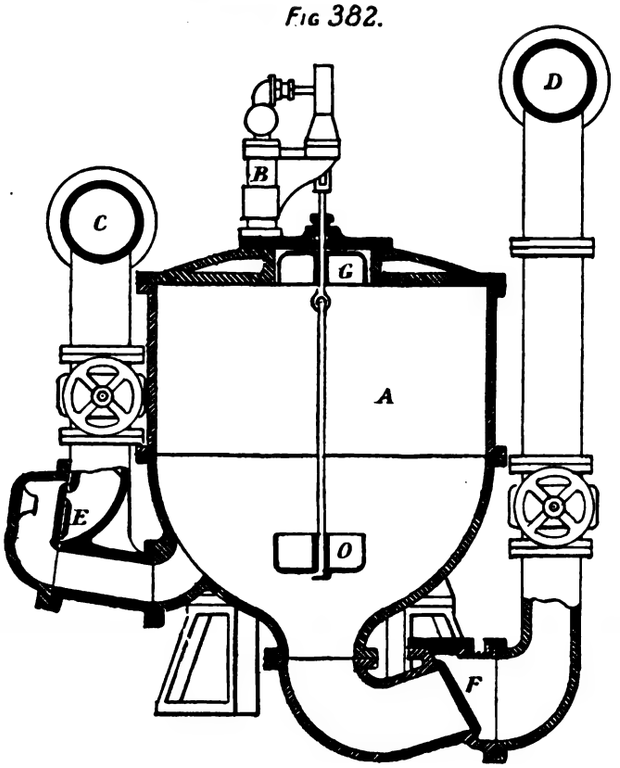


Fig 382.

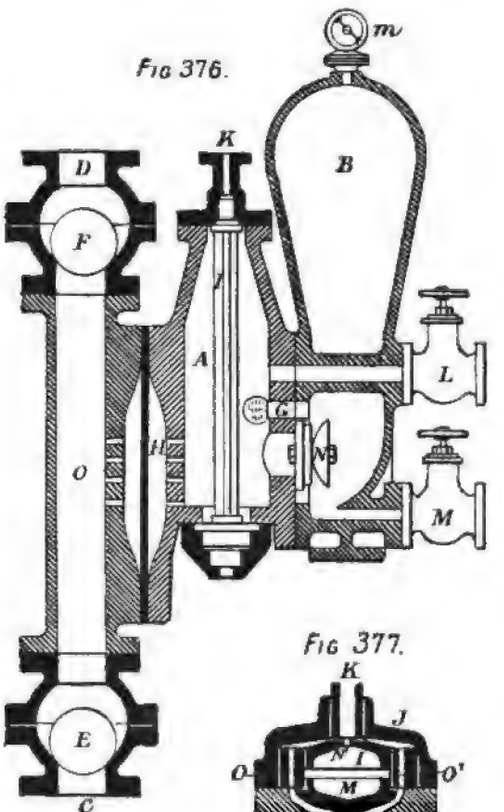


Fig 376.

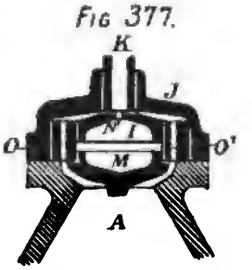


Fig 377.

Fig. 380.

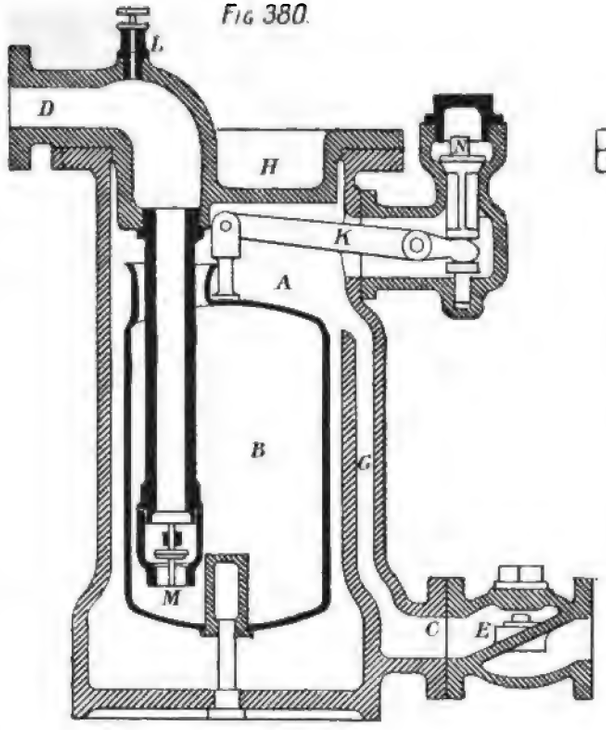


Fig. 381.

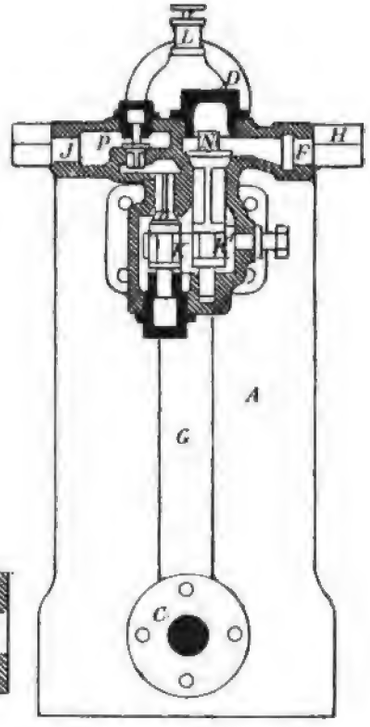


Fig. 384.

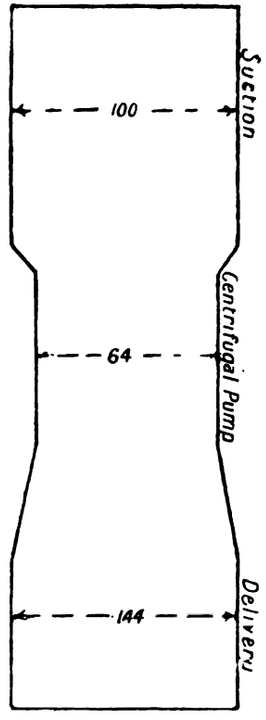


Fig. 383.

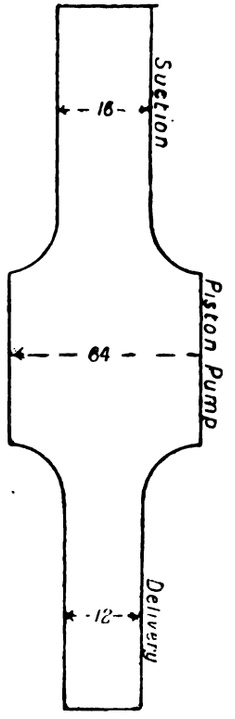


Fig. 387.

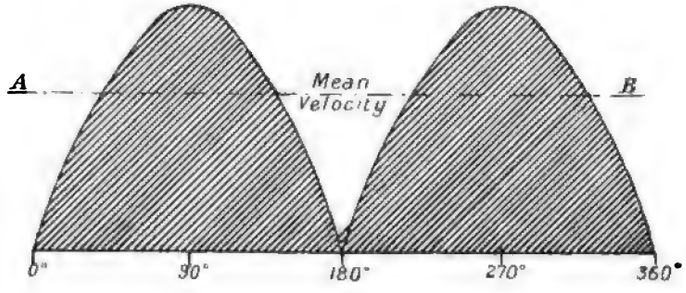


Fig. 388.

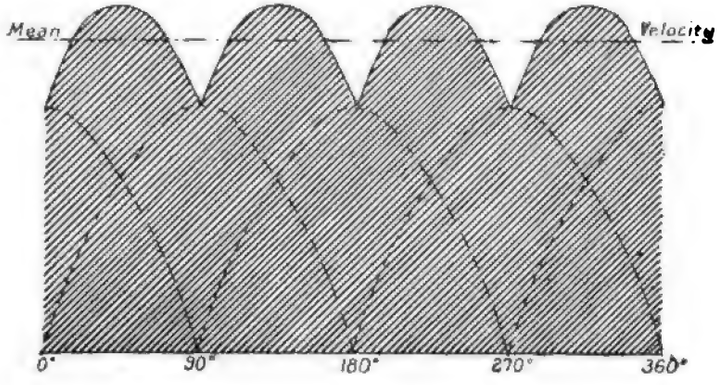


Plate. CXV.

Fig. 386.

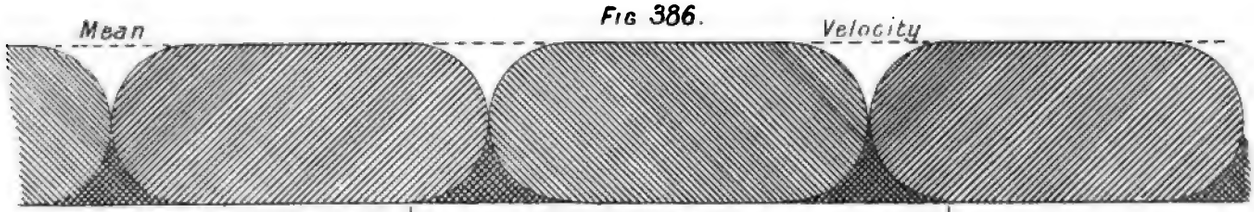


Fig. 385.

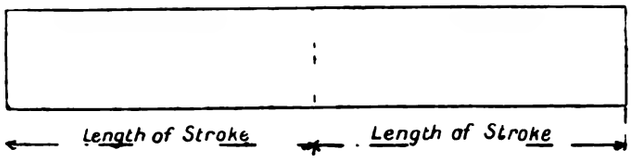


Fig. 396.

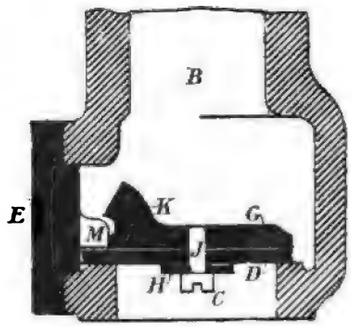


Fig. 390.

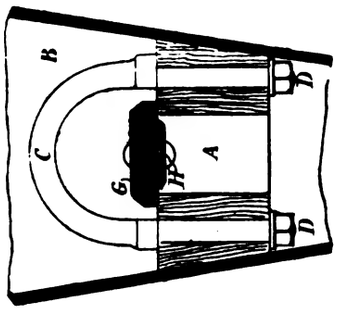


Fig. 391.

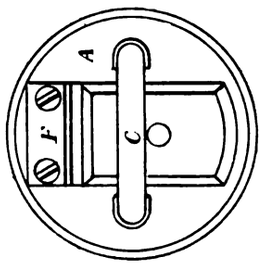


Fig. 397.

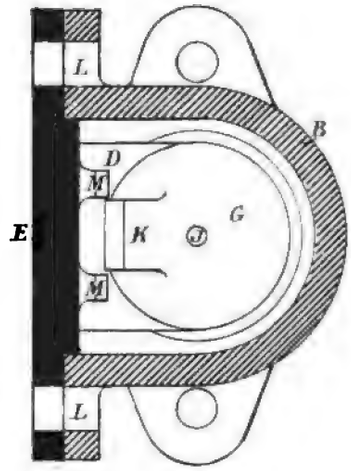


Fig. 392.

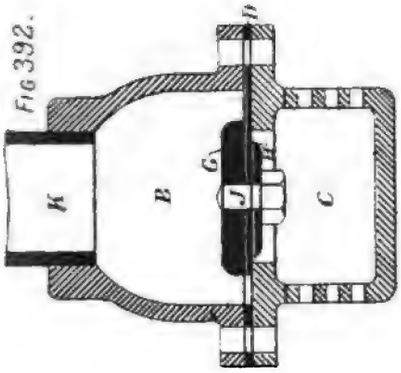


Fig. 393.

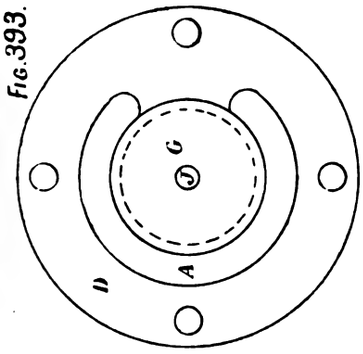


Fig. 394.

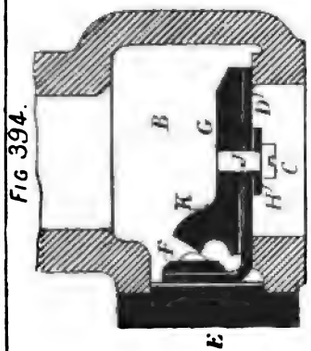


Fig. 395.

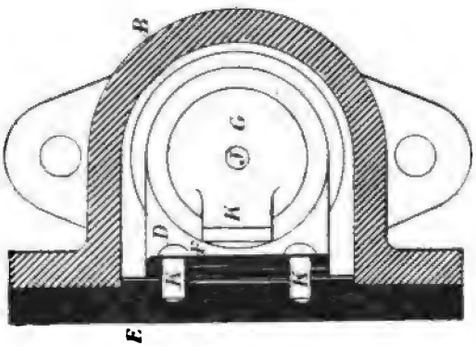


Fig. 389.

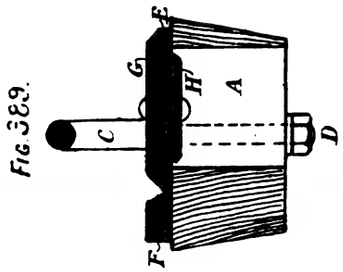


Fig. 400.

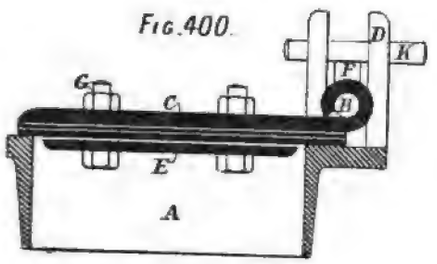


Fig. 398.

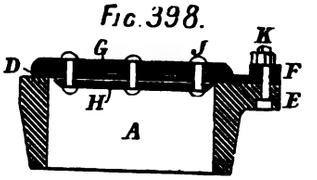


Fig. 402

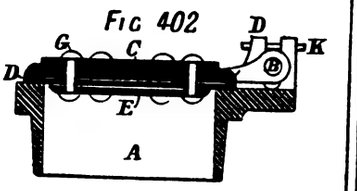


Fig. 399.

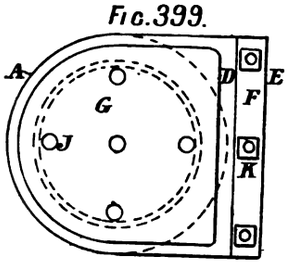


Fig. 403.

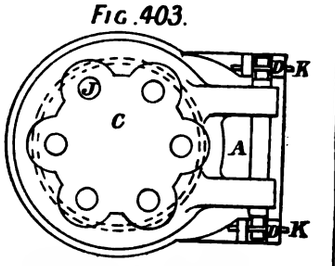


Fig. 401

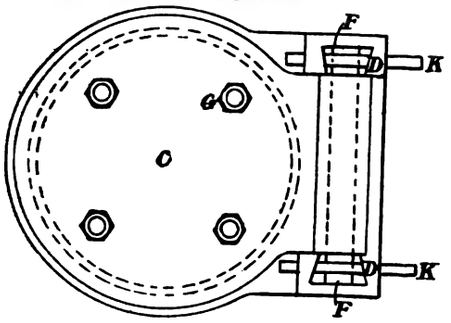


Fig. 408

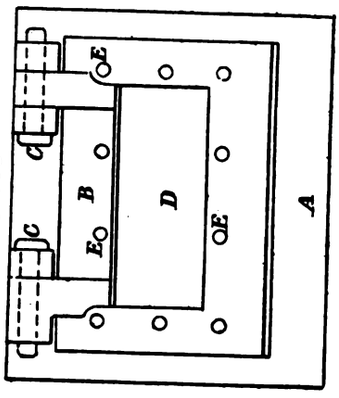


Fig. 410.

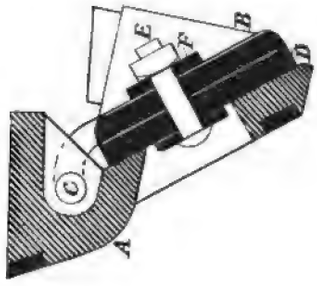


Fig. 404.

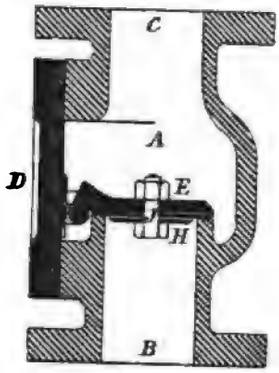


Fig. 407.

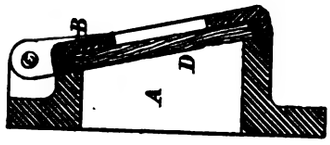


Fig. 405.

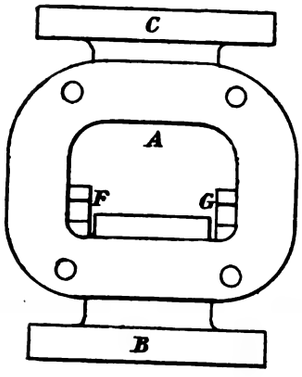


Fig. 406.

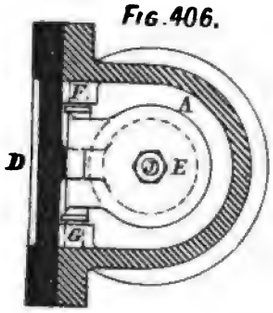
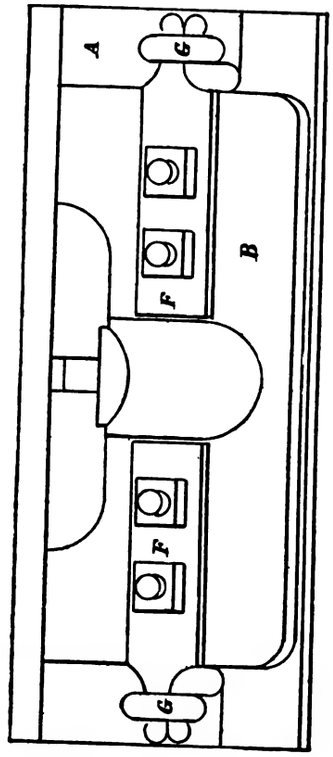


Fig. 409.



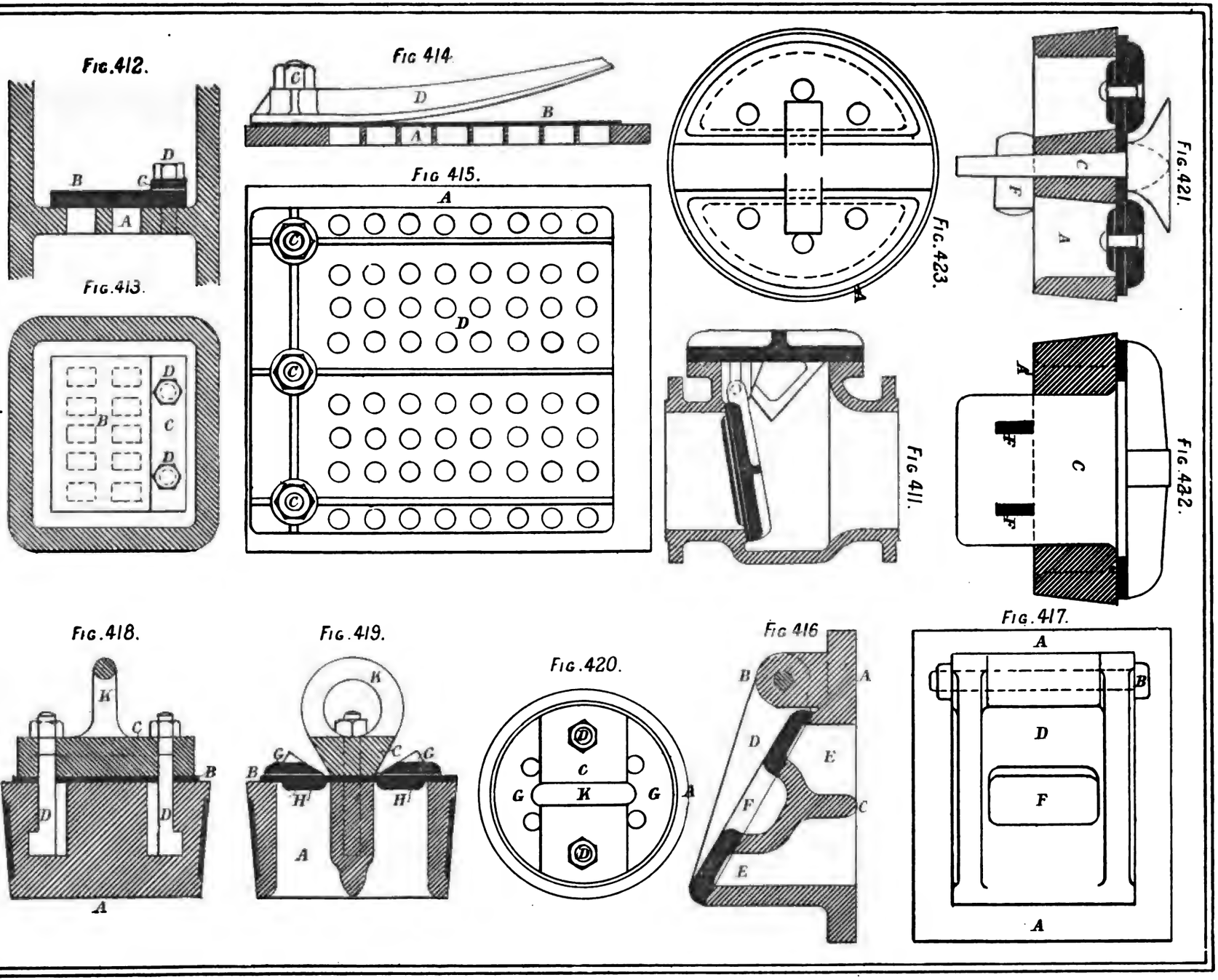


Plate CXVIII

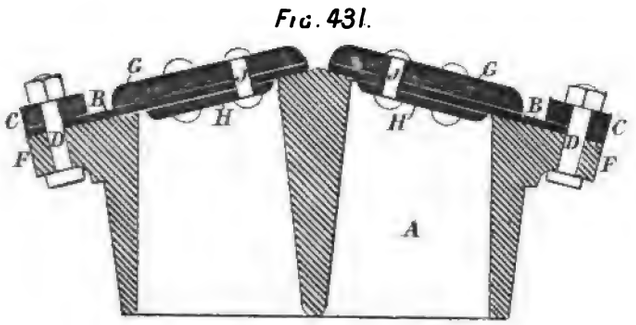


Fig. 431.
G
B
C
H
H'
F
D
A

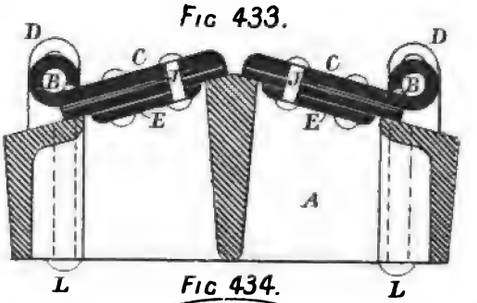


Fig 433.
D
C
B
E
A
L

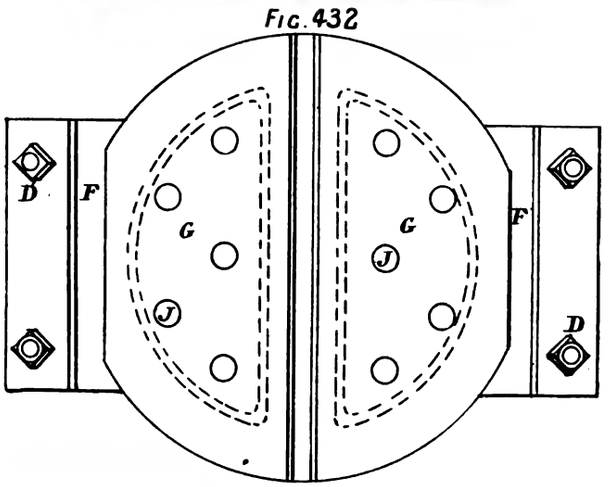


Fig. 432
D
F
G
J

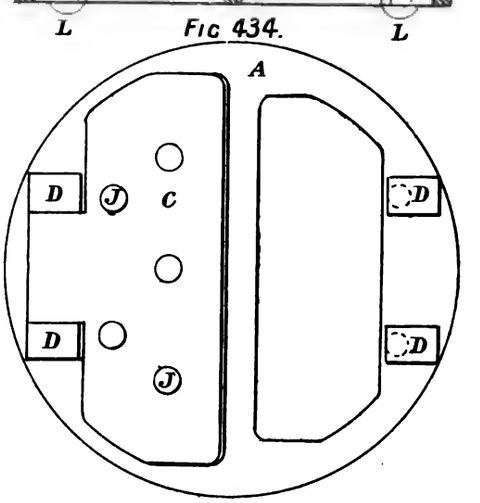


Fig 434.
A
D
J
C

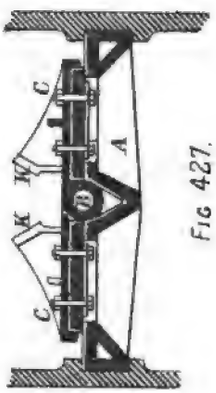


Fig. 426.
C
A
K
B
D

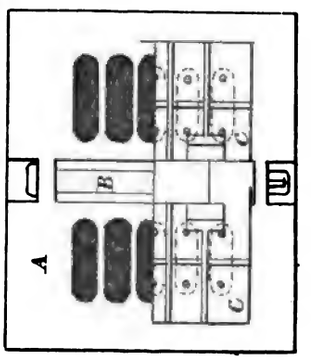


Fig 427.
A
B
C

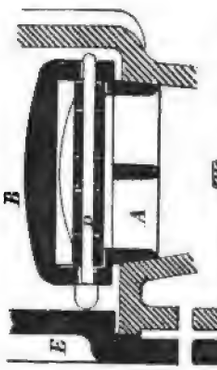


Fig. 428.
B
A
E

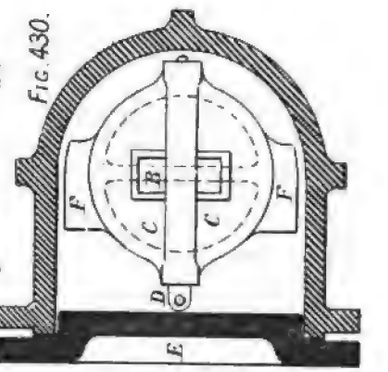


Fig. 430.
F
B
C
D
E

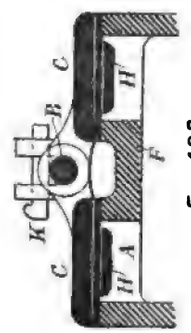


Fig. 424.
C
B
H'
F
K
A

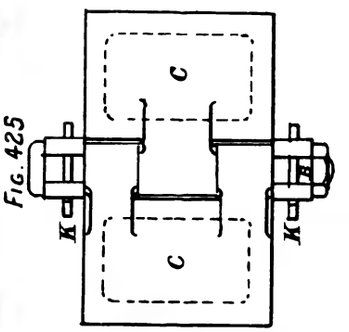


Fig. 425
C
K

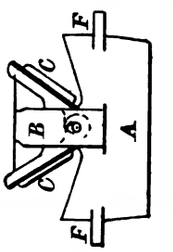


Fig. 429.
F
C
B
A

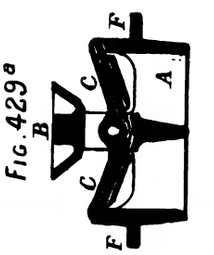


Fig. 429a
F
C
A
B

Fig. 435

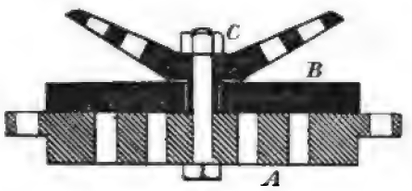


Fig. 436.

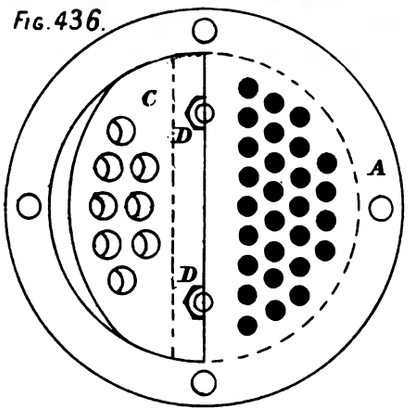


Fig 437

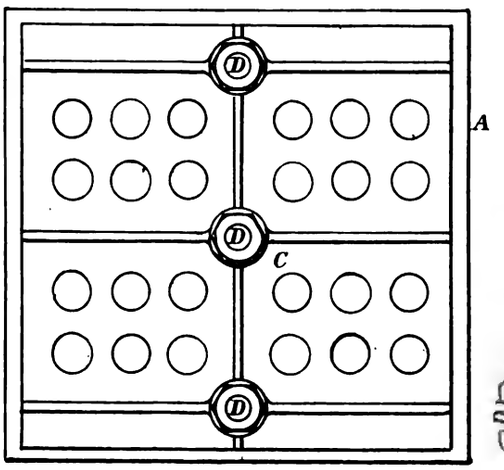


Fig. 438.

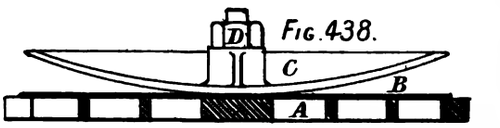


Fig. 439

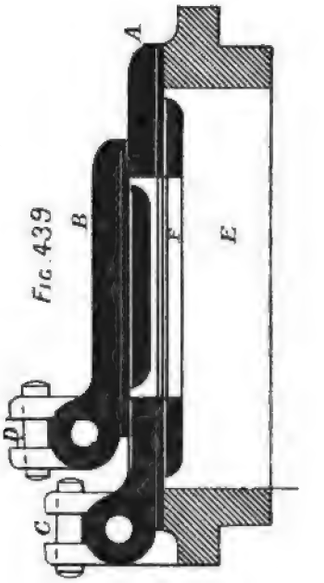


Fig. 440.

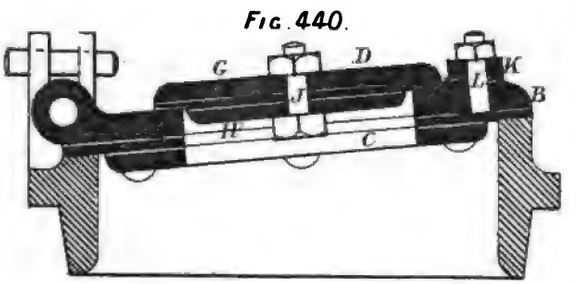


Fig 446

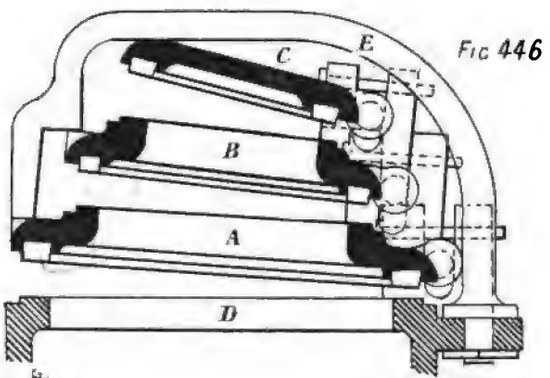


Fig. 441.

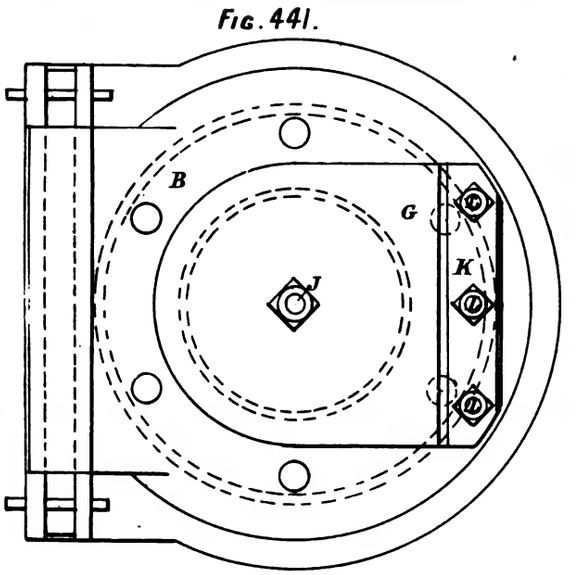


Fig. 442.

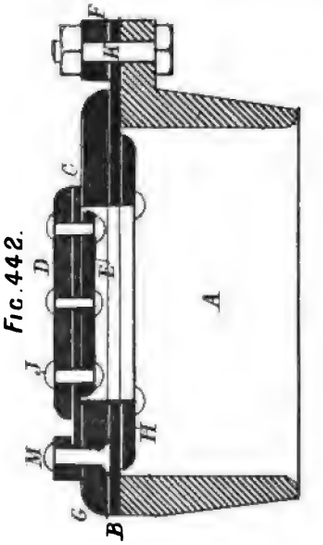


Fig. 443

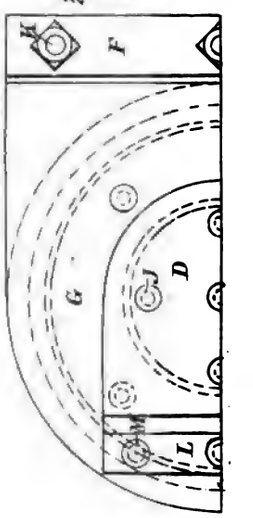


Fig. 447.

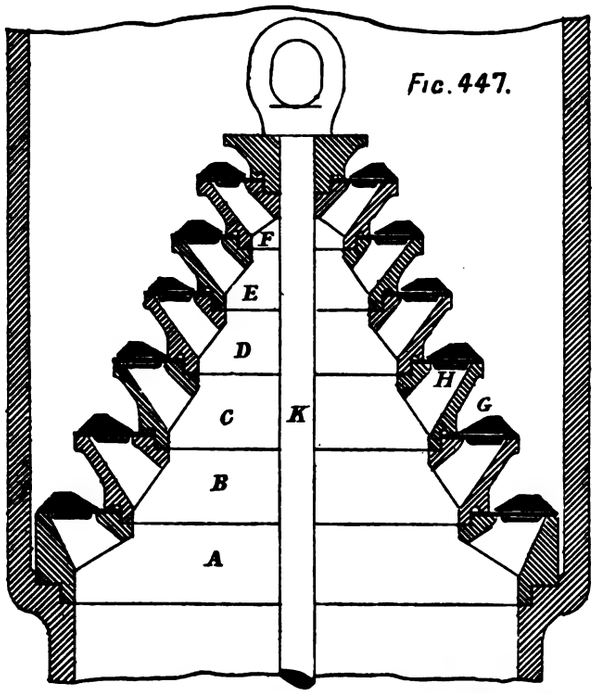


Fig. 450.

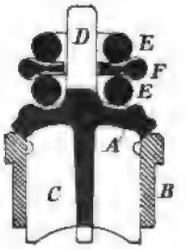


Fig. 444.

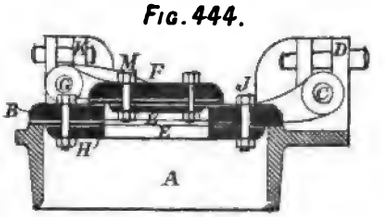


Fig. 445.

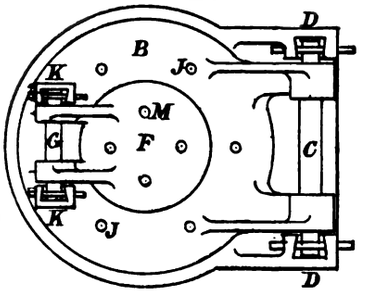


Fig. 449.

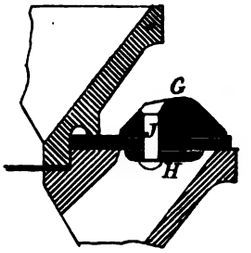


Fig. 448.

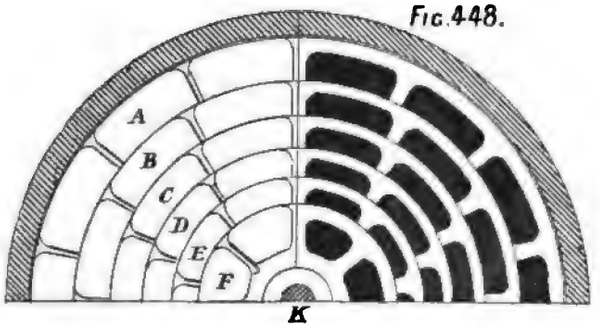


Fig. 452.

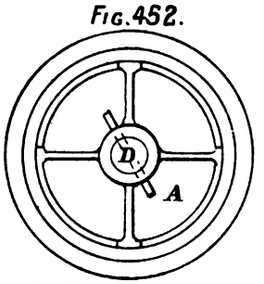


Fig. 451.

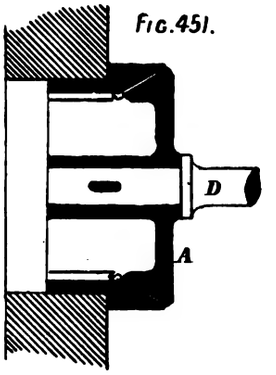


Fig. 462.

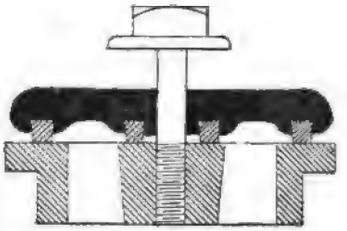


Fig. 461.

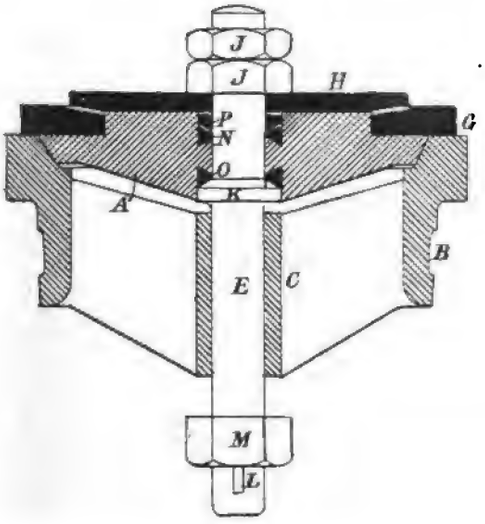


Fig. 453.

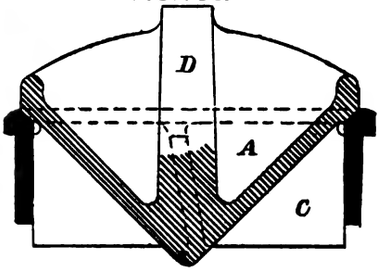


Fig. 463.

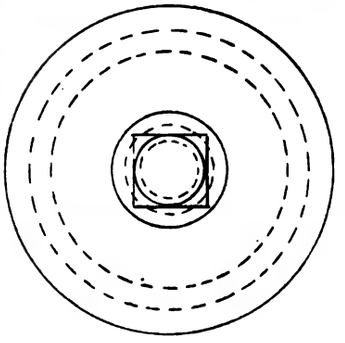


Fig. 454.

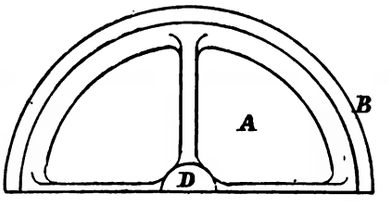


Fig. 459.

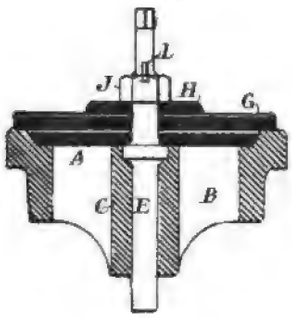


Fig. 460.

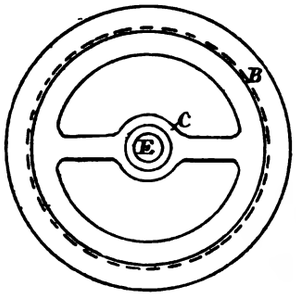


Fig. 464.

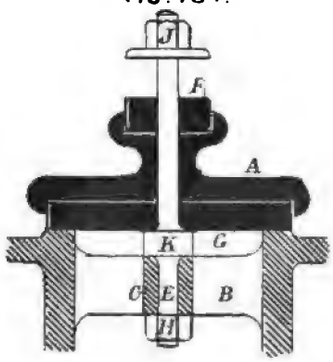


Fig. 465

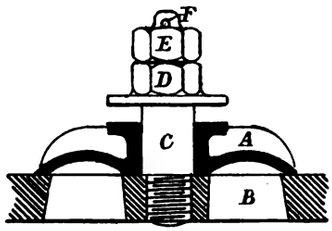


Fig. 466

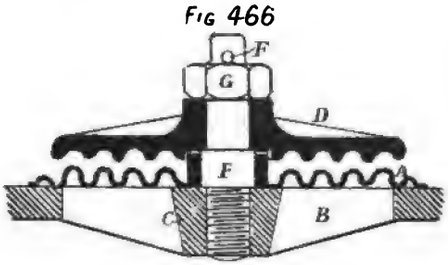


Fig. 467.

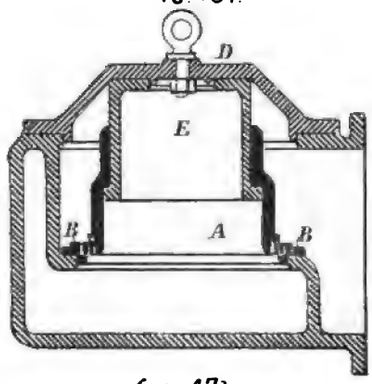


Fig. 469

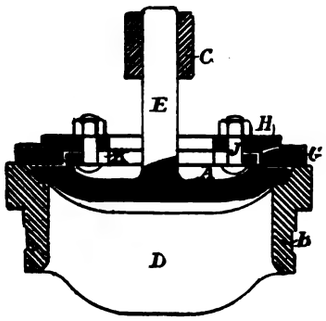


Fig. 468.

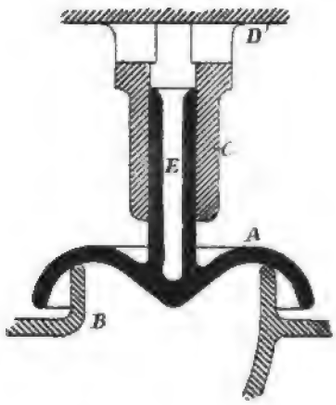


Fig 471

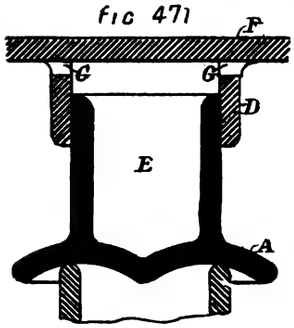


Fig. 470.

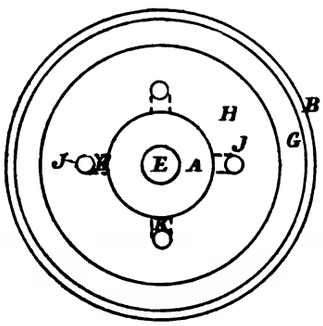


Fig. 472

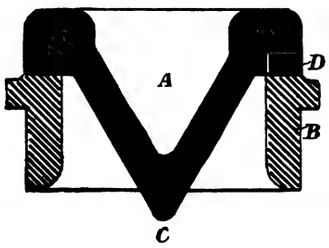


Fig. 474.

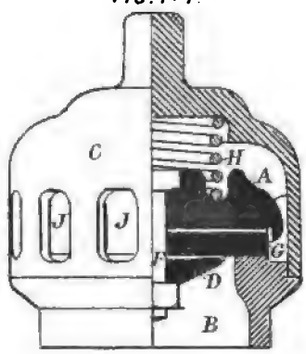


Fig. 475.

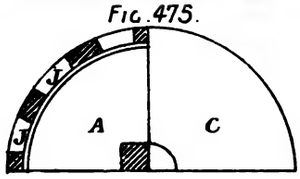


Fig. 455.

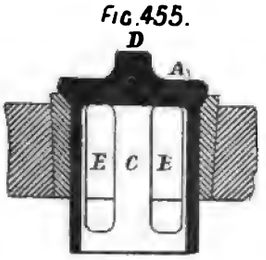


Fig. 457

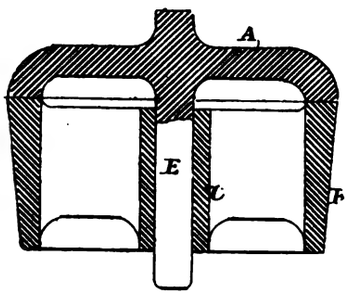


Fig. 477.

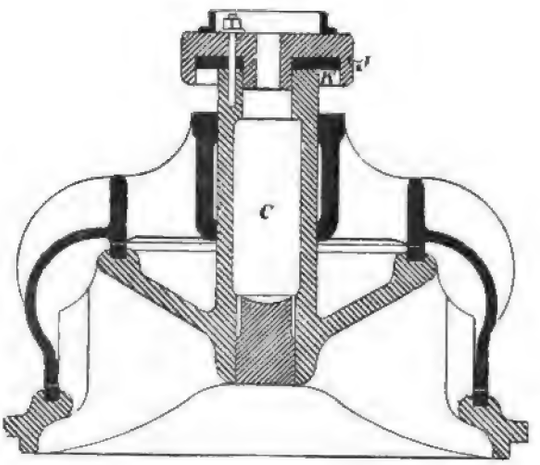


Fig. 456

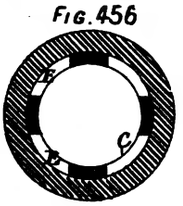


Fig. 458.

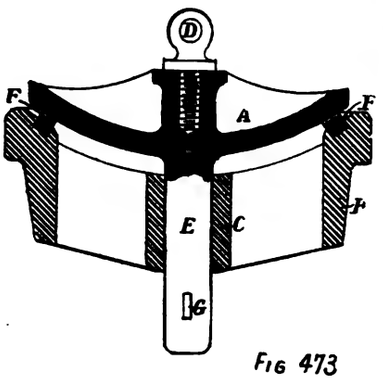


Fig. 481.

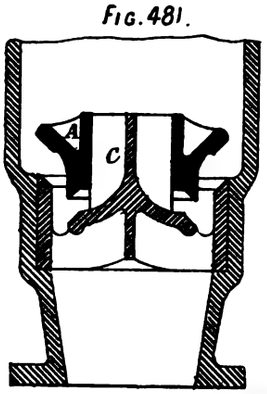


Fig. 478

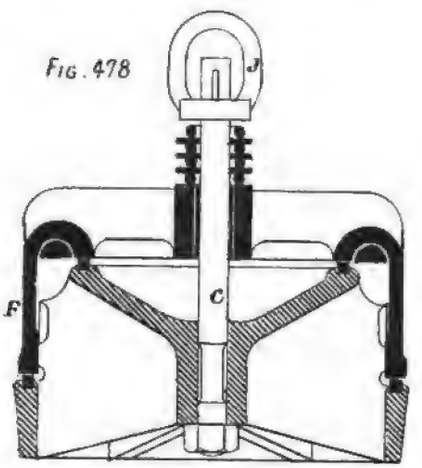


Fig. 473

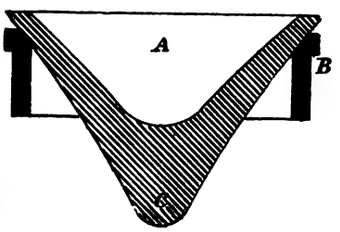


Fig. 483

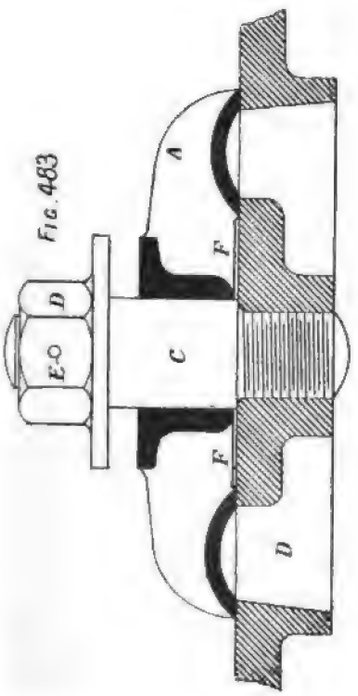


Fig. 476.

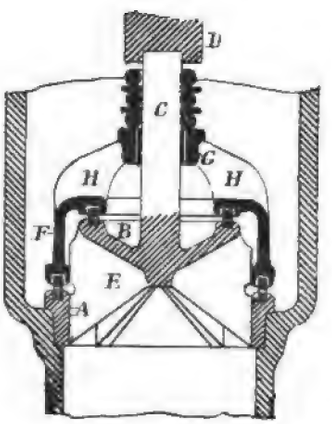


Fig. 482.

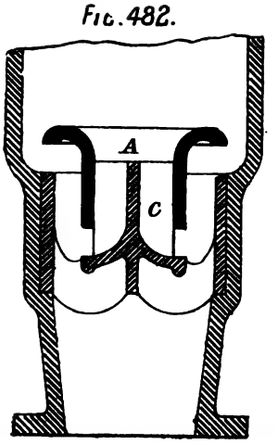


Fig. 479.

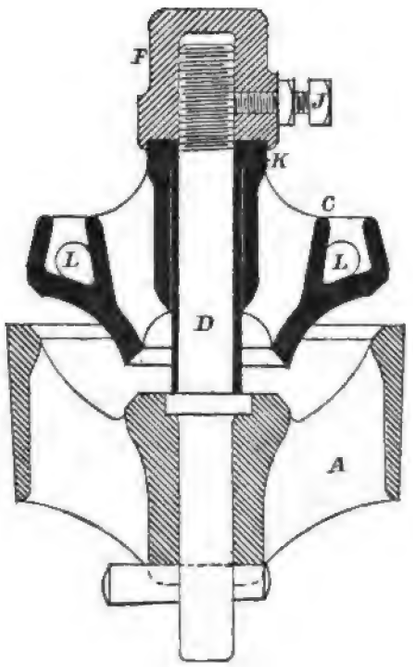


Fig. 484.

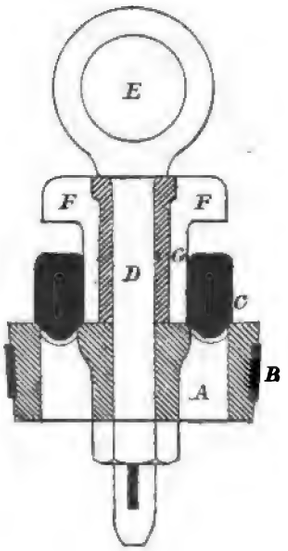
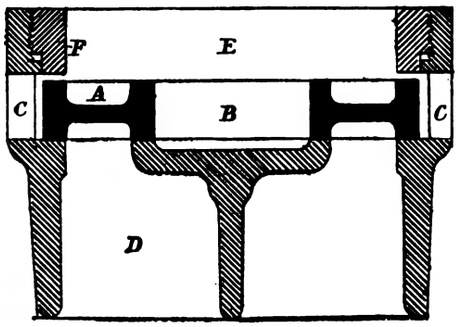


Fig 492.



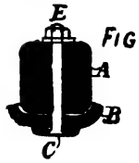


Fig 491

Fig. 489.

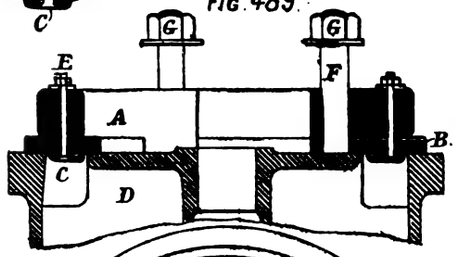


Fig. 485.

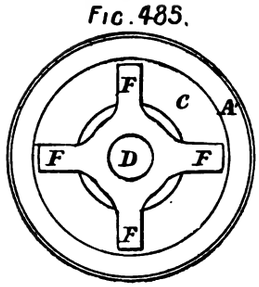
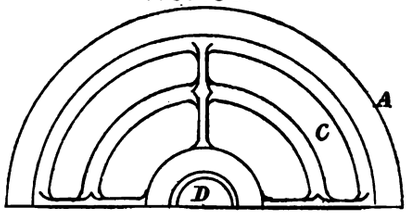


Fig. 480.



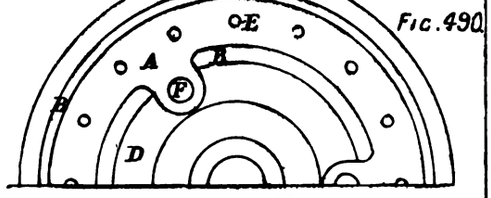


Fig. 490.

Fig. 486.

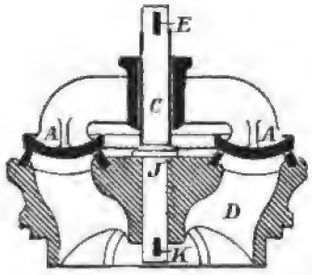
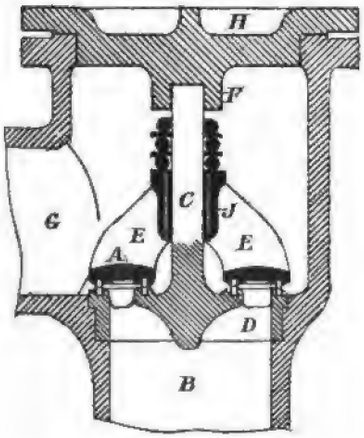


Fig. 487.



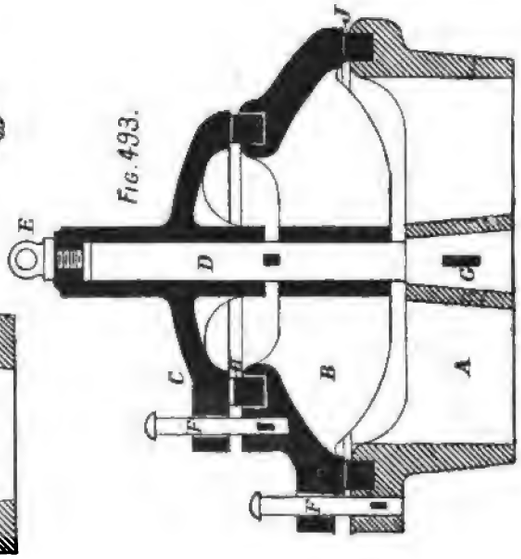


Fig. 493.

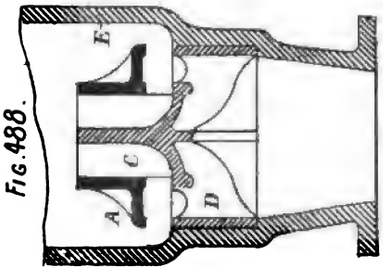


Fig. 488.

Fig. 494.

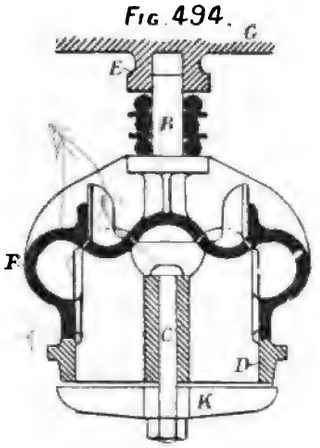


Fig. 495.

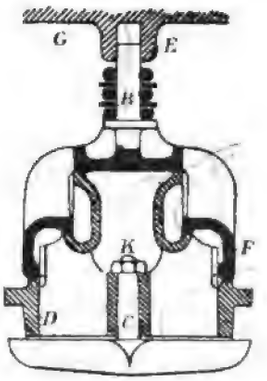


Fig. 496.

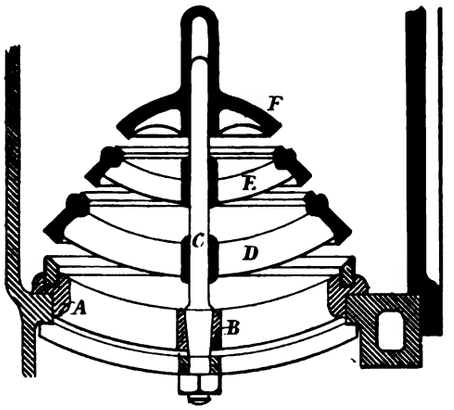


Fig. 501.

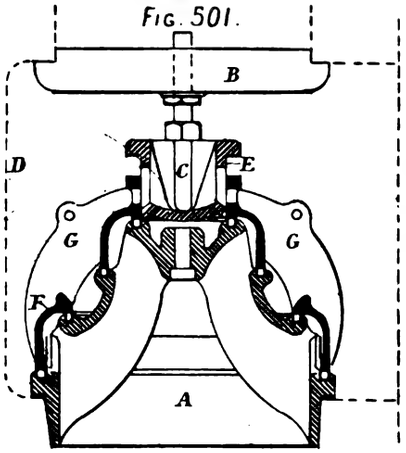


Fig. 497.

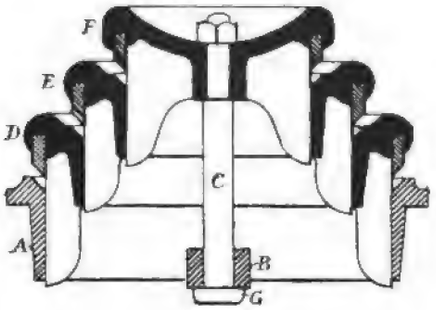


Fig. 500.

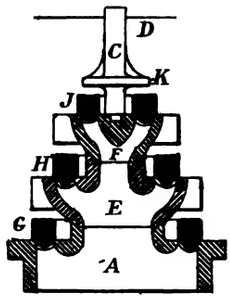


Fig. 518.

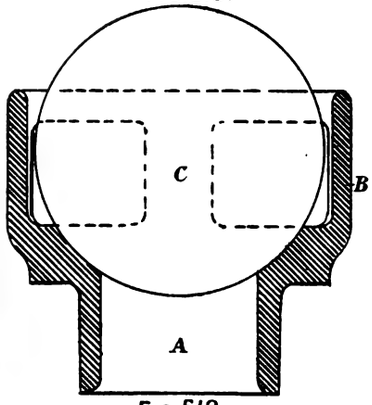


Fig. 502.

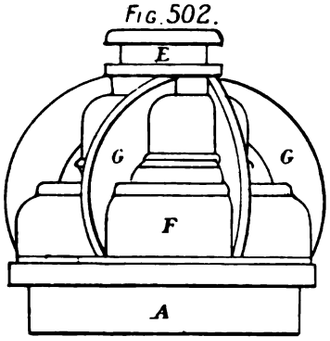


Fig. 498.

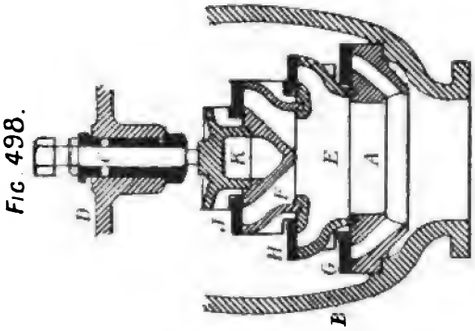


Fig. 503.

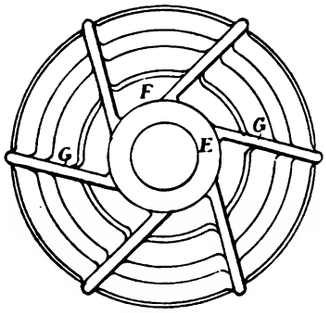


Fig. 499.

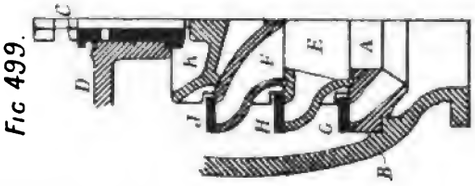


Fig. 519.

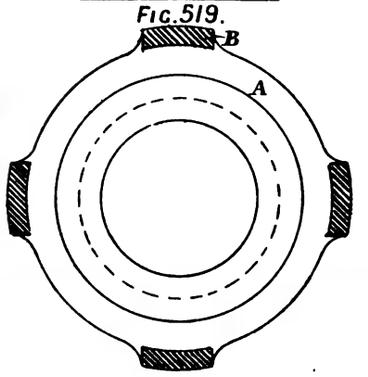


Fig.504.

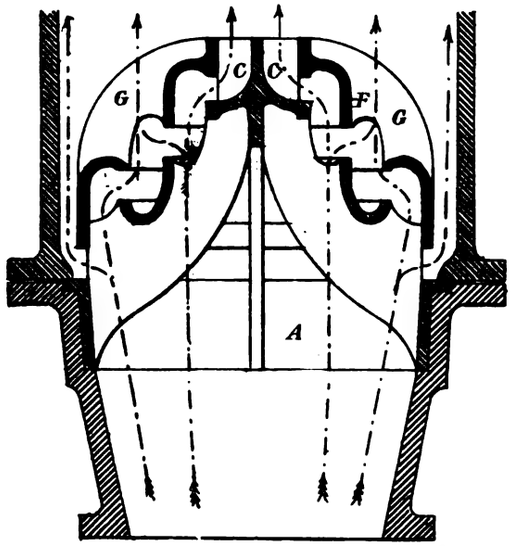


Fig.520

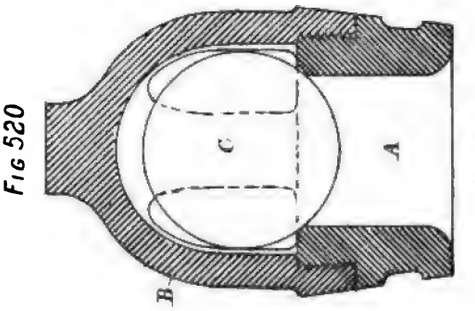


Fig.521.

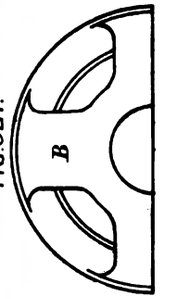


Fig.506.

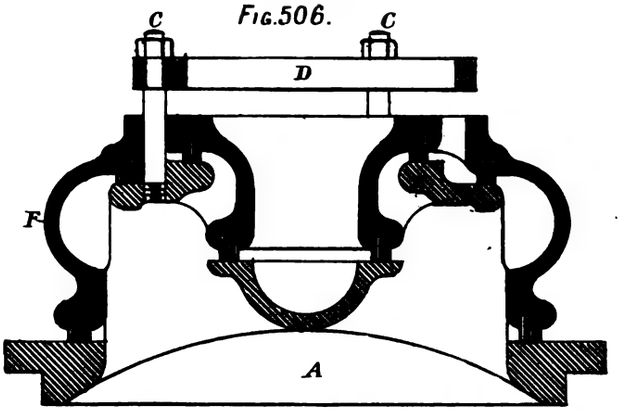


Fig.511.

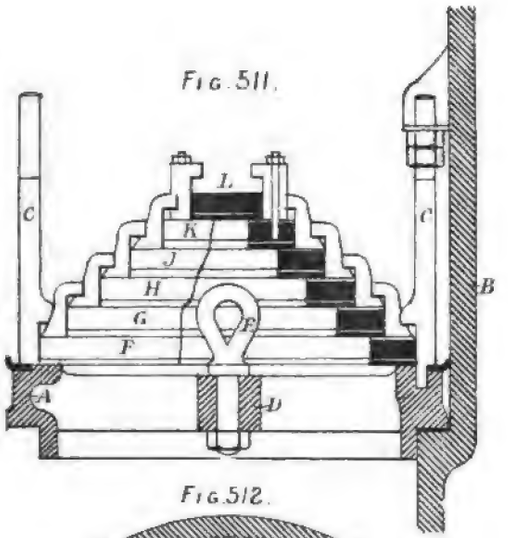


Fig.505.

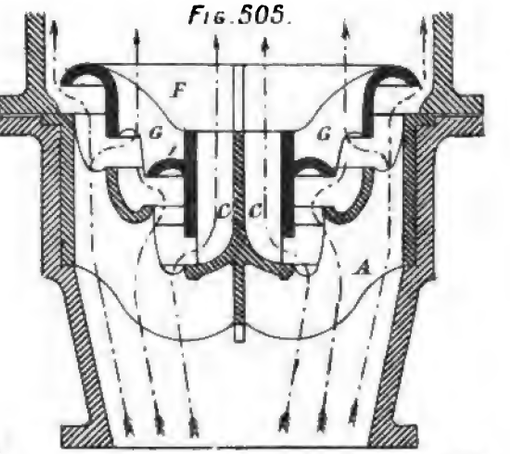


Fig.512.

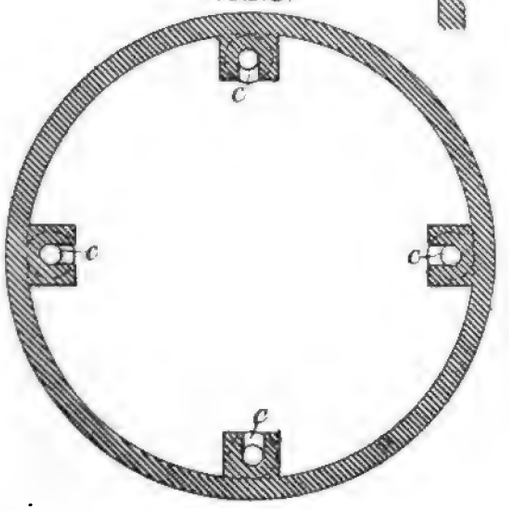


Fig.513.

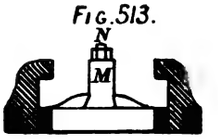


Fig.514.

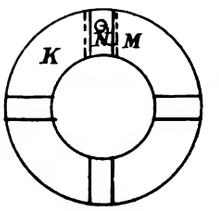


Fig.507.

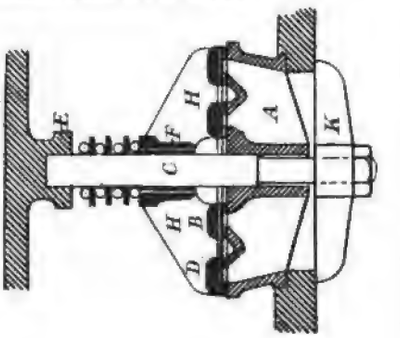


Fig. 509.

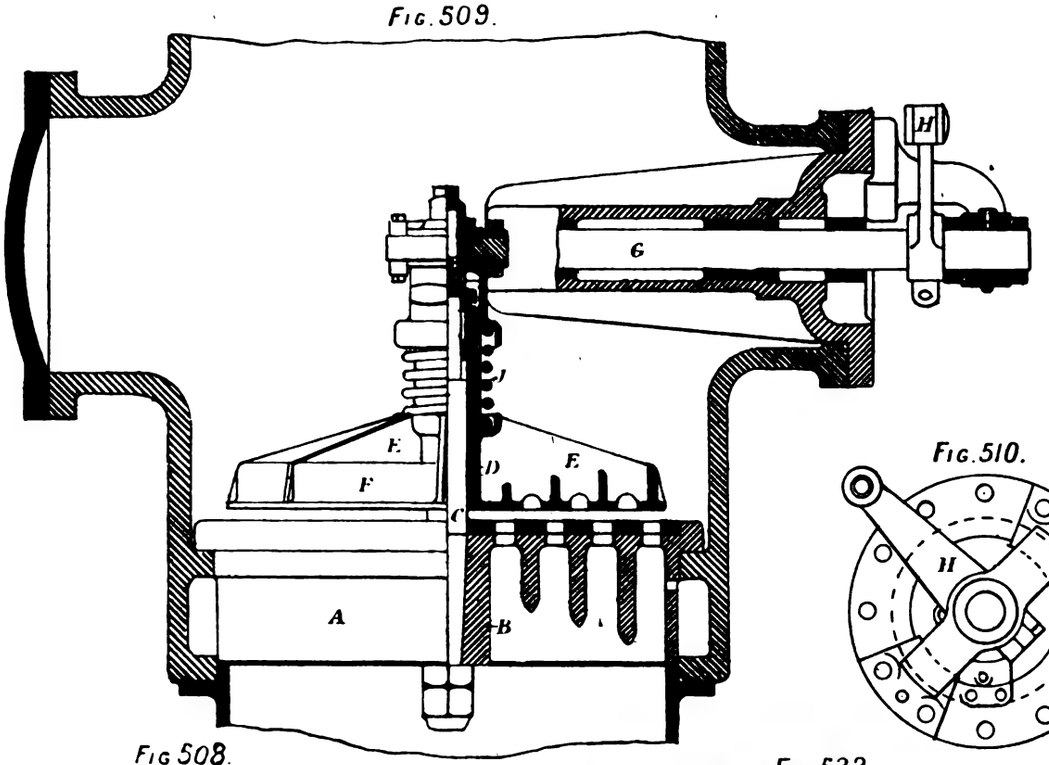


Fig. 510.

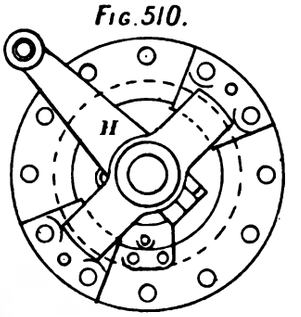


Fig 508.

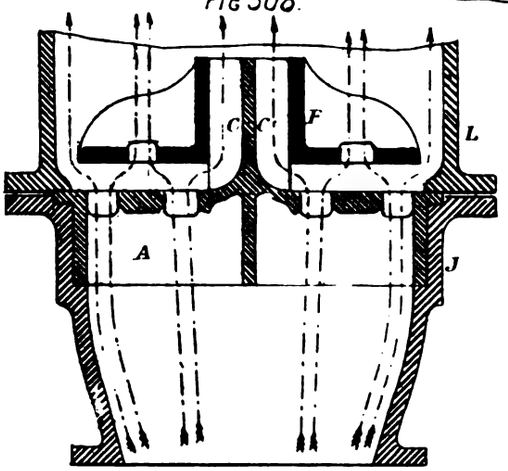


Fig. 522.

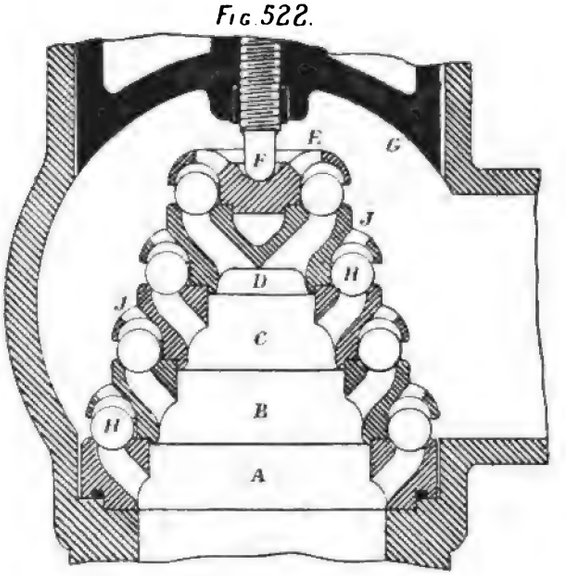


Fig. 524.

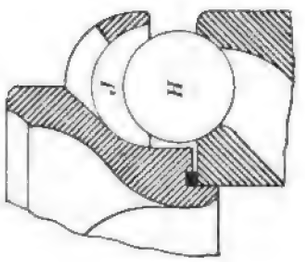


Fig. 523.

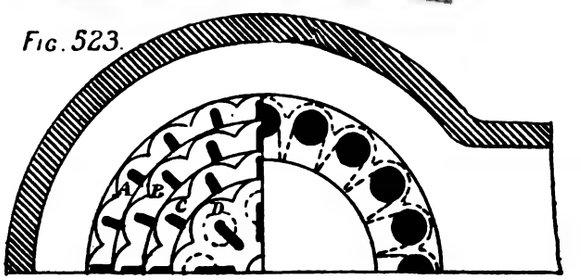


Plate. CXXVIII.

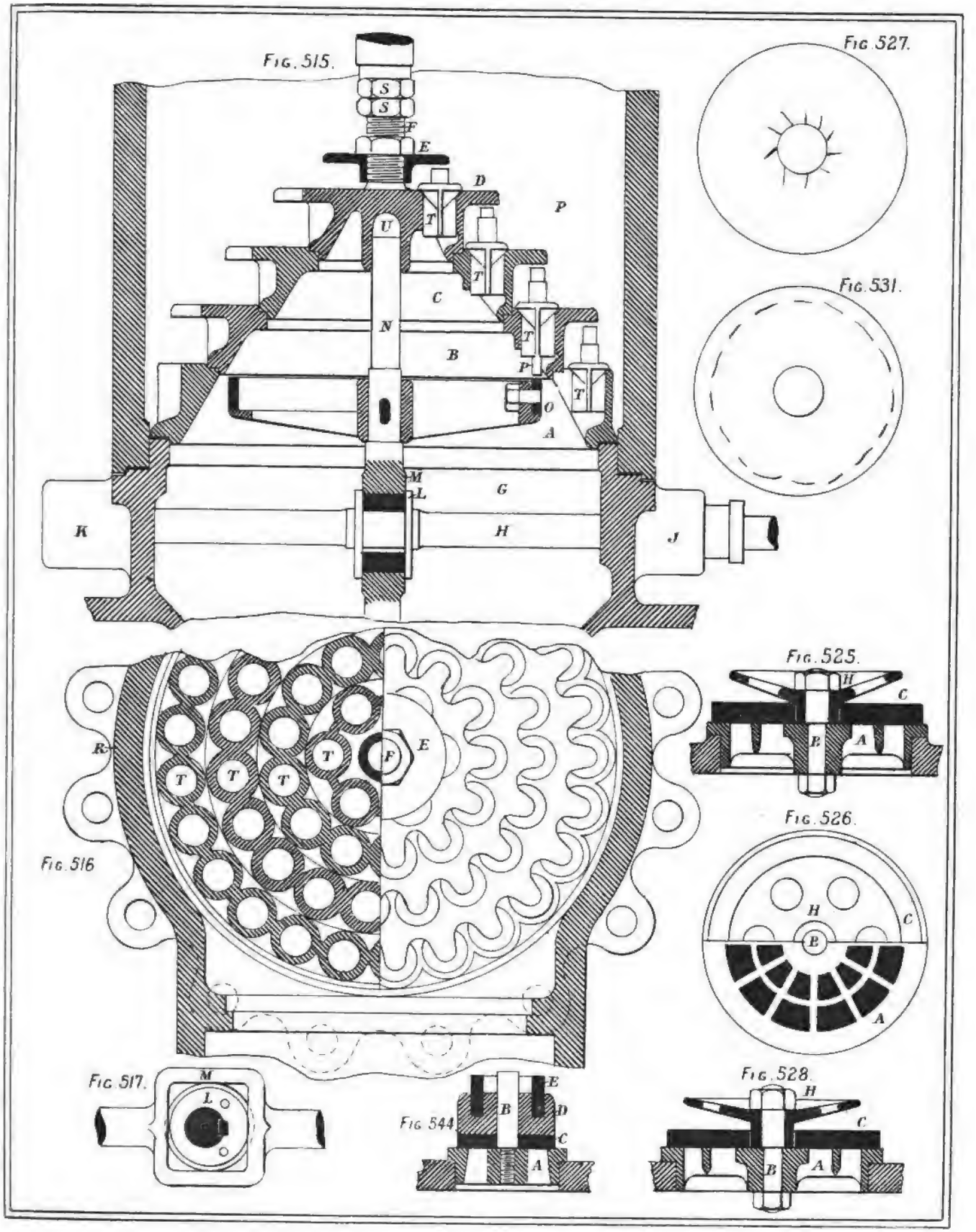


FIG. 529.

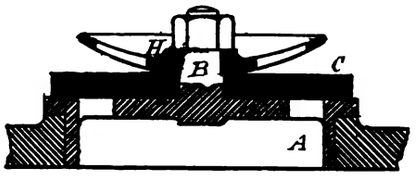


FIG. 532.

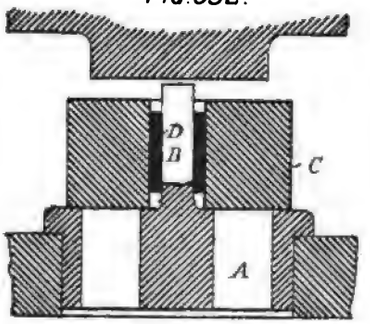


FIG. 534

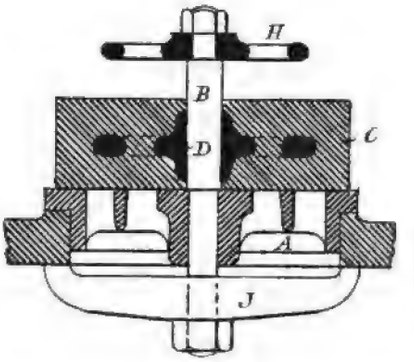


FIG. 535

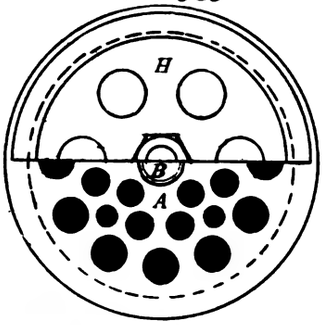


FIG. 533.

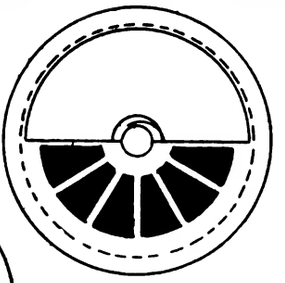


FIG. 535.

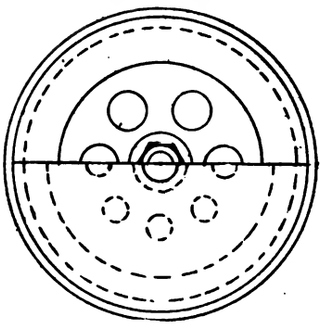


FIG. 536.

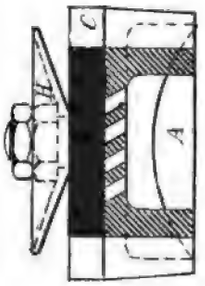


FIG. 537.

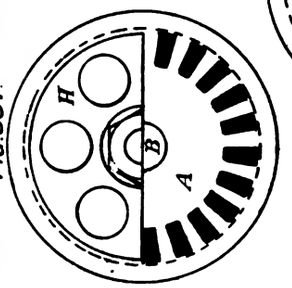


FIG 538.

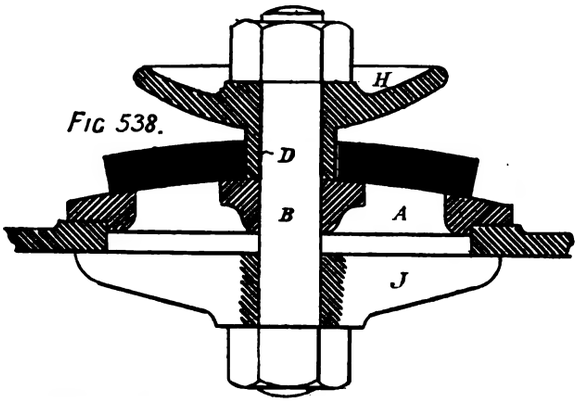


FIG. 539.

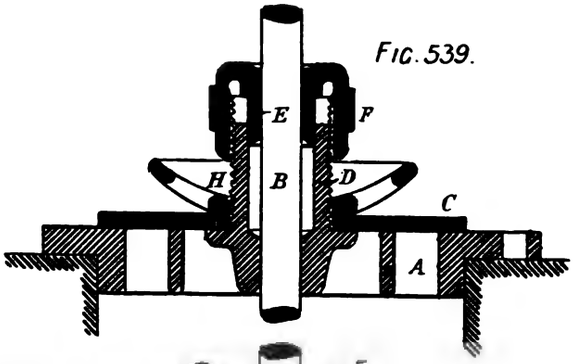


FIG. 542.

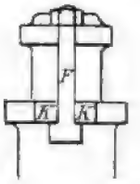


FIG 540

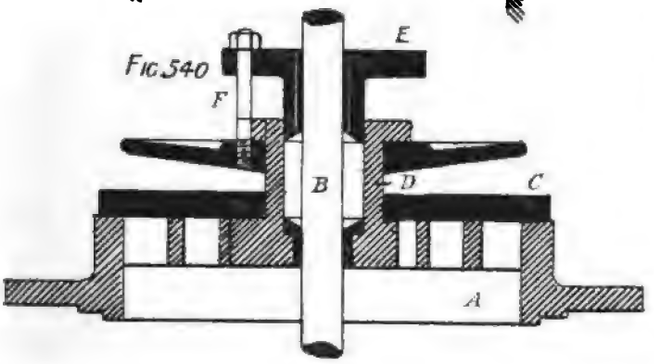
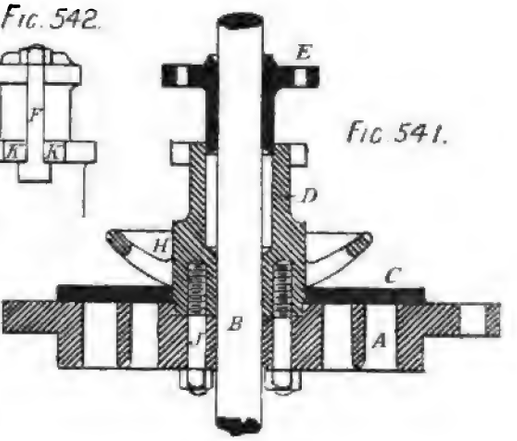


FIG 541.



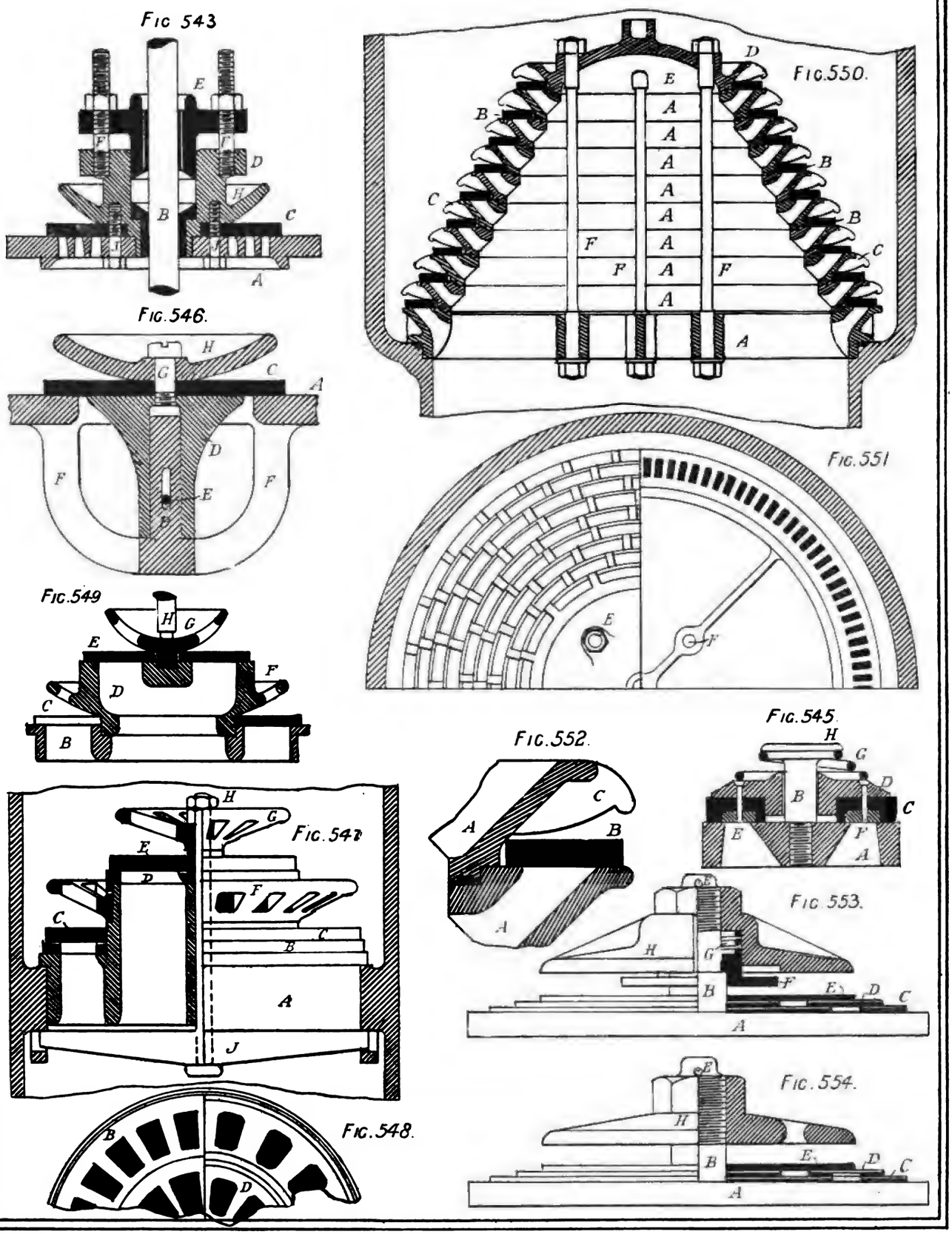


FIG 543
E
F
F
D
H
B
C
A
FIG.546.
H
G
C
A
D
F
F
E
B
FIG.549
H
G
E
F
D
C
B
FIG.547
H
G
E
D
F
C
C
B
A
J
FIG.548.
B
D
FIG.550.
D
E
B
A
A
A
A
A
A
A
B
B
C
C
F
F
F
A
FIG.551
E
F
FIG.552.
C
A
B
A
FIG.545.
H
G
D
B
C
E
F
A
FIG.553.
E
H
G
F
B
E
D
C
A
FIG.554.
E
H
B
E
D
C
A

FIG. 555.

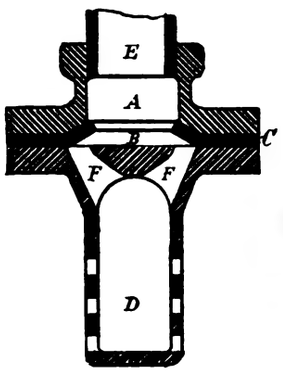


FIG. 557

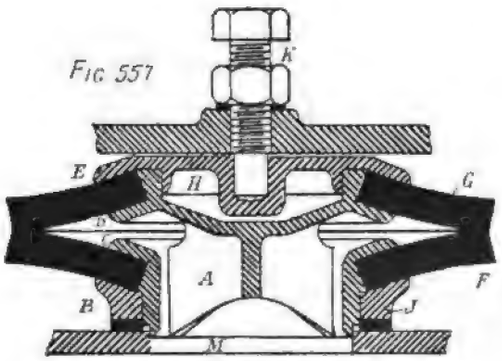


FIG. 561.

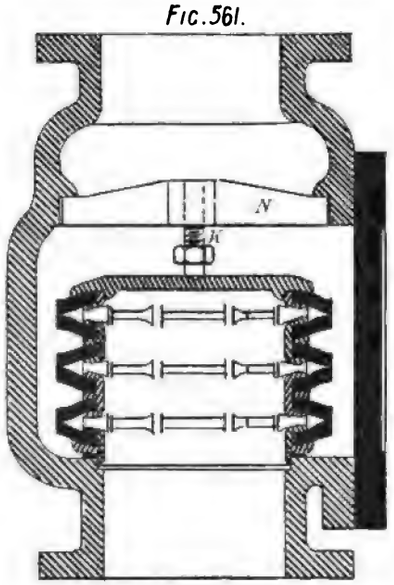


FIG. 556.

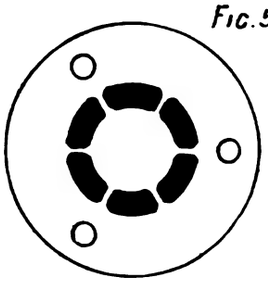


FIG 558

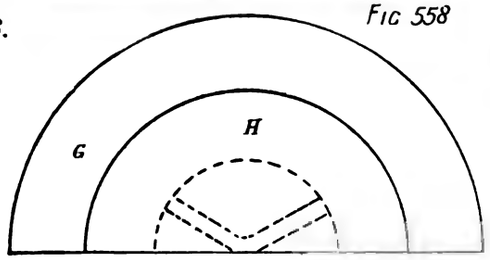


FIG. 562.

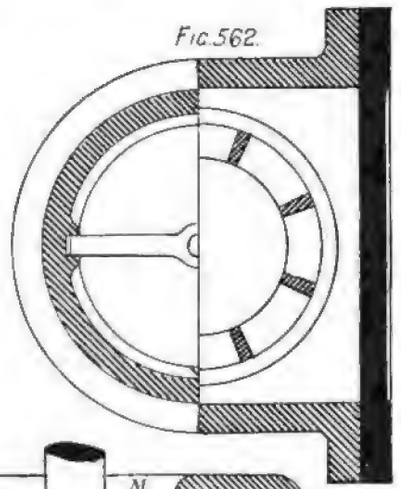


FIG. 559.

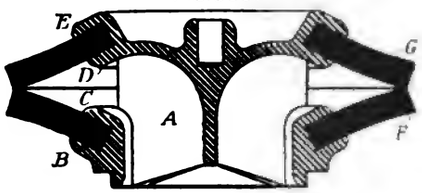


FIG. 565

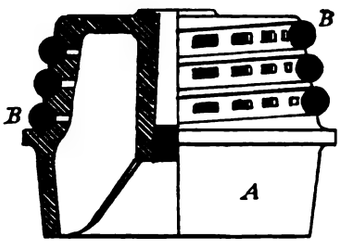


FIG 563.

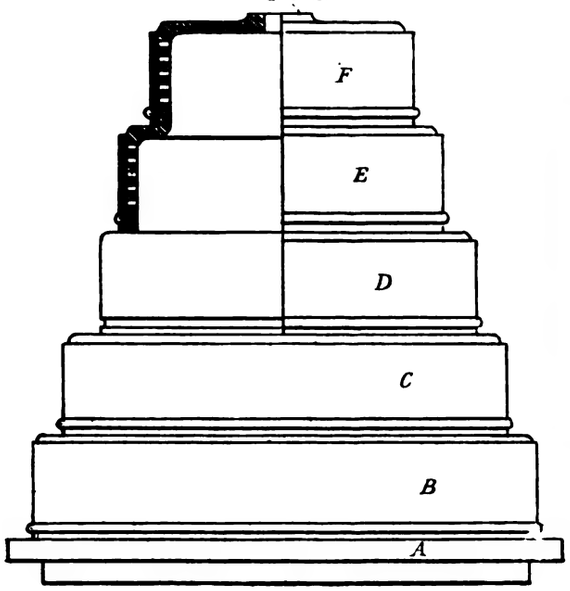
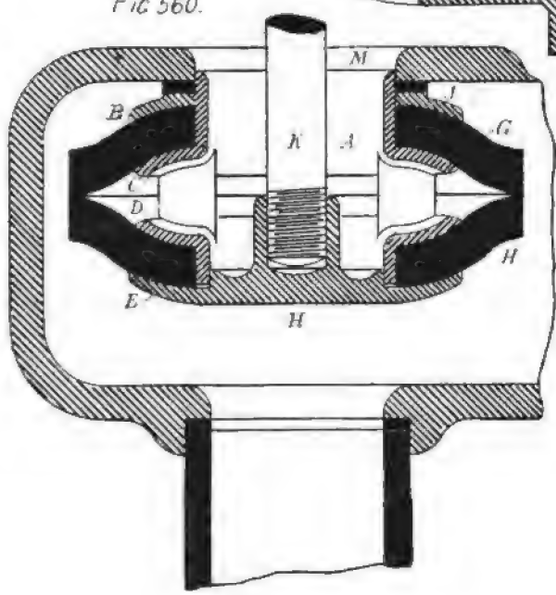


FIG 560.



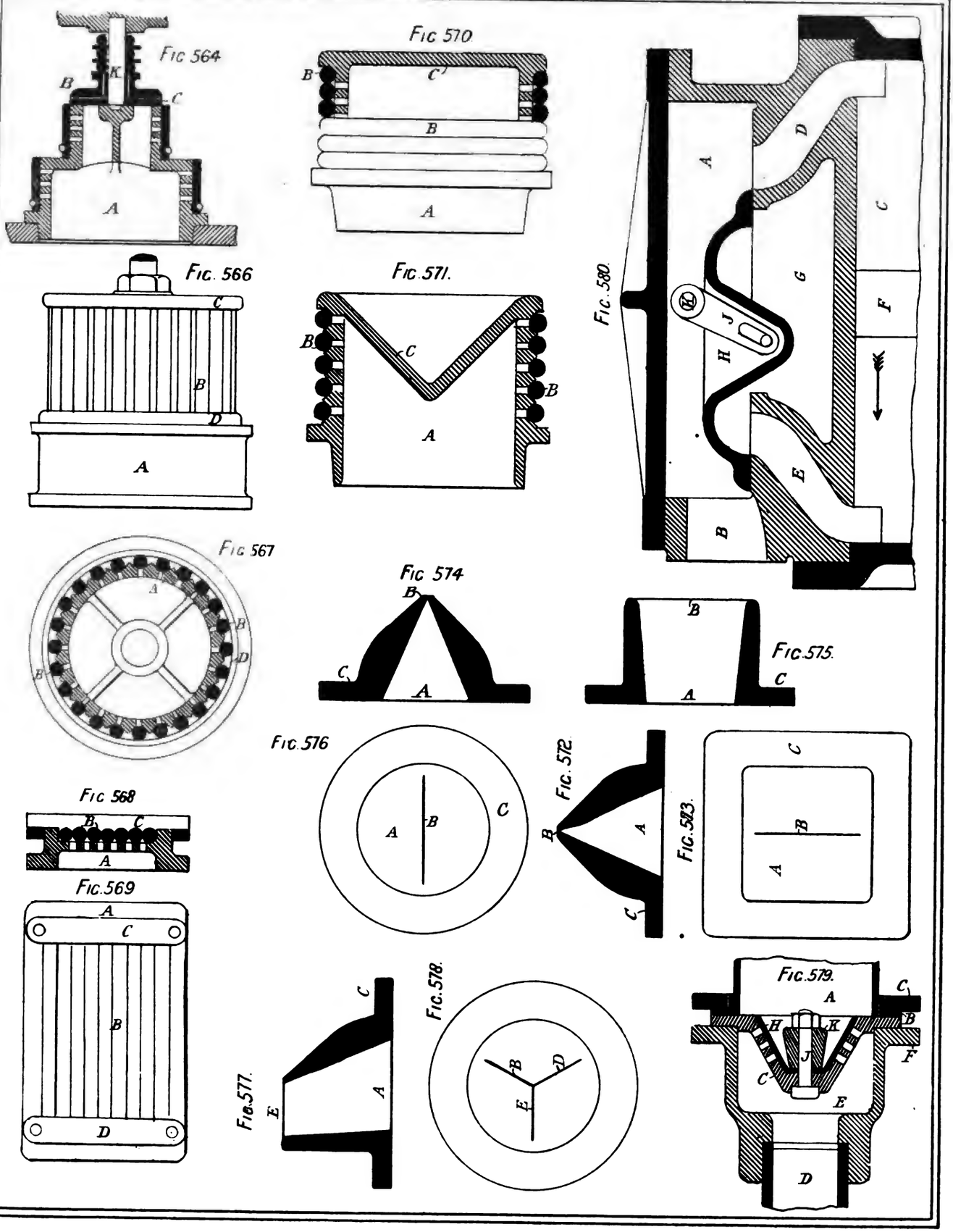


Fig 564
B
K
C
A
Fig 570
B
C
B
A
Fig. 566
C
B
D
A
Fig. 571.
B
C
B
A
Fig. 580.
D
A
C
G
F
H
J
E
B
Fig 567
A
B
D
B
Fig 574
B
C
A
B
Fig. 575.
A
C
Fig. 576
A
B
C
Fig 568
B
C
A
Fig. 572
B
A
C
Fig. 573.
C
B
A
Fig. 569
A
C
B
D
Fig. 577.
C
A
E
Fig. 578.
B
D
E
Fig. 579.
A
C
H
K
B
J
F
C
E
D

FIG. 581

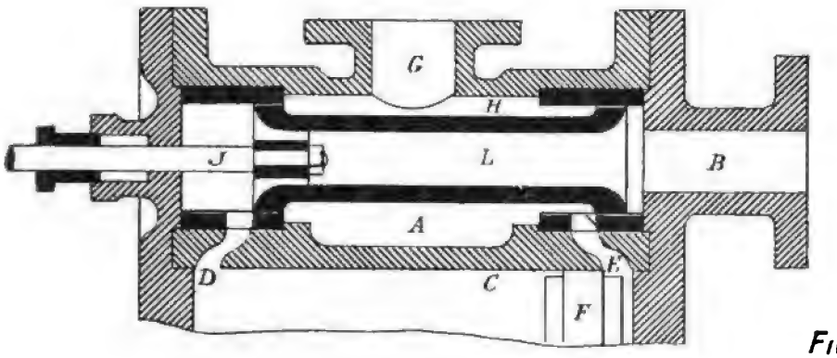


FIG. 584.

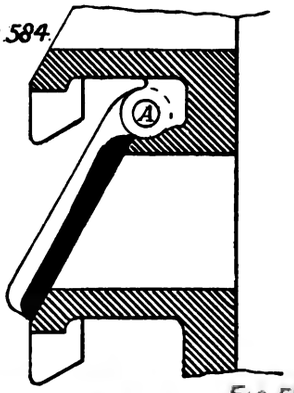


FIG. 603.

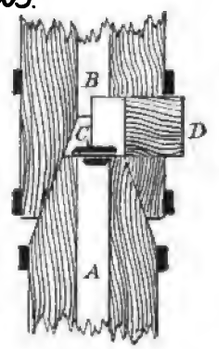


FIG. 585

FIG. 582.

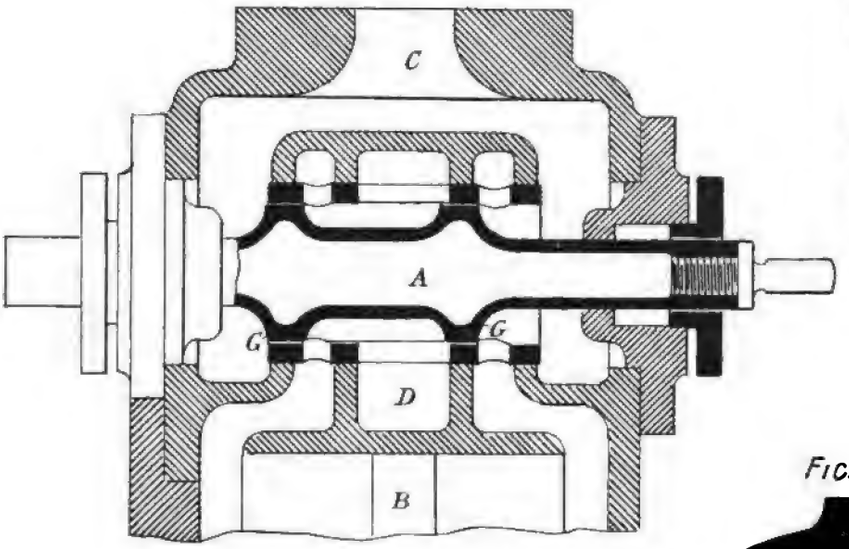


FIG. 586

FIG. 590.

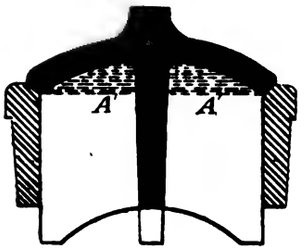


FIG. 587.

FIG. 583.

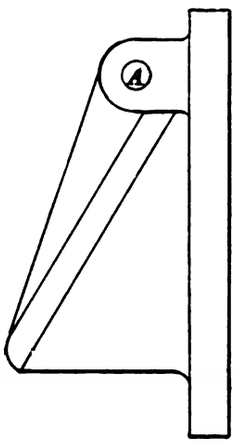


FIG 591.

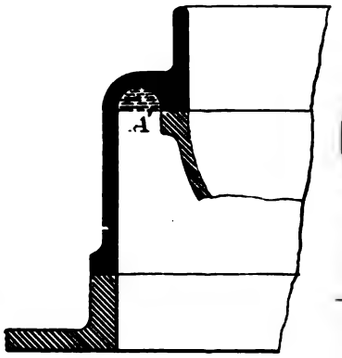


FIG. 589.

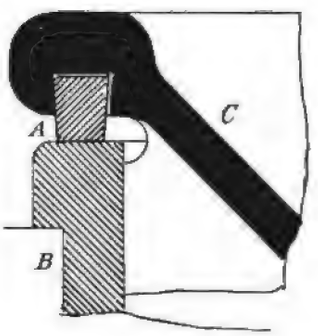


FIG. 588.

FIG. 592.

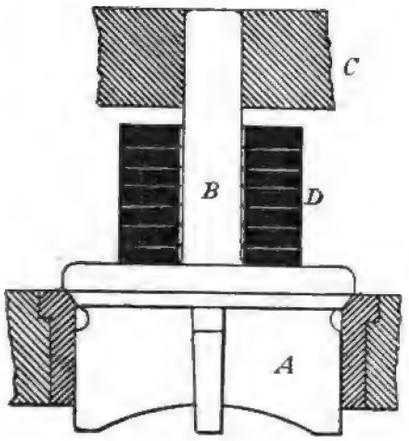


FIG. 593.

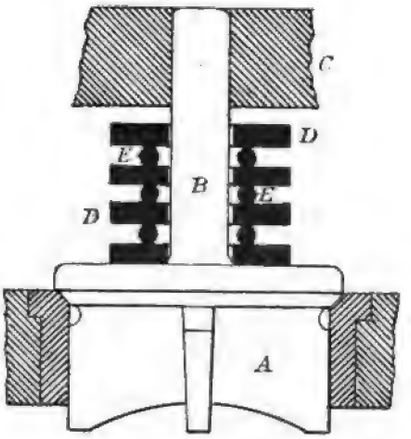


FIG. 594.

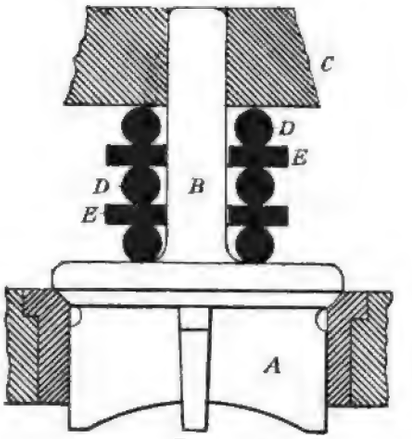


FIG. 595.

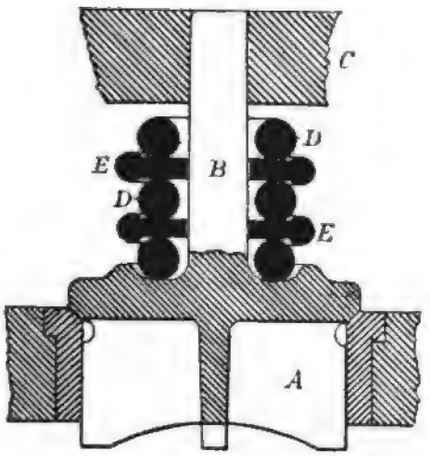


FIG. 597.

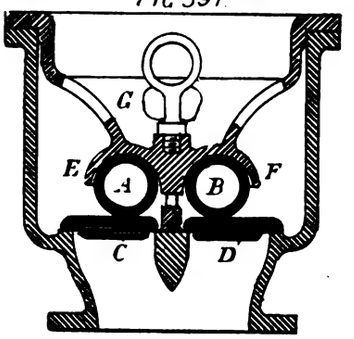


FIG. 598.

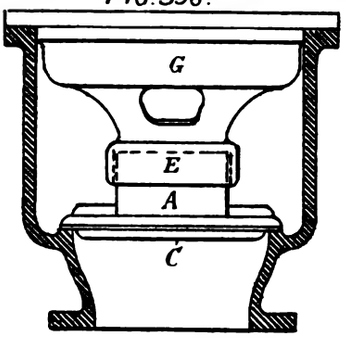


FIG. 599.

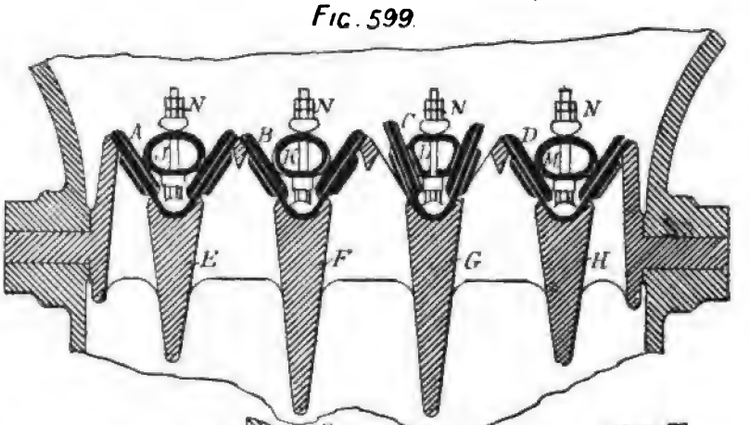


FIG. 596.

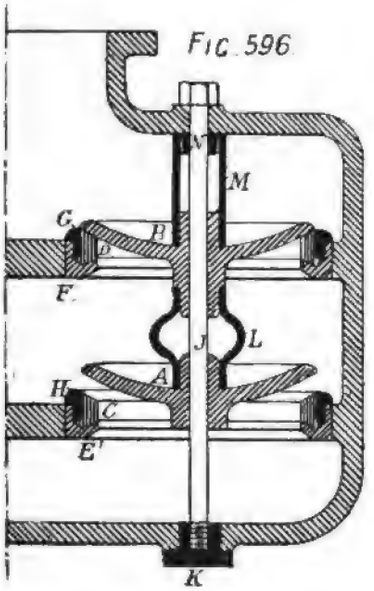


FIG. 600.

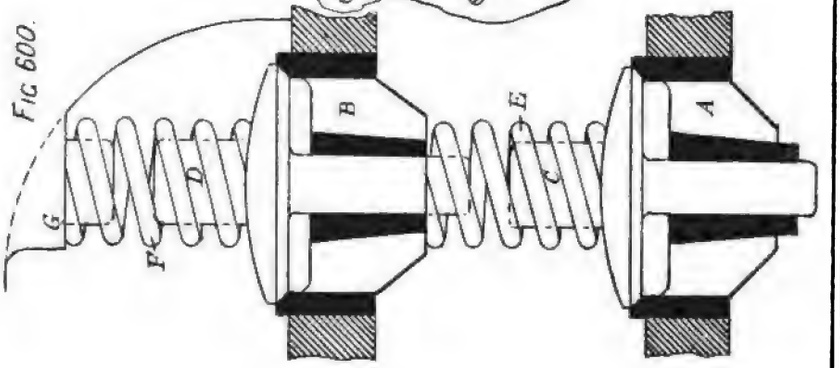


Fig. 601.

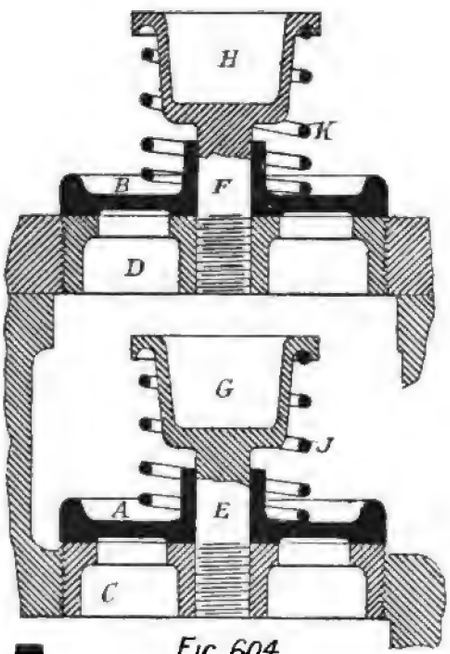


Fig. 606.

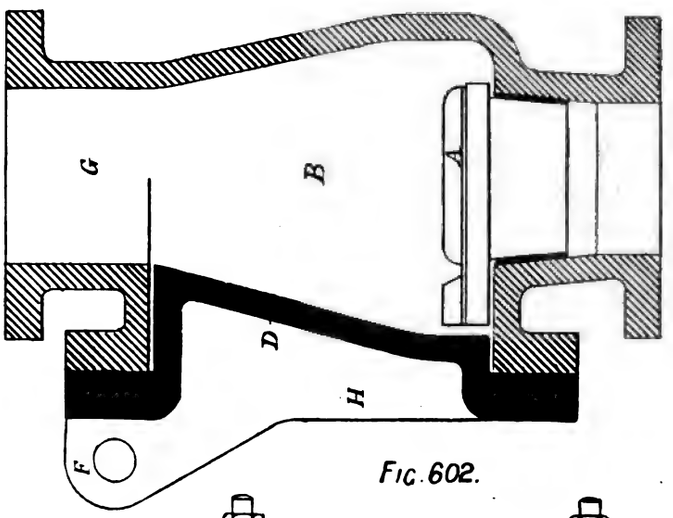


Fig. 602.

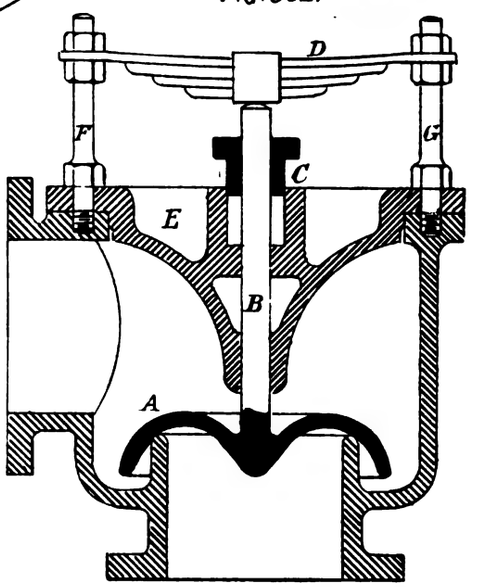


Fig. 604.

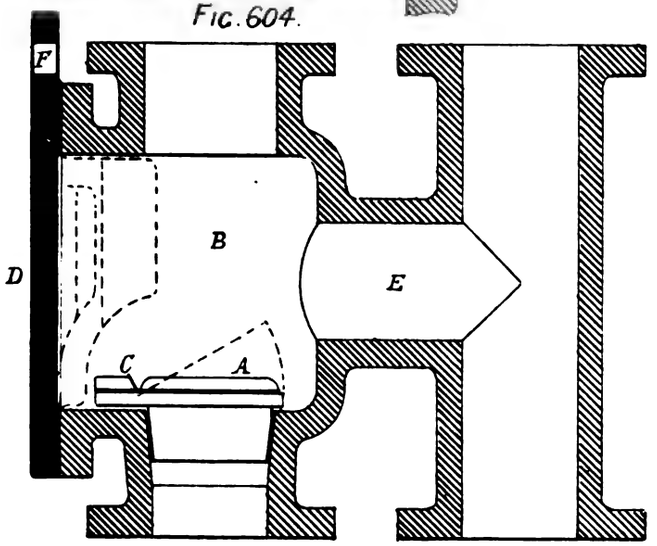


Fig. 605

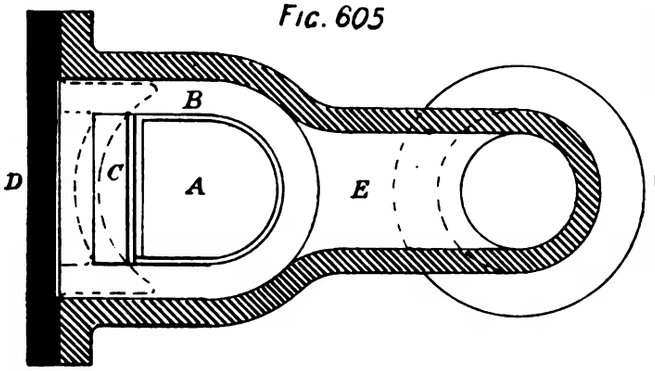


Fig. 615.

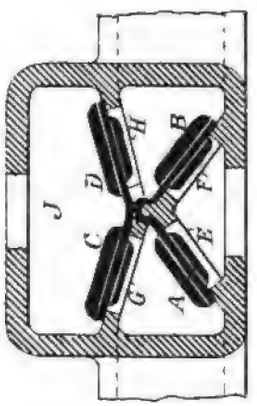
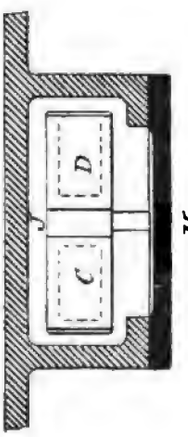


Fig. 616.



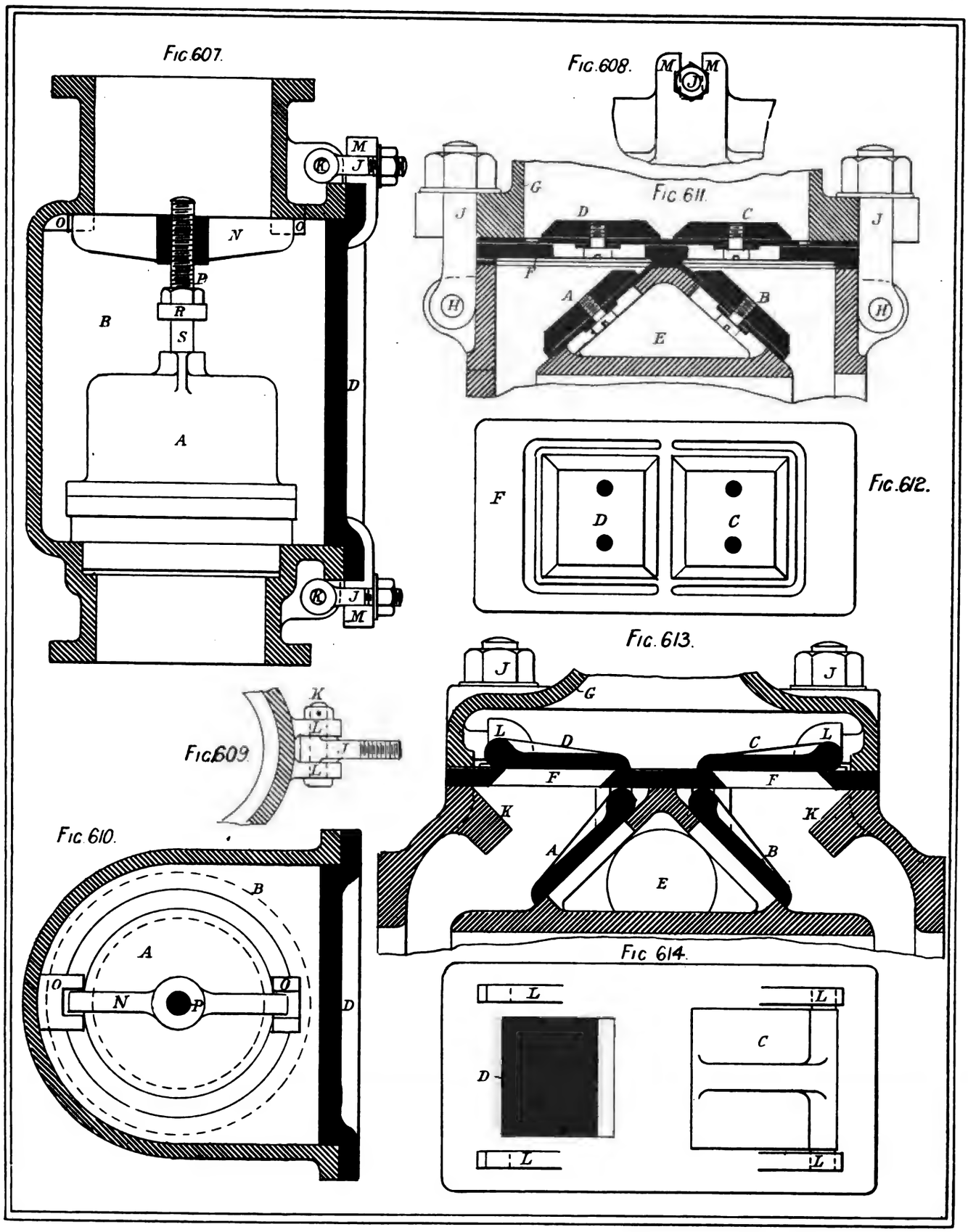


Fig.607.
M
J
K
O
N
Q
P
R
S
B
D
A
K
J
M
Fig.608.
M
M
J
G
Fig 611.
J
D
C
J
F
A
B
H
H
E
F
D
C
Fig.612.
Fig.613.
J
J
G
L
D
C
L
F
F
K
K
A
B
E
Fig.609.
K
L
J
L
Fig.610.
B
A
O
N
P
O
D
Fig 614.
L
L
D
C
L
L

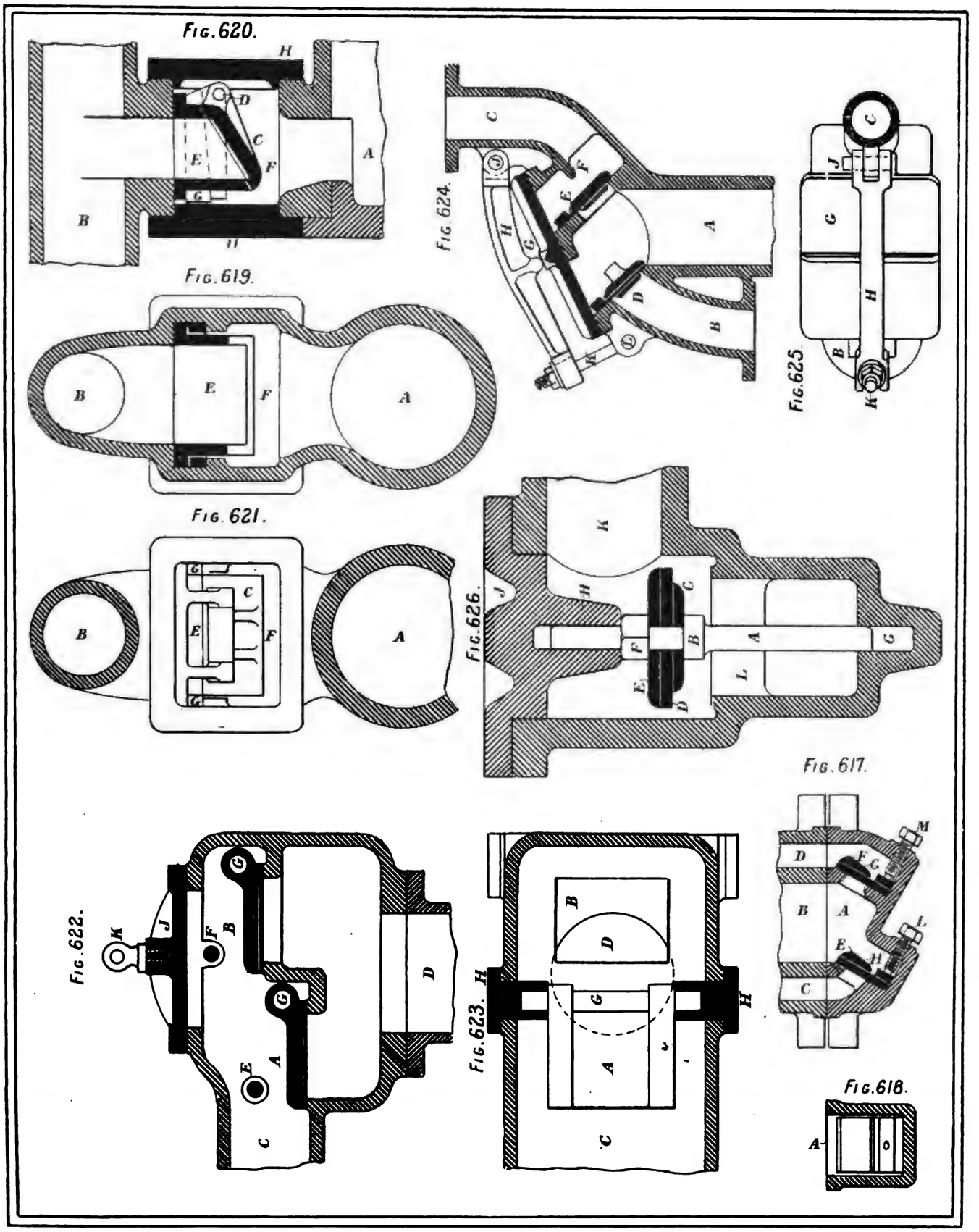


Fig. 620.
H
D
C
E
F
G
A
B
Fig. 619.
B
E
F
A
Fig. 621.
G
C
E
F
A
Fig. 624.
C
F
E
H
G
A
D
B
Fig. 625.
C
J
G
H
B
K
Fig. 626.
K
J
H
C
B
F
A
G
E
D
L
Fig. 617.
M
D
F
G
B
A
L
E
H
C
Fig. 622.
K
J
F
B
G
D
G
E
A
C
Fig. 623.
B
D
H
G
H
A
C
Fig. 618.
A

Fig. 628.

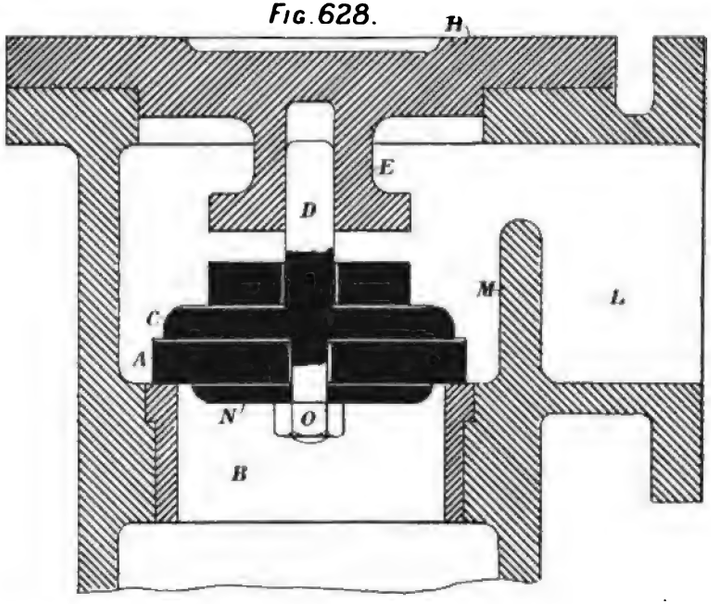


Fig. 627.

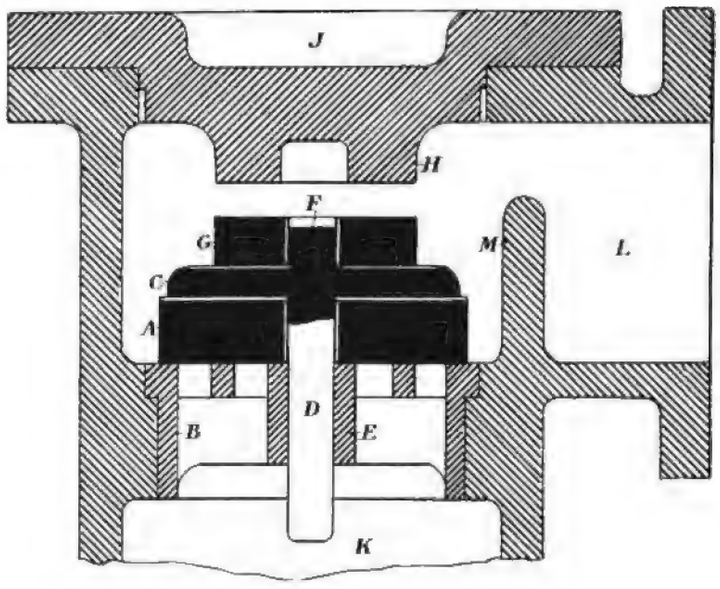


Fig 631.

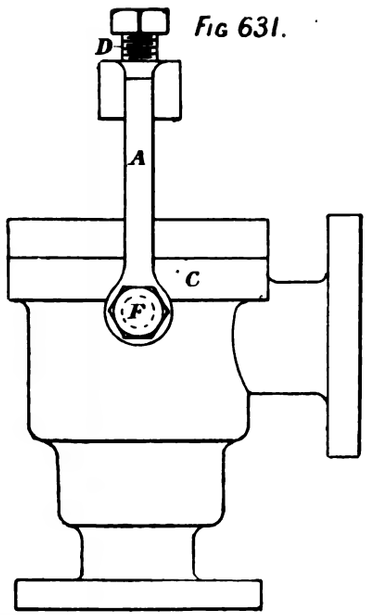


Fig. 632.

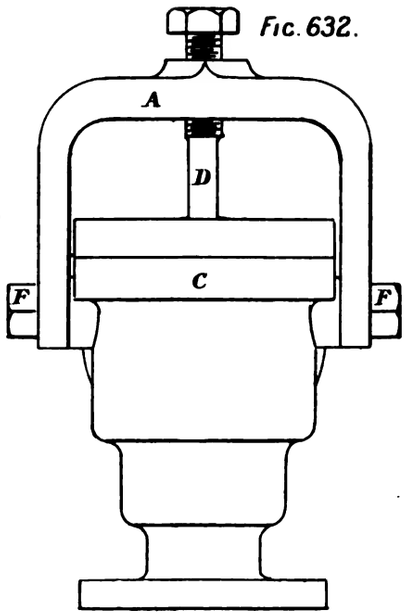


Fig. 629.

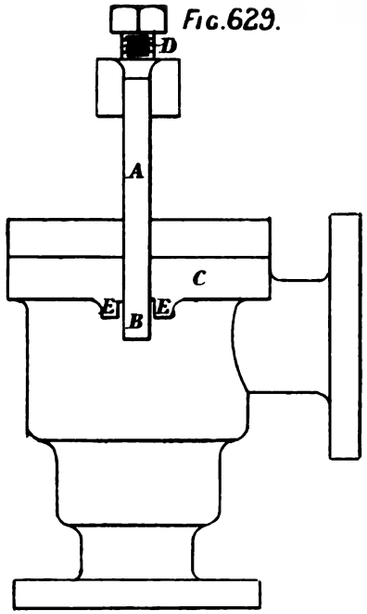


Fig. 630.

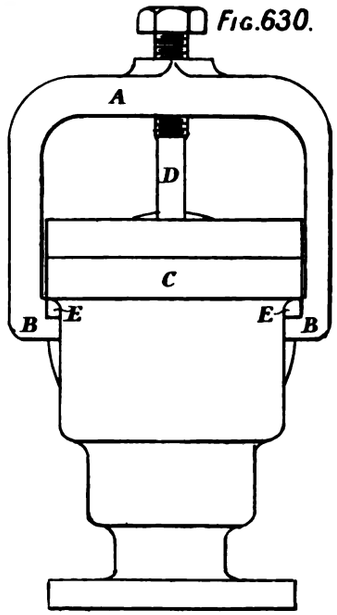


Plate CXXXVIII.

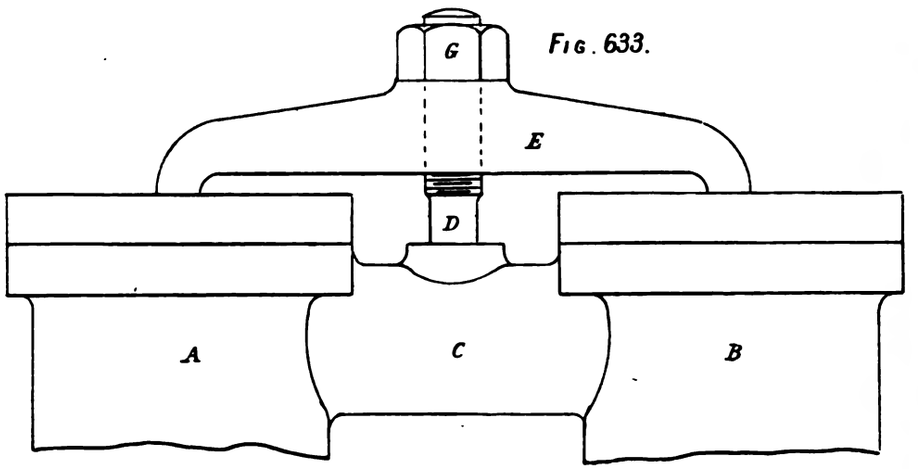


Fig. 633.

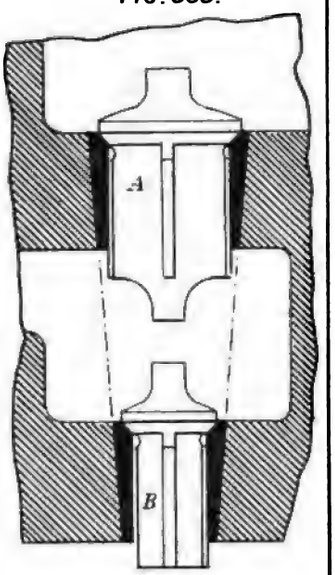


Fig. 635.

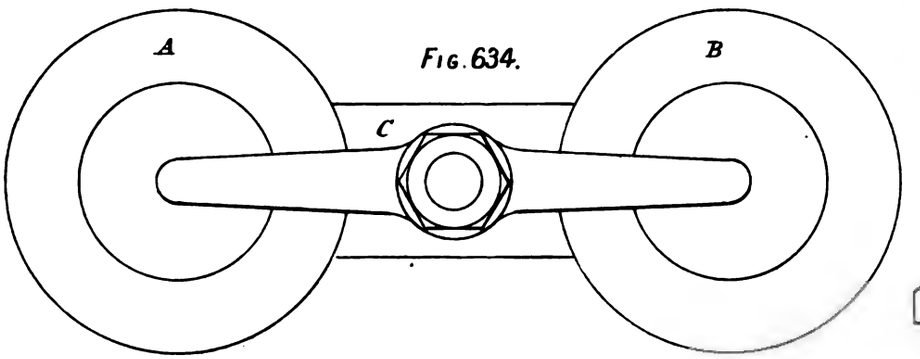


Fig. 634.

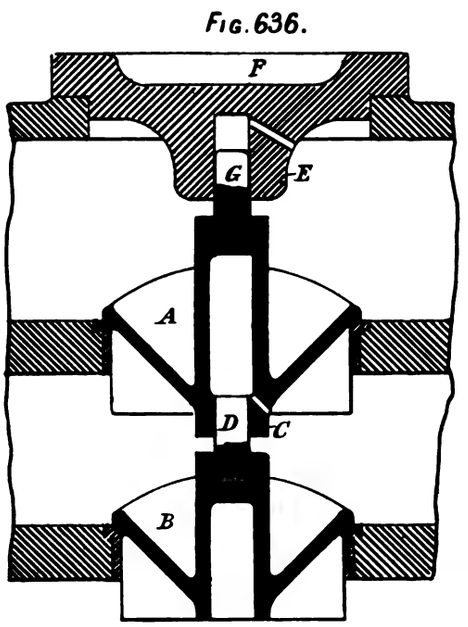


Fig. 636.

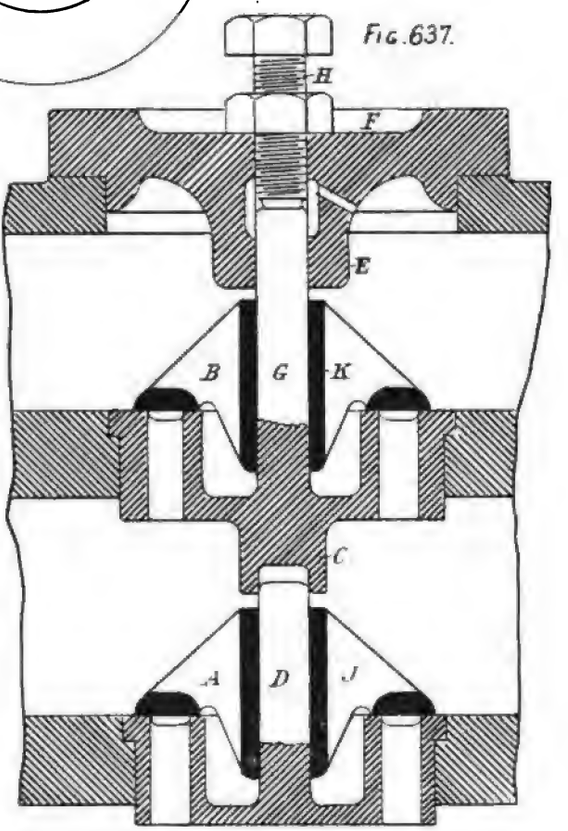


Fig. 637.

Fig. 638.

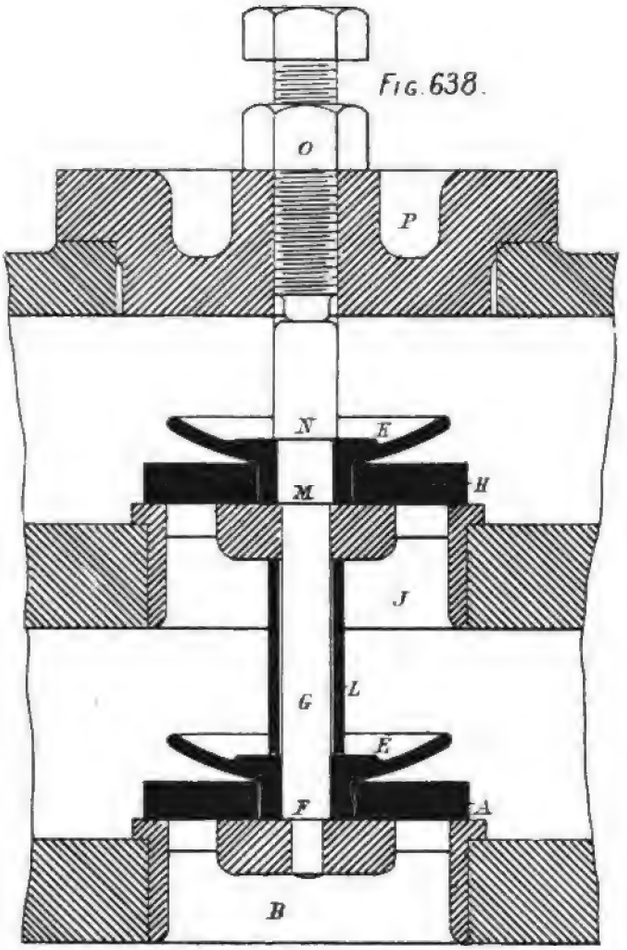


Fig. 639.

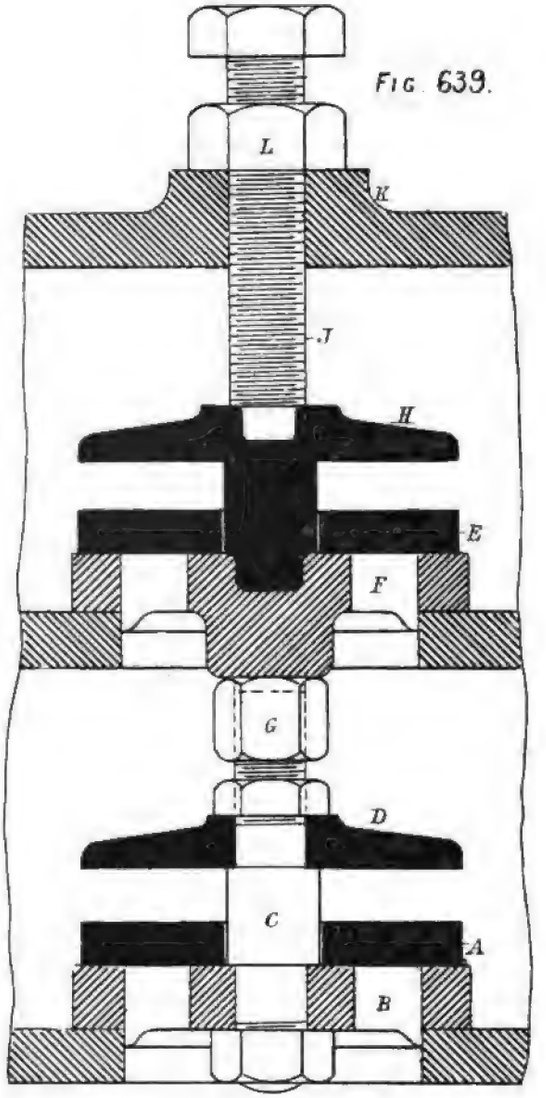


Fig. 640.

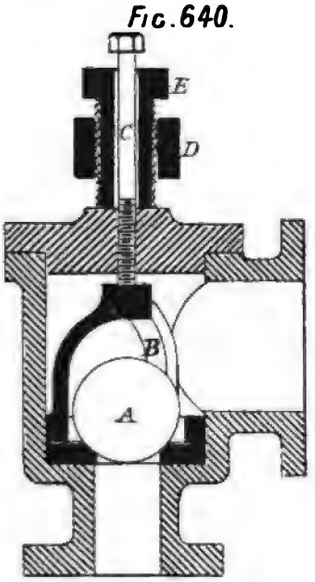


Fig. 641.

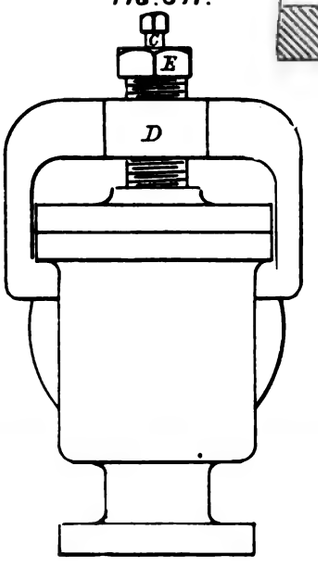


Fig. 643.

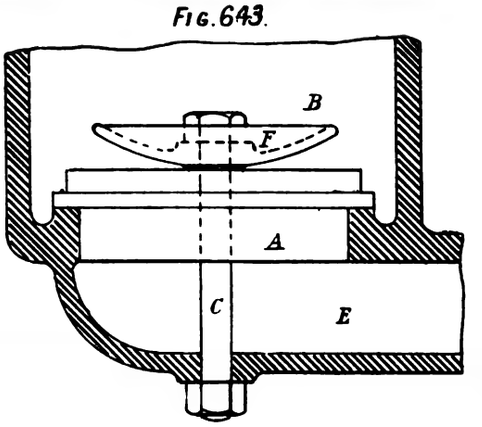


FIG. 642.

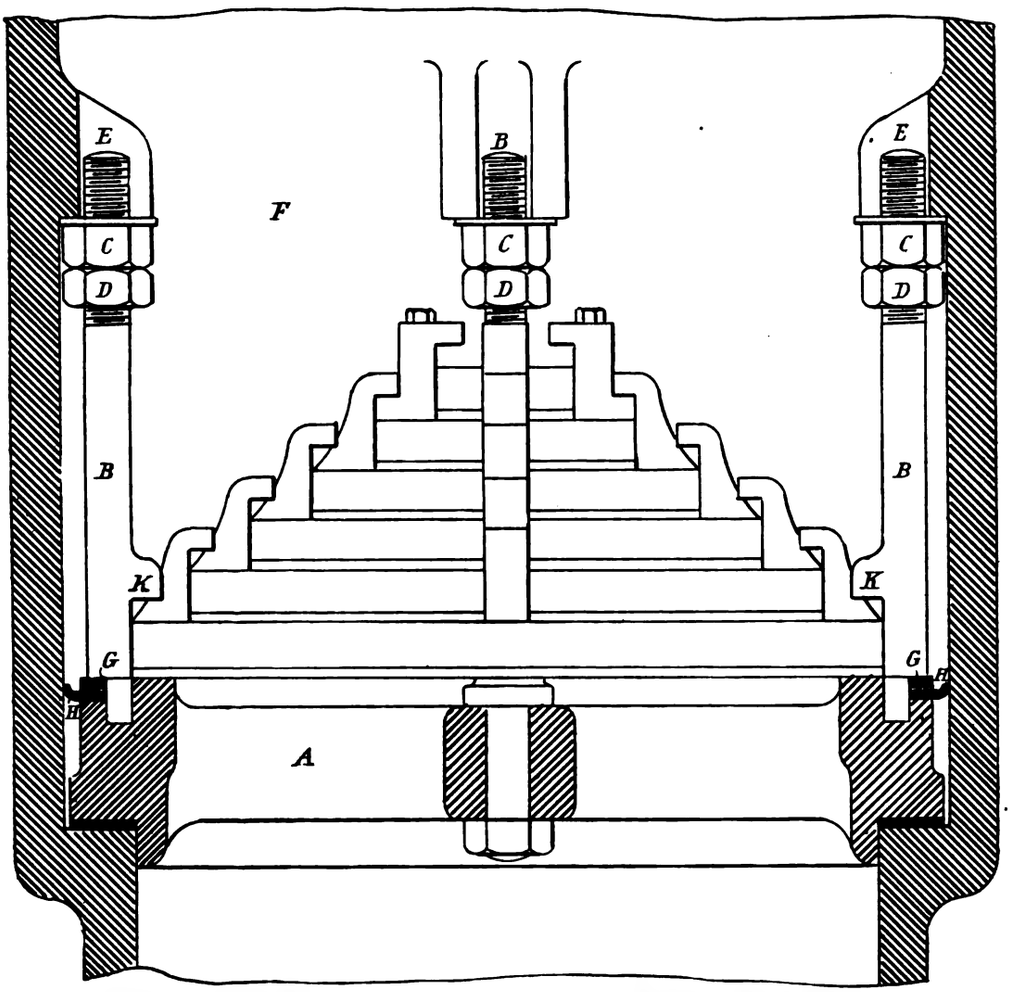


FIG. 645.

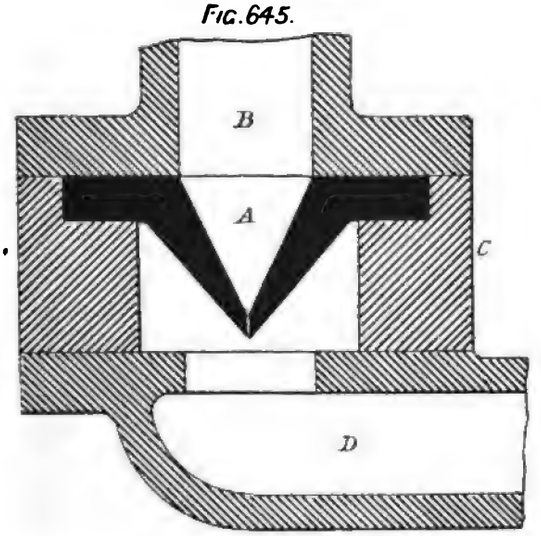


FIG. 646.

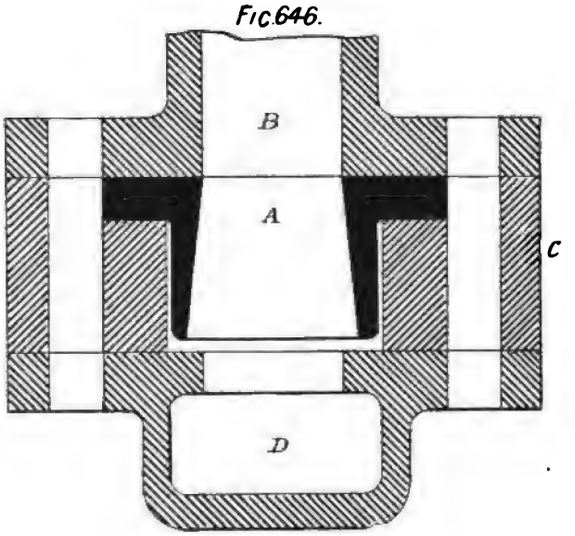


Fig 644.

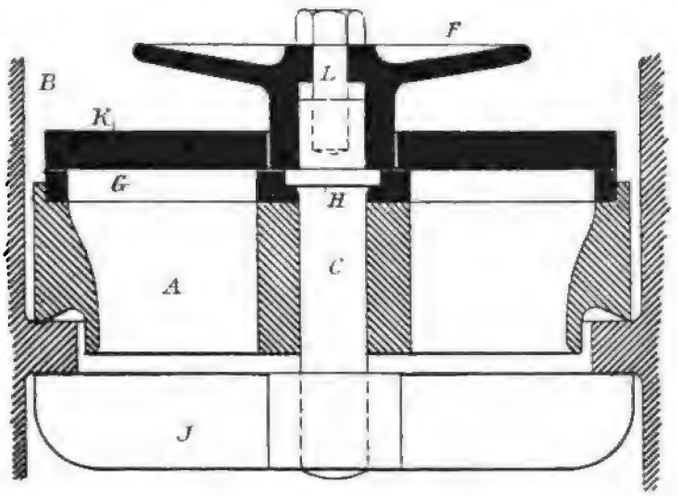


Fig. 647.

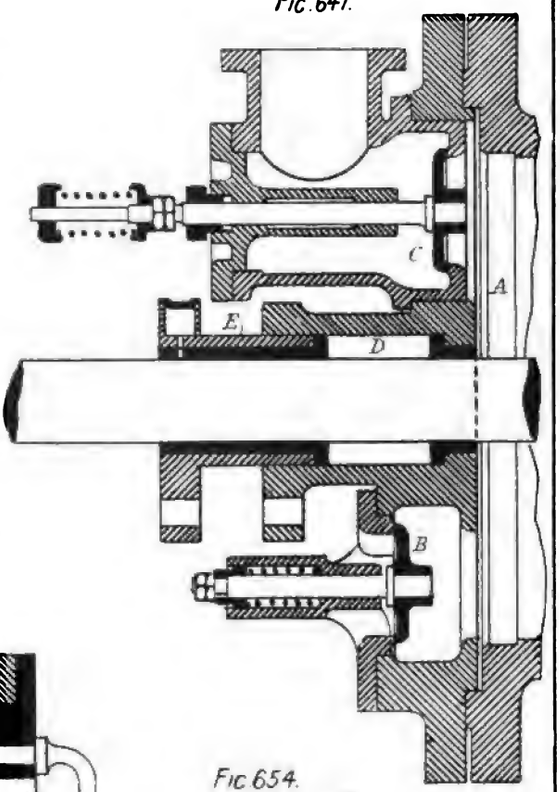


Fig. 648.

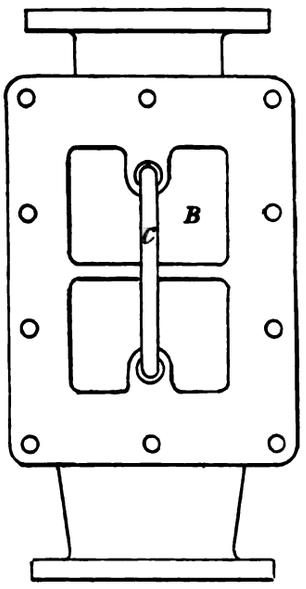


Fig. 649.

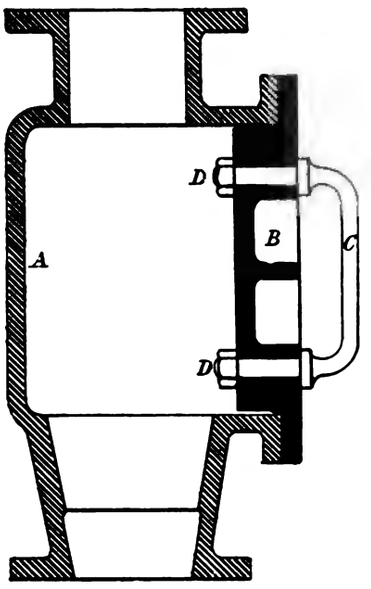


Fig. 654.

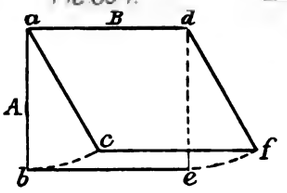


Fig. 650.

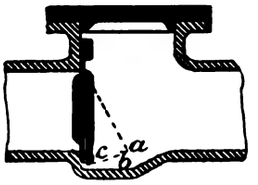


Fig. 652.

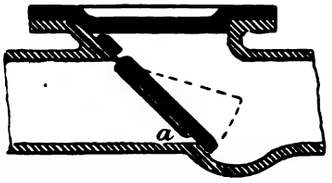


Fig. 653.

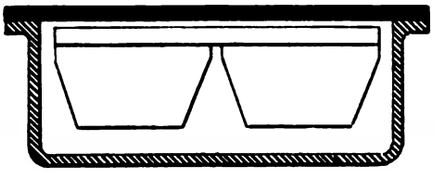


Fig. 651.

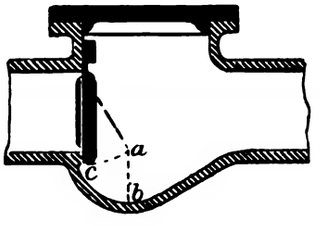


Plate CXLIII

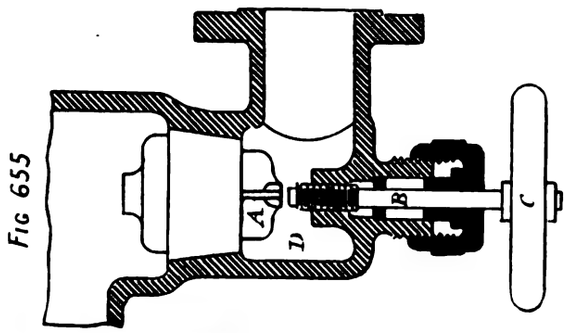


Fig 655

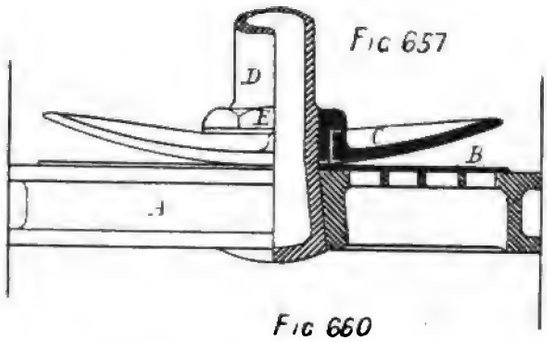


Fig 657

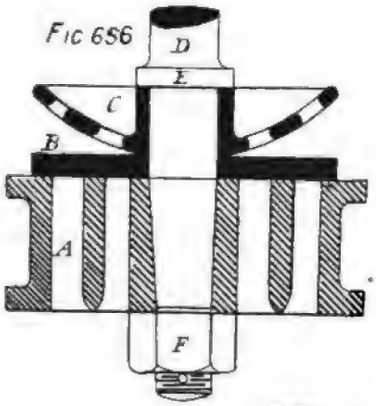


Fig 656

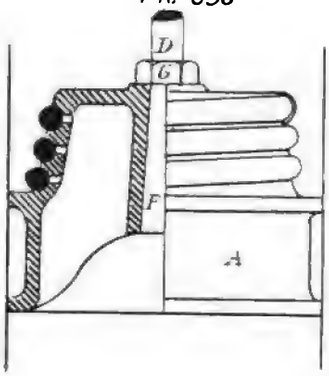


Fig 658

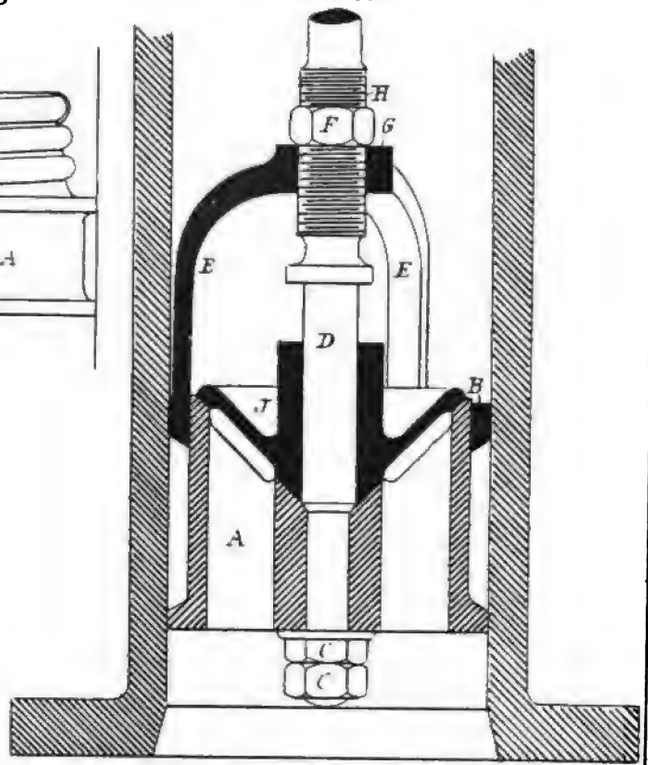


Fig 660

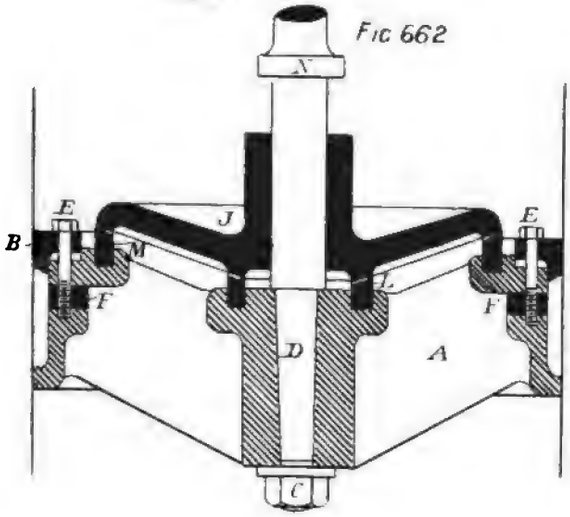


Fig 662

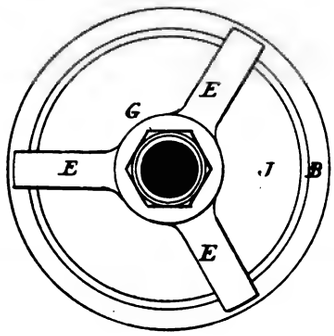


Fig 661

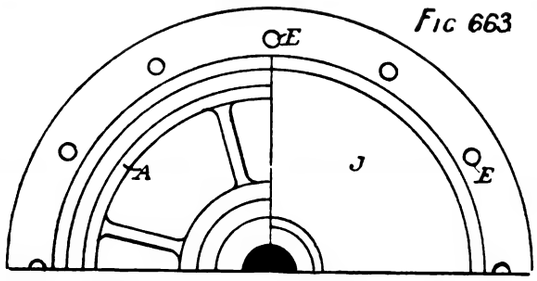


Fig 663

Fig. 659

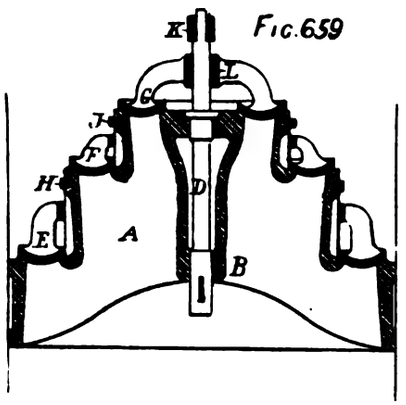


Fig 664

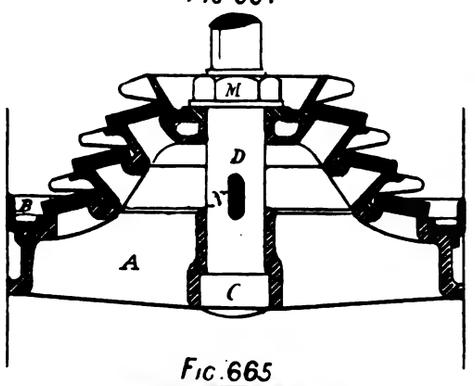


Fig. 665

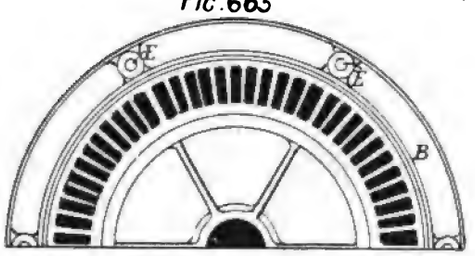


Fig. 668

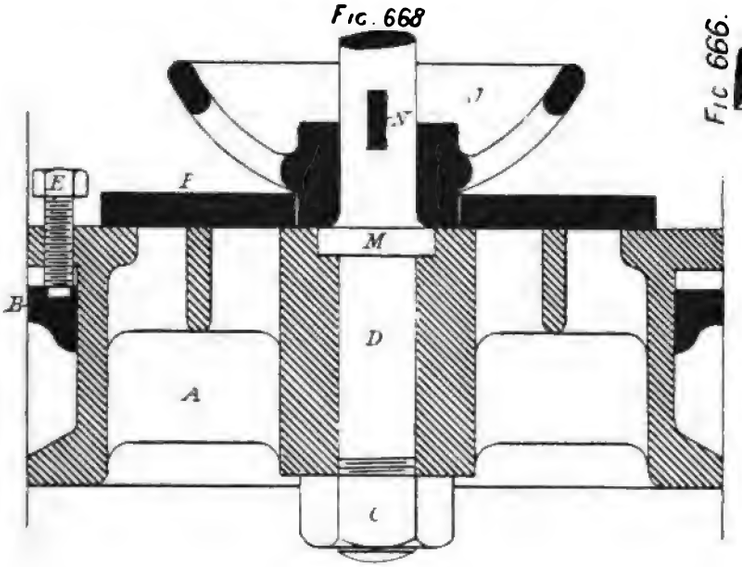


Fig 667

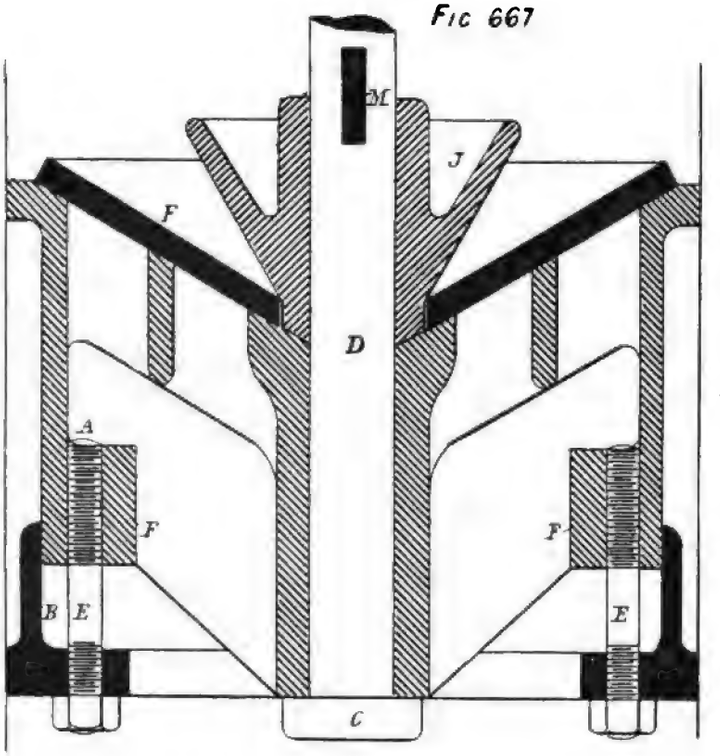


Fig 666.

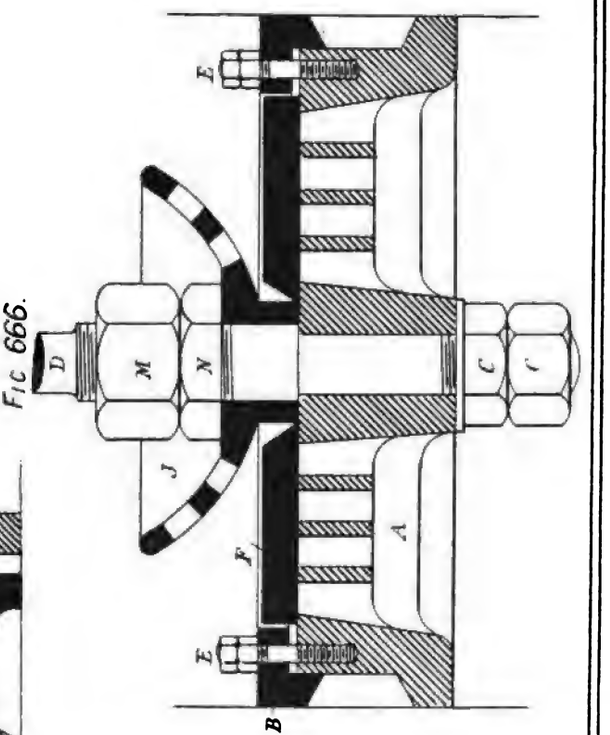


Fig. 669.

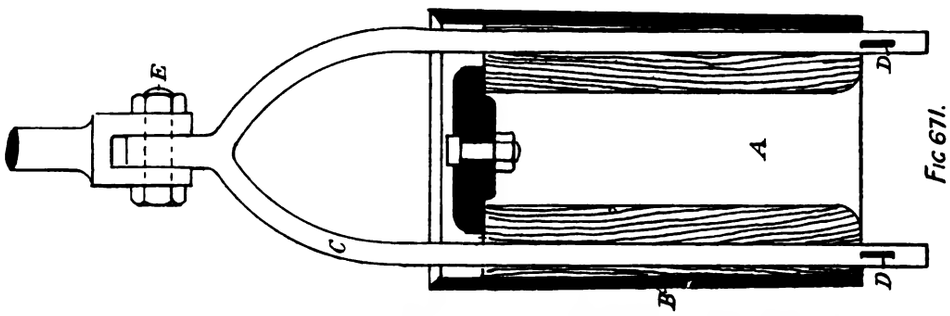


Fig. 671.

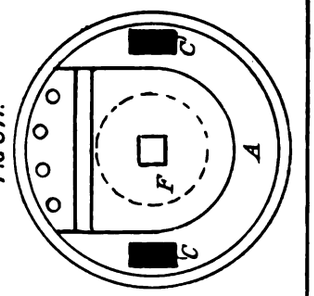


Fig. 670.

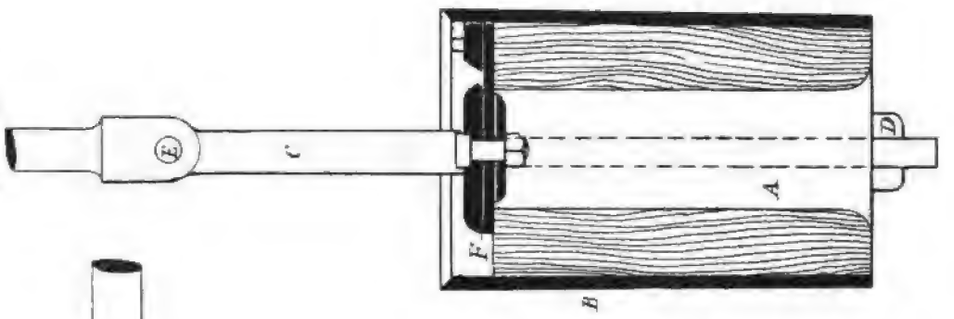


Fig. 680.

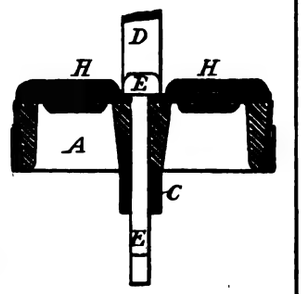


Fig. 672.

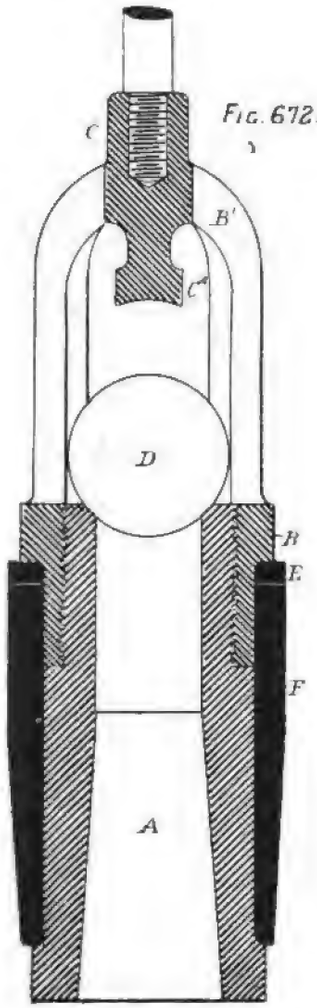


Fig. 673.

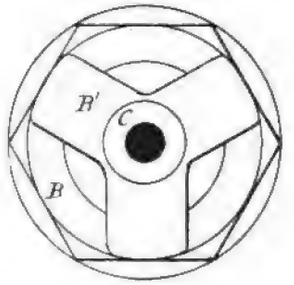


Fig. 674.

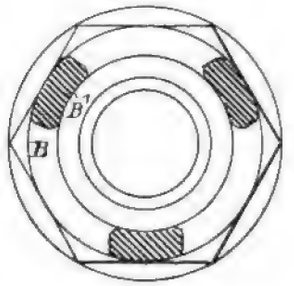


Fig. 677.

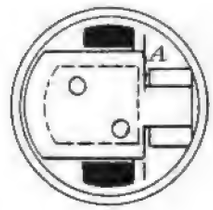


Fig. 681.

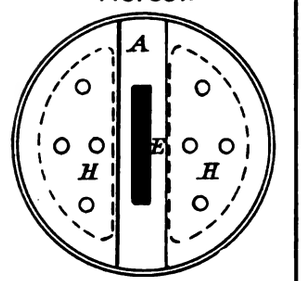


Fig. 675.

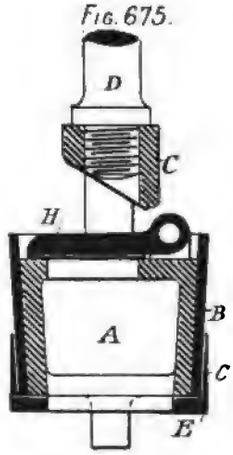
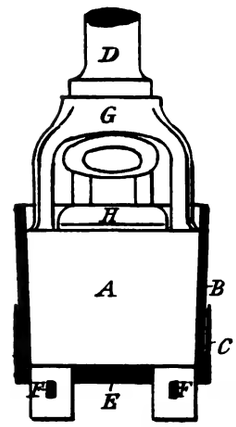


Fig. 676.



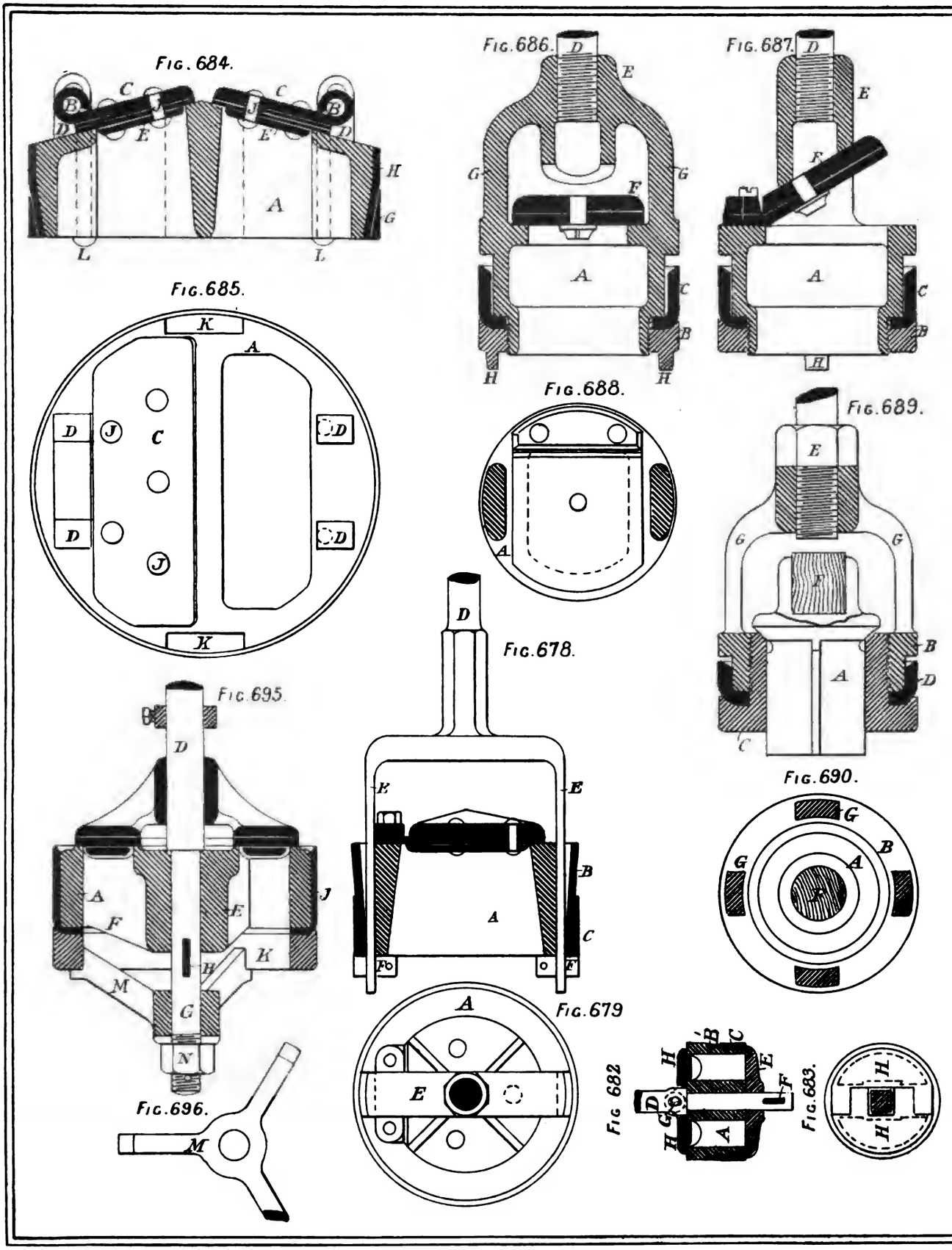


Fig. 684.
Fig. 686.
Fig. 687.
Fig. 685.
Fig. 688.
Fig. 689.
Fig. 678.
Fig. 690.
Fig. 695.
Fig. 679
Fig. 682
Fig. 683.
Fig. 696.

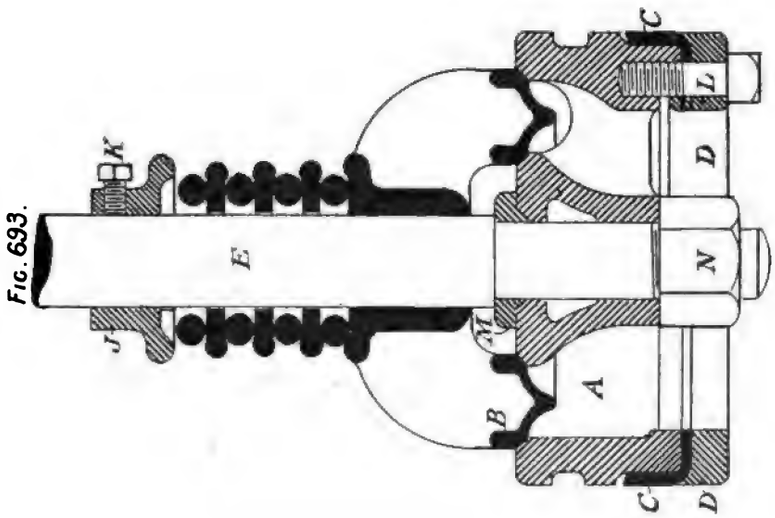


Fig. 693.

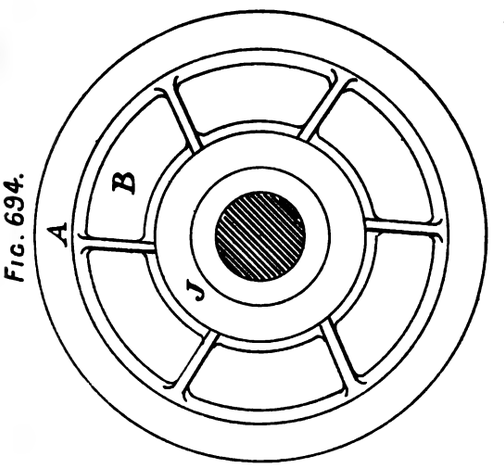


Fig. 694.

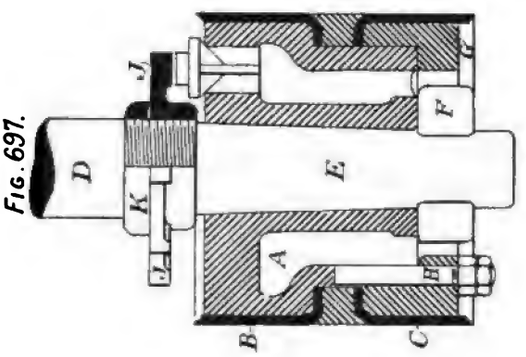


Fig. 697.

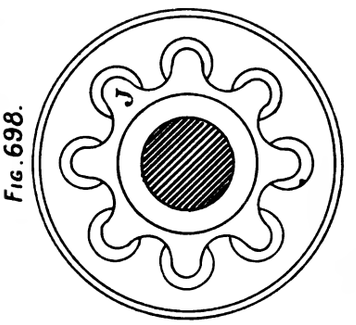


Fig. 698.

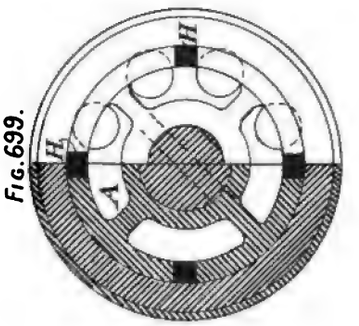


Fig. 699.

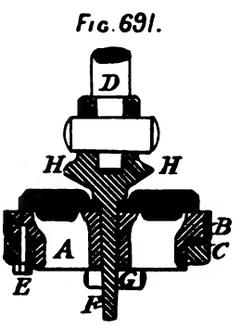


Fig. 691.

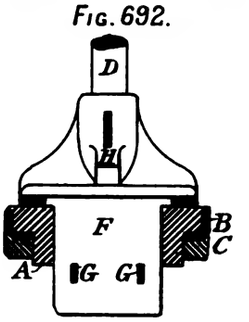


Fig. 692.

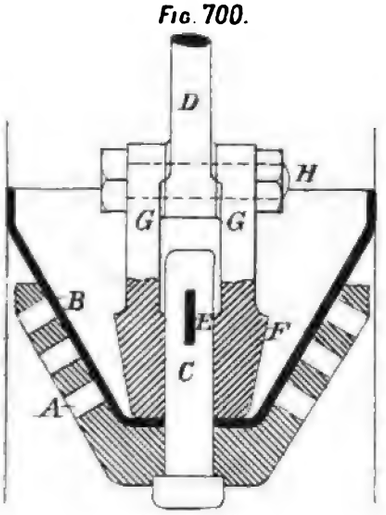


Fig. 700.

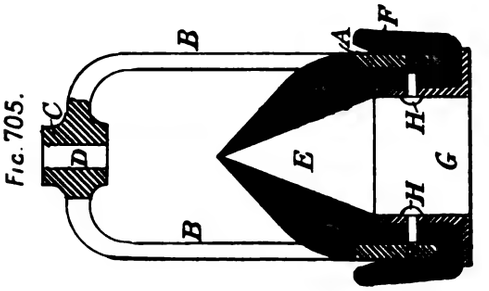


Fig. 705.

Fig. 701.

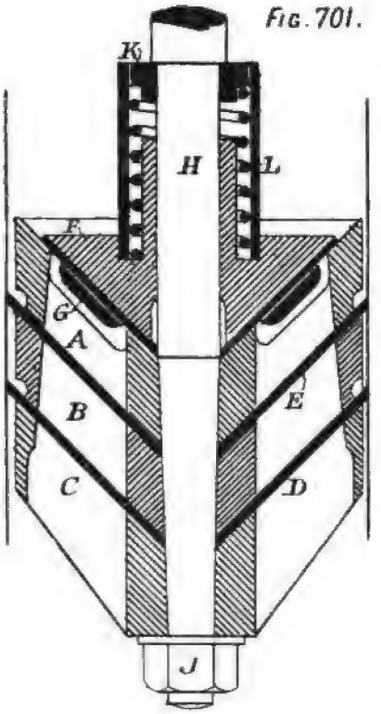


Fig. 703.

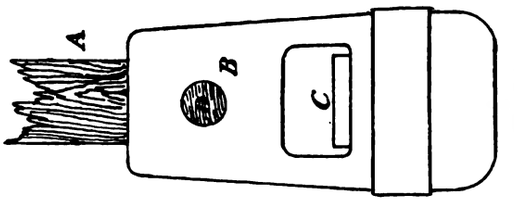


Fig. 714.

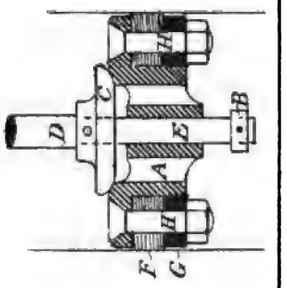


Fig. 702.

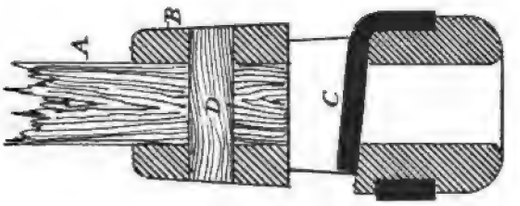


Fig. 704.

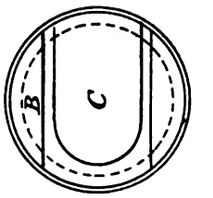


Fig. 711.

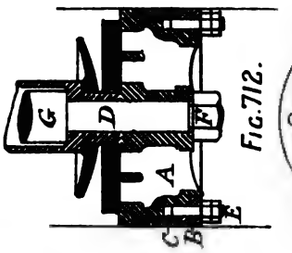


Fig. 712.

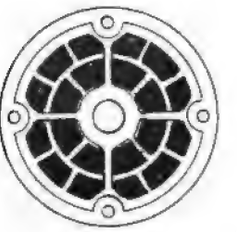


Fig. 706.

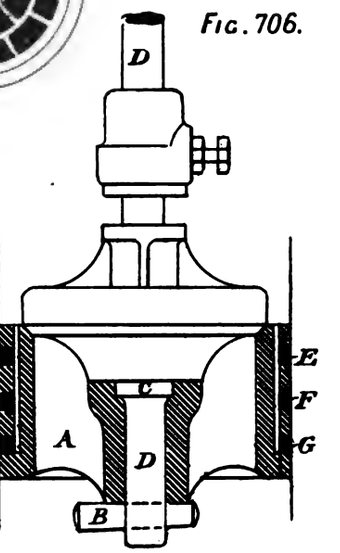


Fig. 708.

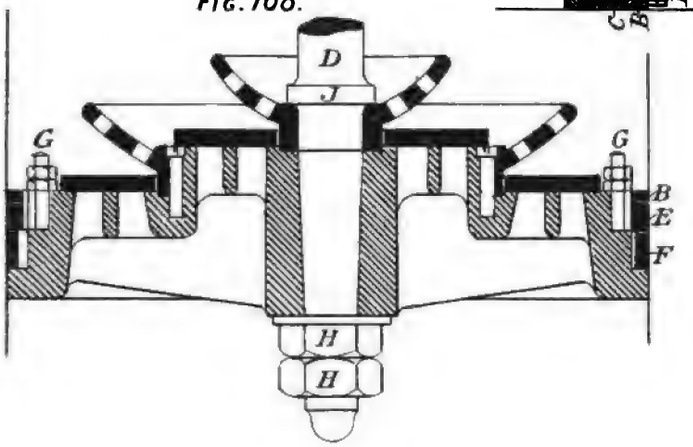


Fig. 709.

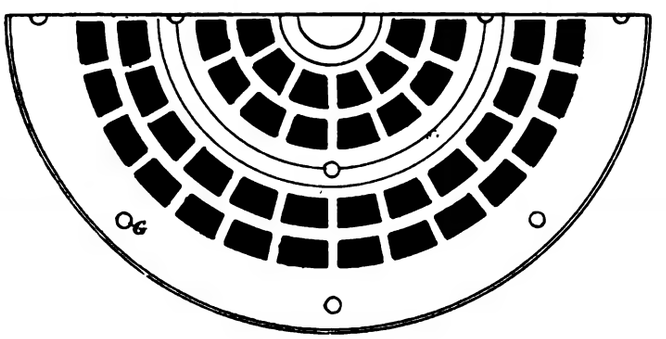
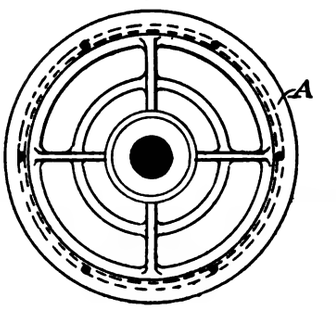


Fig. 707.



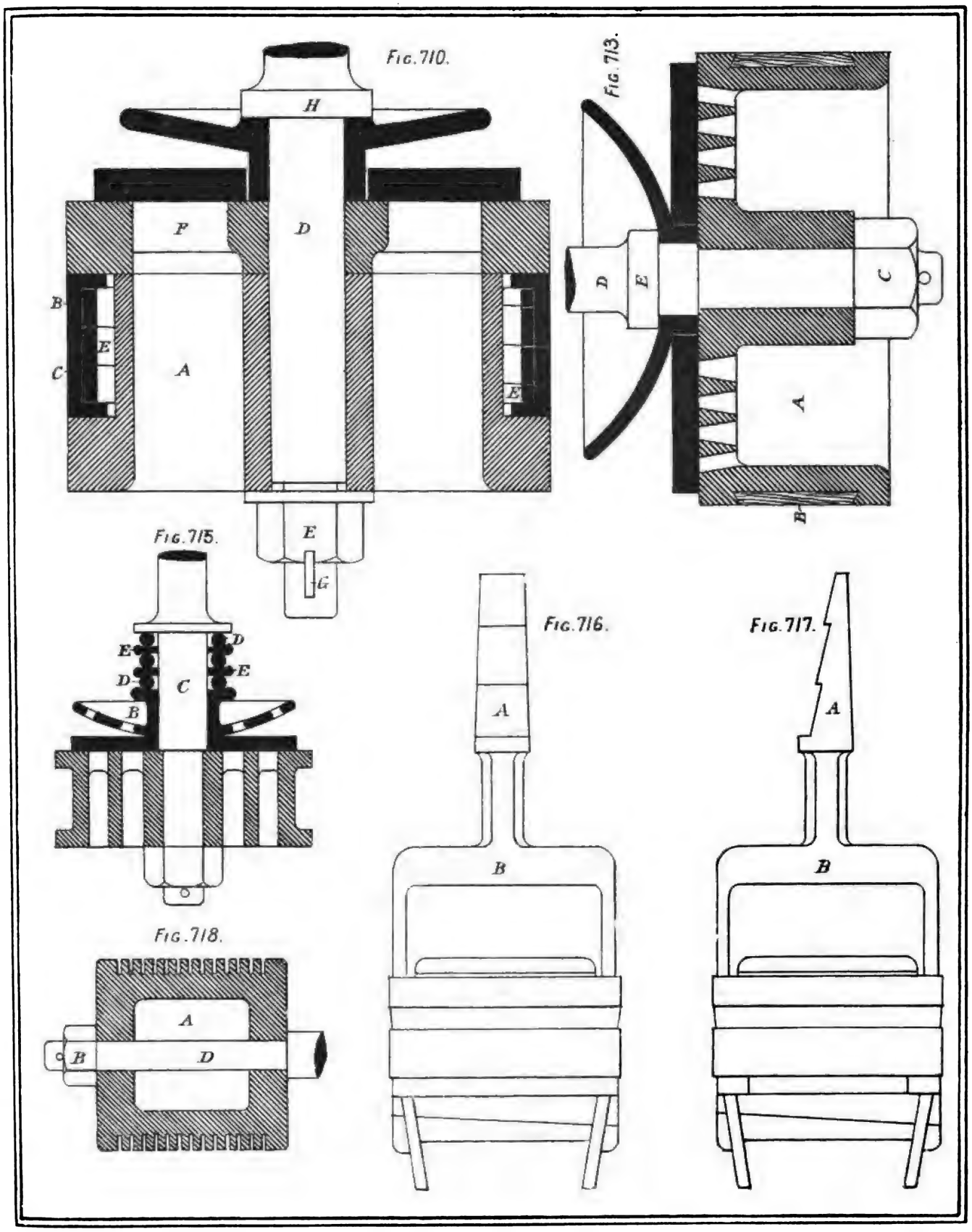


Fig. 710.
H
F
D
B
E
C
A
E
E
G
Fig. 713.
D
E
C
A
B
Fig. 715.
E
D
C
D
E
B
Fig. 716.
A
B
Fig. 717.
A
B
Fig. 718.
A
B
D

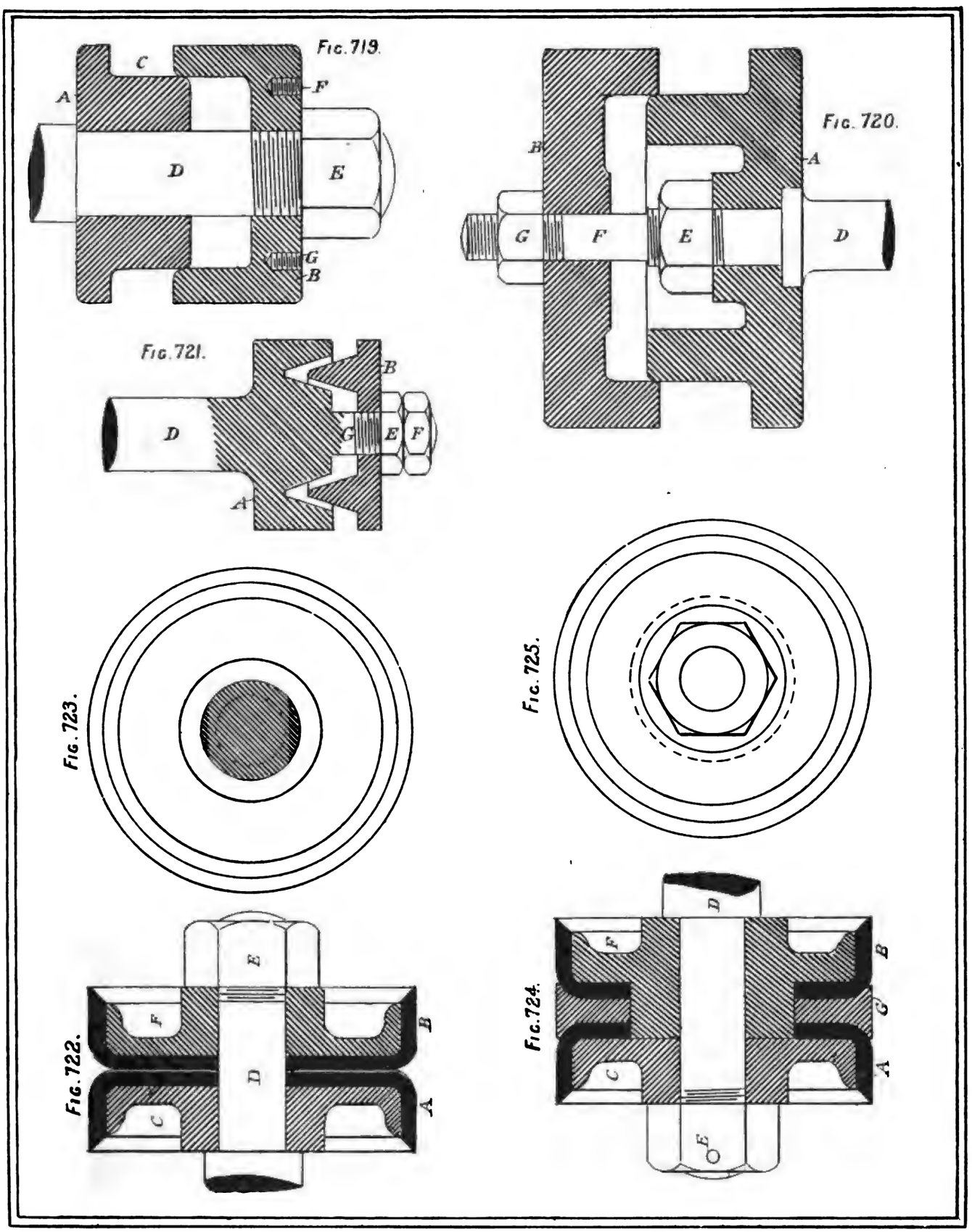


Fig. 719.
C
A
F
D
E
G
B
Fig. 720.
B
A
G
F
E
D
Fig. 721.
B
D
G
E
F
A
Fig. 723.
Fig. 725.
Fig. 722.
E
F
B
D
C
A
Fig. 724.
D
F
B
G
C
A
E

Fig. 727.

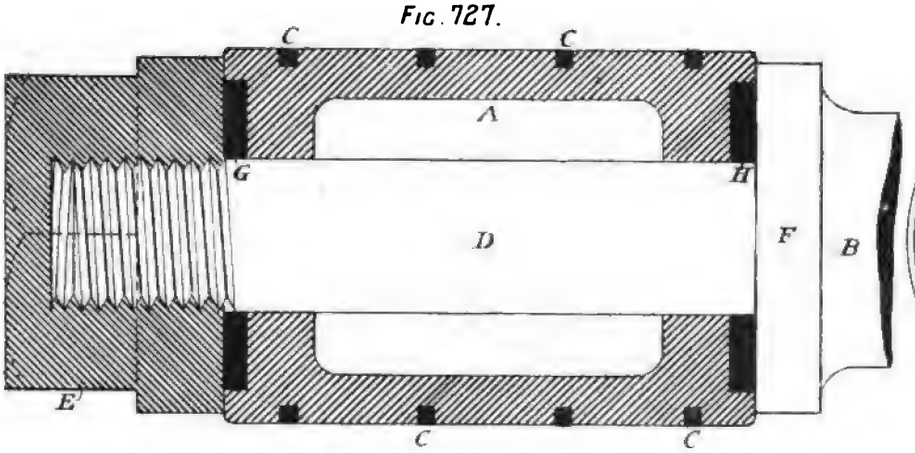


Fig. 728.

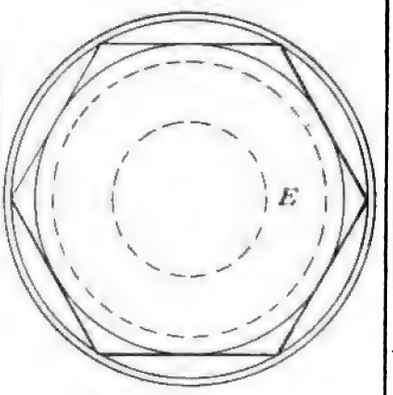


Fig. 726.

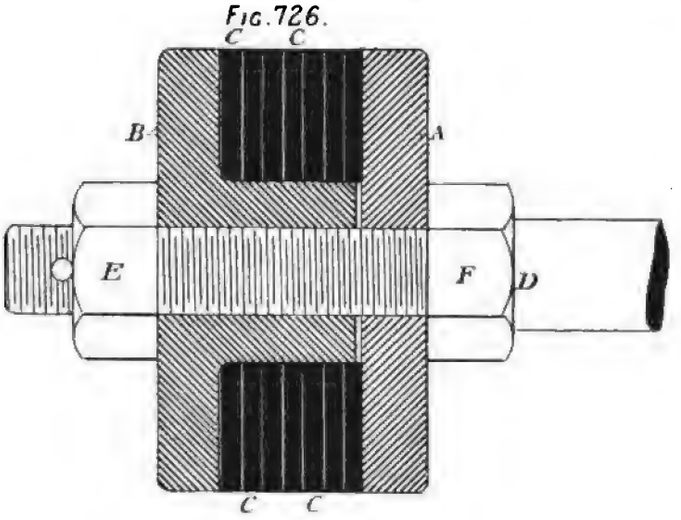


Fig. 735.

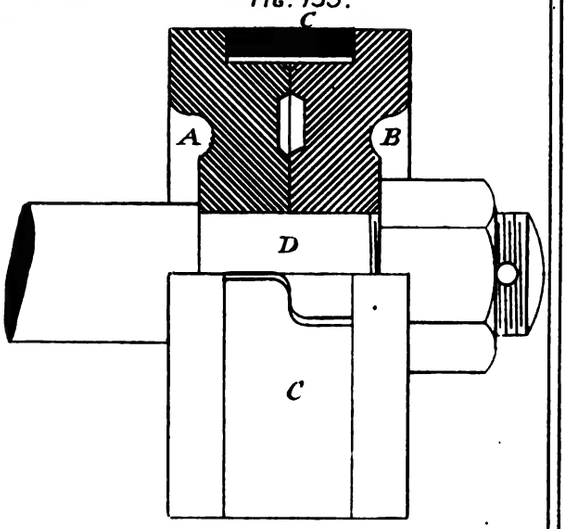


Fig. 729.

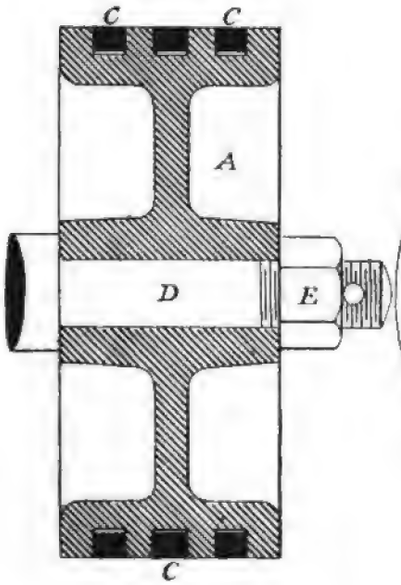


Fig. 730.

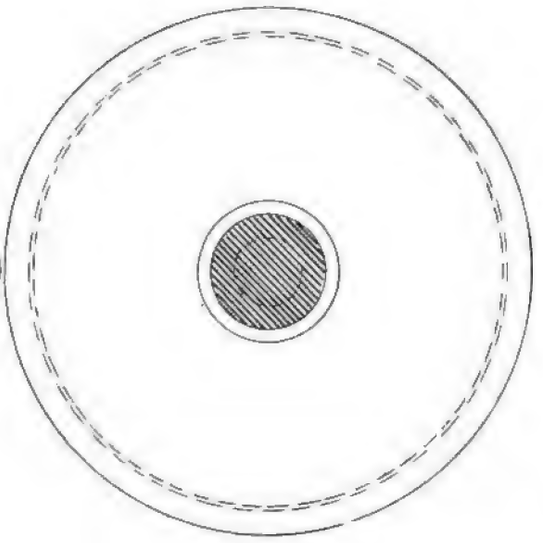


Fig. 736.

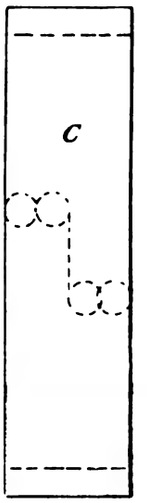
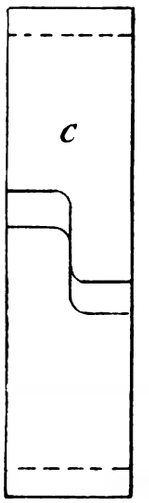


Fig. 737.



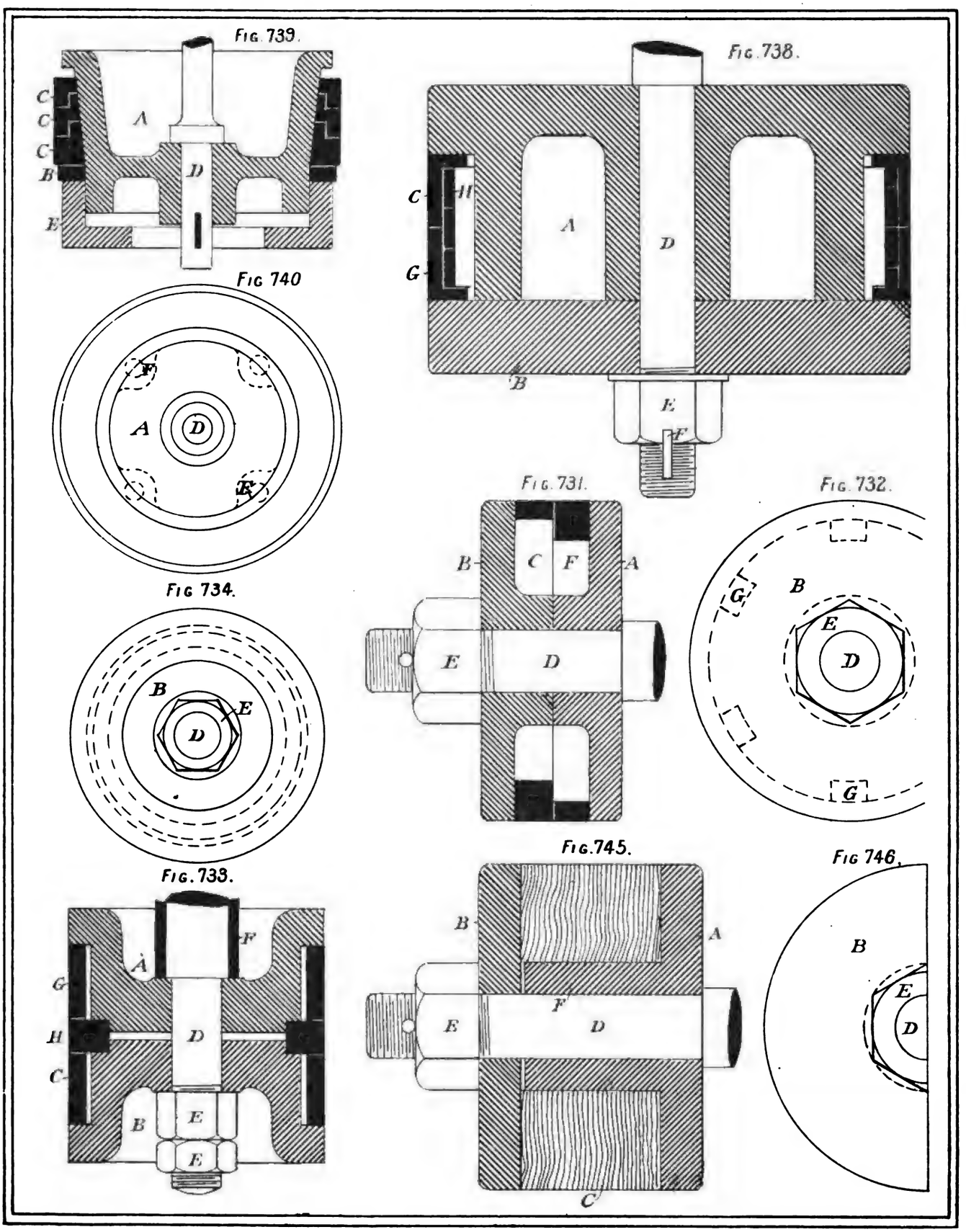


Fig. 739.
C
C
C
B
E
A
D
Fig. 738.
C
H
G
A
D
B
E
F
Fig 740
A
D
E
Fig. 731.
B
C
F
A
E
D
Fig. 732.
G
B
E
D
G
Fig 734.
B
E
D
Fig. 733.
A
F
G
H
C
D
B
E
E
Fig. 745.
B
A
F
E
D
C
Fig 746.
B
E
D

Fig. 741.

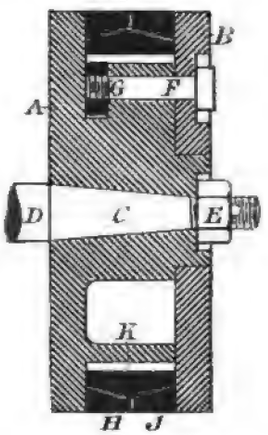


Fig. 742.

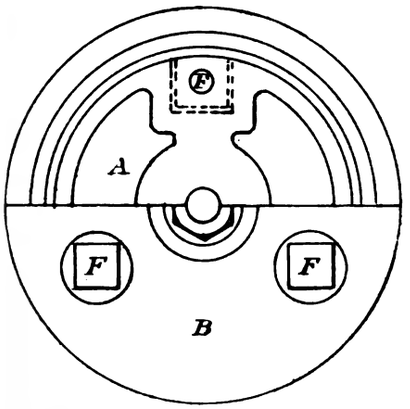


Fig. 743.

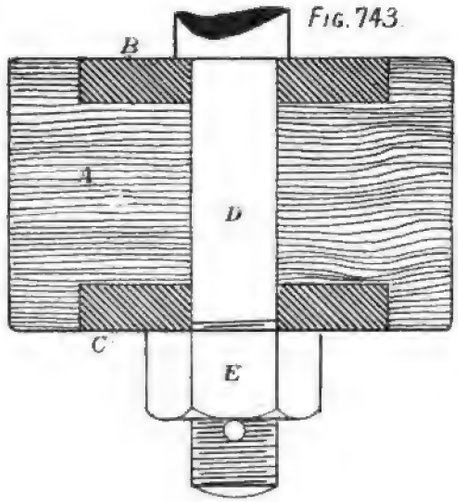


Fig. 747.

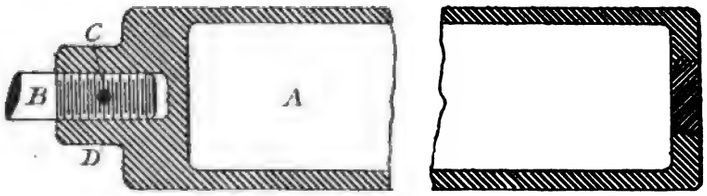


Fig. 744.

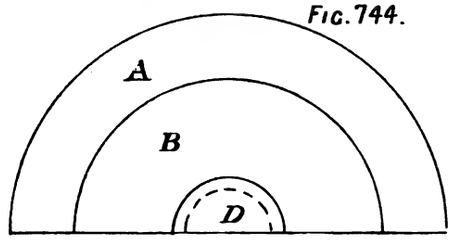


Fig. 748.

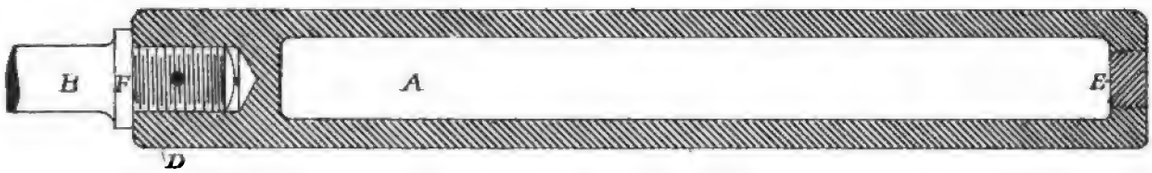


Fig 749

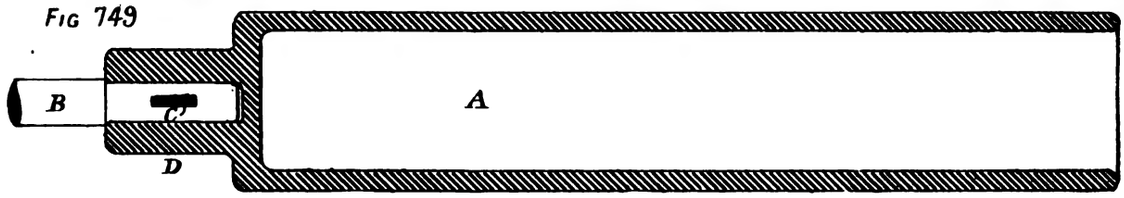


Fig. 750.

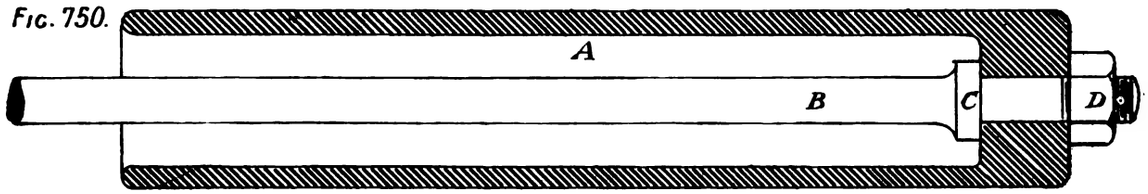


Fig. 751.

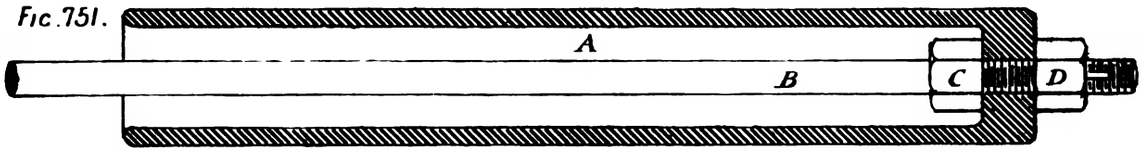


FIG. 752

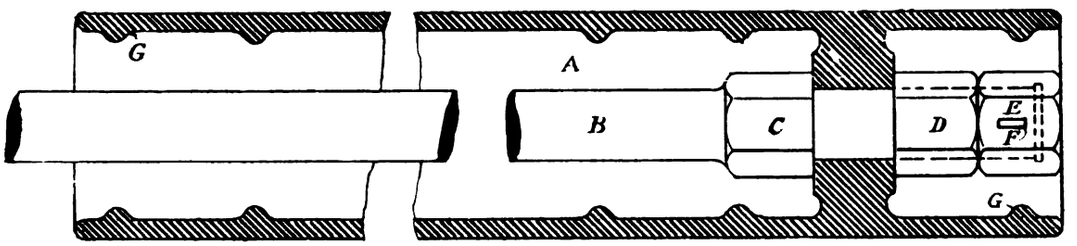


FIG. 753

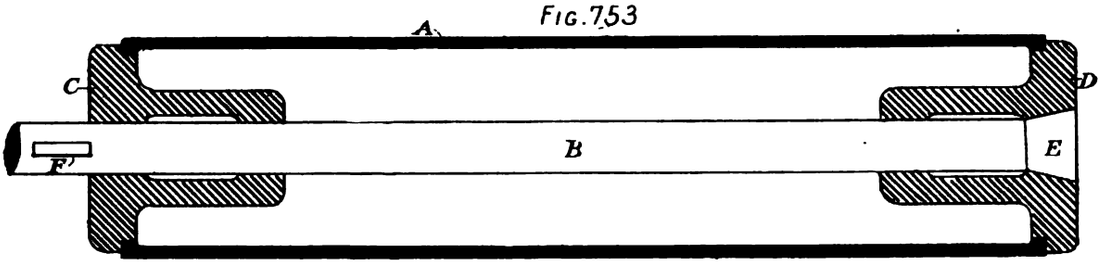


FIG. 754.

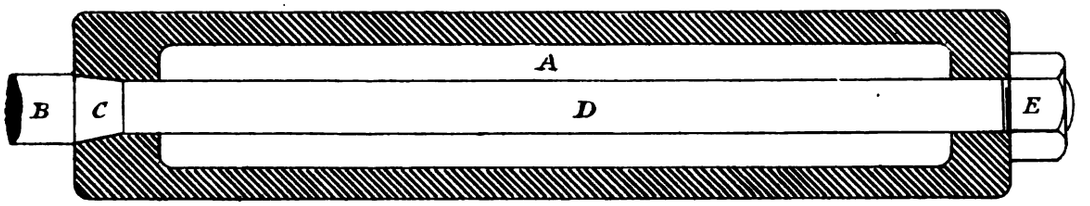


FIG. 755.

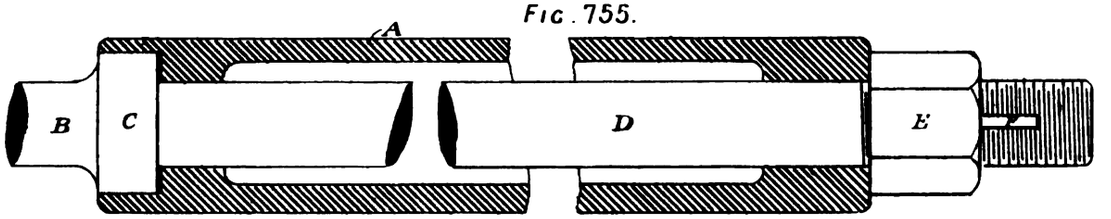


FIG. 756.

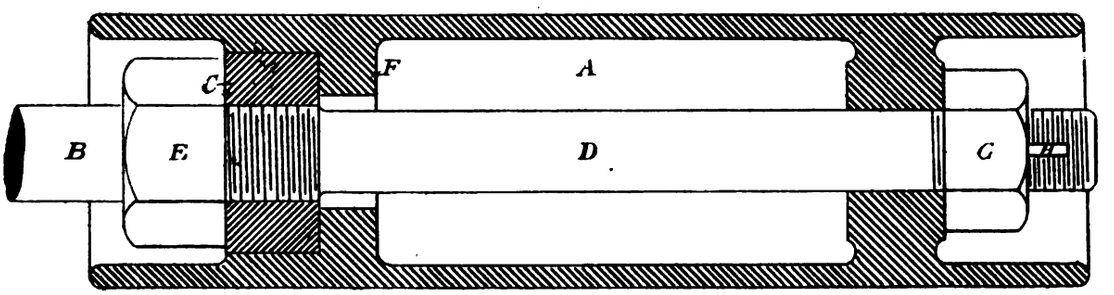


FIG. 759.

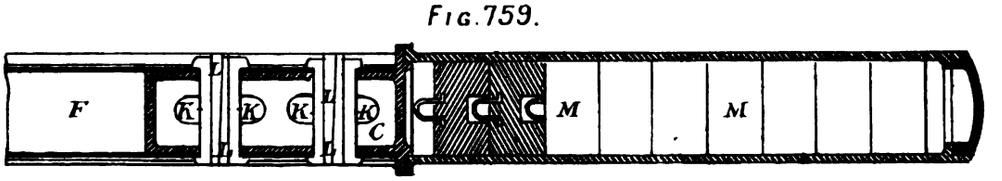


FIG. 757.

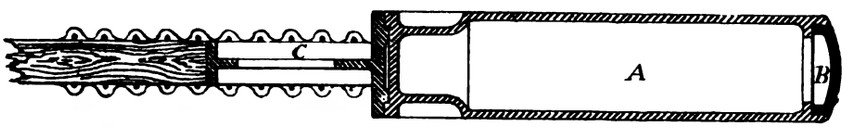


FIG. 758.

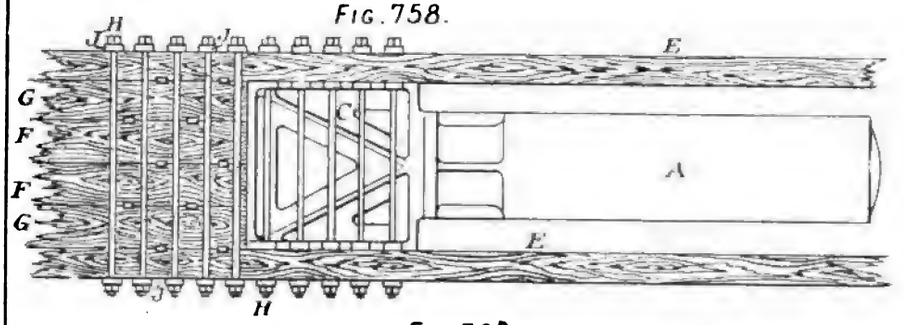


FIG. 760

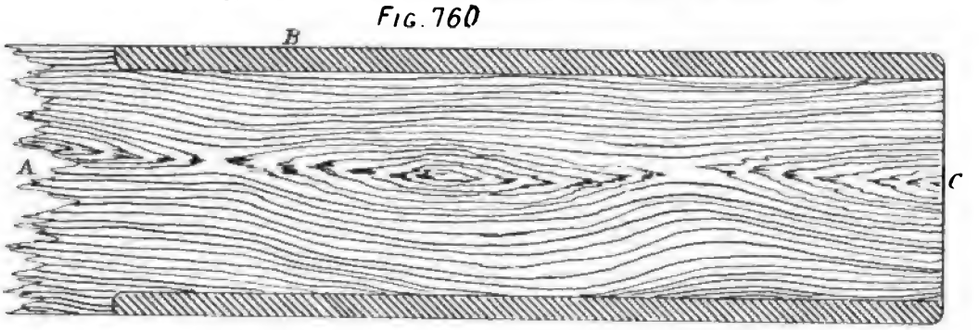


FIG. 761.

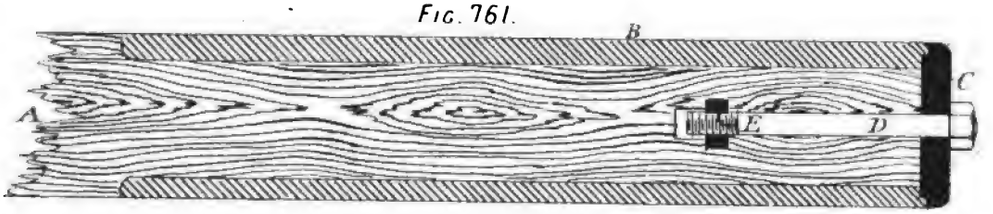


FIG. 762.

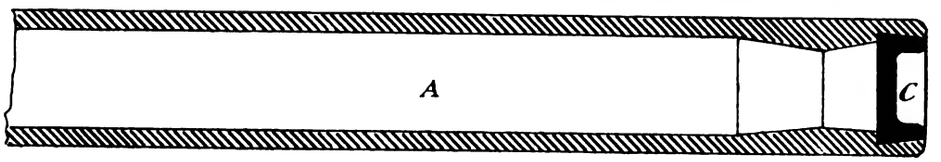


FIG. 764.

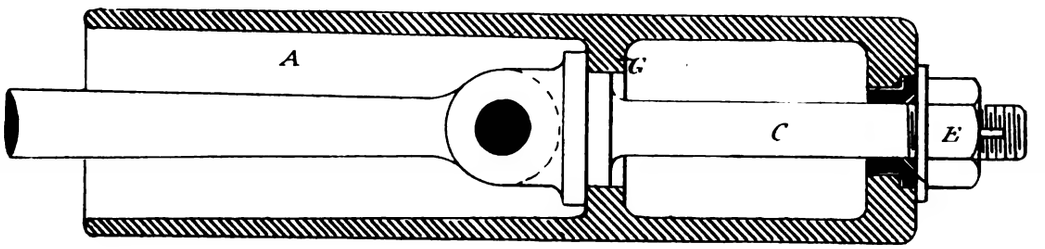


FIG. 763.

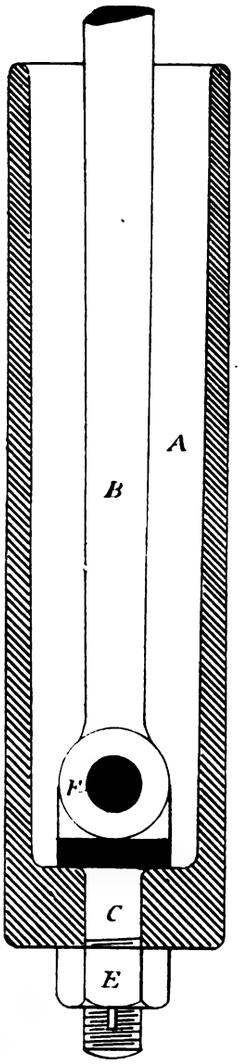


Fig. 765.

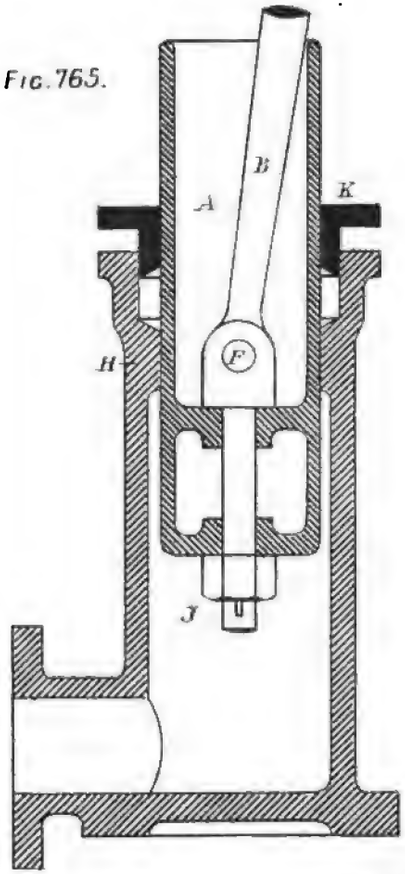


Fig. 766.

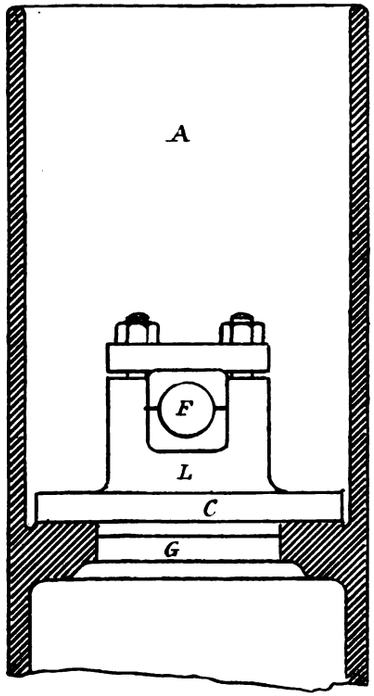


Fig. 767.

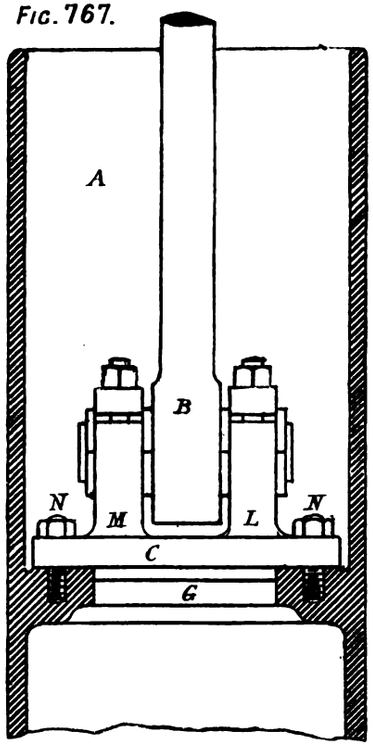


Fig. 768.

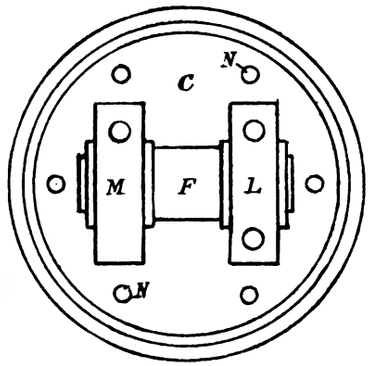


Fig. 769.

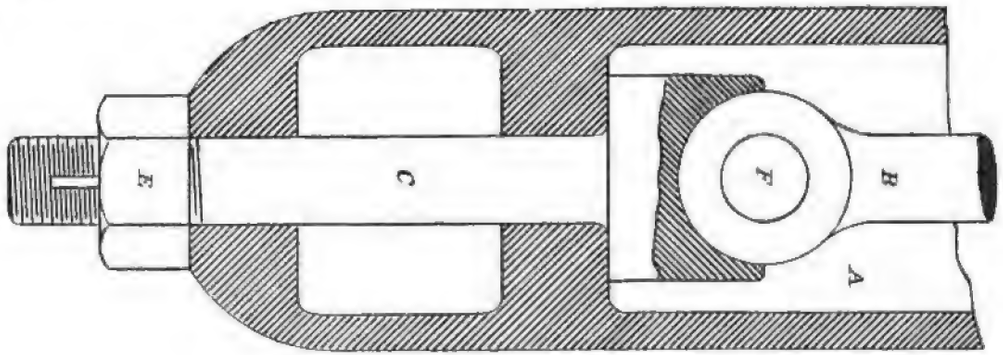


Plate CLVI.

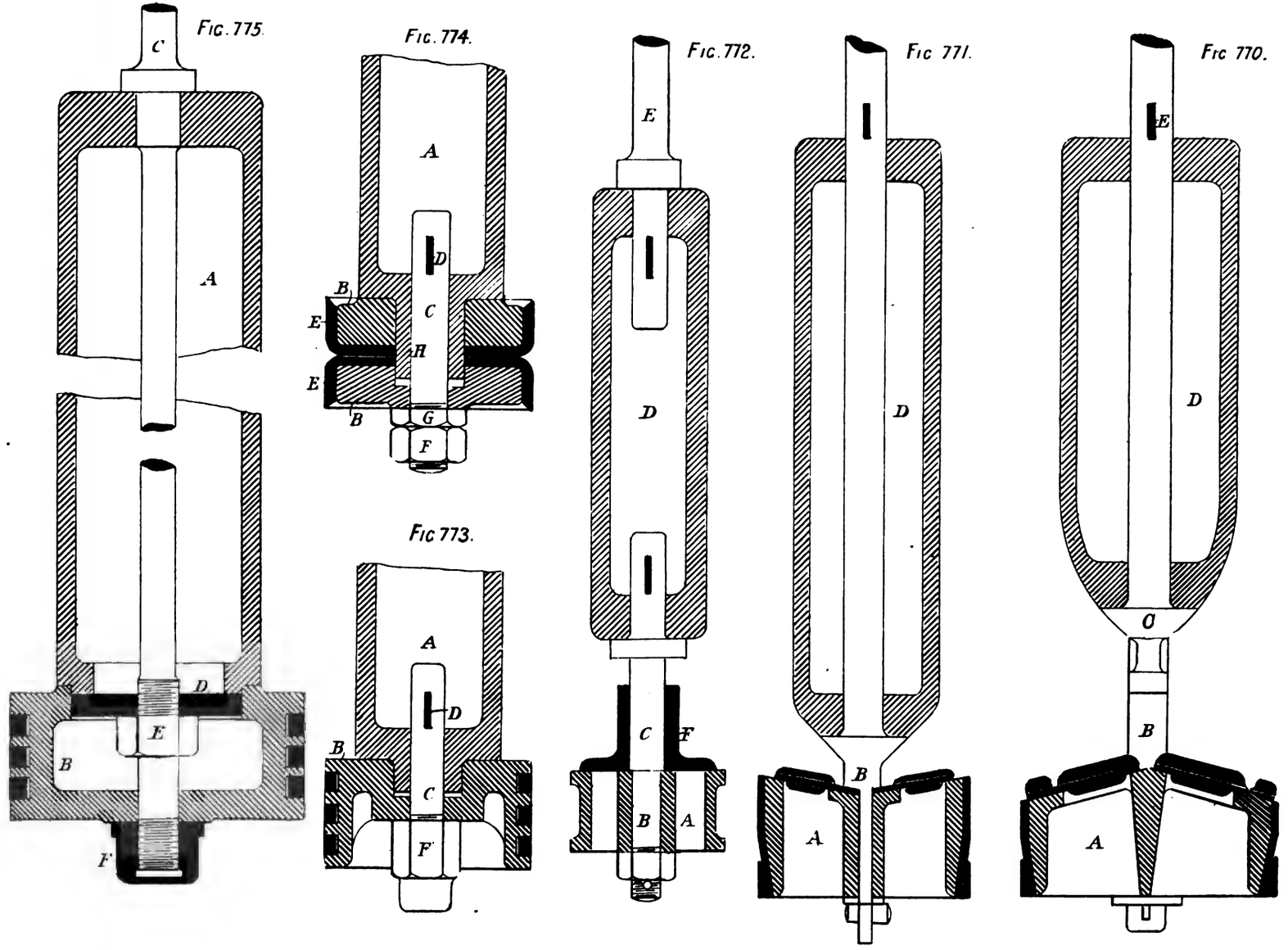
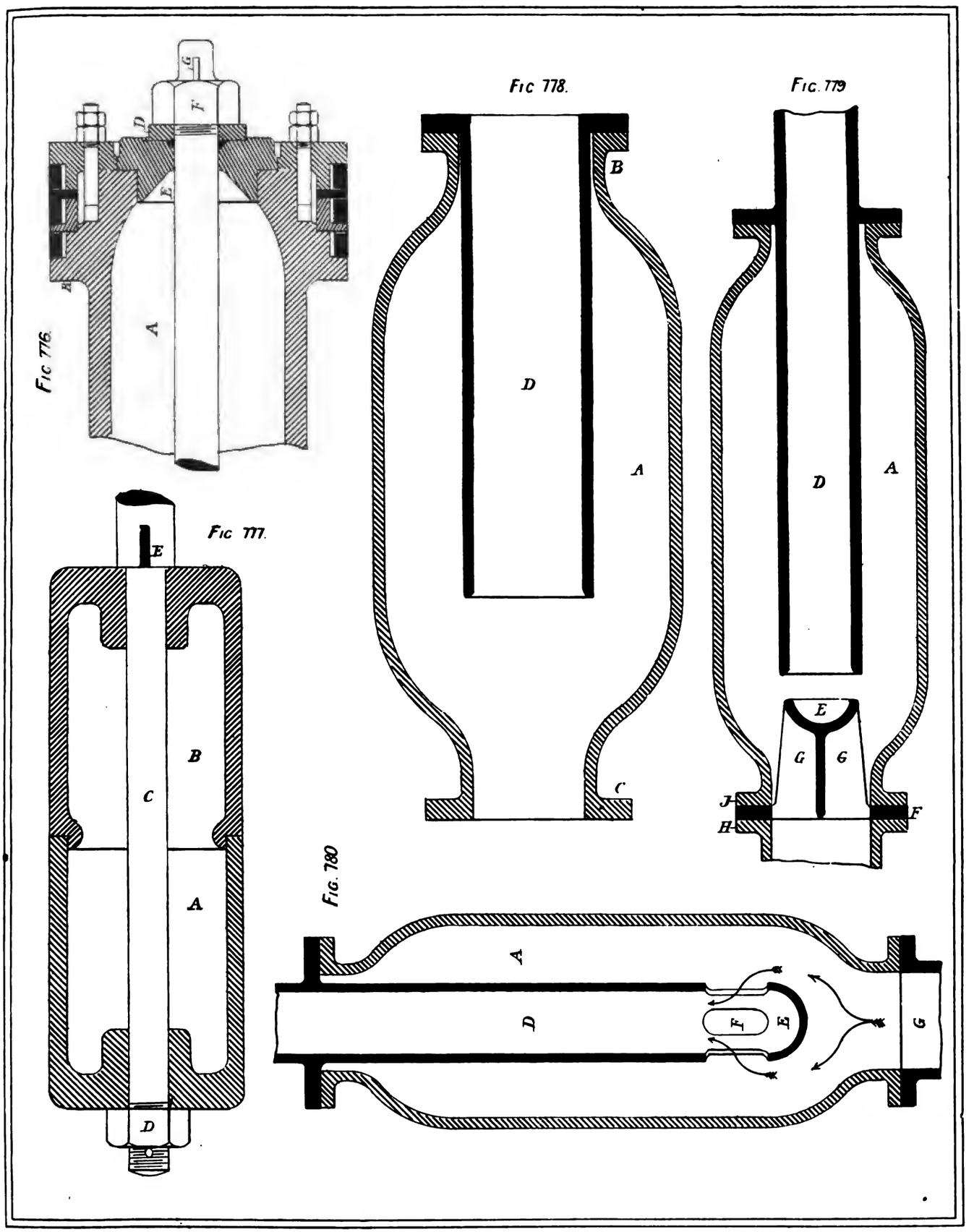


FIG. 775.
C
A
D
E
B
F
FIG. 774.
A
D
B
C
E
R
E
B
G
F
FIG 773.
A
D
B
C
F
FIG. 772.
E
D
C
F
B
A
FIG 771.
D
B
A
FIG 770.
E
D
C
B
A

Plate CLVII.

Plate CLVIII.



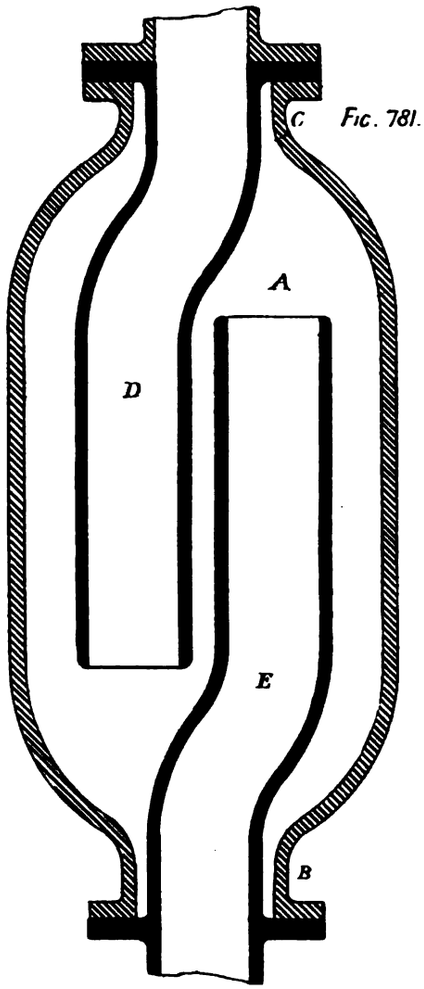


Fig. 781.

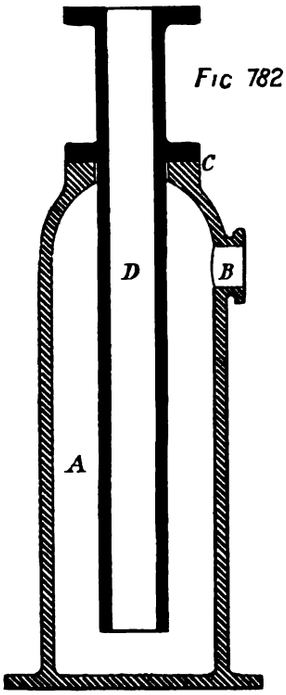


Fig 782.

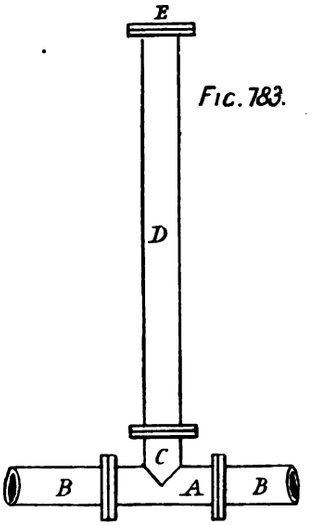
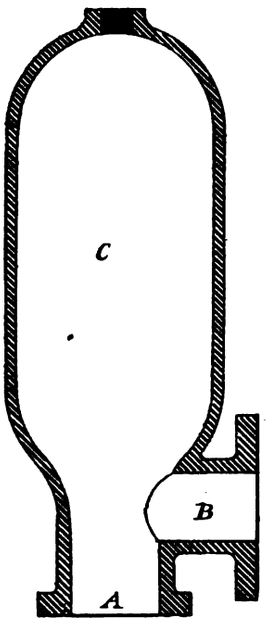


Fig. 783.

Fig. 785.



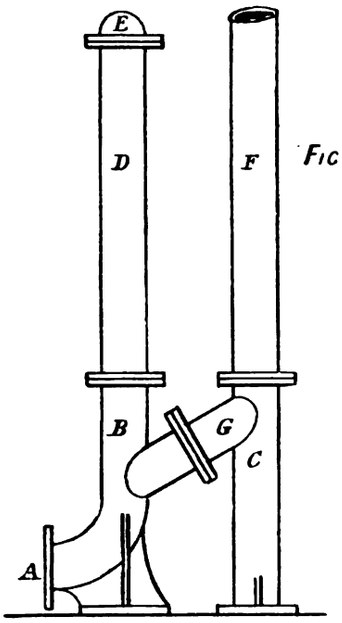
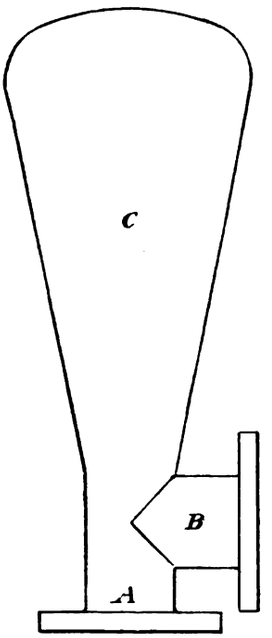


Fig 784.

Fig. 787.



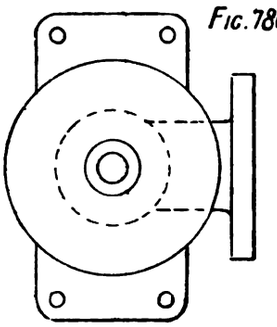


Fig. 786.

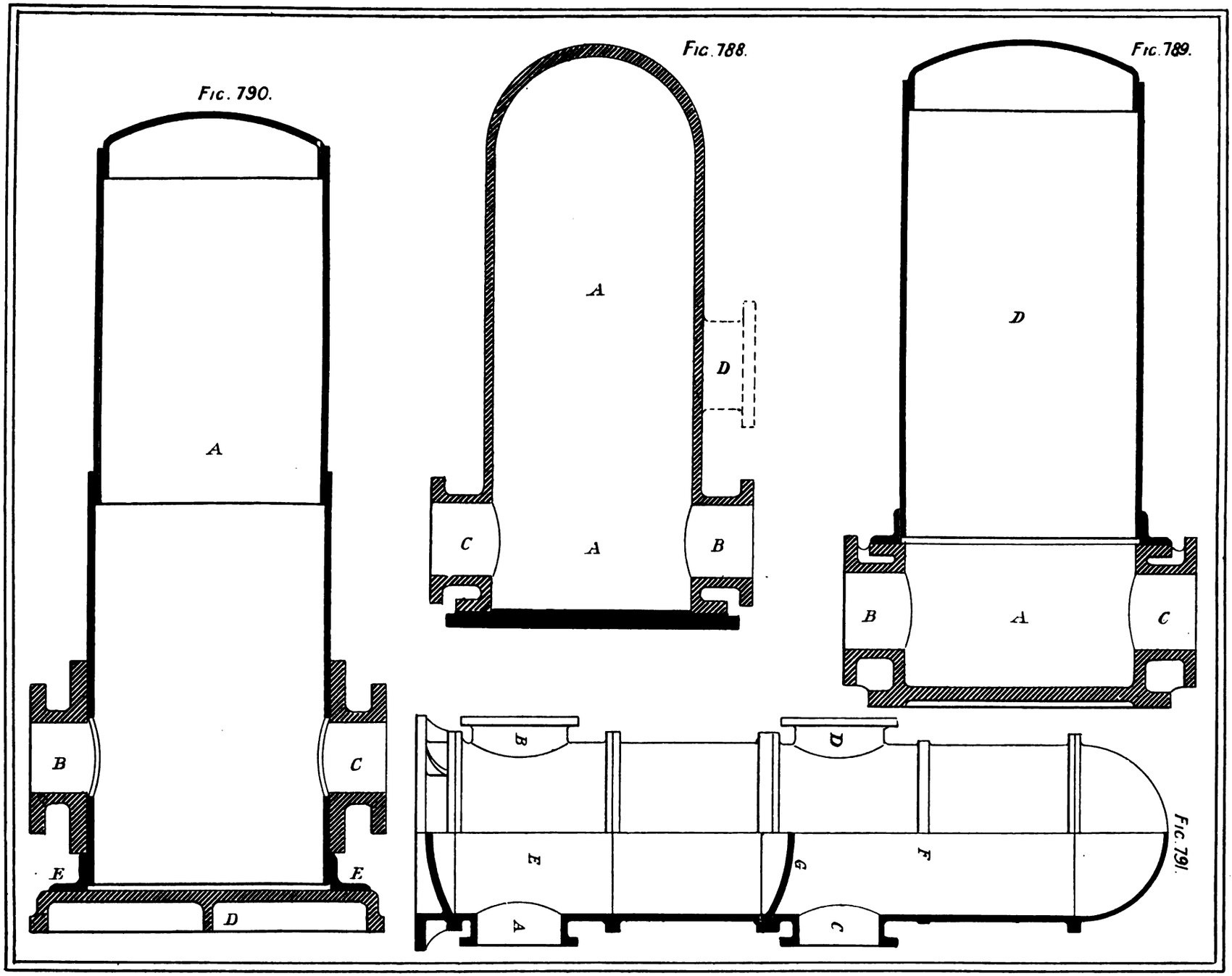


Plate CLX.

Fig. 792.

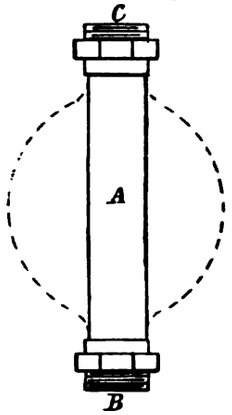


Fig. 793.

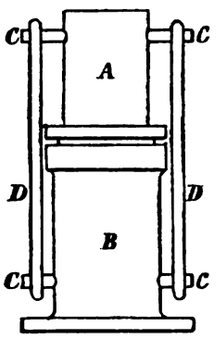


Fig. 794.

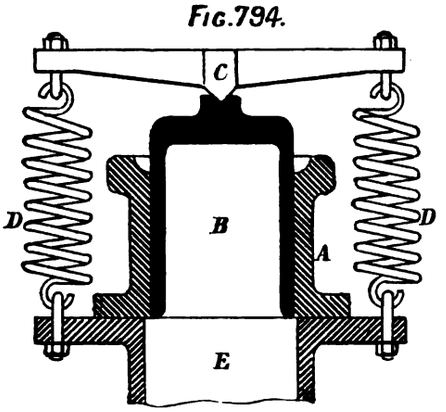


Fig. 795.

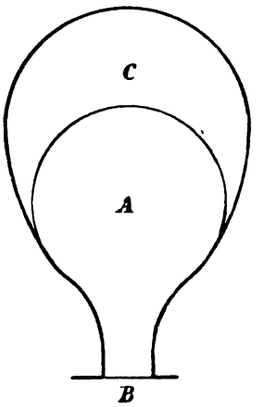


Fig. 798.

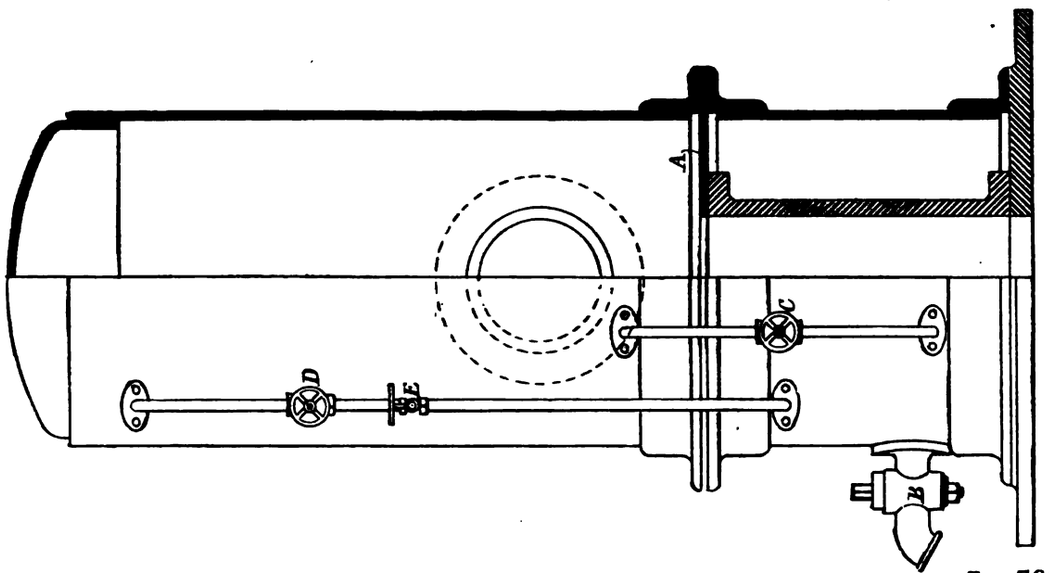


Fig. 796.

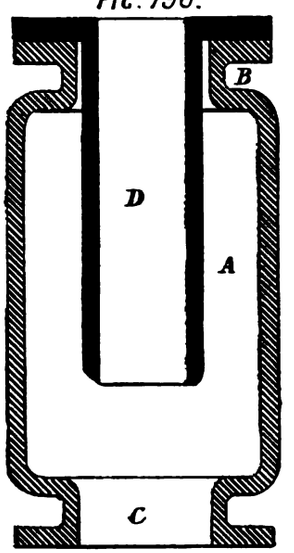


Fig. 797.

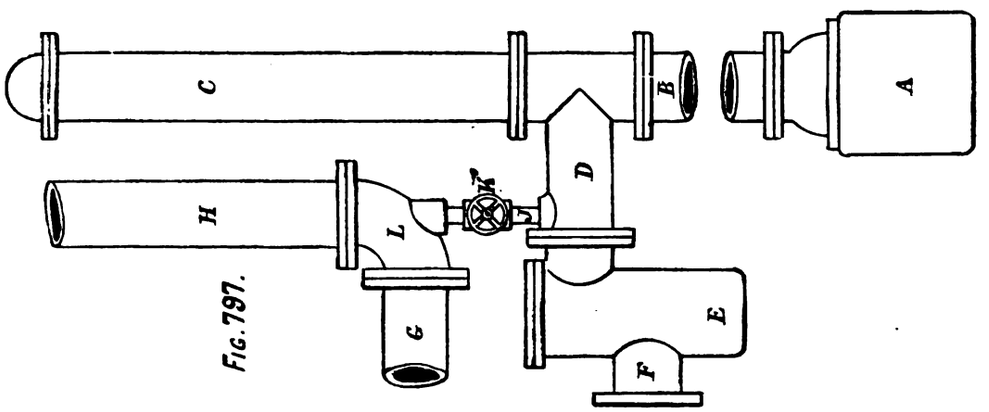


Fig. 800.

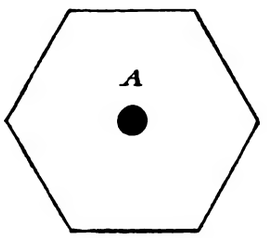


Fig. 799.

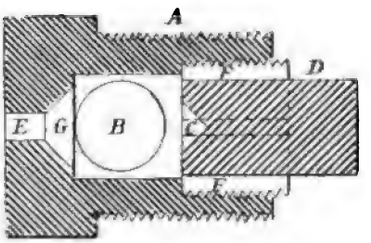


Fig 801.

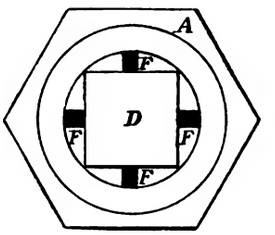


Fig. 803.

Fig. 802.

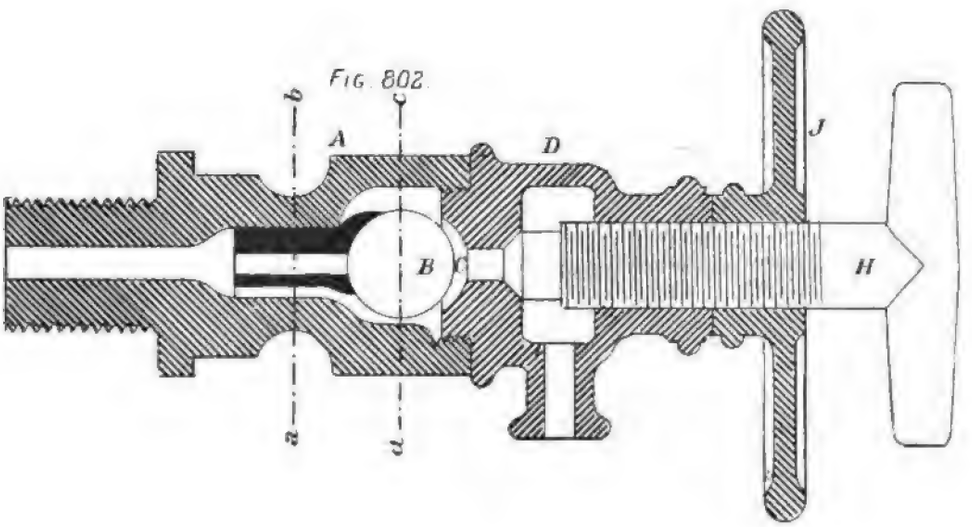


Fig. 804.

Fig. 805.

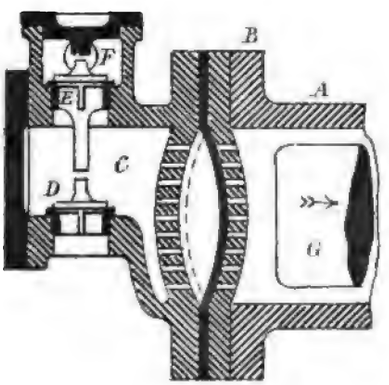


Fig 806.

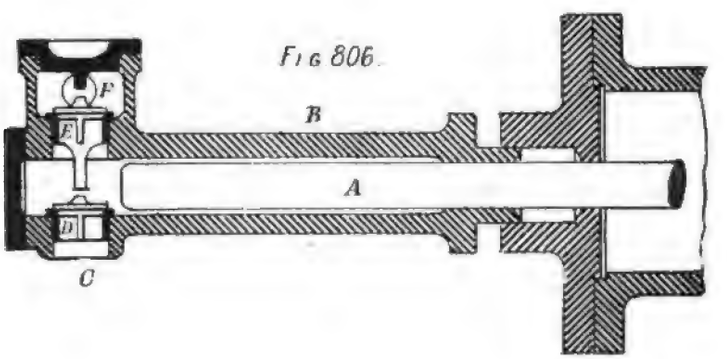


Fig. 807.

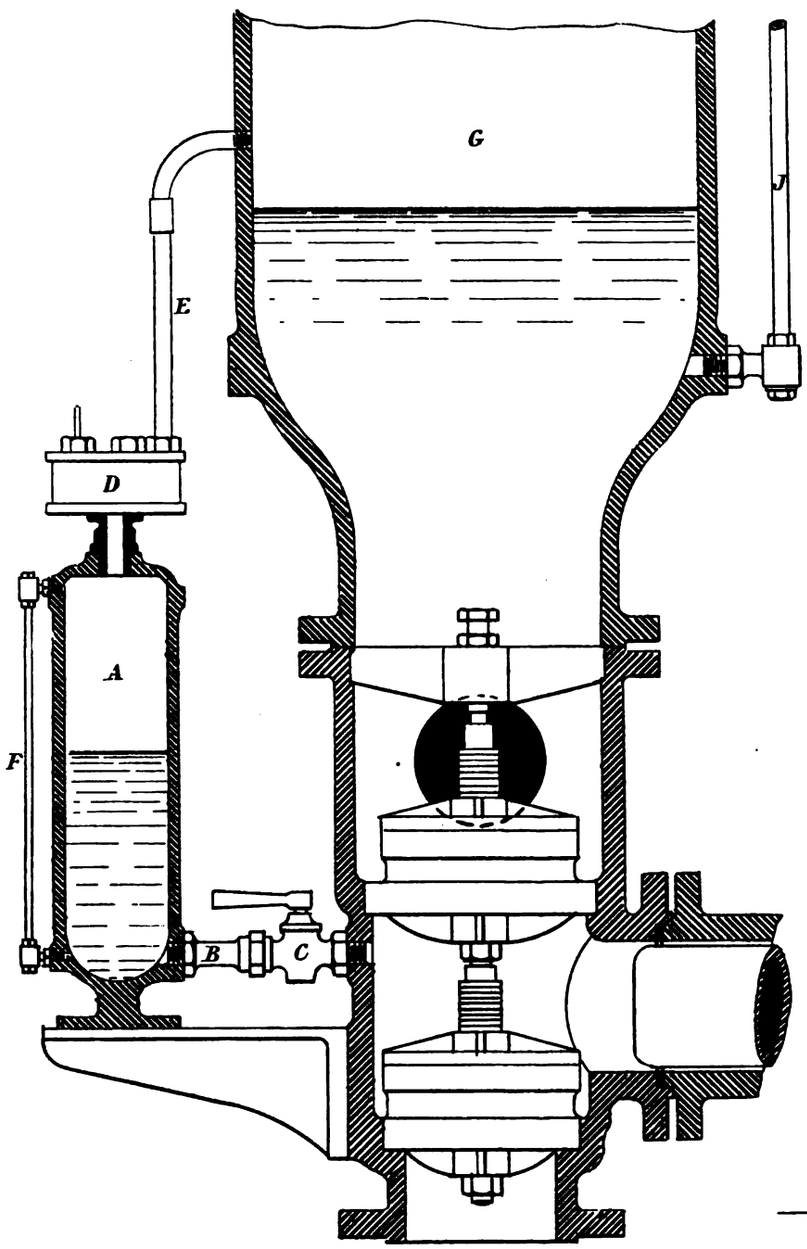
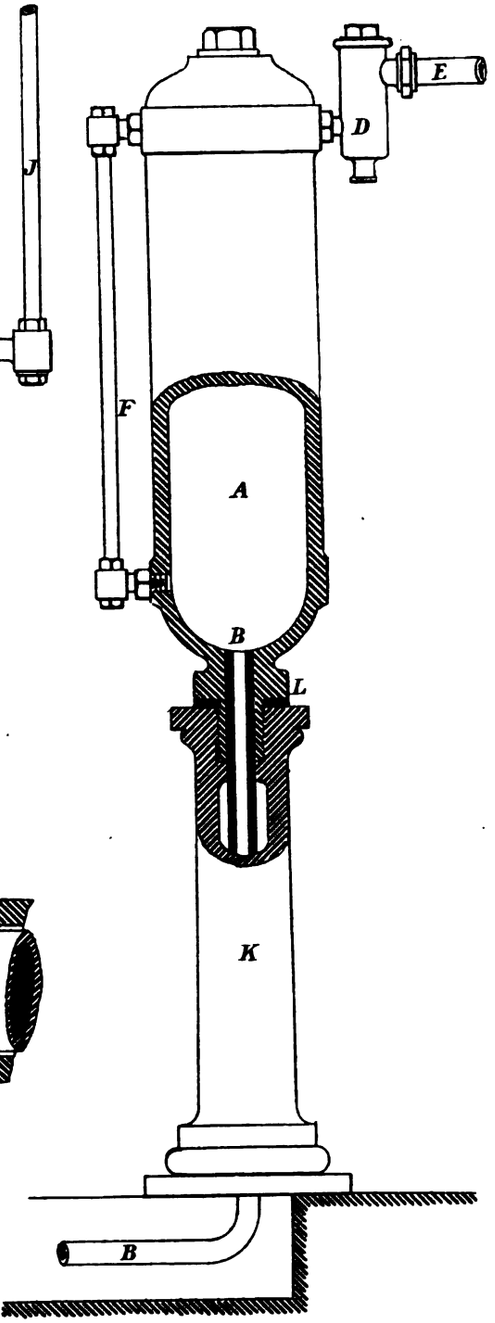


Fig. 808.



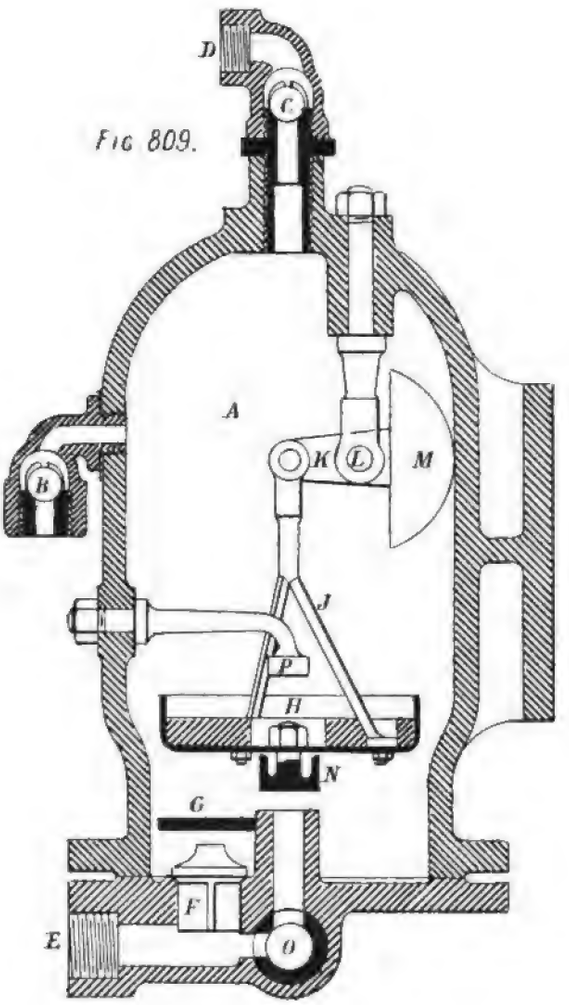


Fig. 809.

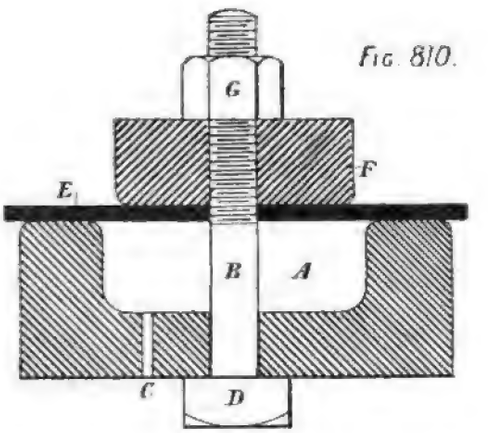


Fig. 810.

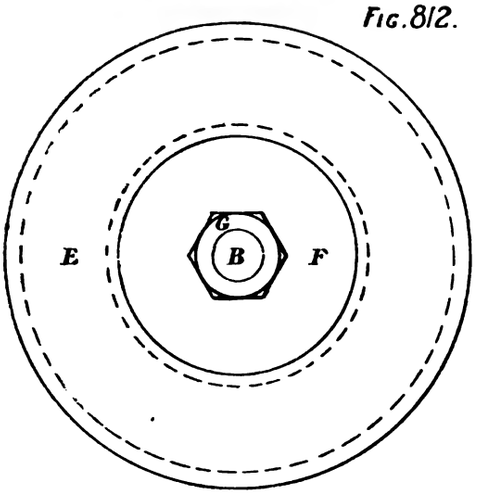


Fig. 812.

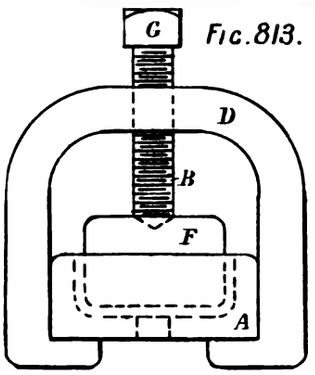


Fig. 813.

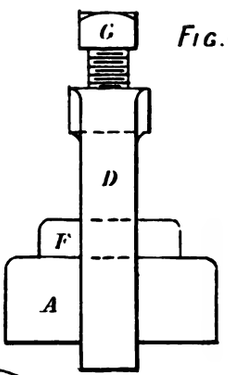


Fig. 814.

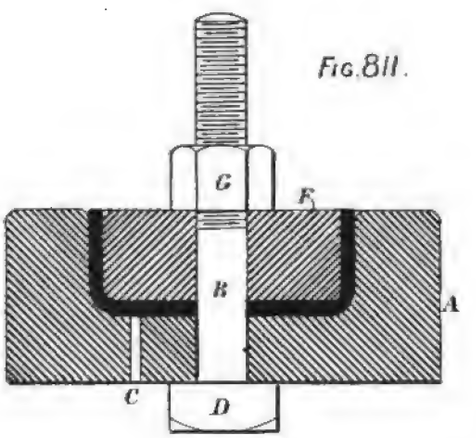


Fig. 811.

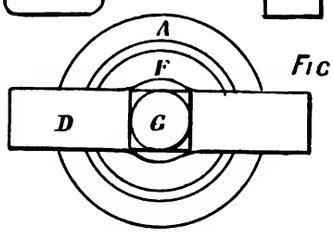


Fig. 815.

Fig. 818.

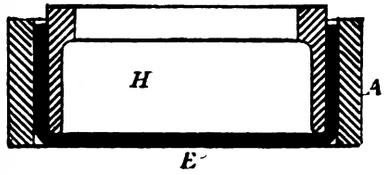


Fig. 819.

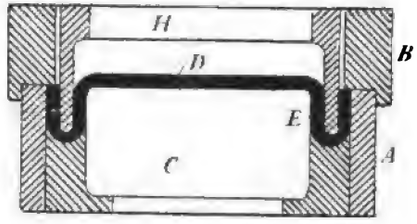


Fig. 820.

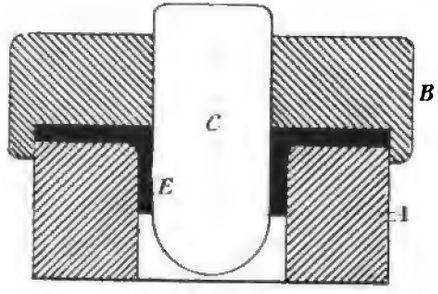


Fig. 816.

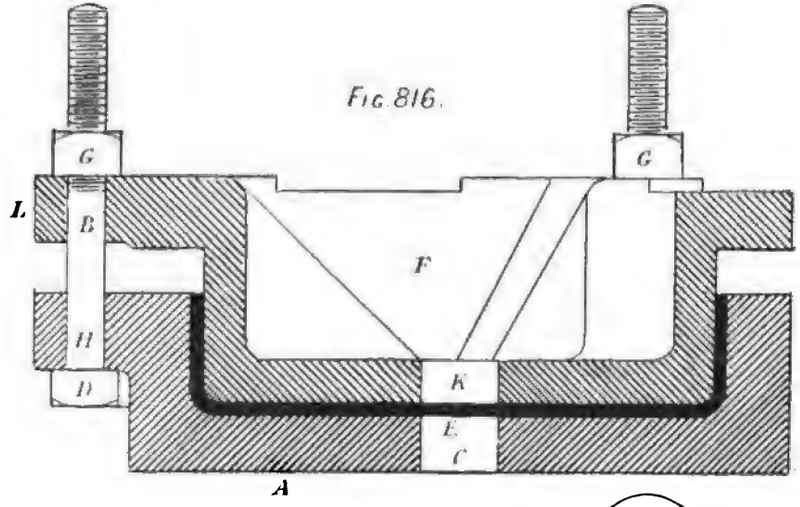


Fig. 817.

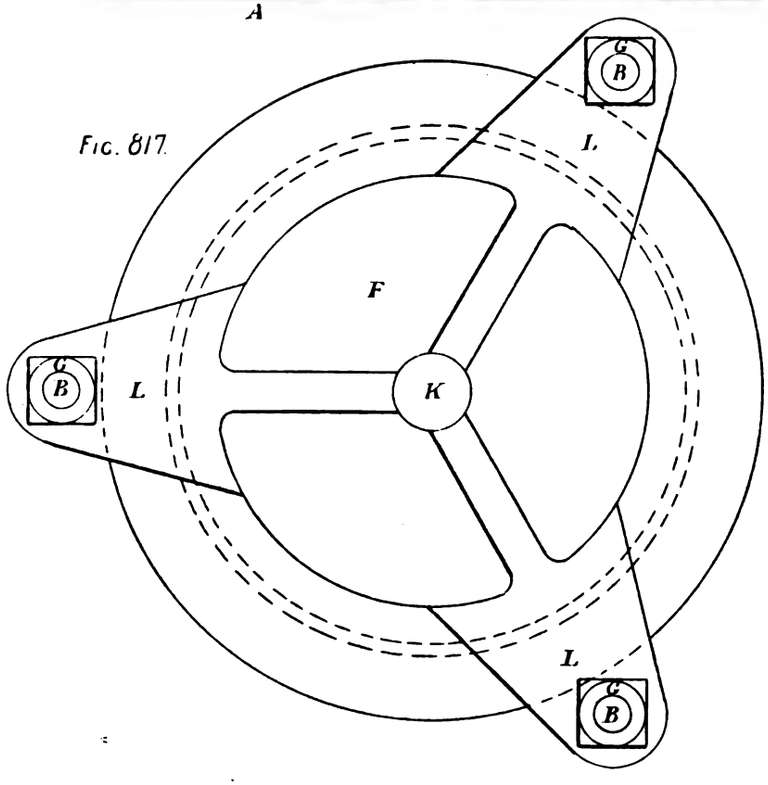


Plate CLXV.

Fig. 822.

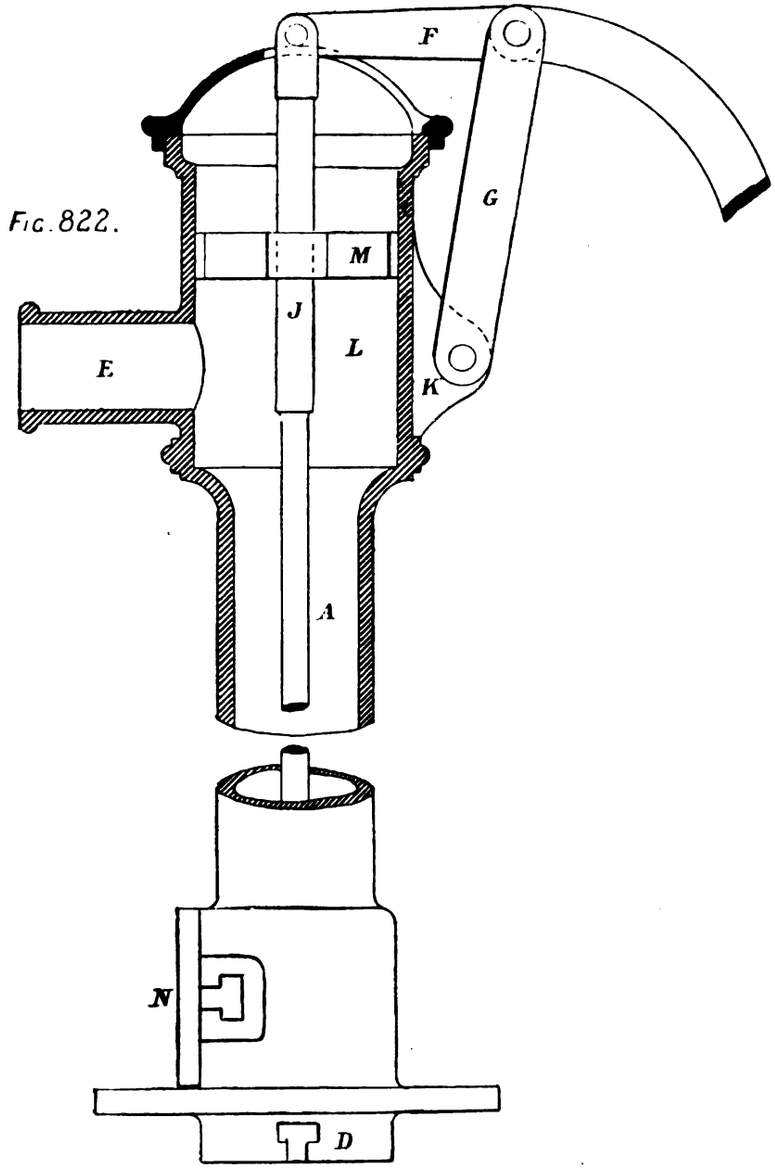


Fig. 821.

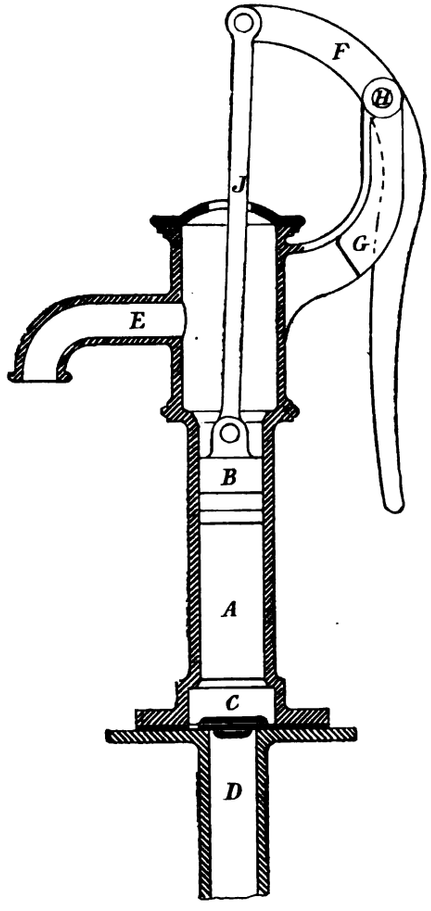


Plate CLXVI.

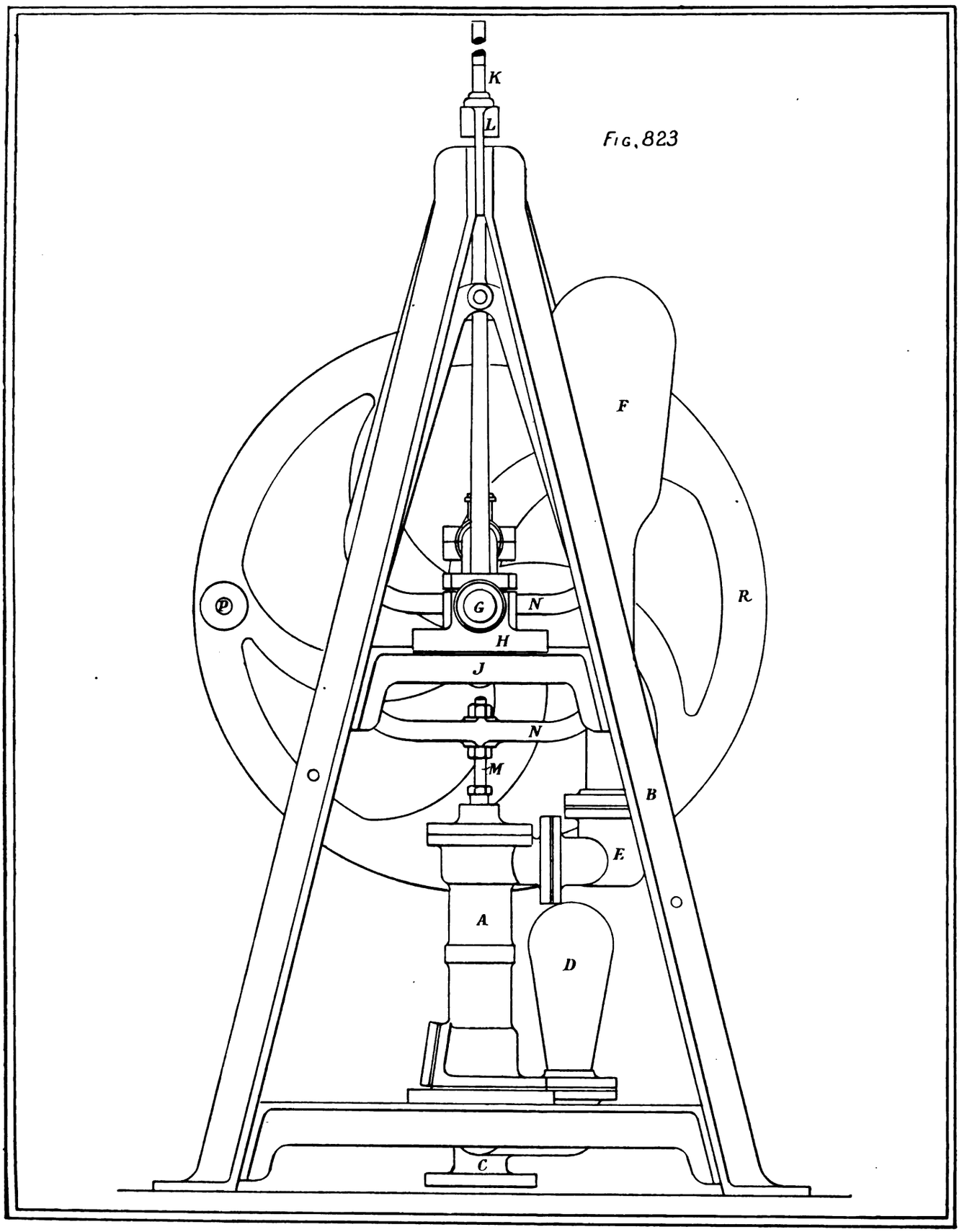


Fig. 823

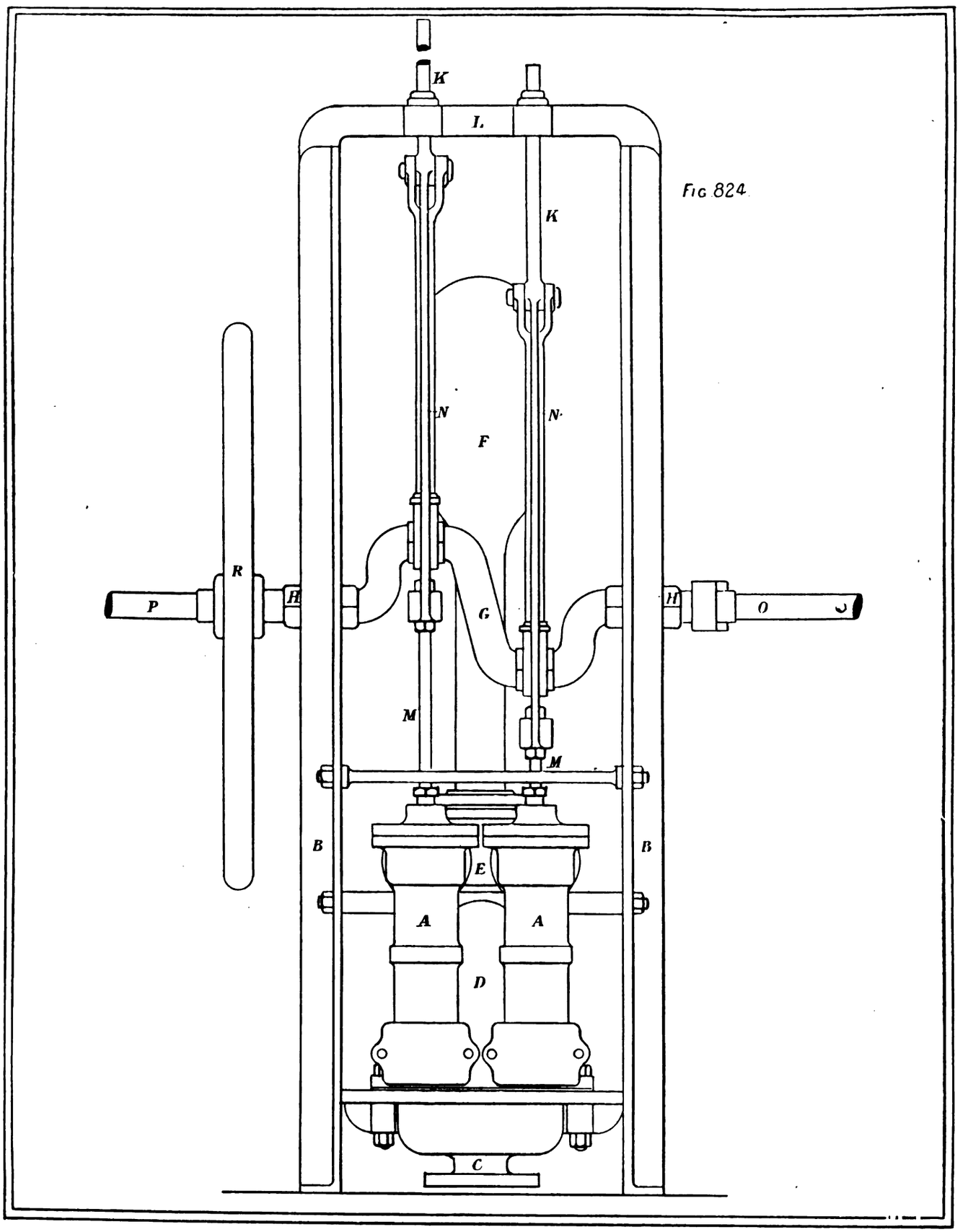


Fig 824

Fig. 825.

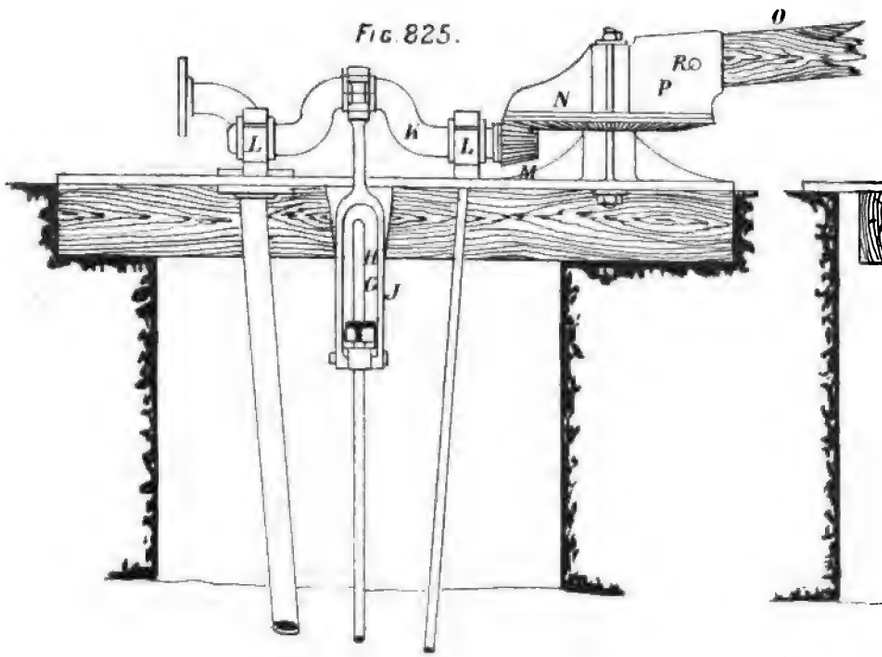
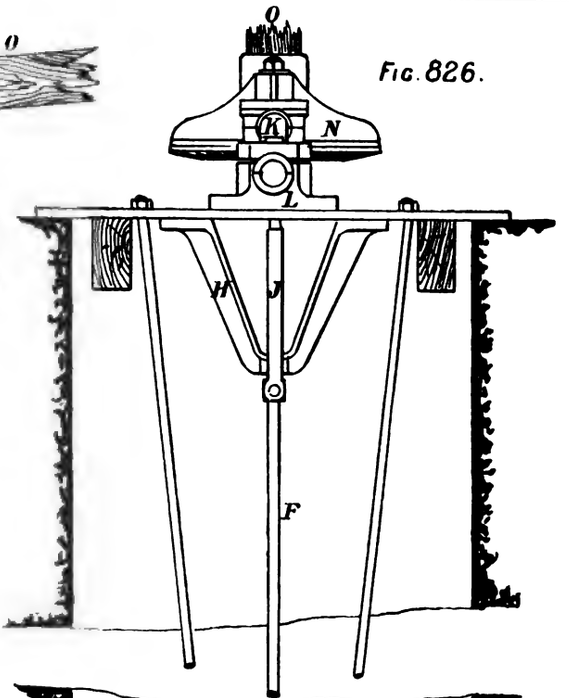
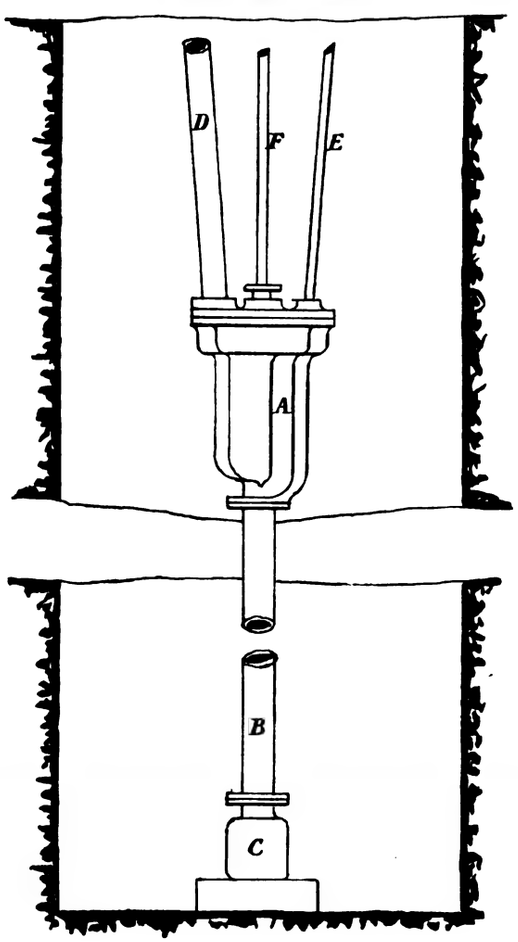
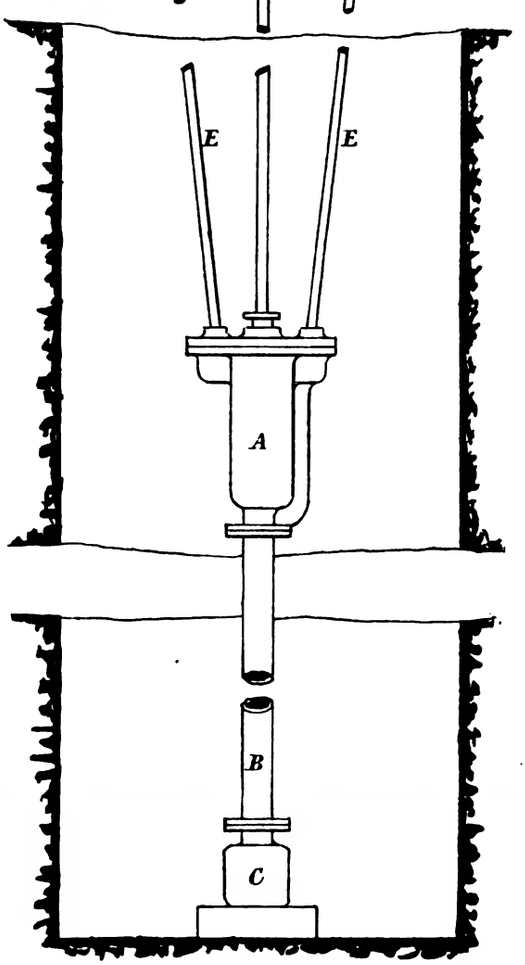


Fig. 826.







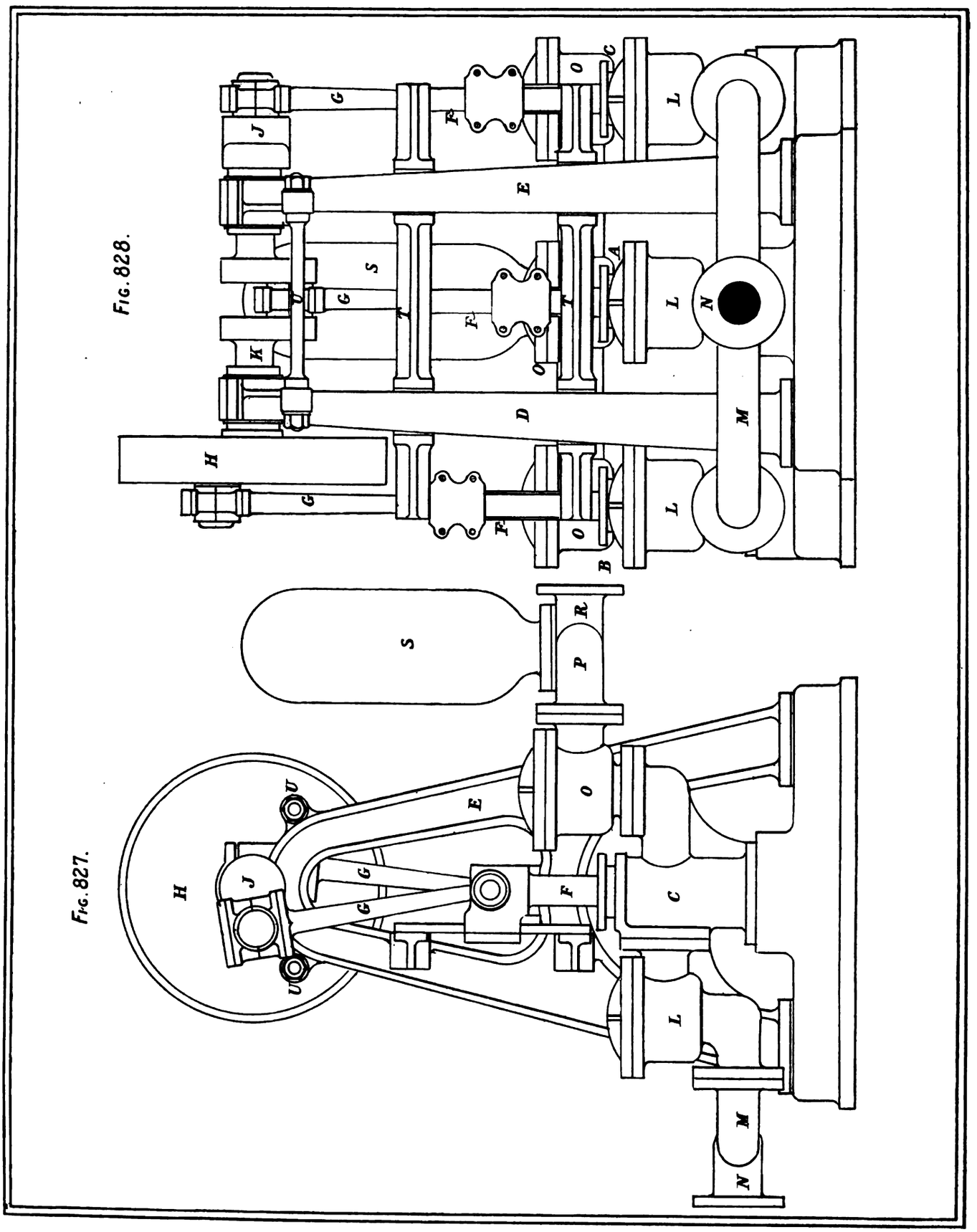
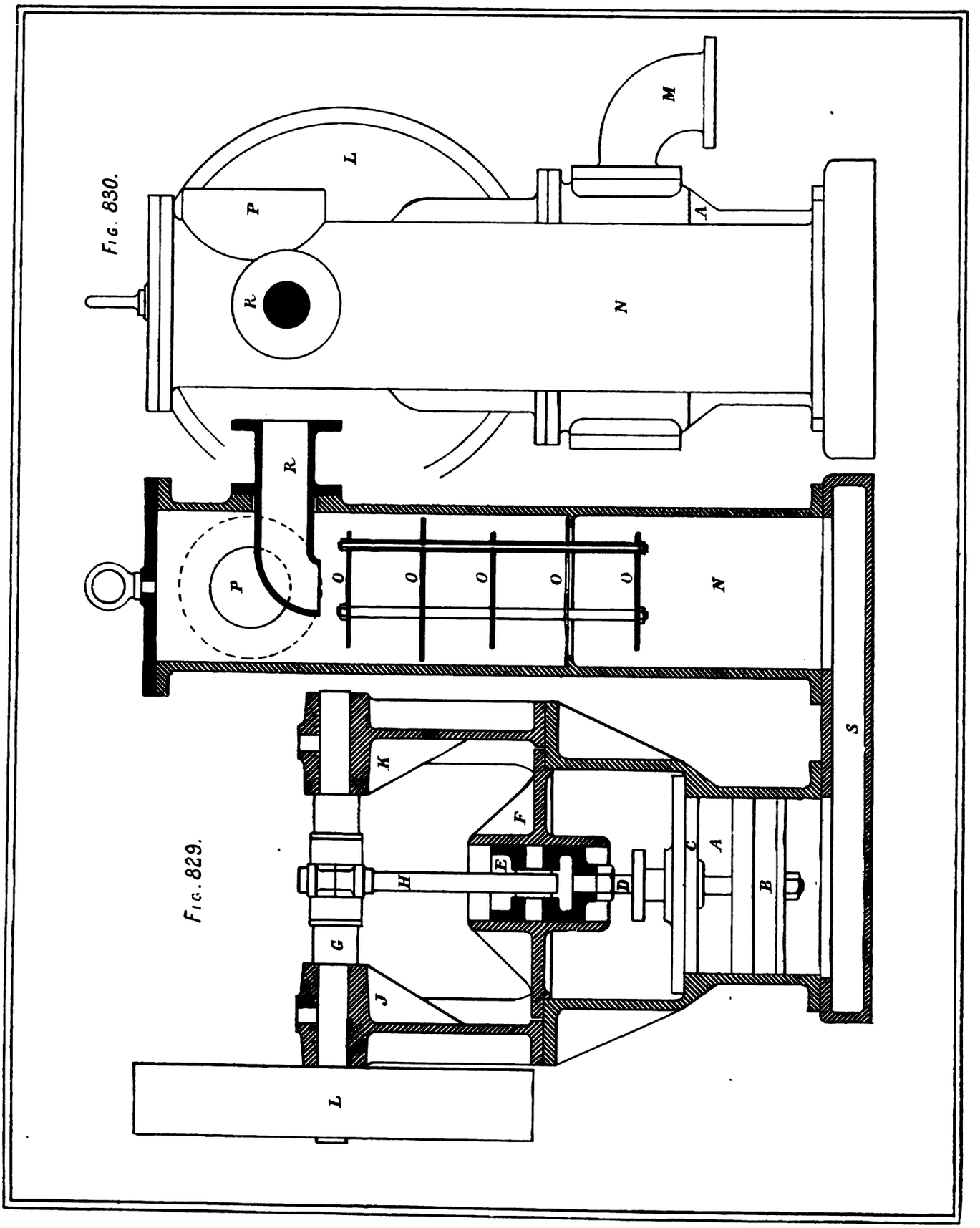


Fig. 828.
Fig. 827.
A
B
C
D
E
F
G
H
J
K
L
M
N
O
P
R
S
T
U

Plate CLXXI.



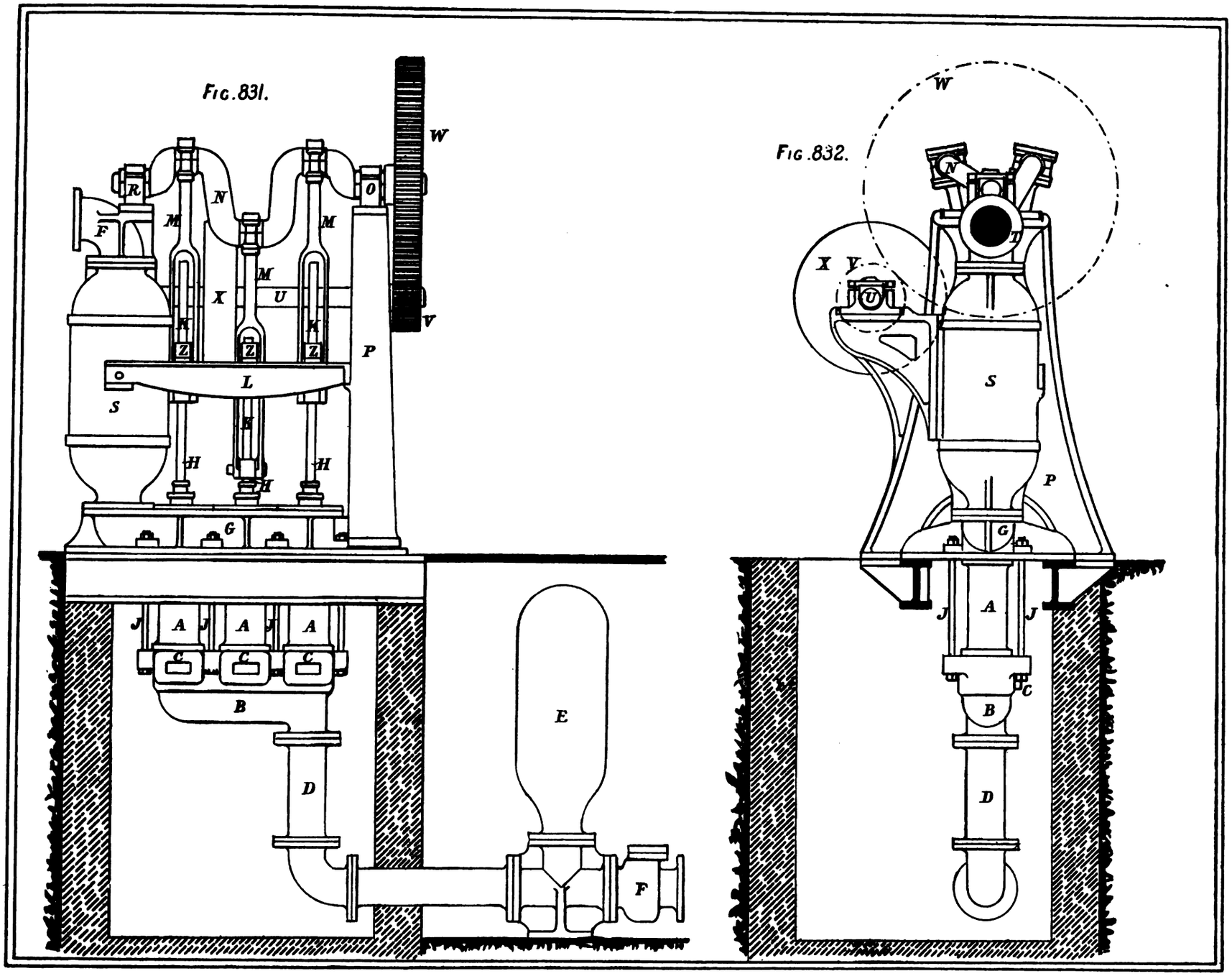


Plate CLXXII.

Fig 845

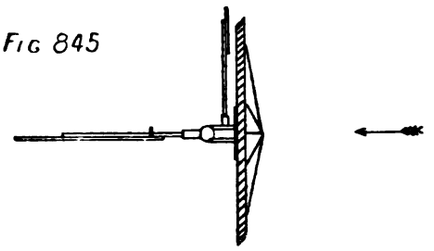


Fig 846.

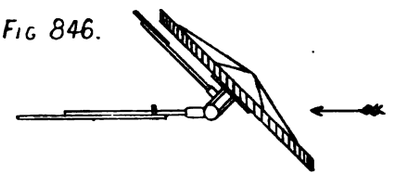
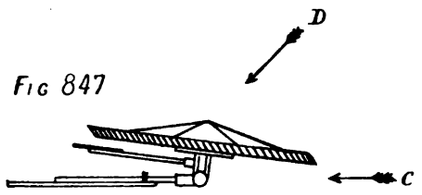


Fig 847



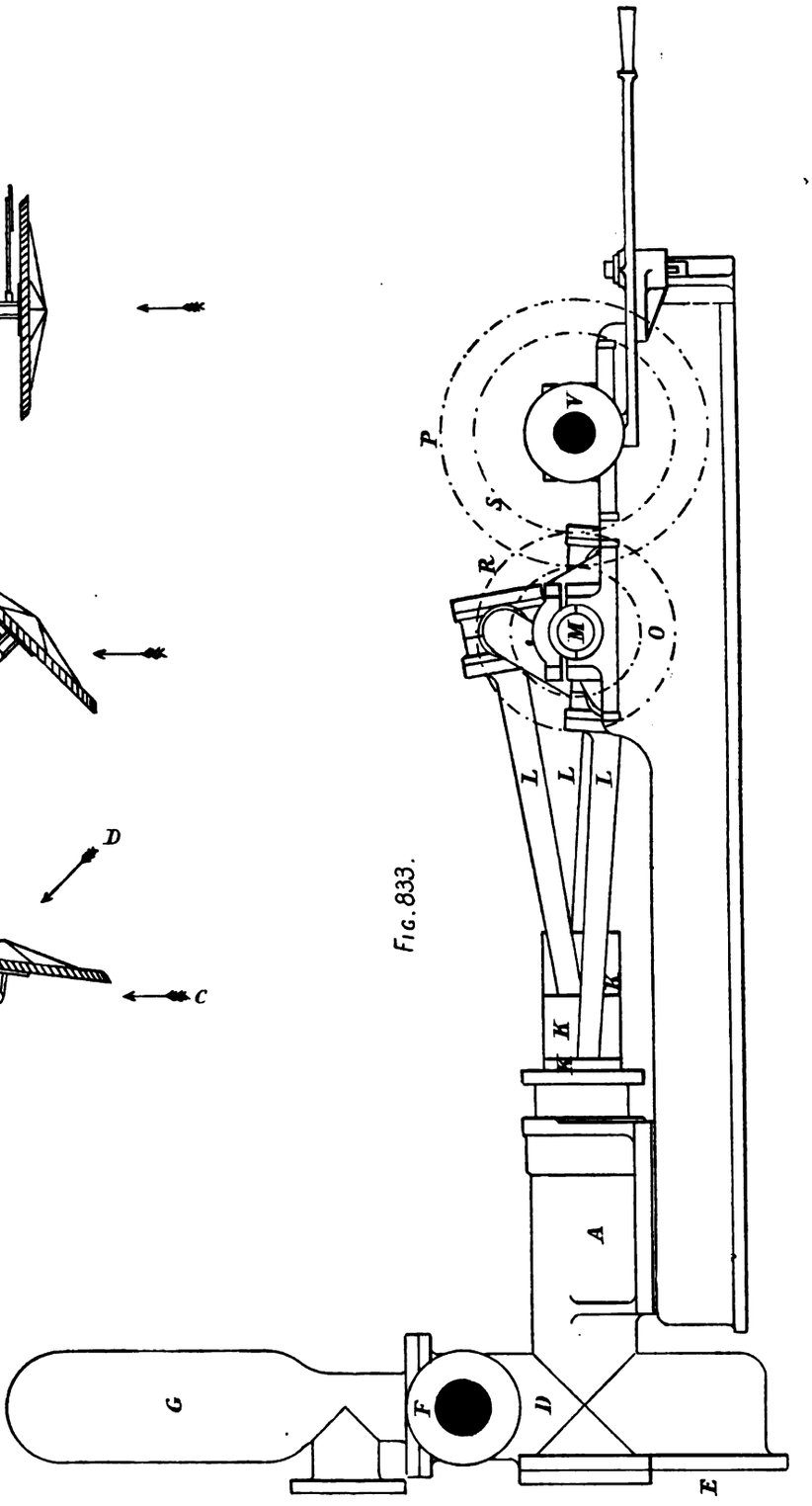


Fig.833.

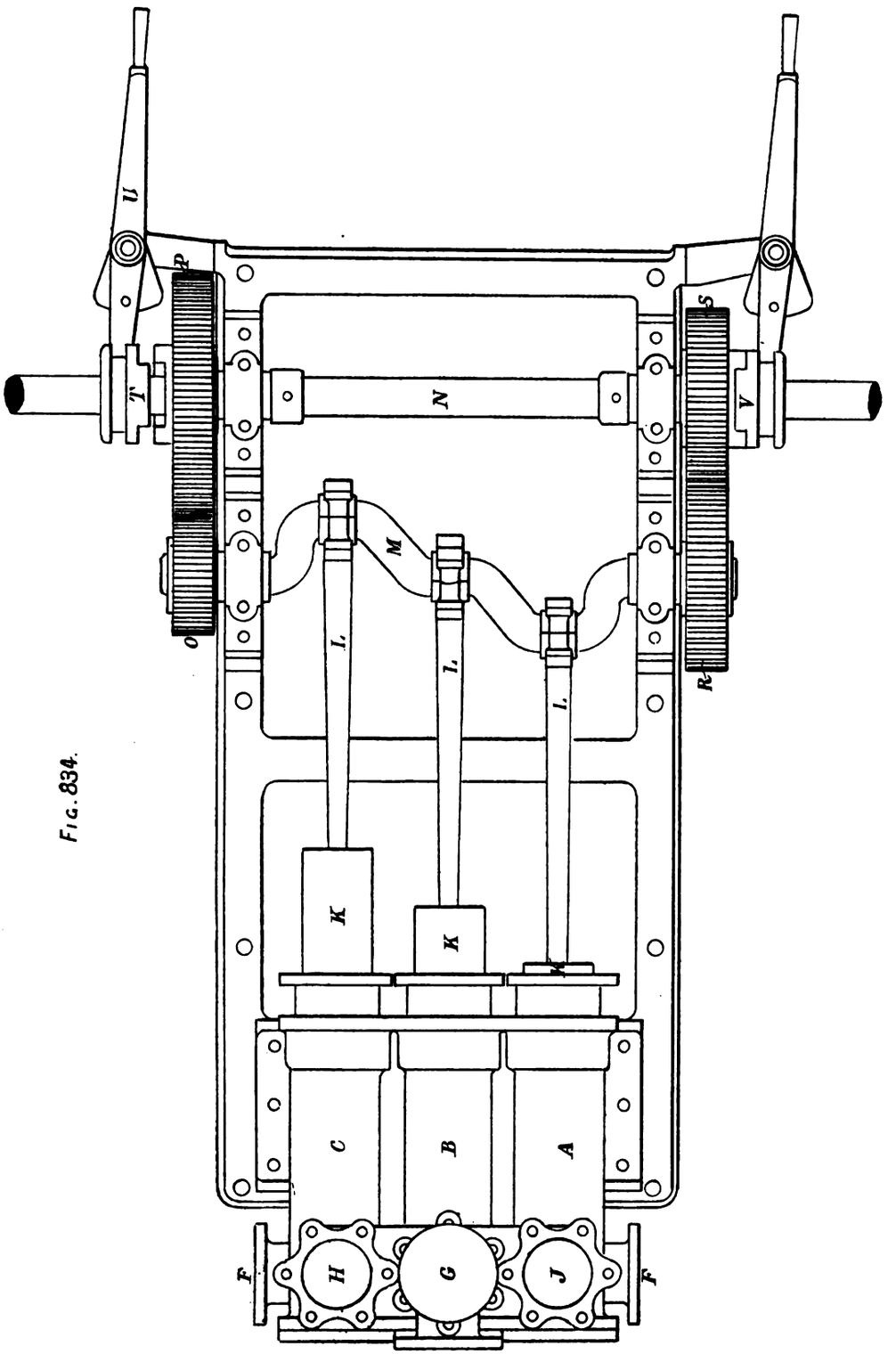


Fig. 834.

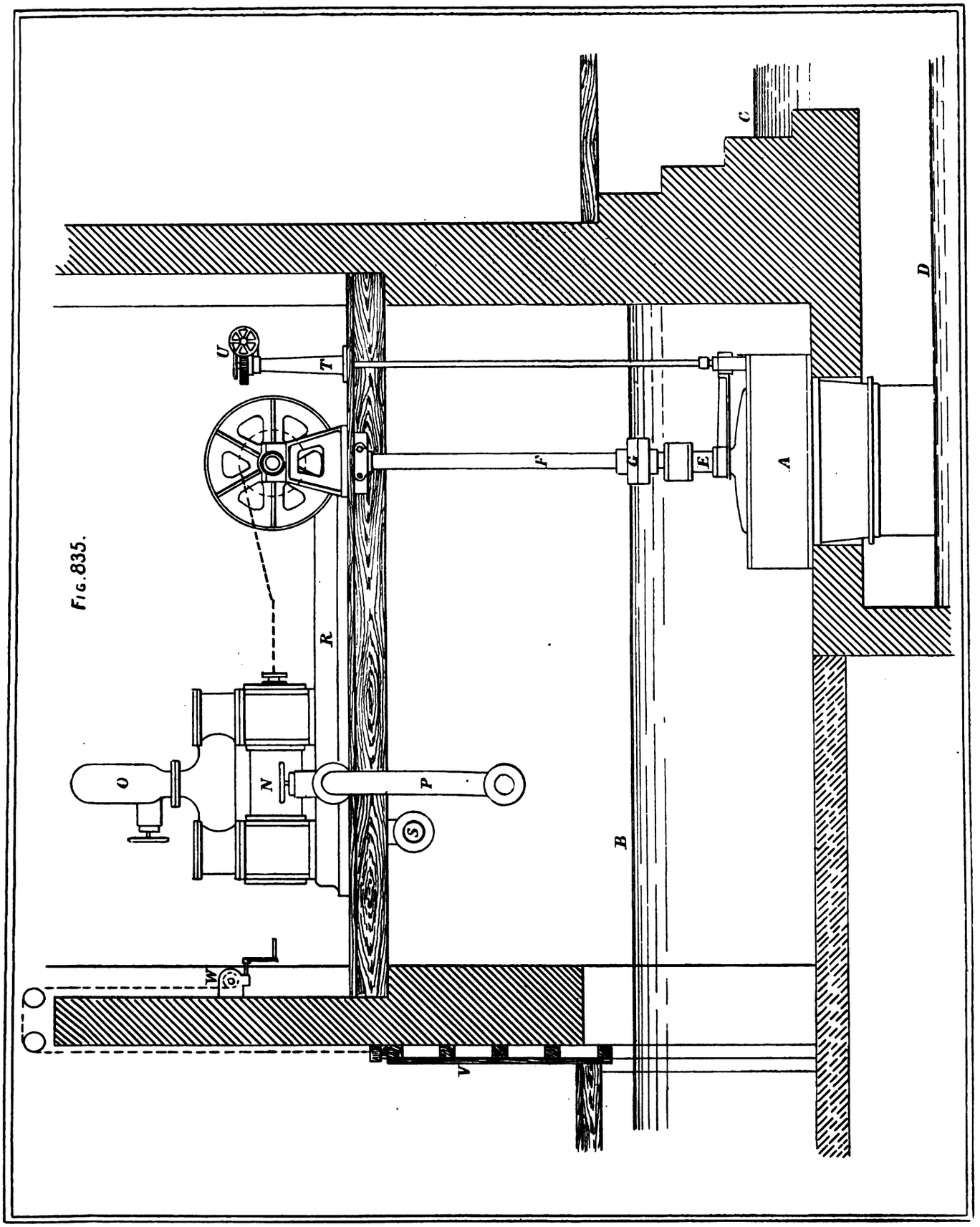


FIG. 835.

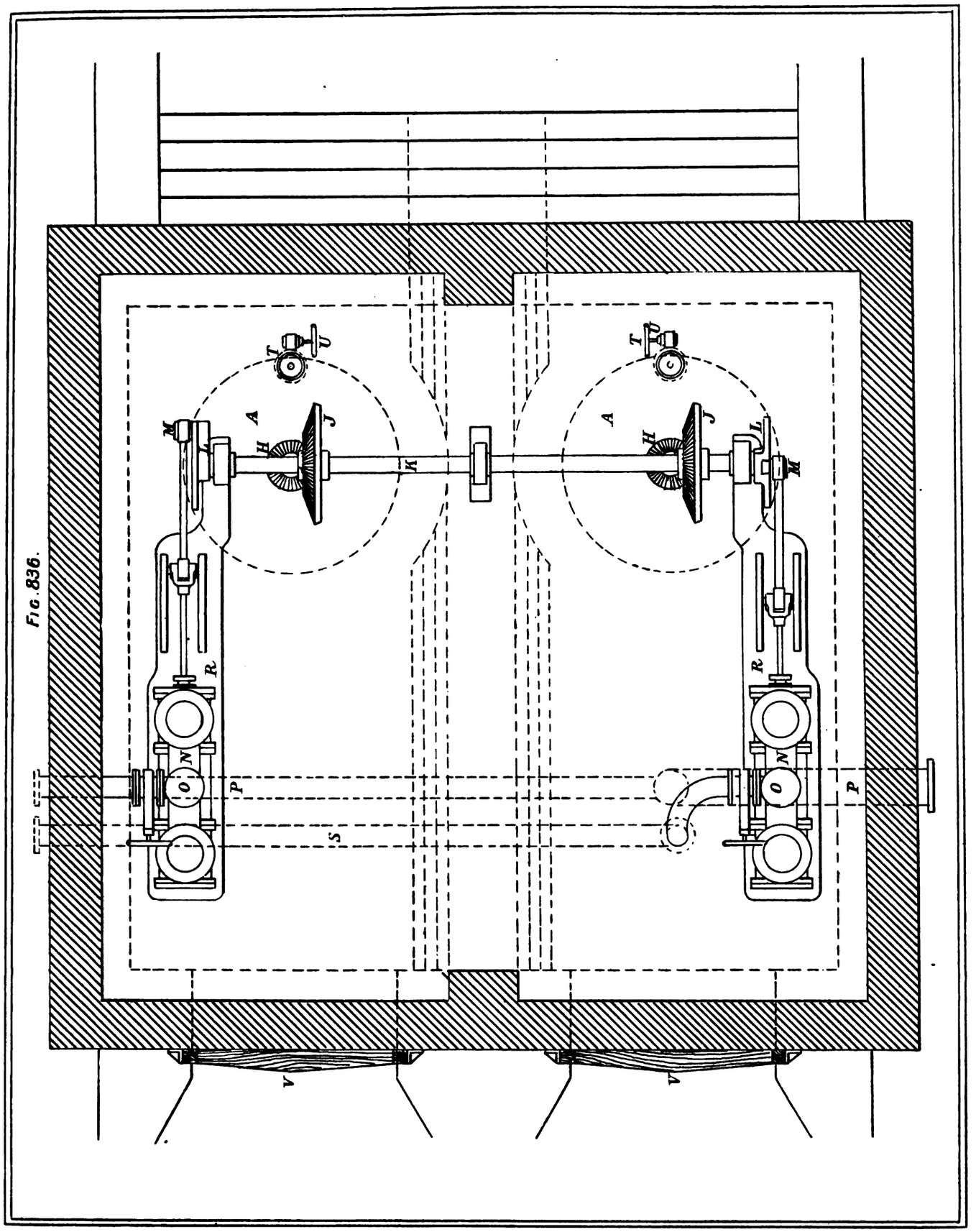


Fig. 836.

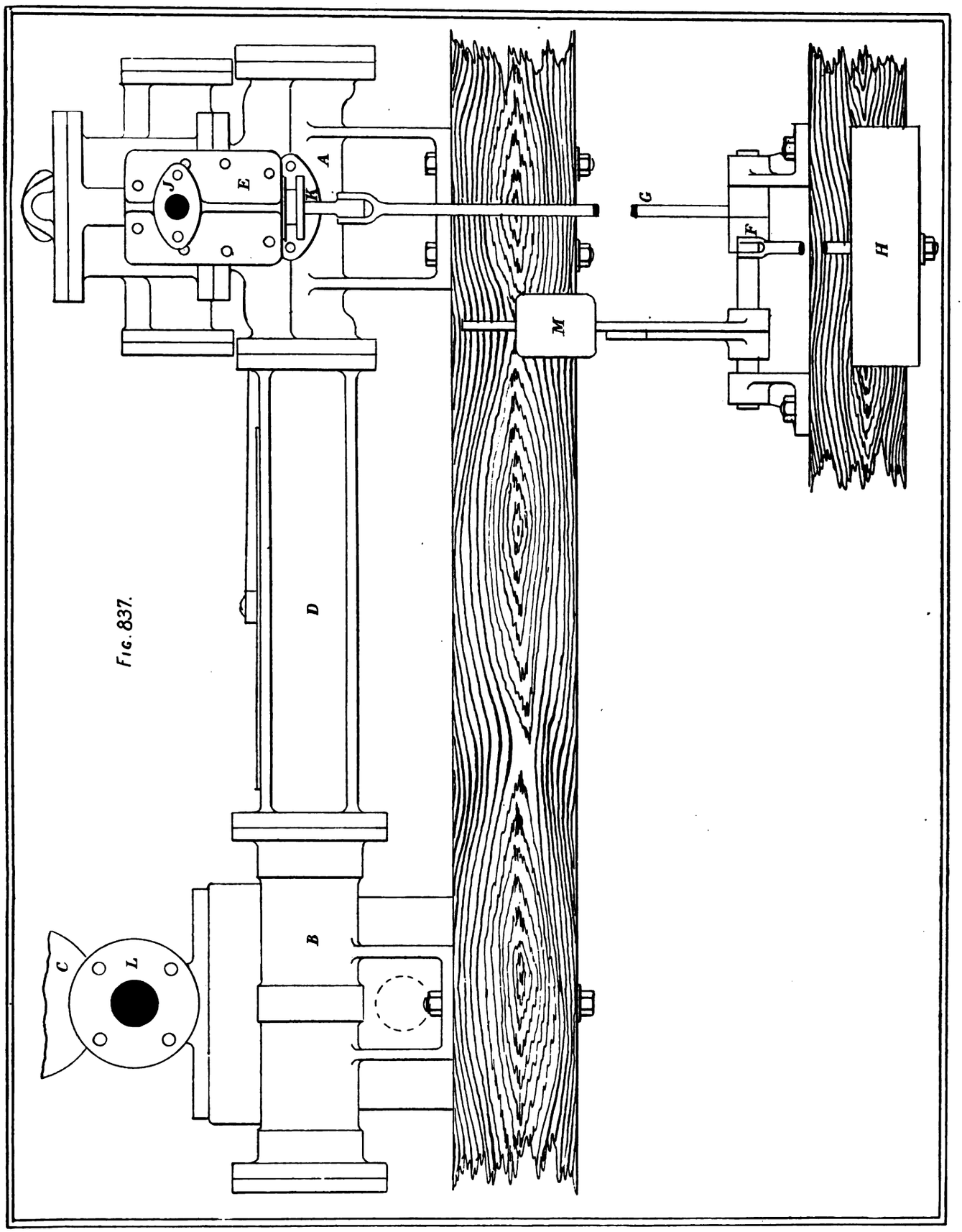


FIG. 837.

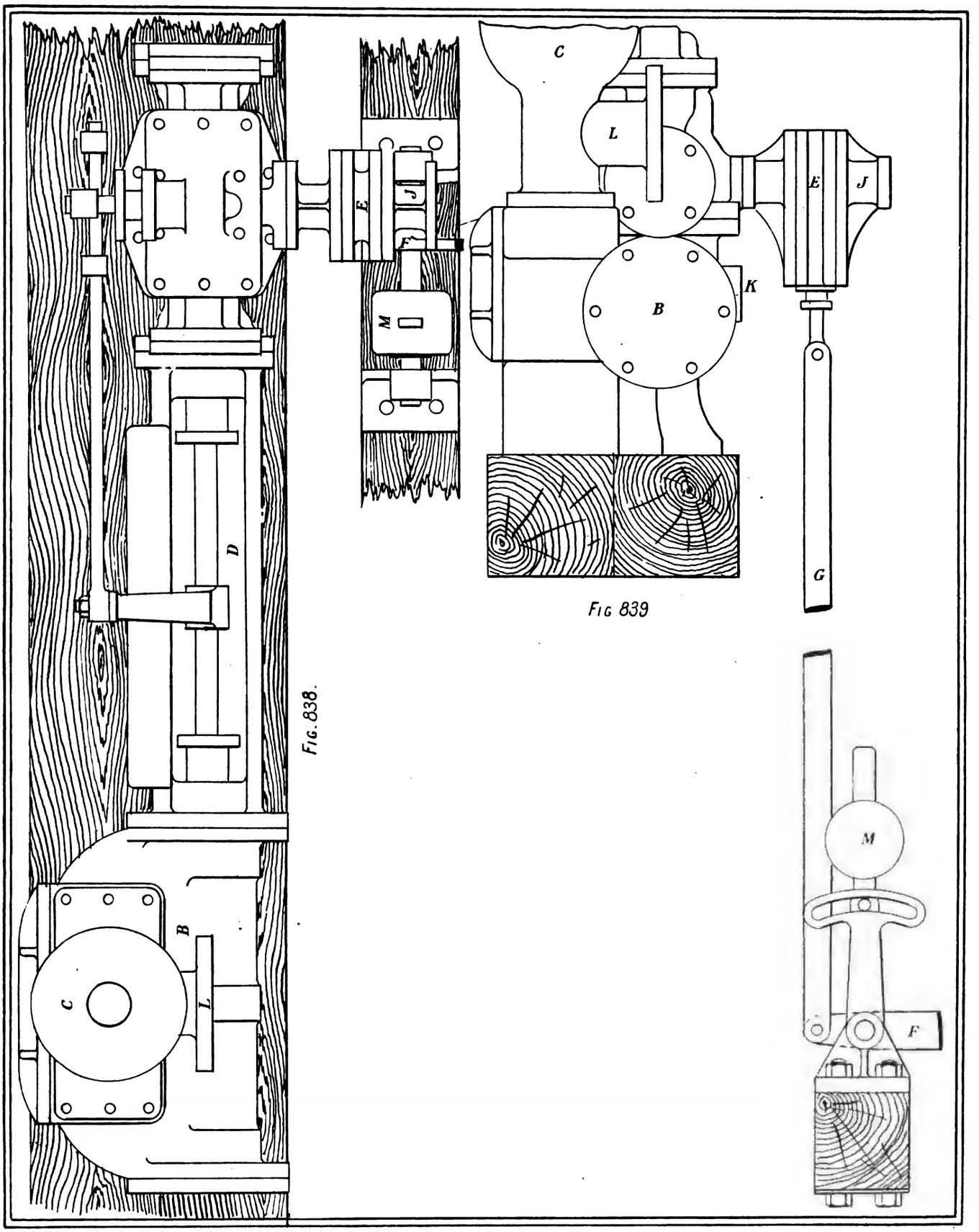


FIG. 838.

FIG 839

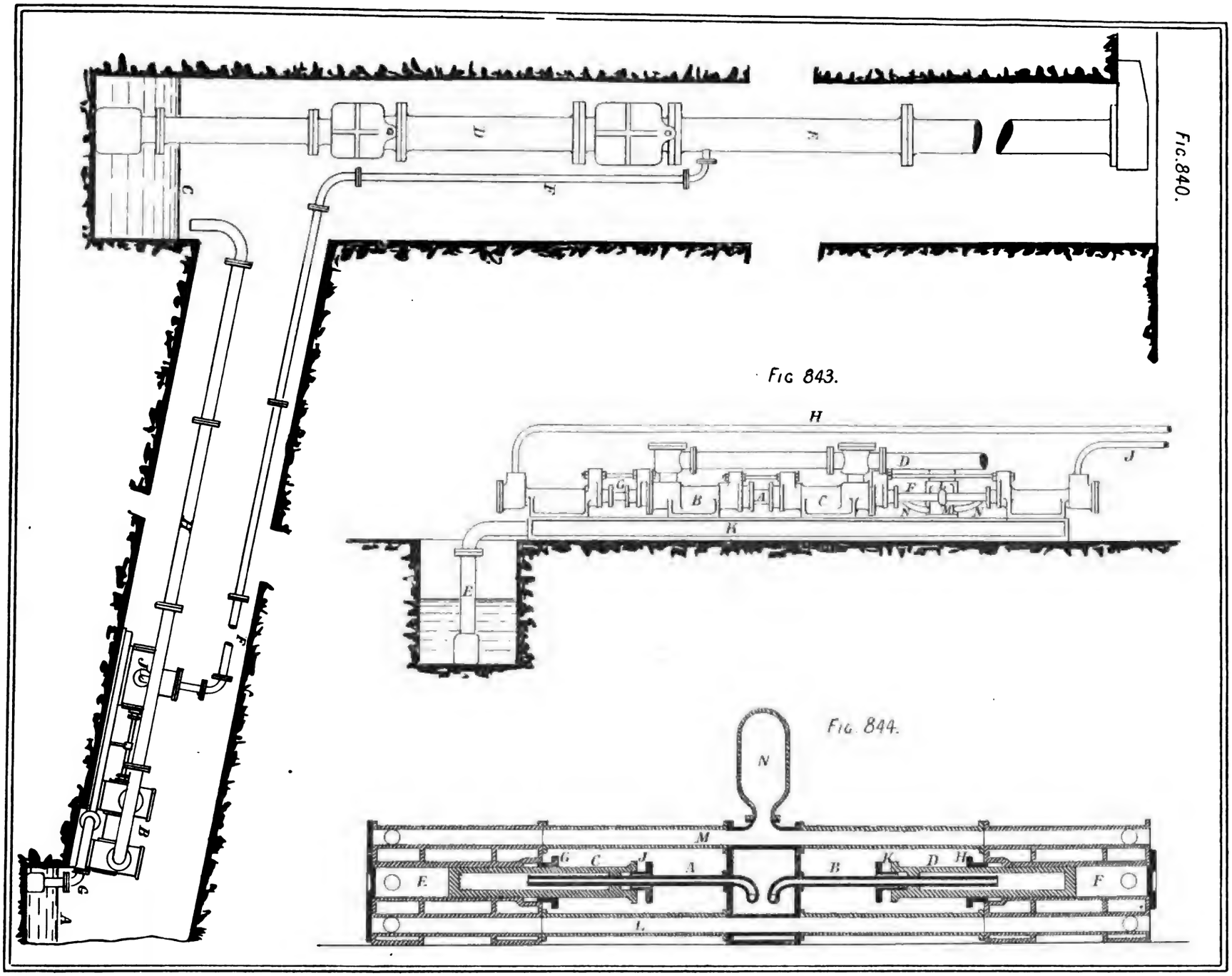


Fig.840.

Fig 843.

Fig. 844.

Plate CLXXIX.

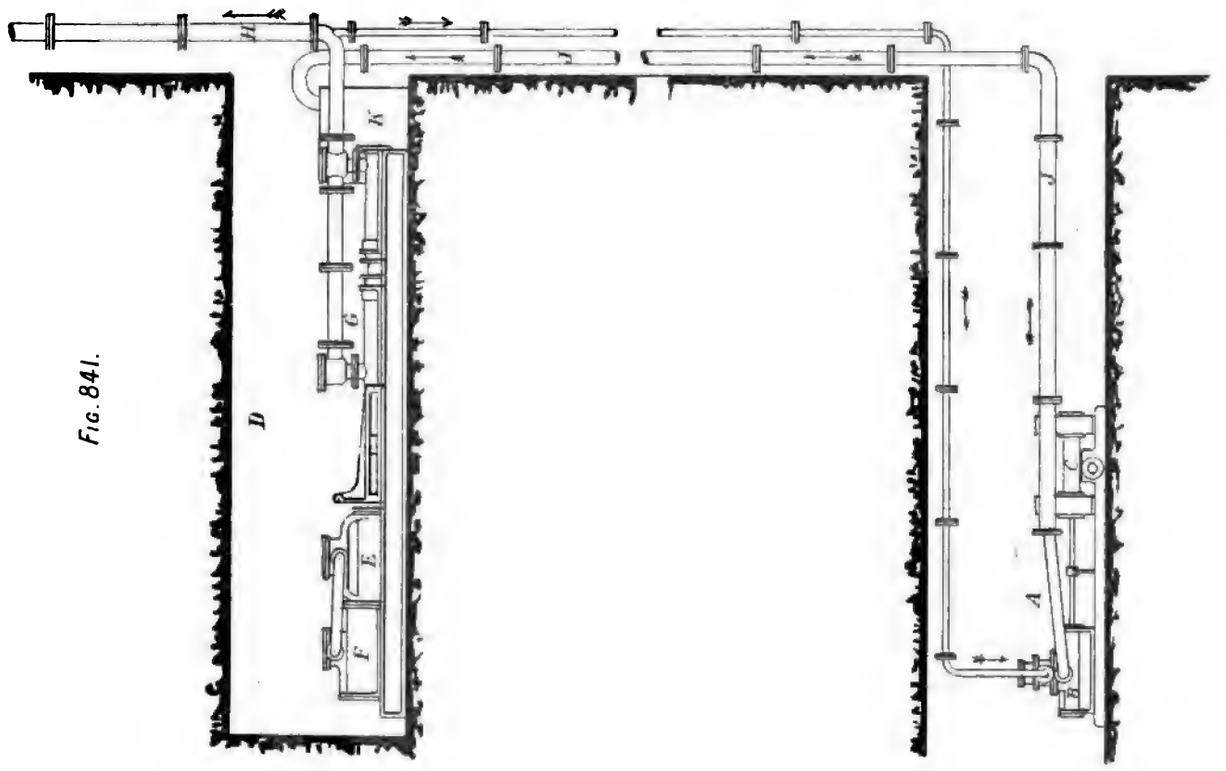


Fig. 841.

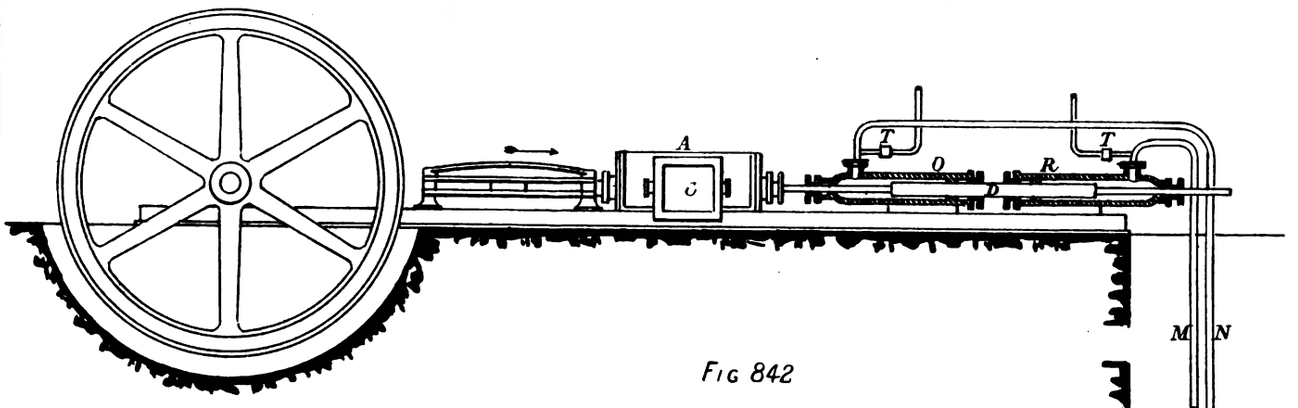
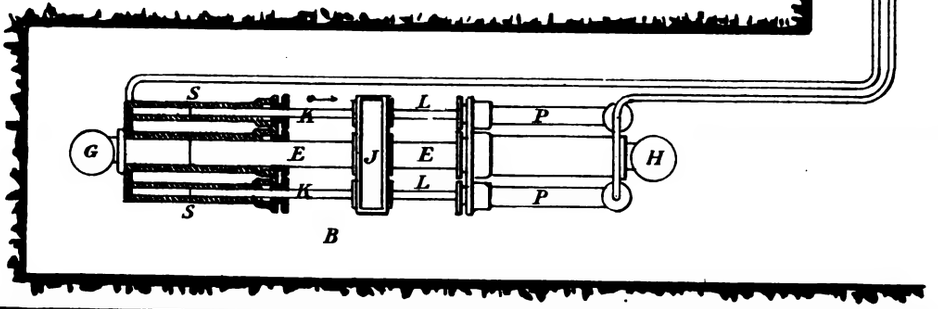


Fig 842



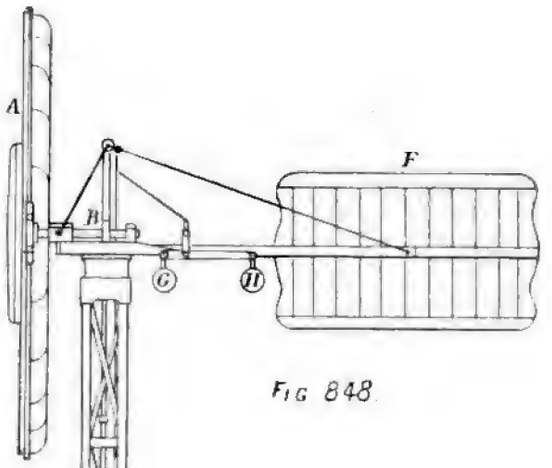


Fig 848.

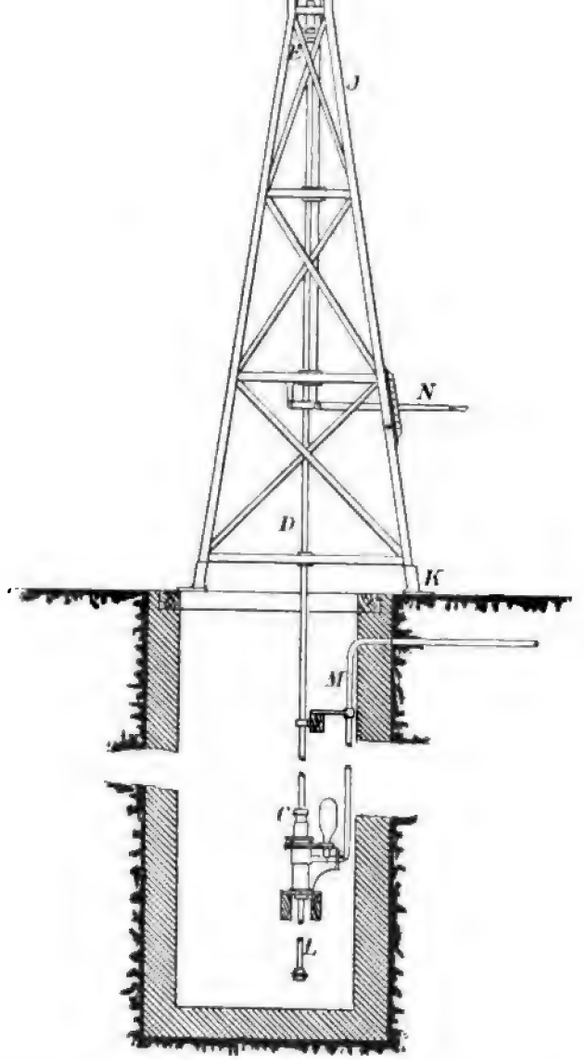
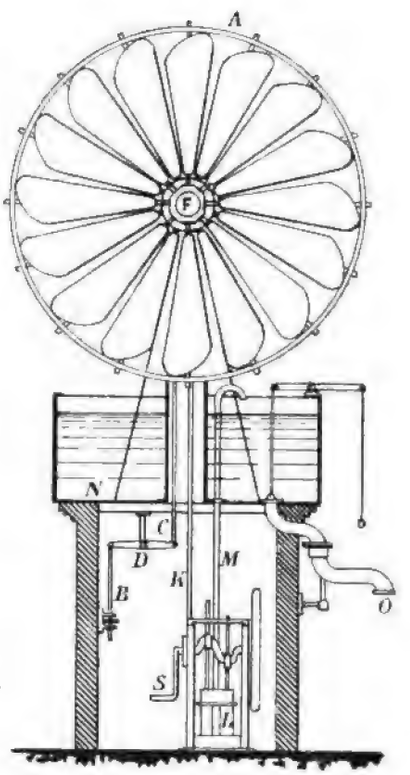


Fig 852.



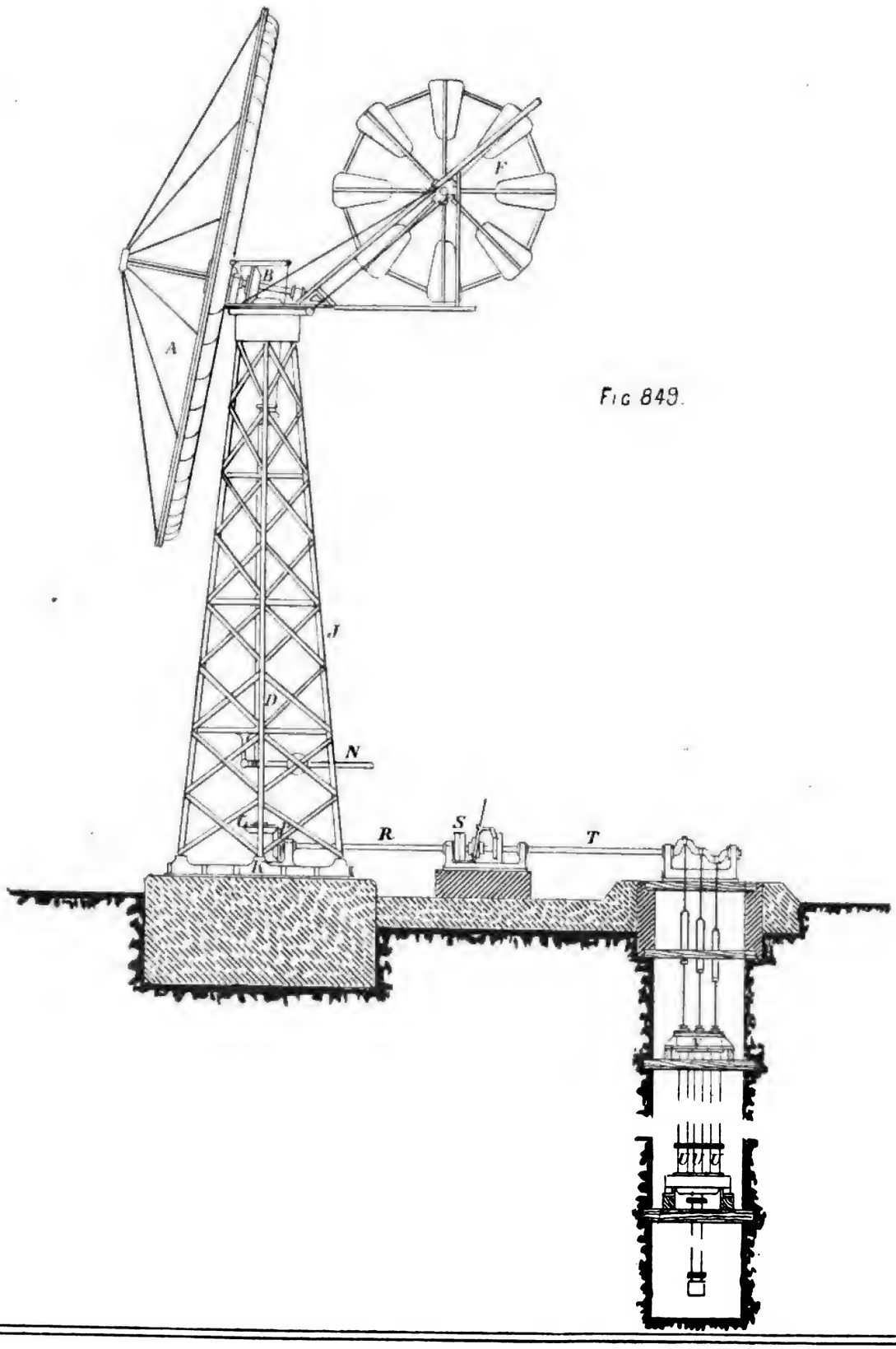


Fig 849.

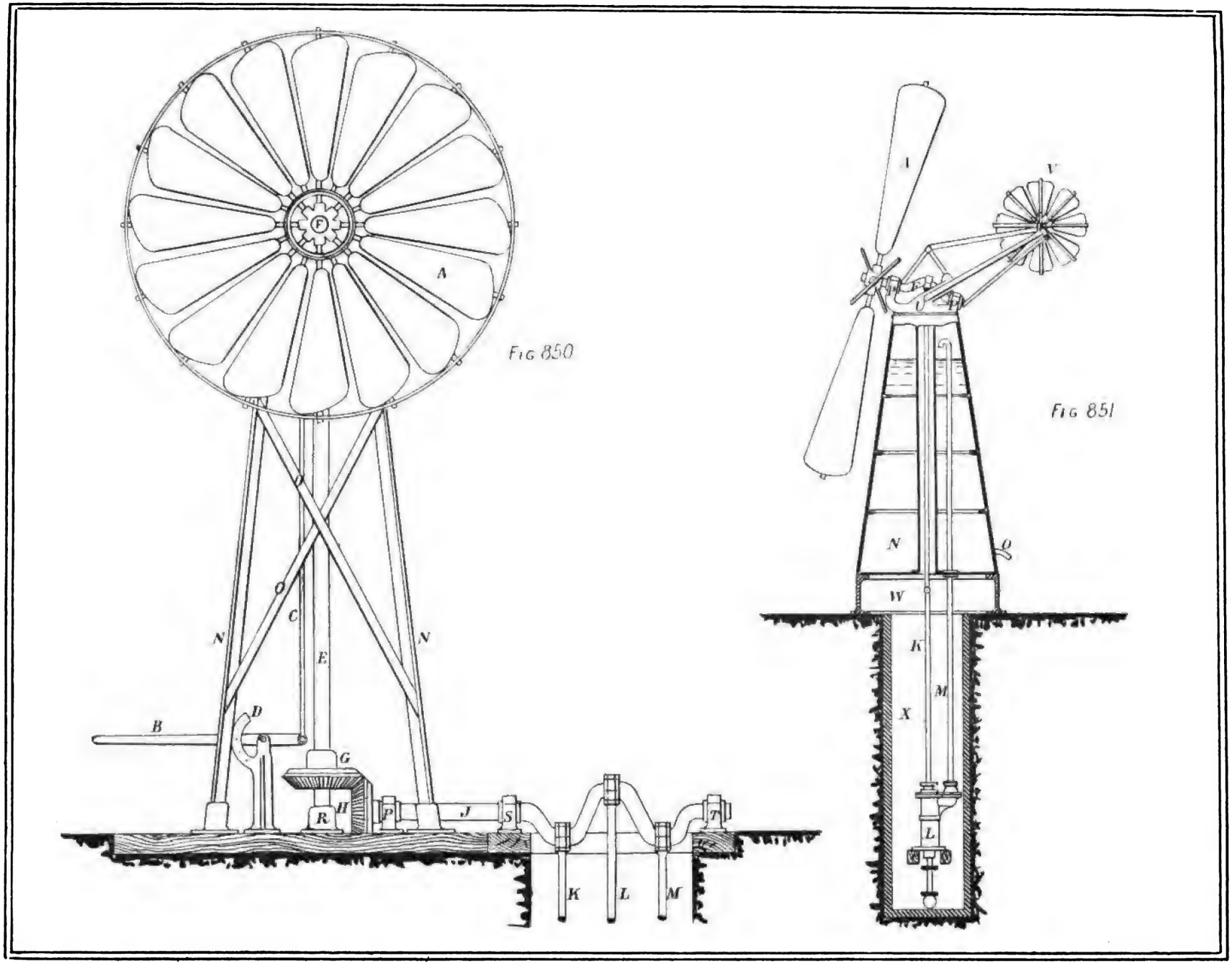


Plate CLXXXIII.

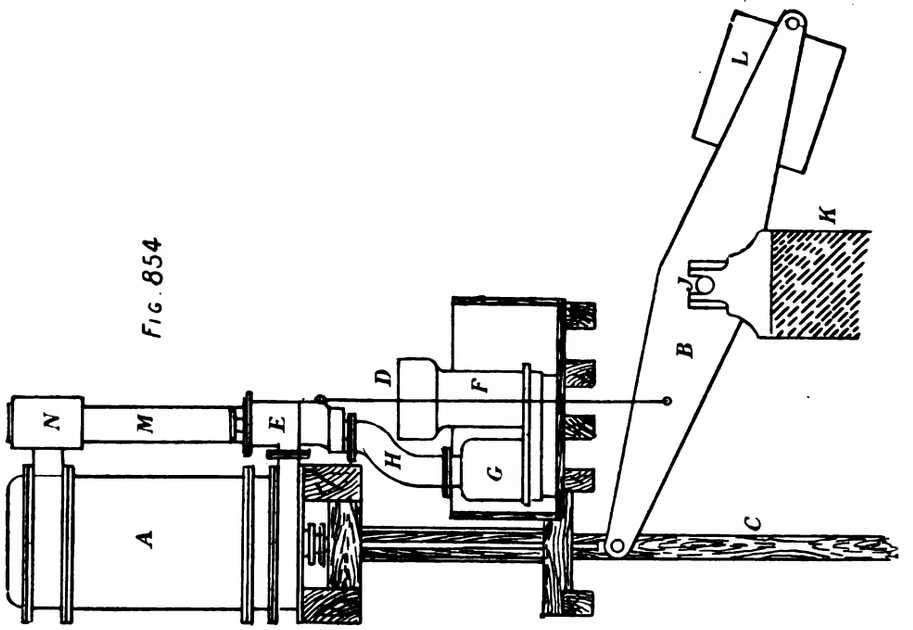


Fig. 854.

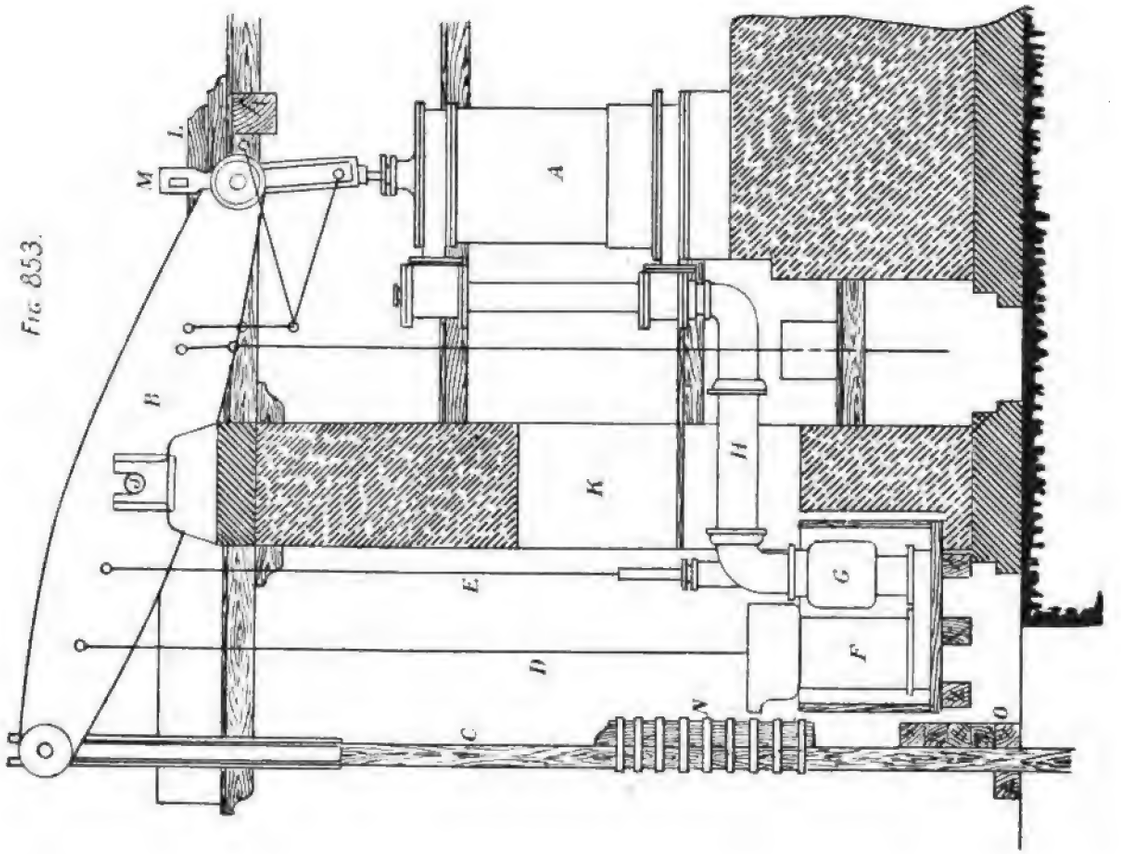


Fig. 853.

Fig. 855.

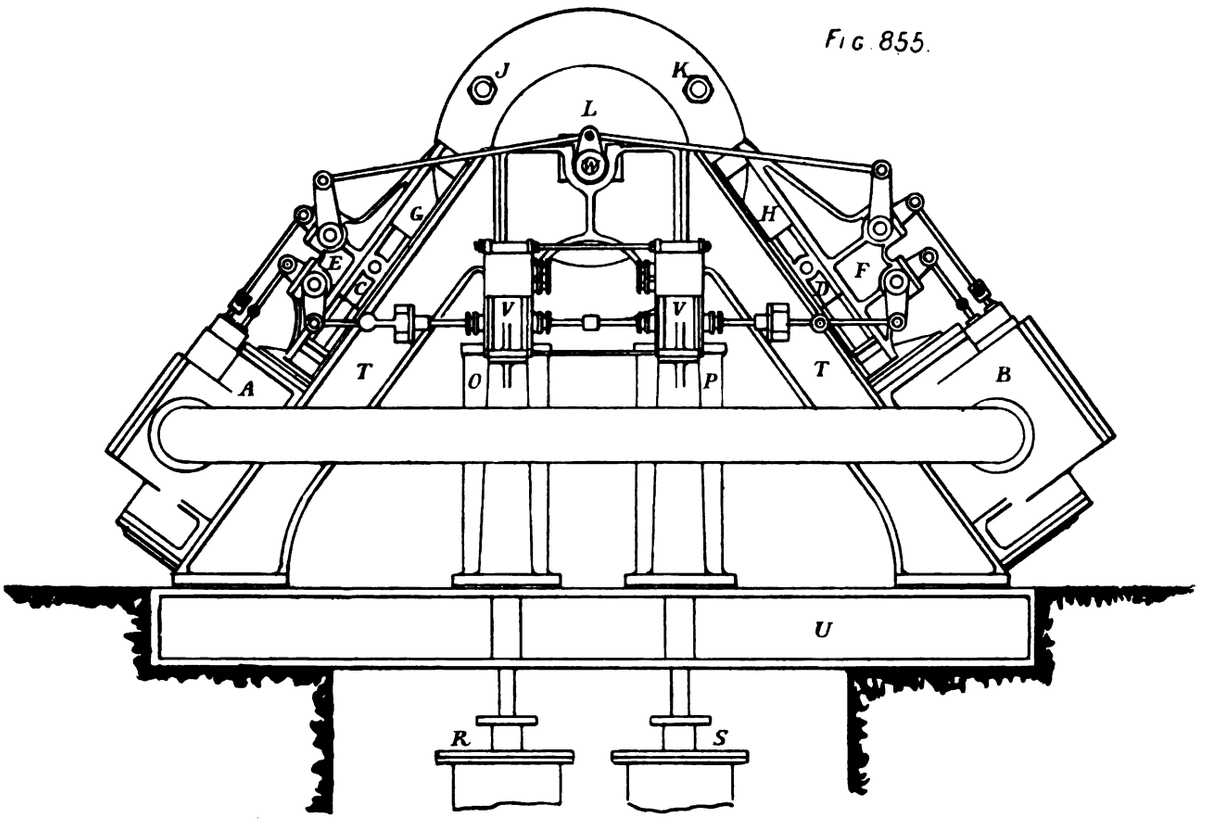
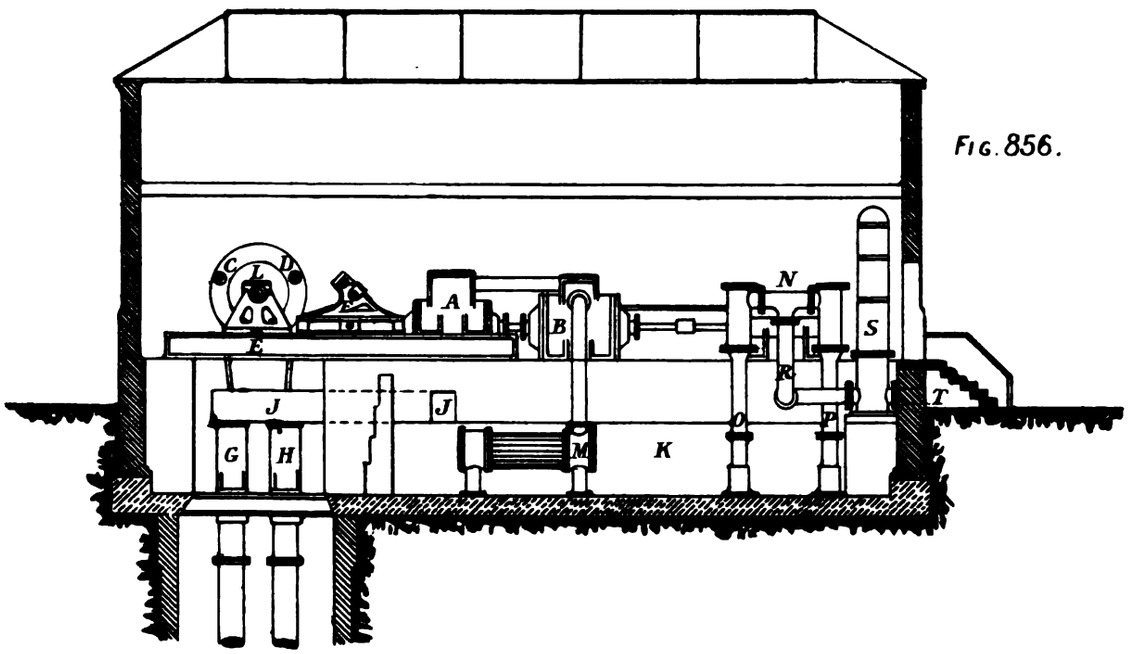


Fig. 856.



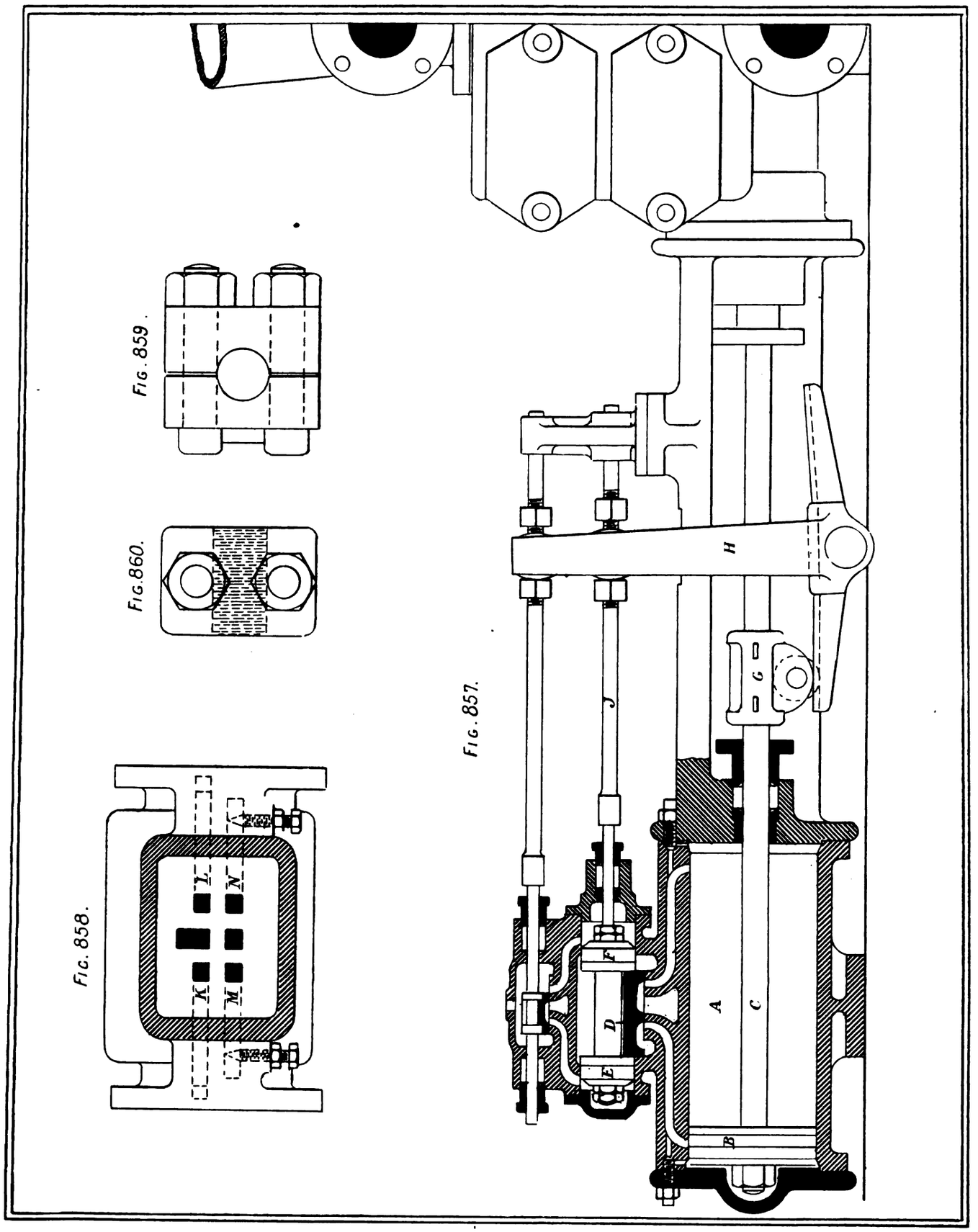


FIG. 857.

FIG. 858.

FIG. 859.

FIG. 860.

Fig. 873.

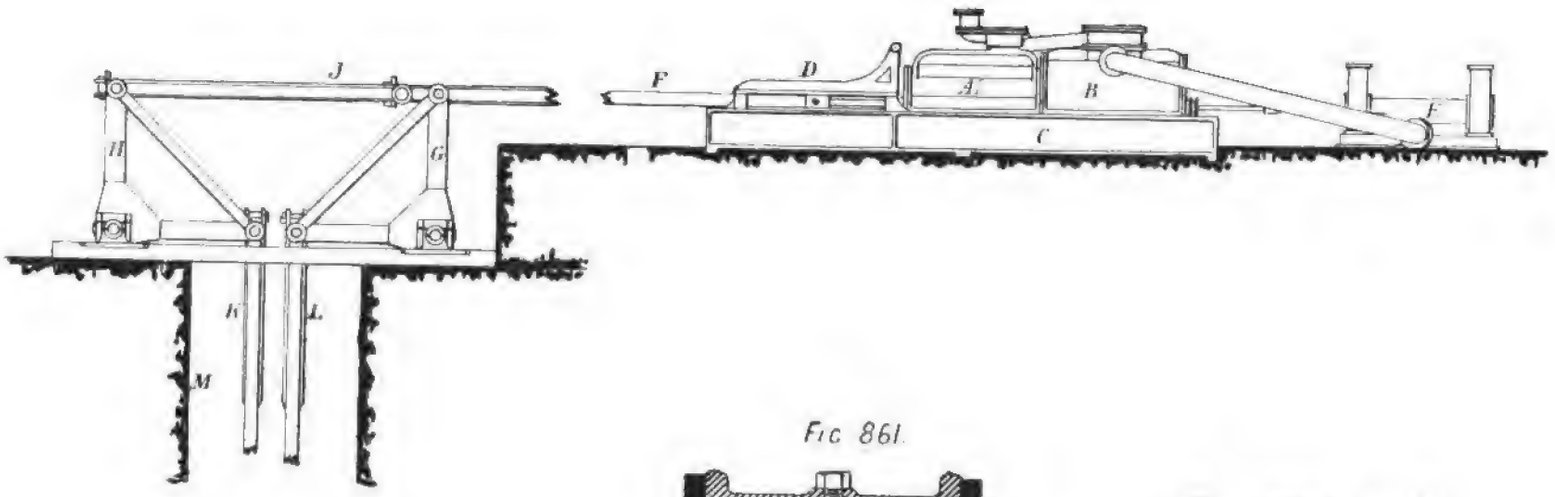


Fig. 861.

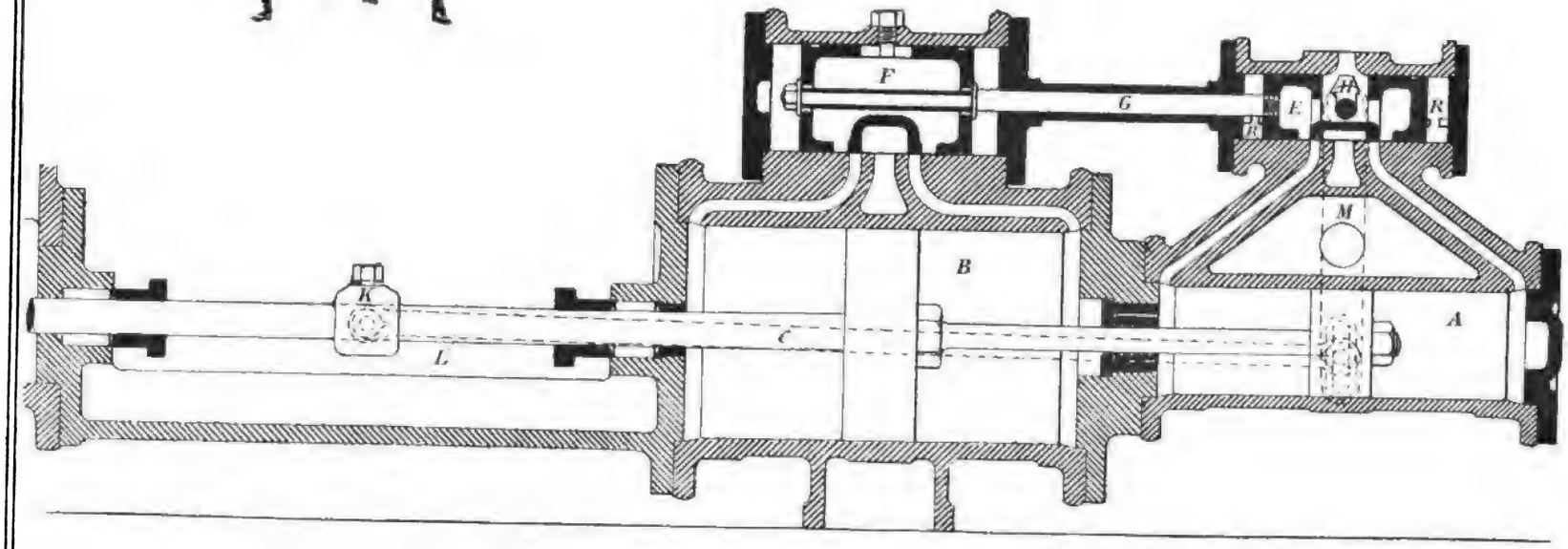


Plate CLXXXVII.

Fig 863.

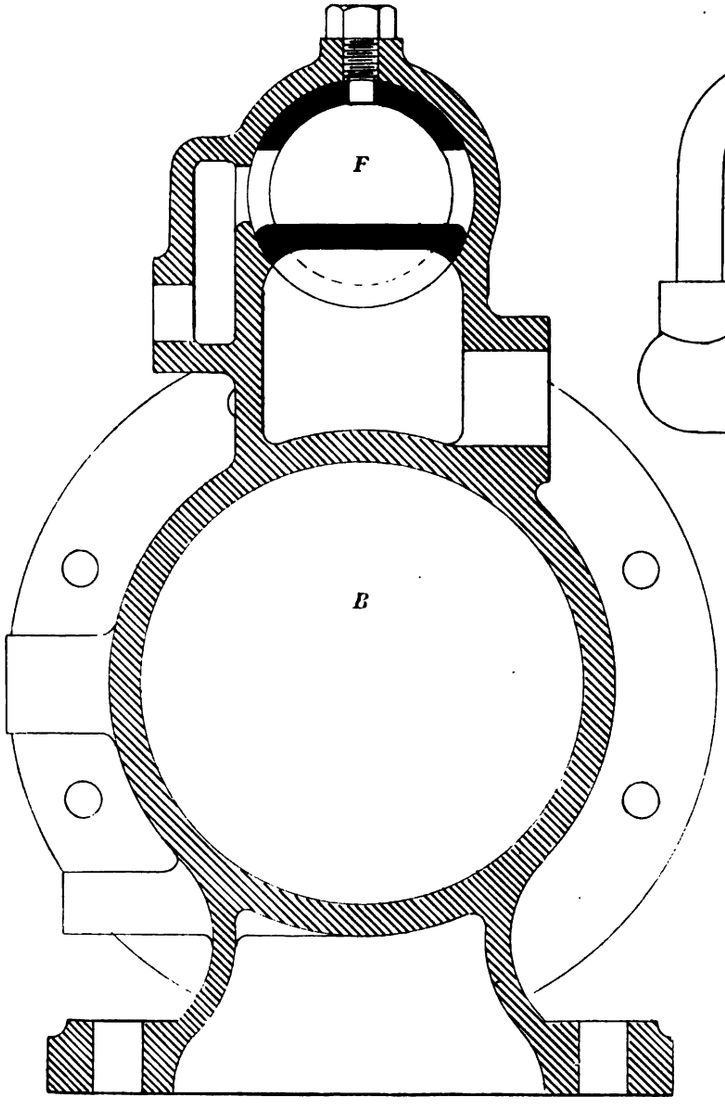


Fig. 862.

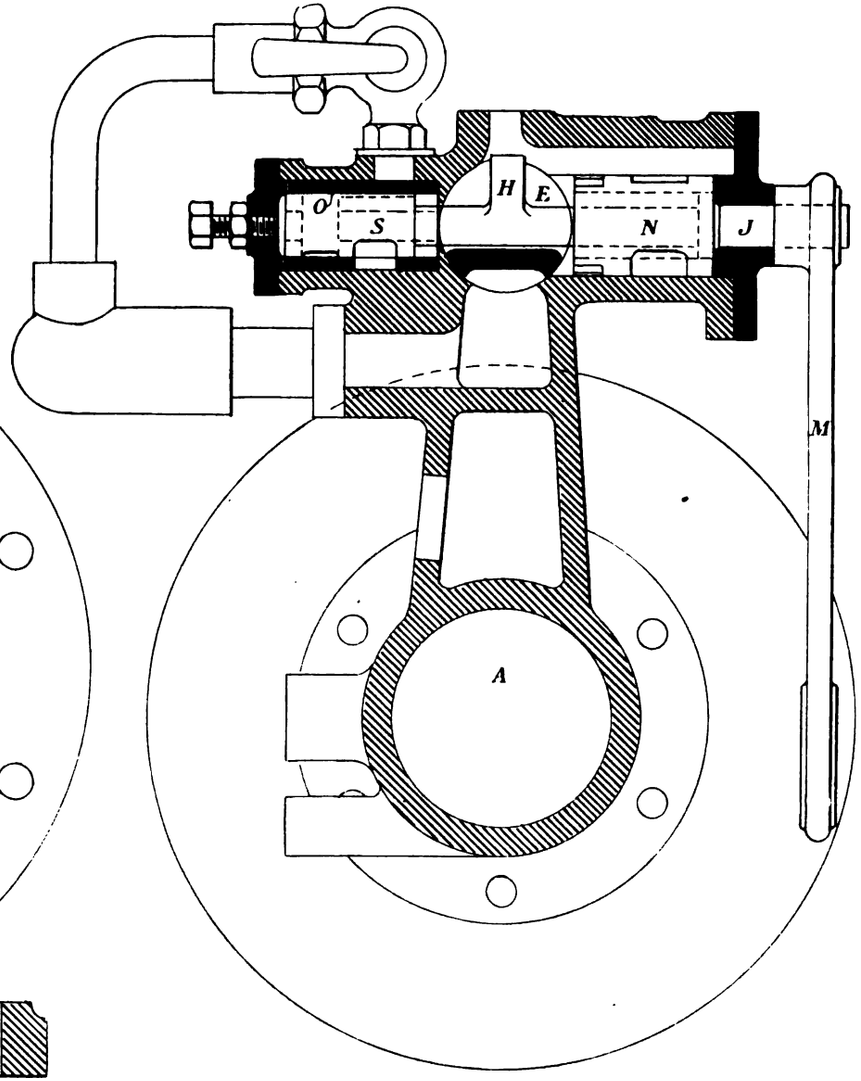


Plate CLXXXVIII.

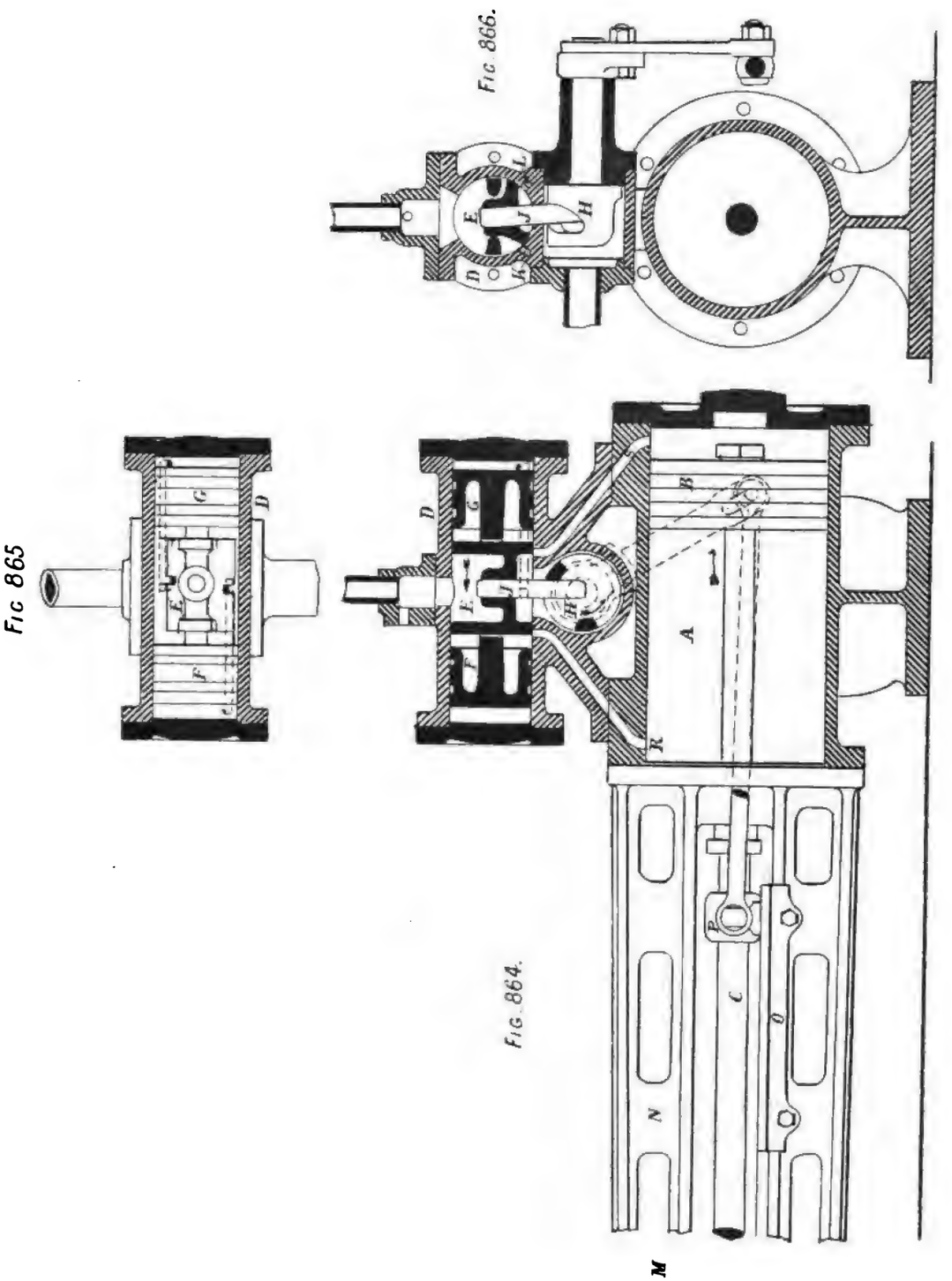
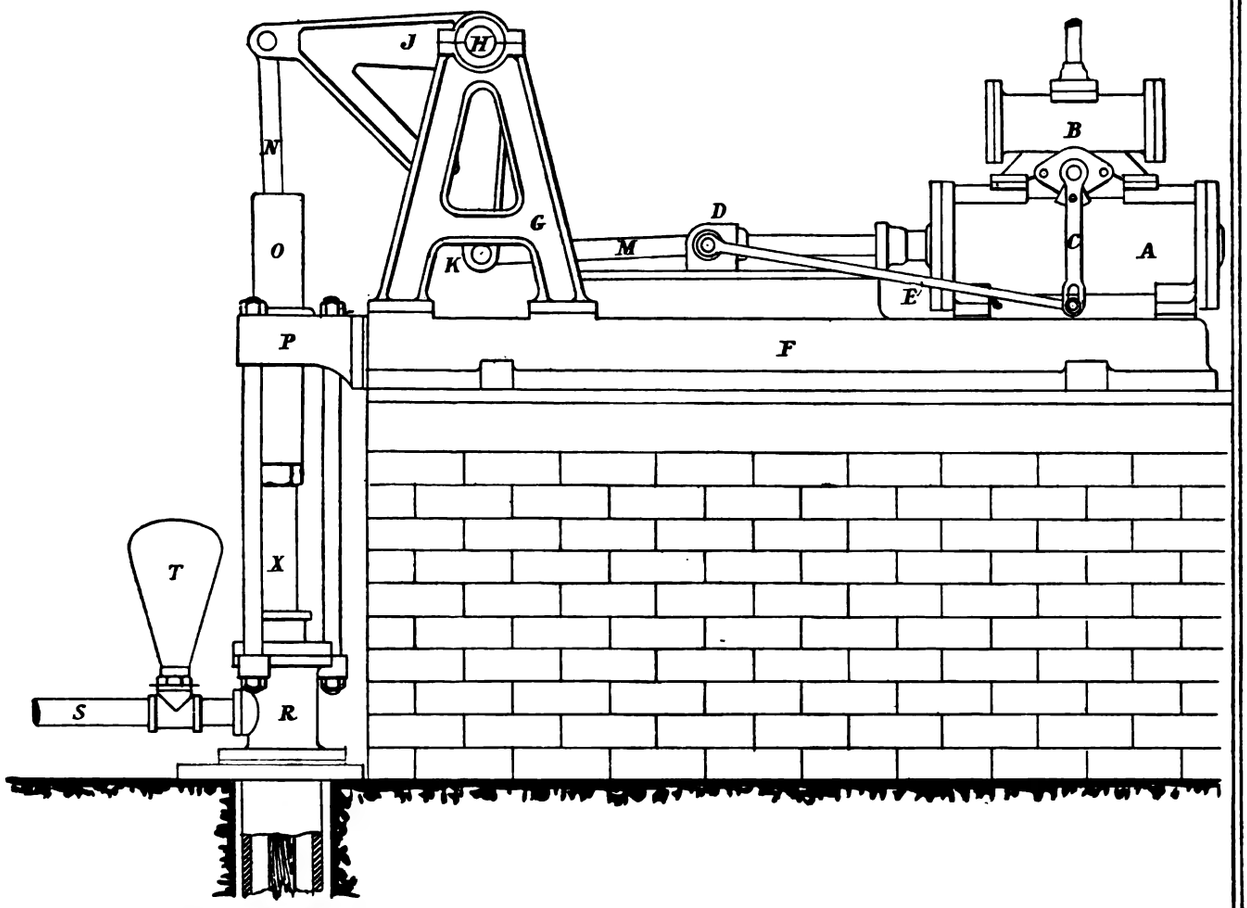


Fig 866.
Fig 865
Fig 864.
A
B
C
D
E
F
G
H
J
K
L
M
N
O
P



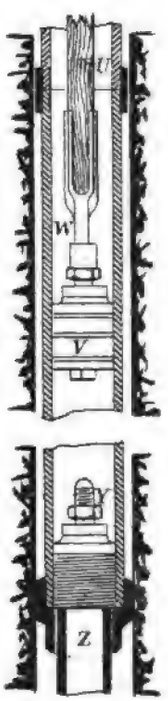


FIG. 867.

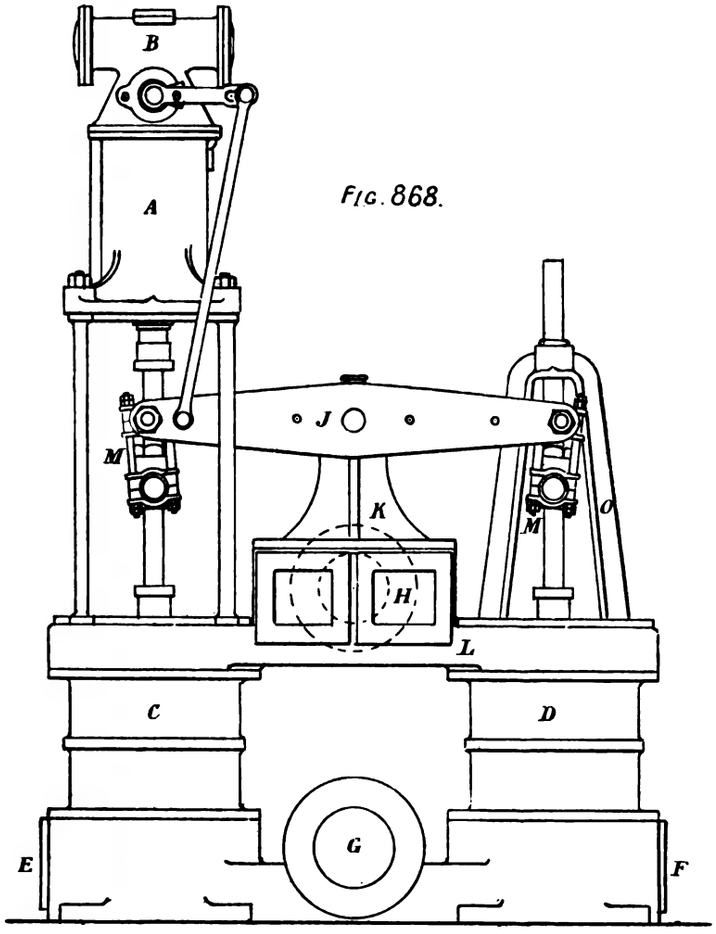


Fig. 868.

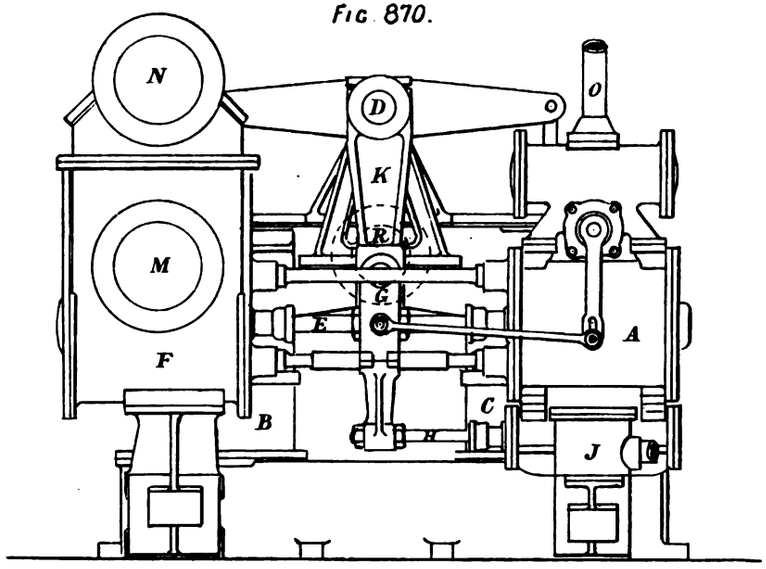


Fig. 870.

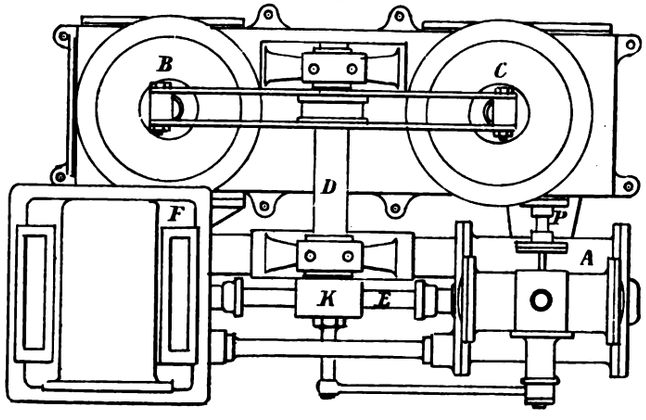


Fig. 871

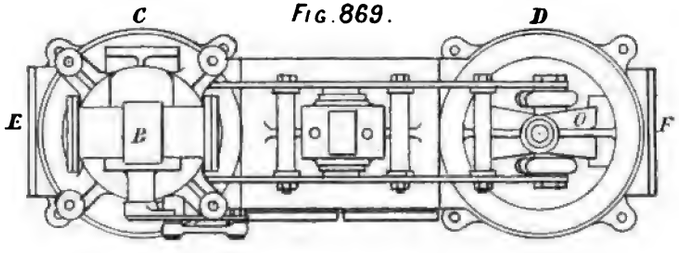


Fig. 869.

Plate. CXCI.

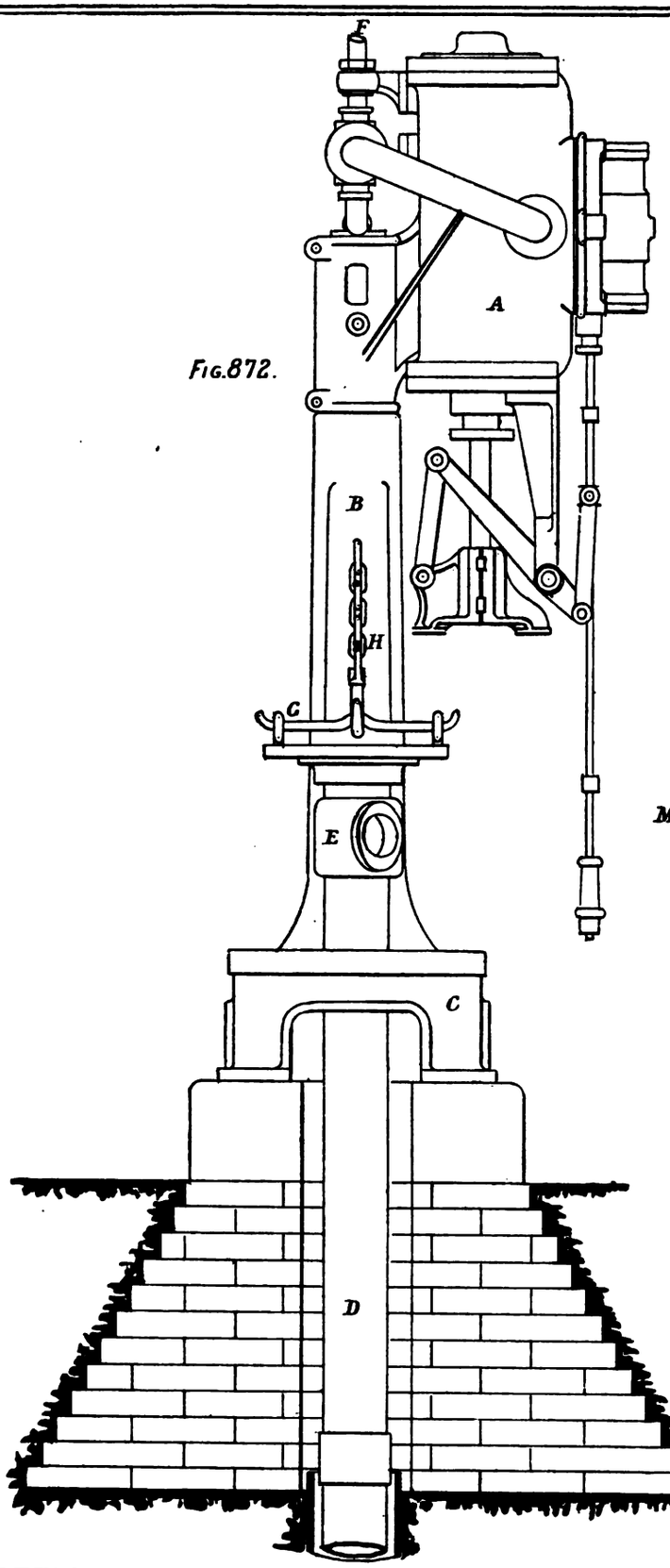


Fig.872.

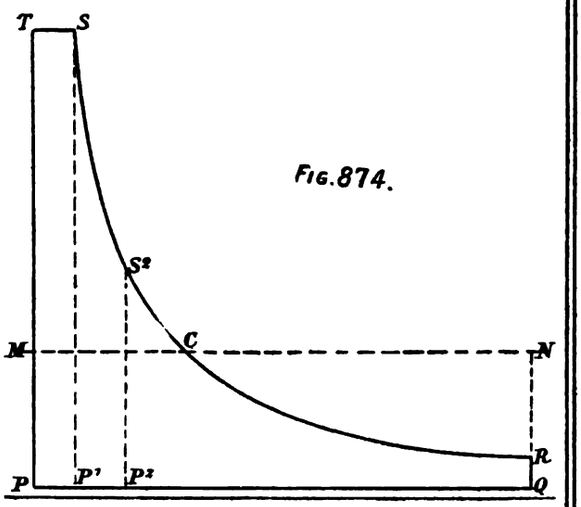


Fig.874.

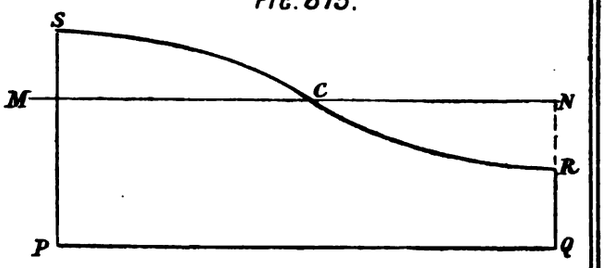


Fig. 875.

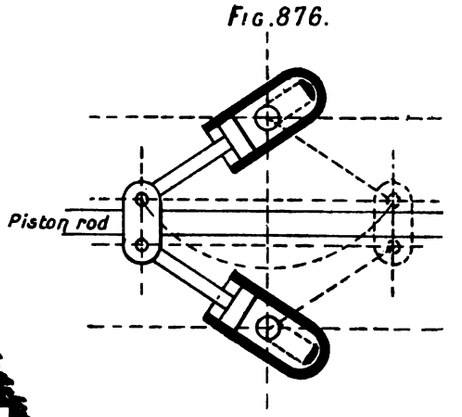


Fig.876.

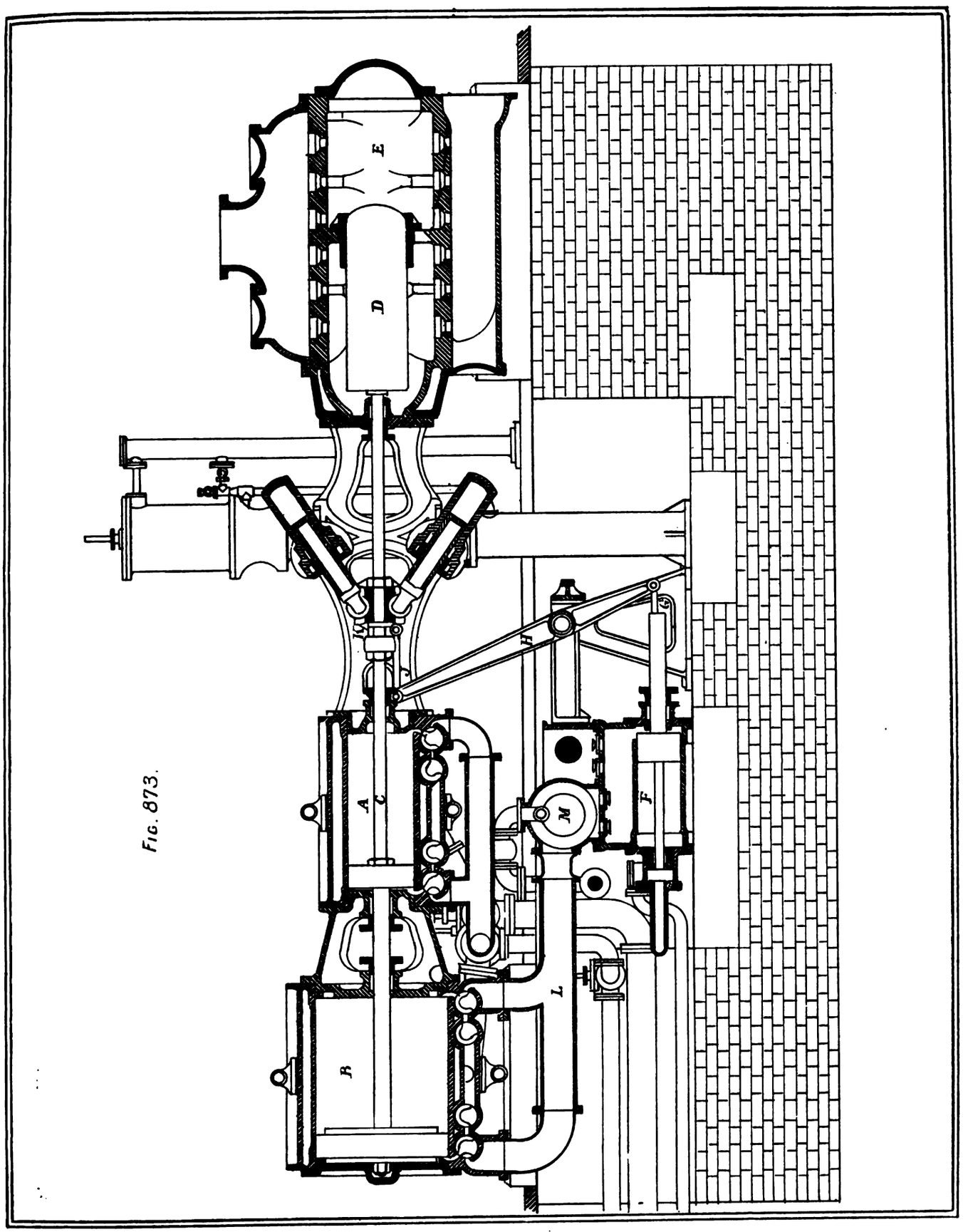


FIG. 873.

Fig. 877.

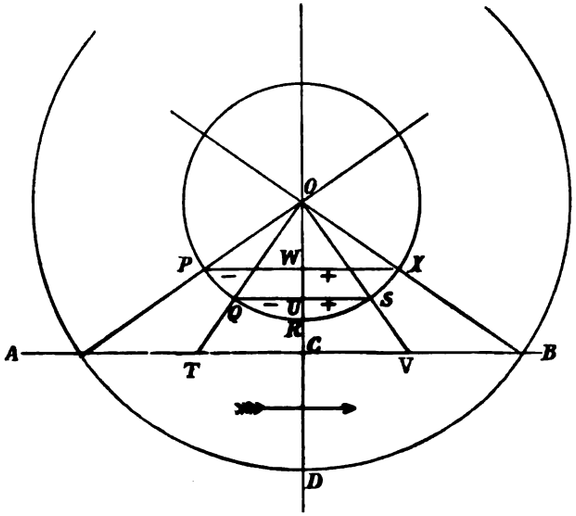


Fig. 879.

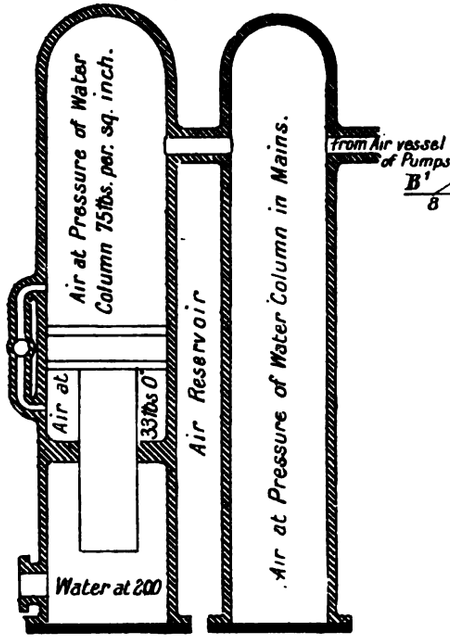


Fig 878

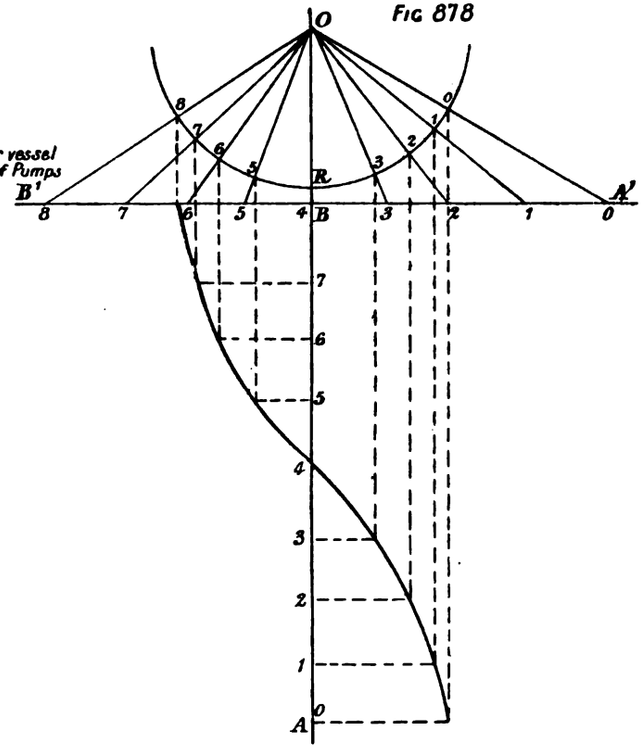
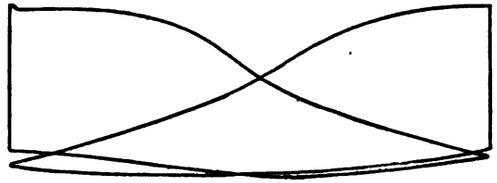


Fig. 881.

High Pressure Cylinder



Atmosphere Line

Fig. 882

Intermediate Pressure Cylinder

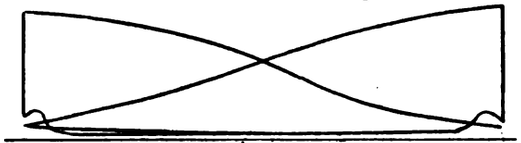


Fig. 883.

Low Pressure Cylinder.

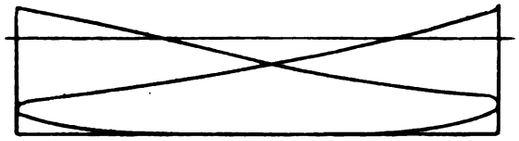


Plate CXCIV.

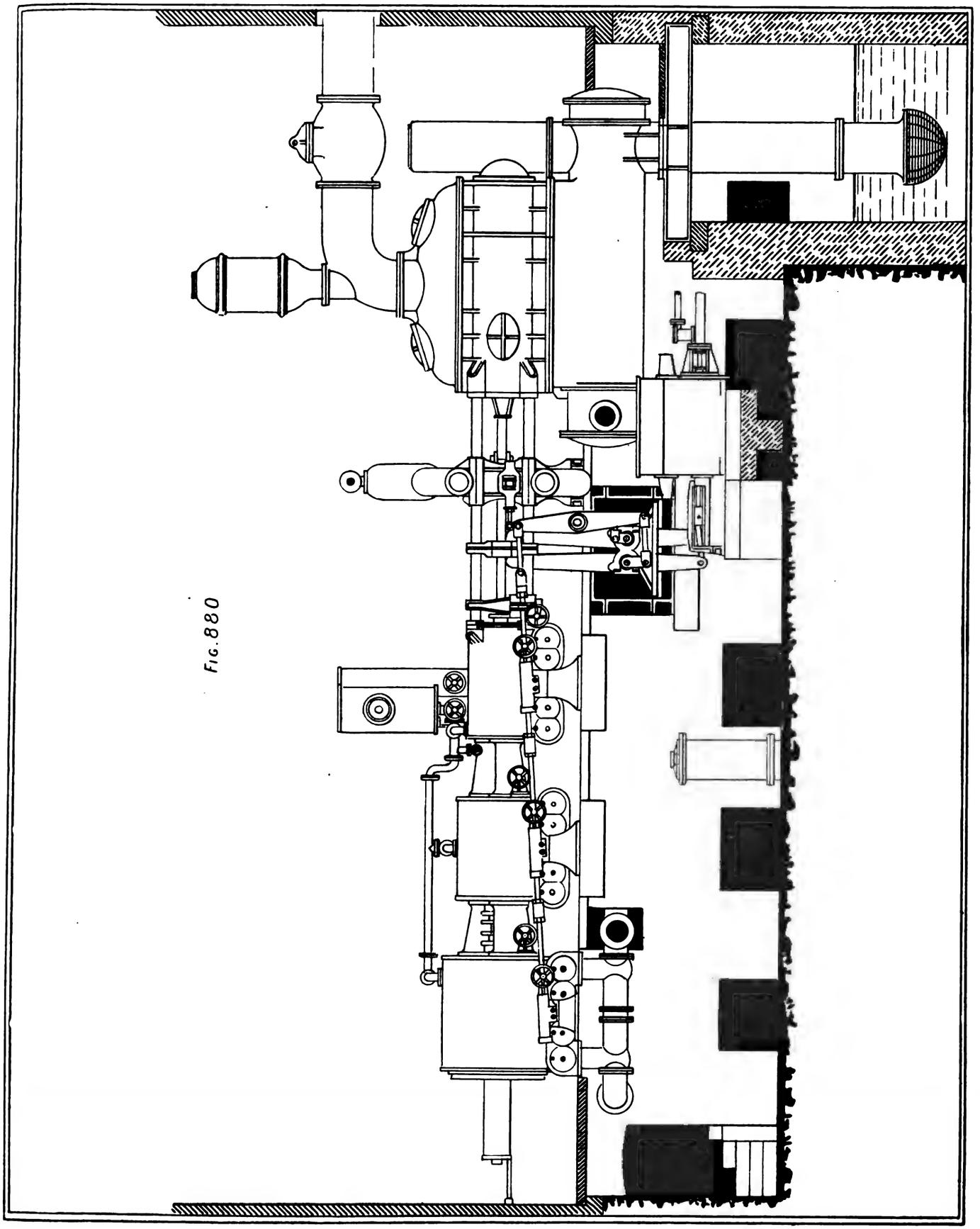
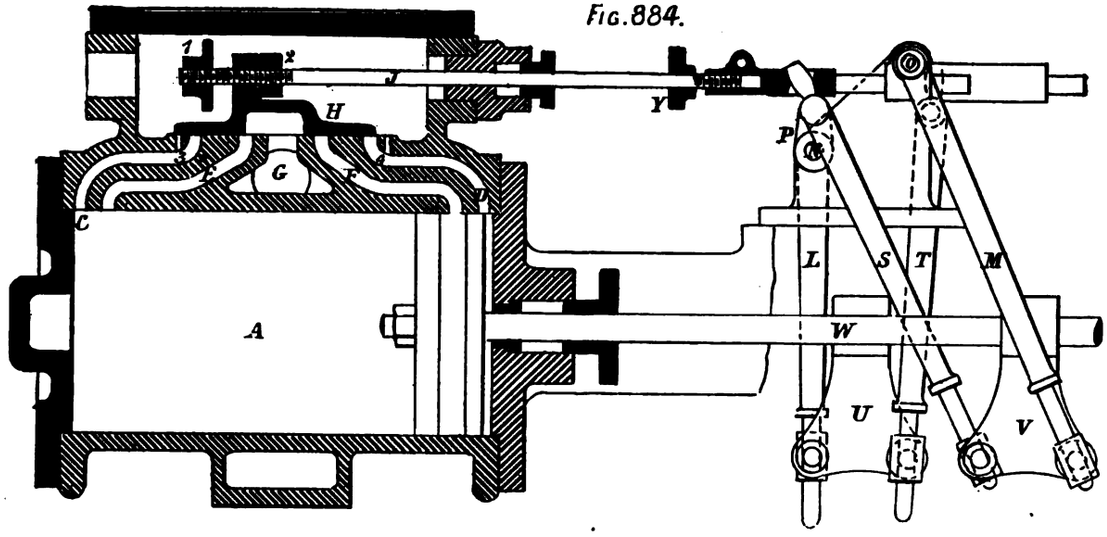


FIG. 880

Fig. 884.



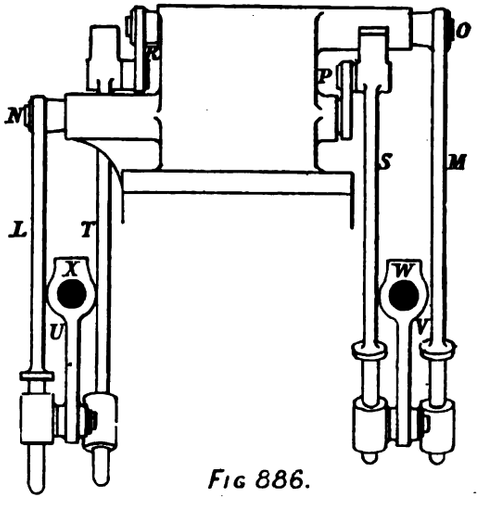


Fig 886.

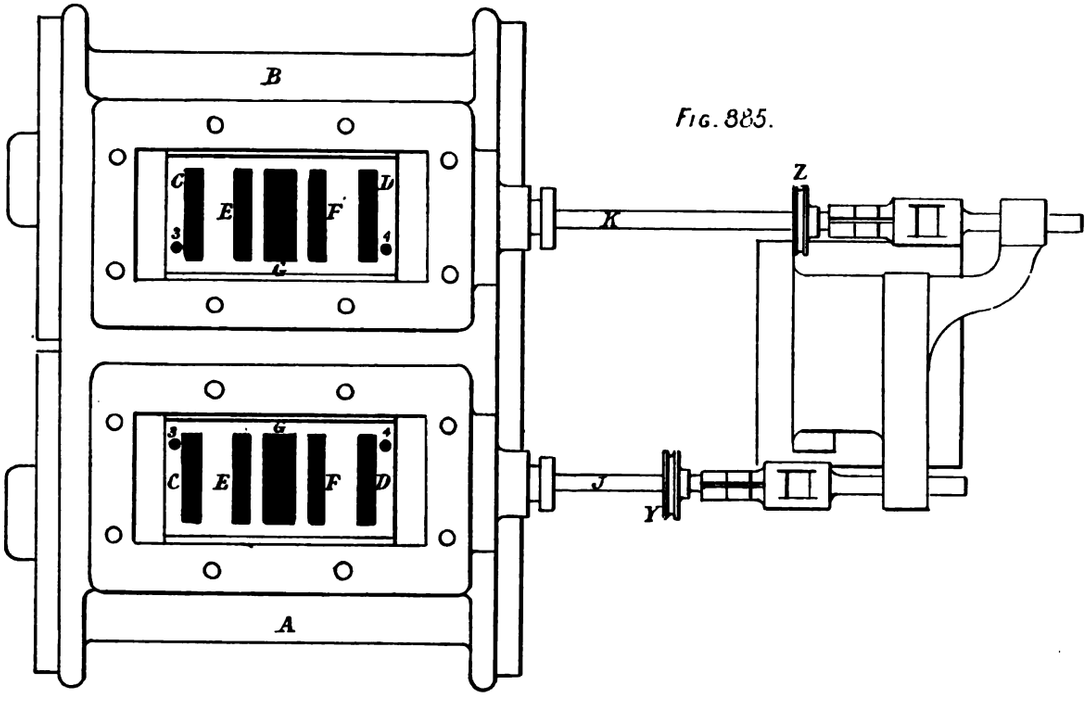


Fig. 885.

Plate CXCVI.

Fig. 887.

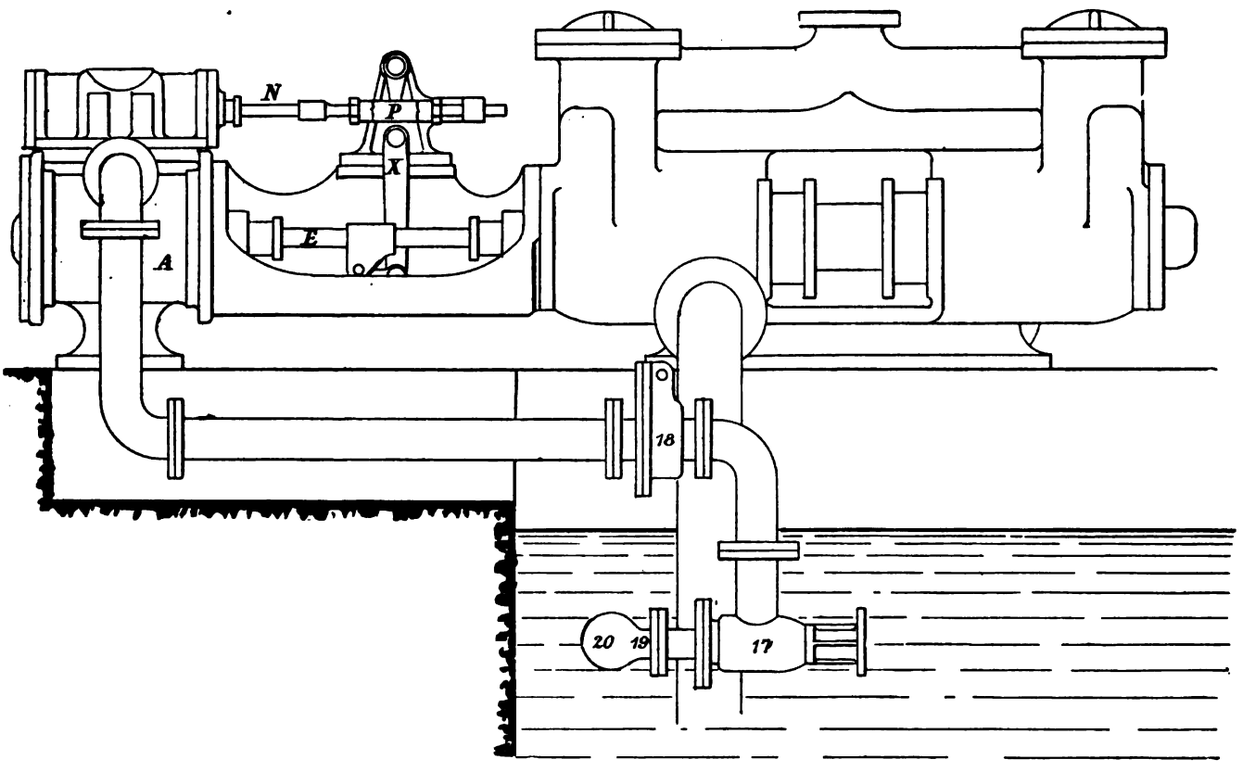


Fig. 888

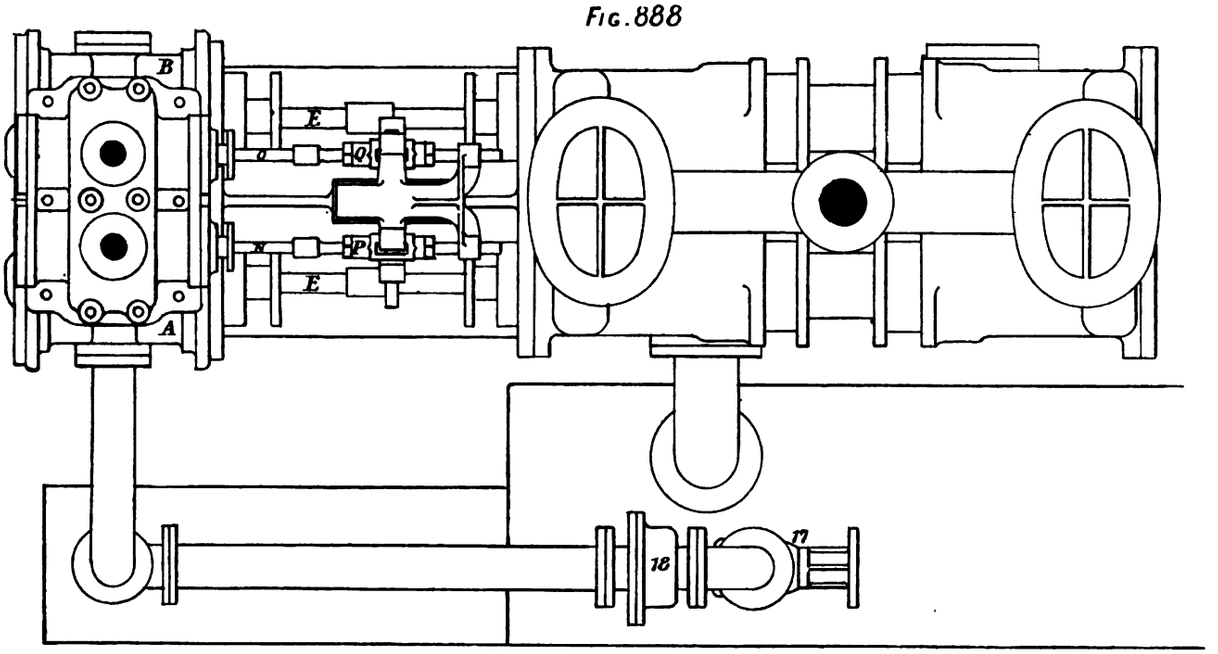


Fig 889.

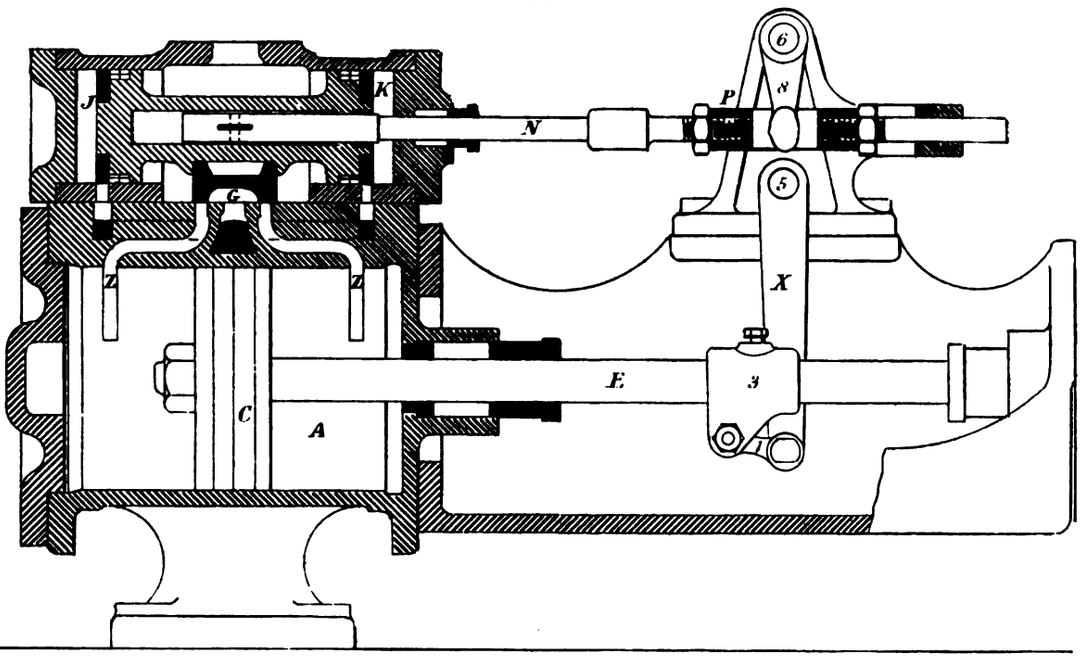


Fig 890.

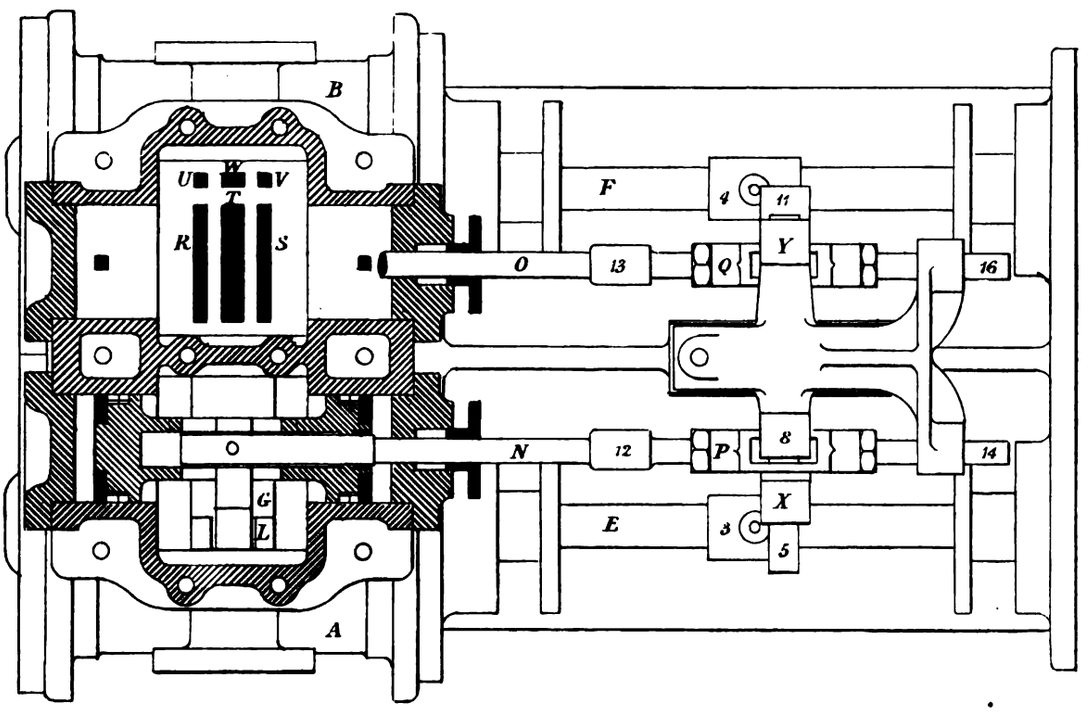


Fig. 891

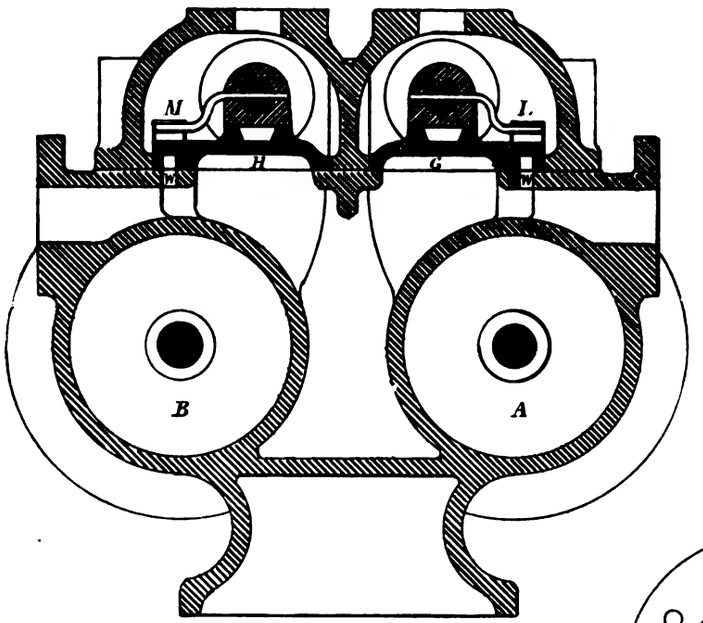


Fig. 892.

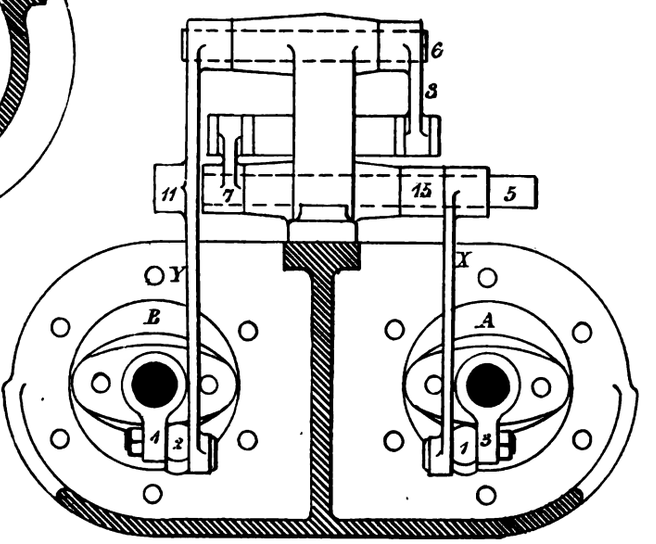


Fig. 893.

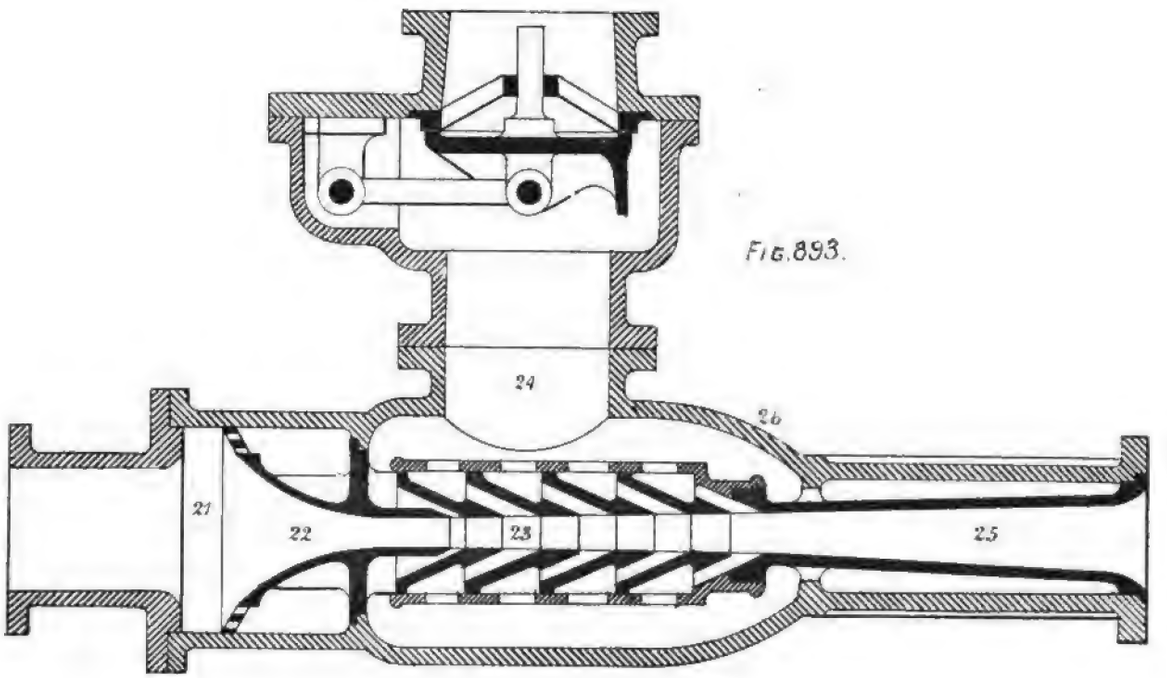


FIG. 894.

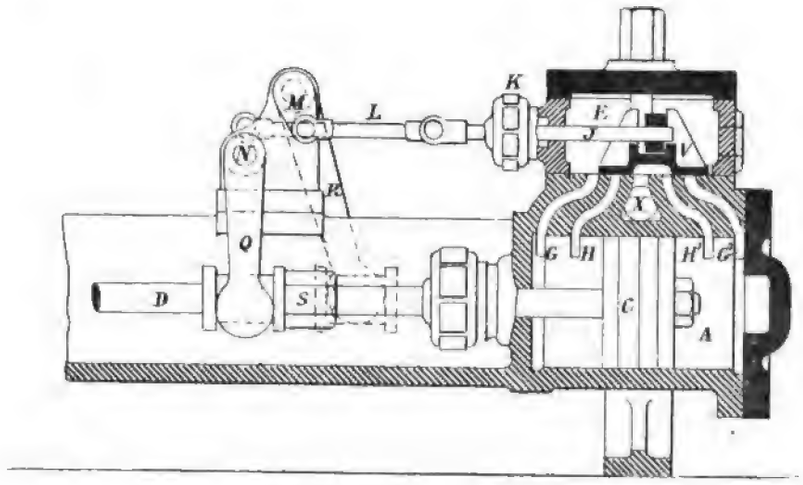


FIG. 896.

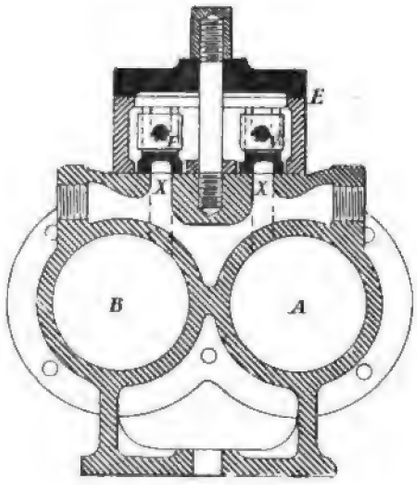


FIG 895.

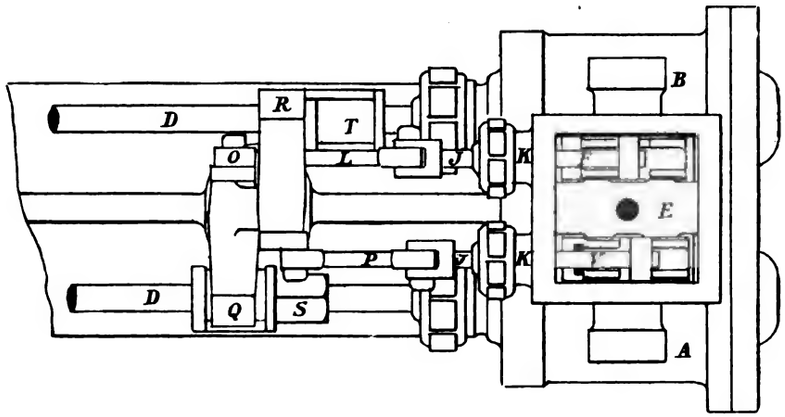
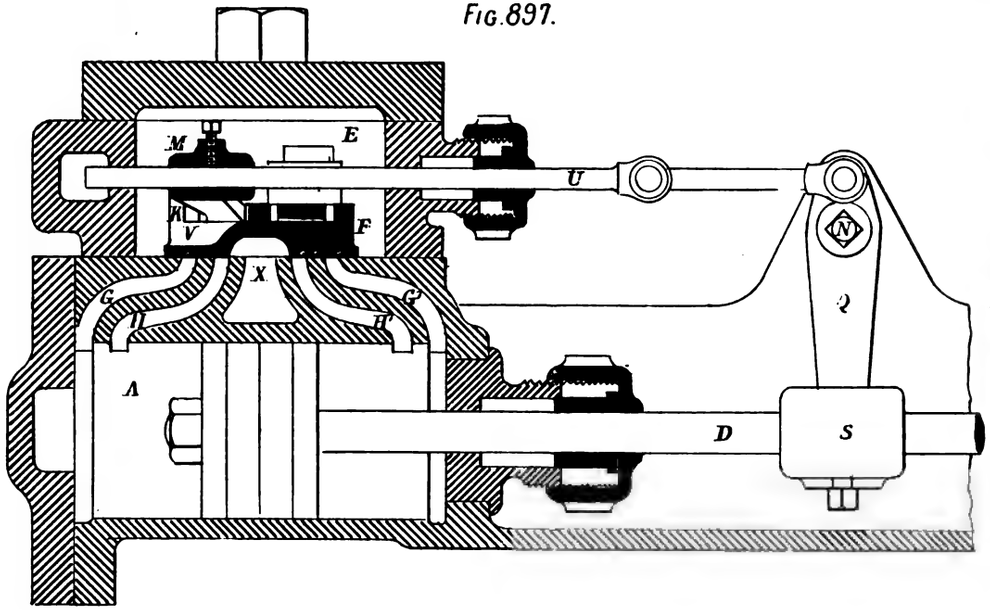


Plate CC.

Fig. 897.



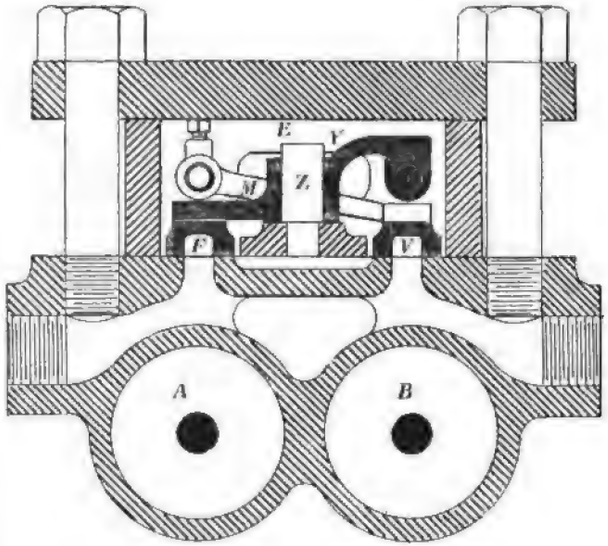


Fig. 899.

Fig. 898.

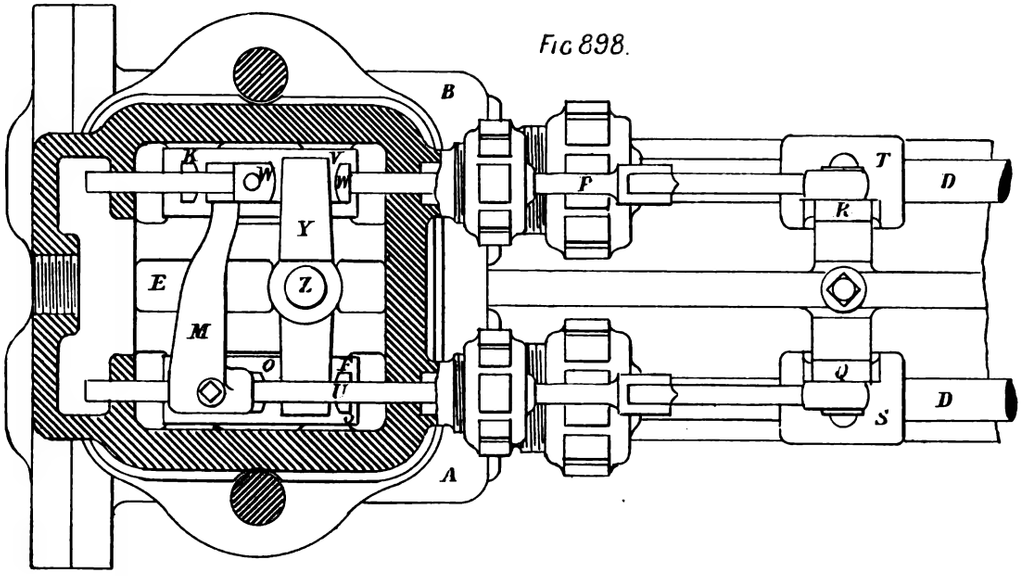
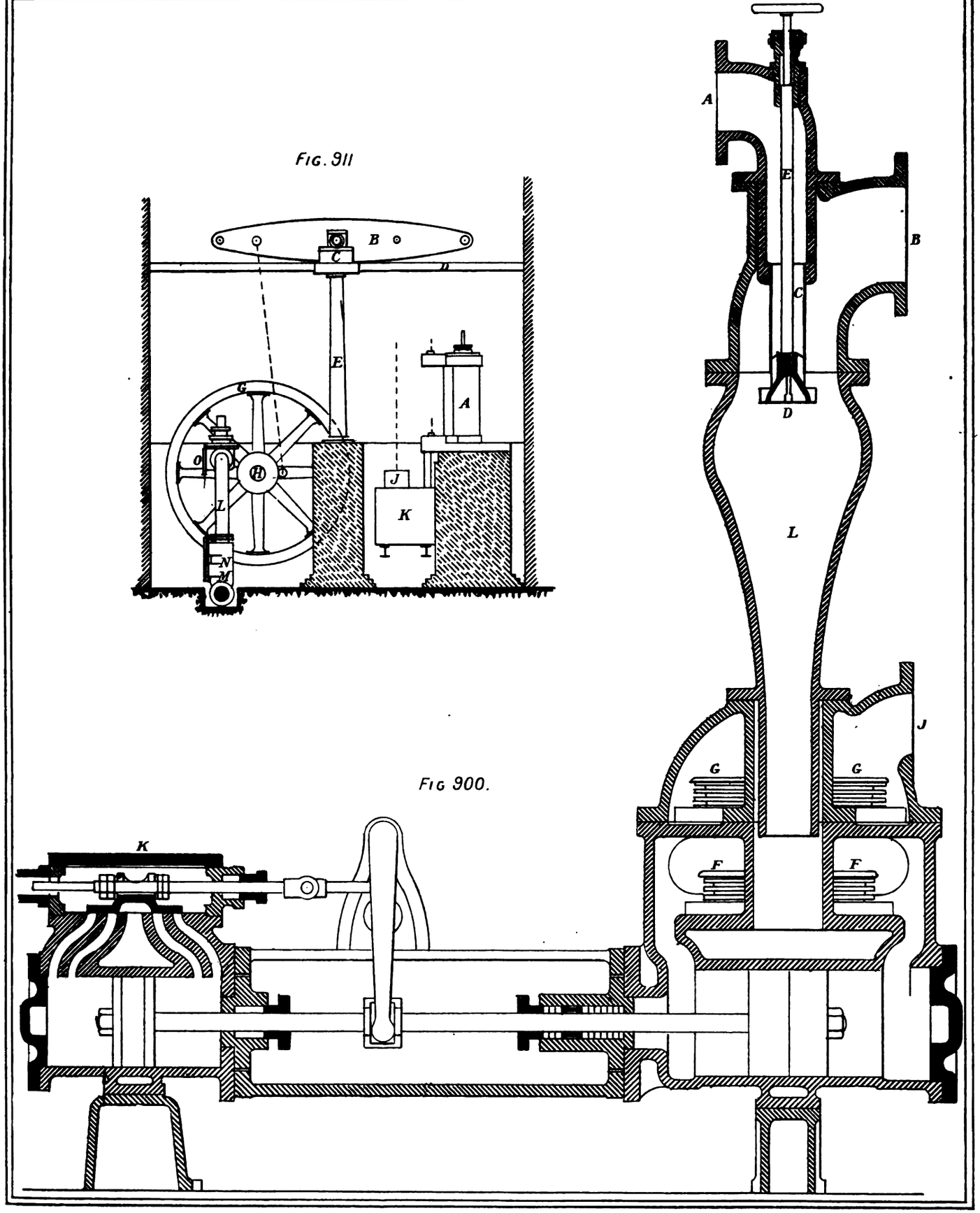


Plate CCI.

Fig. 911

Fig 900.



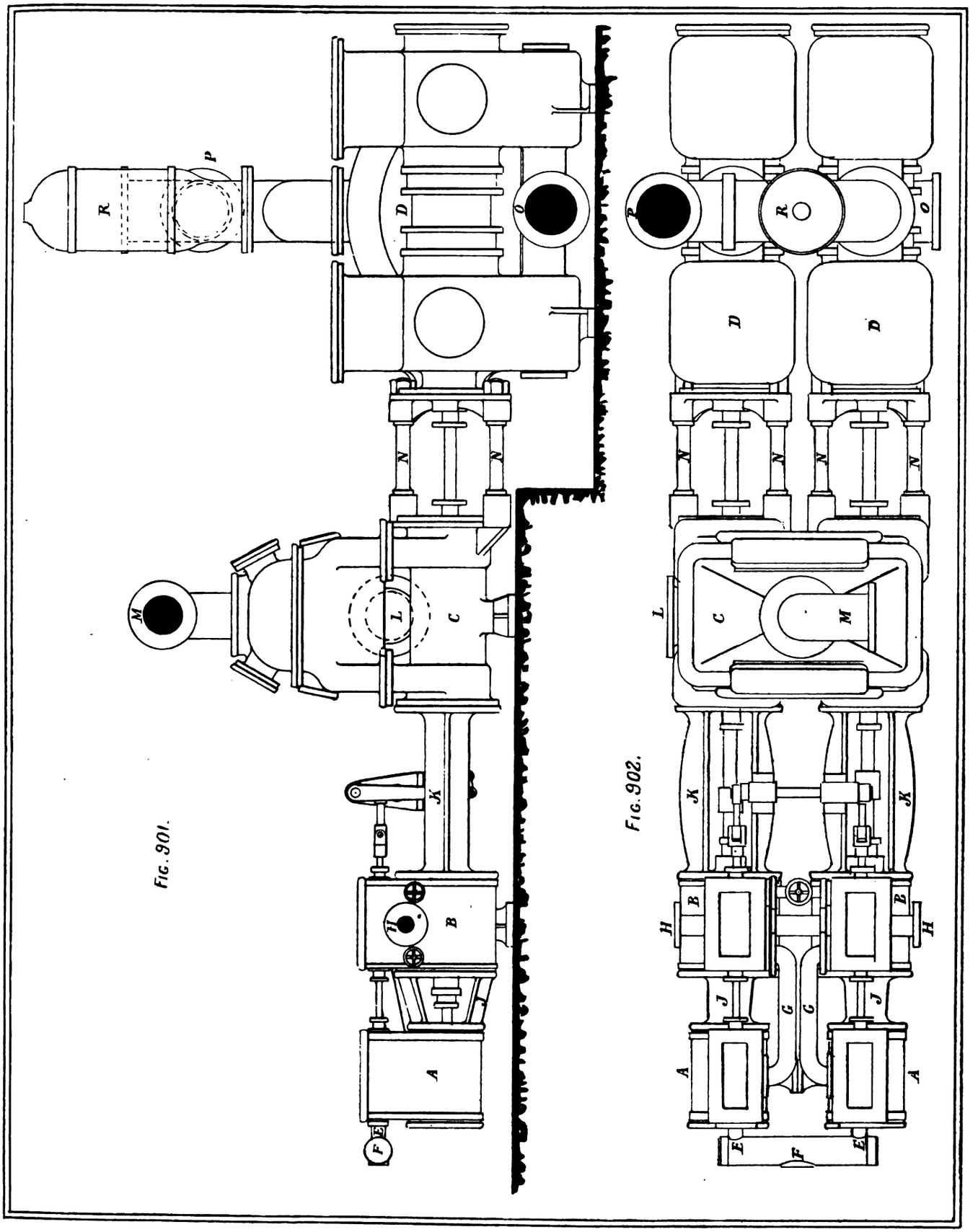


Fig. 901.

Fig. 902.

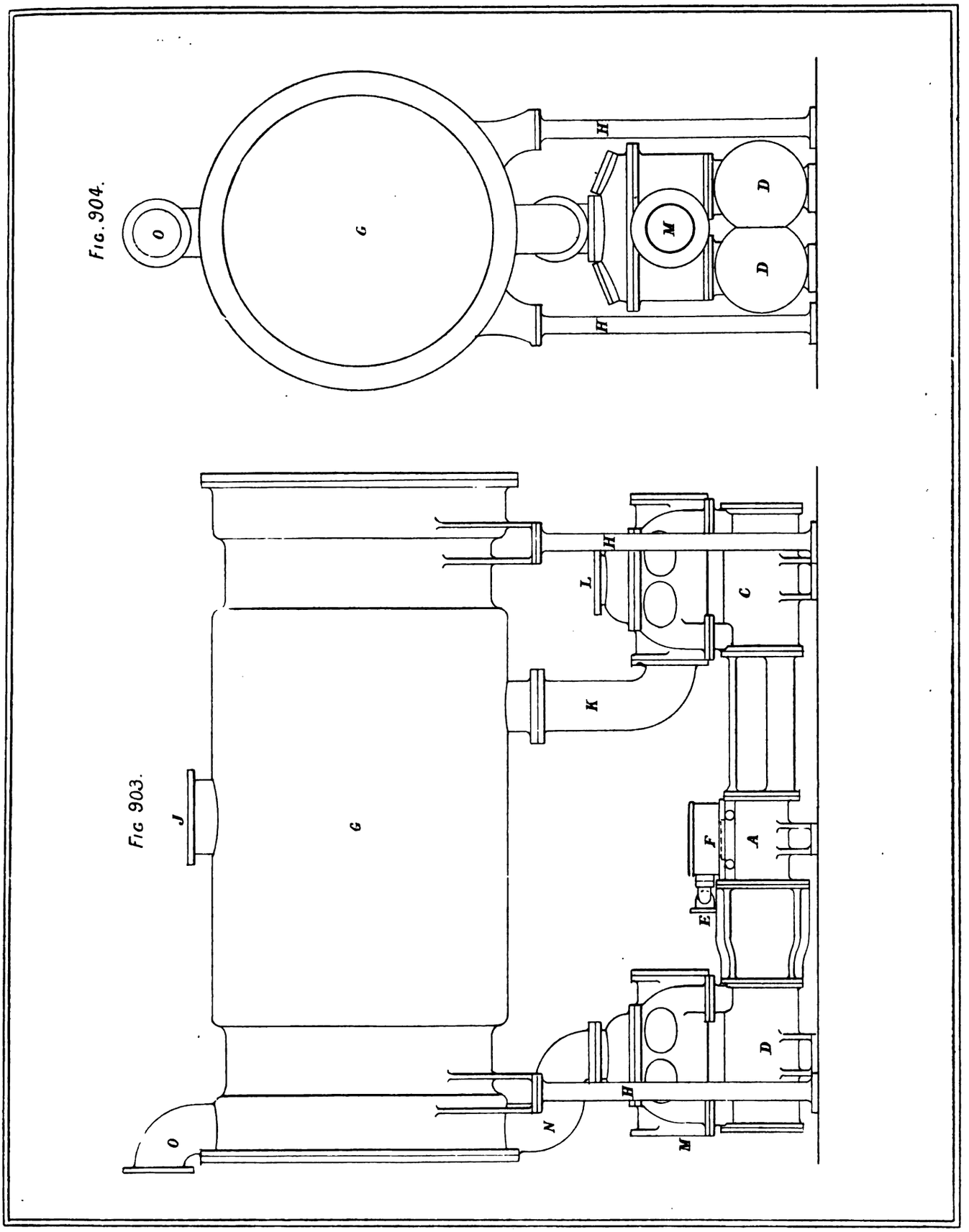


Fig. 904.
O
G
H
M
D
D
H
Fig 903.
J
G
K
L
H
C
F
A
E
D
H
N
O
M

Fig. 905.

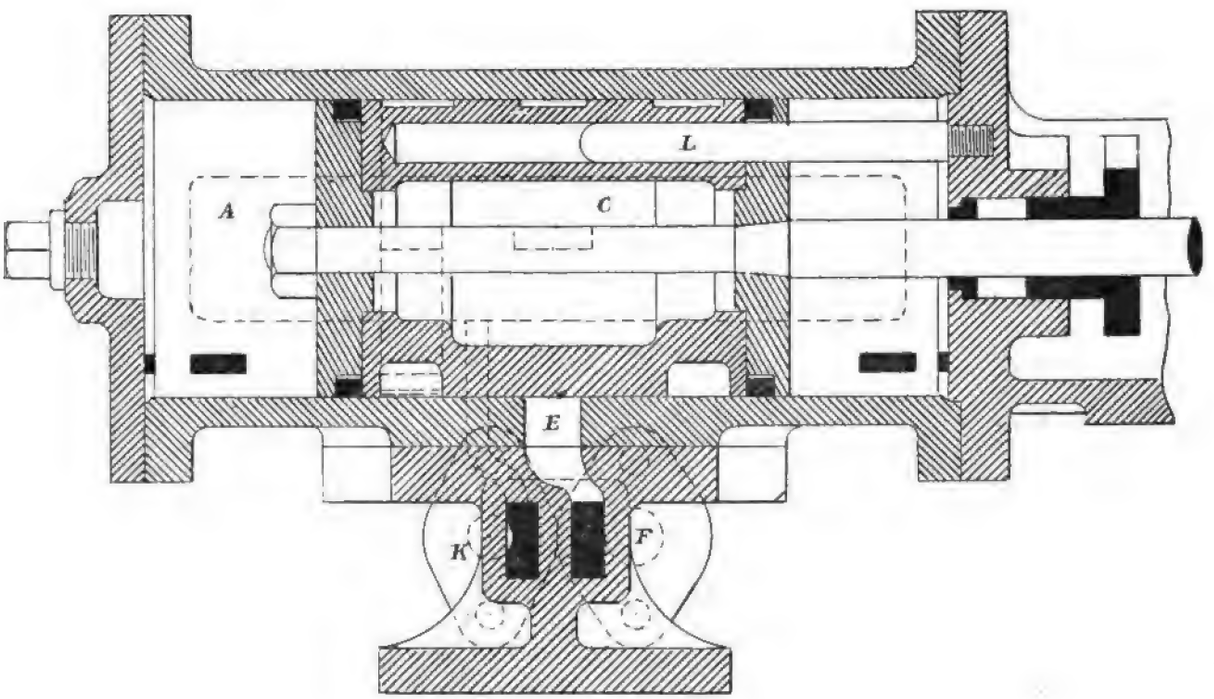


Fig. 907.

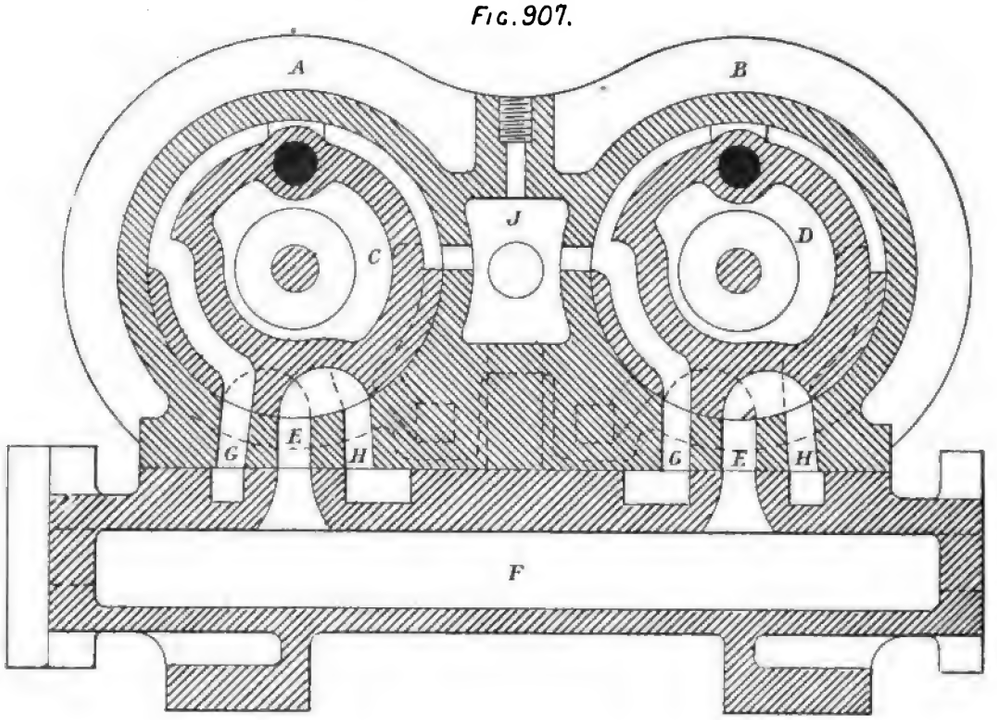


Fig. 906

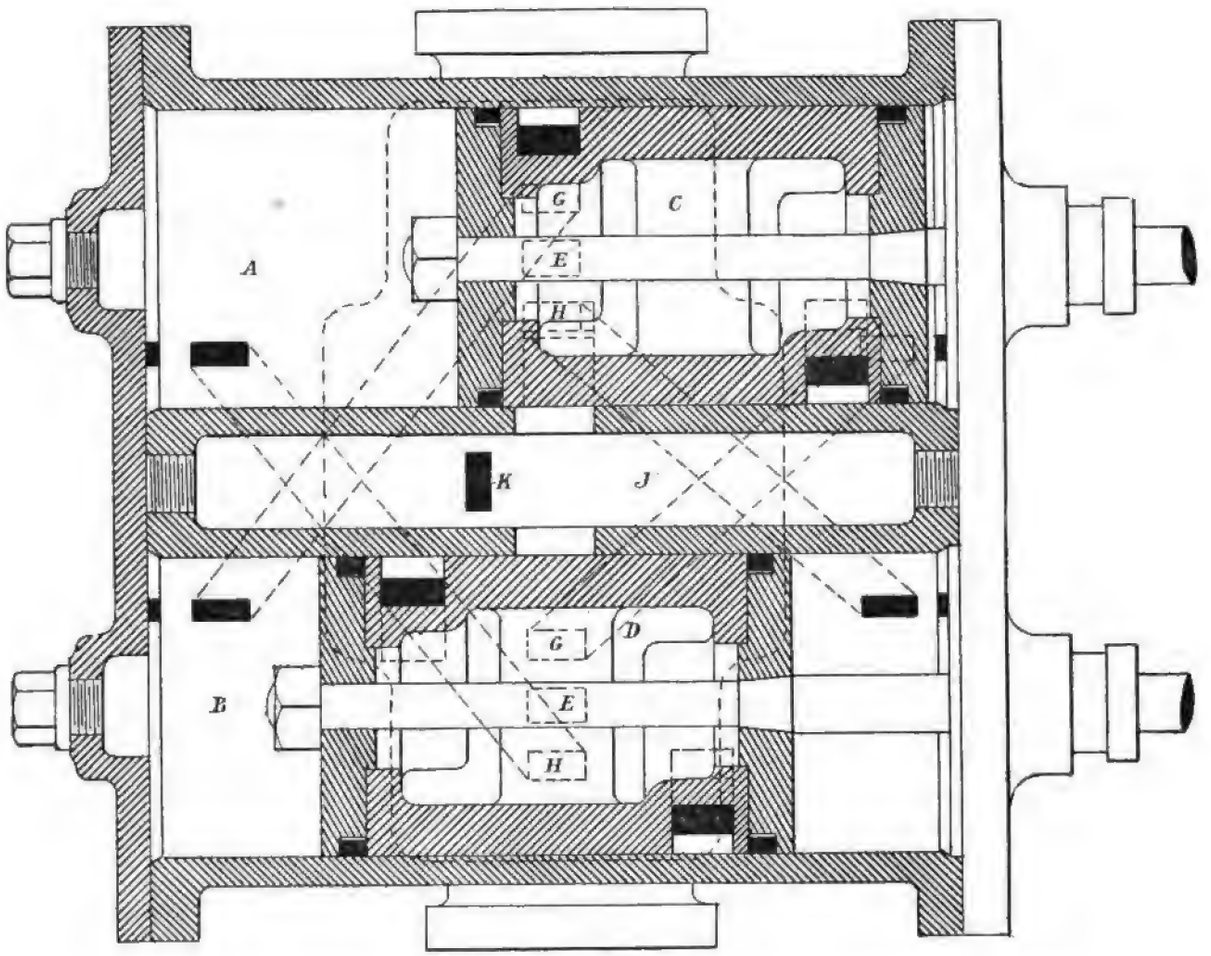
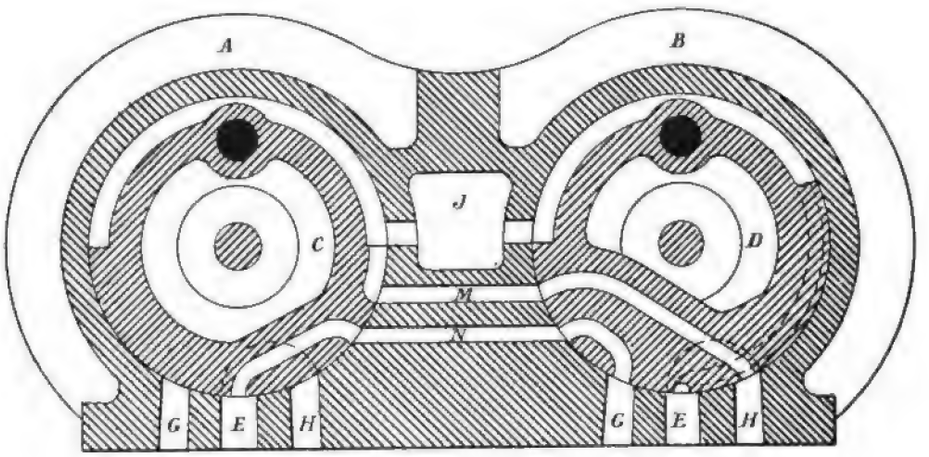


Fig 908.



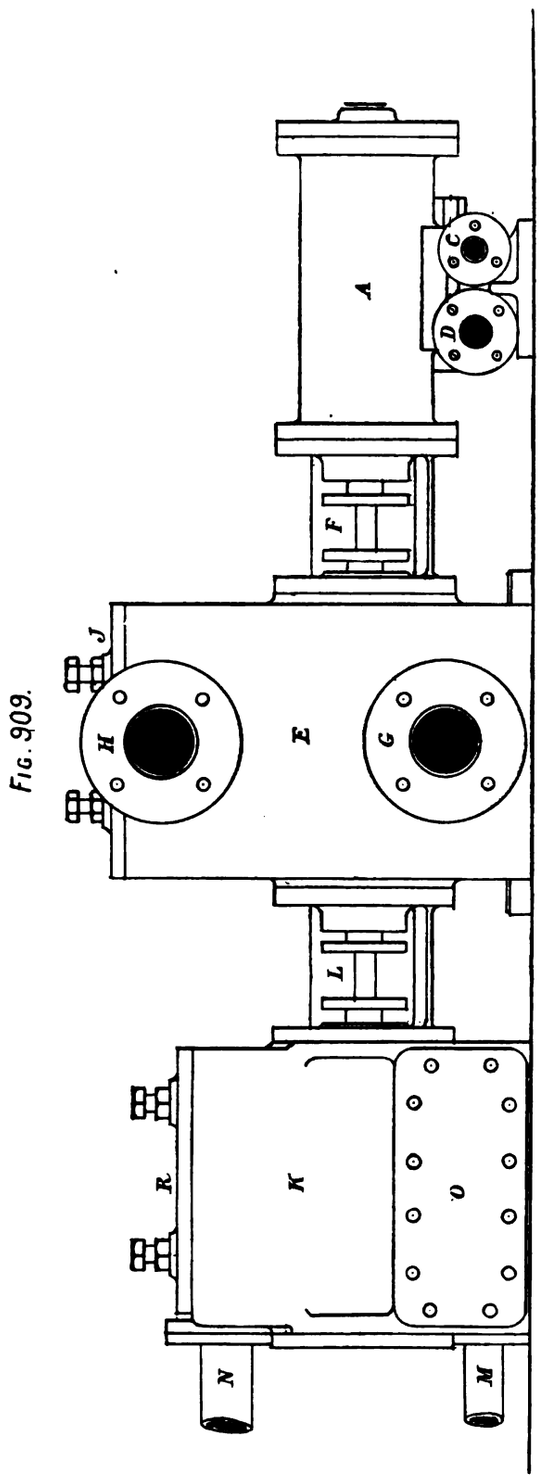


Fig. 909.

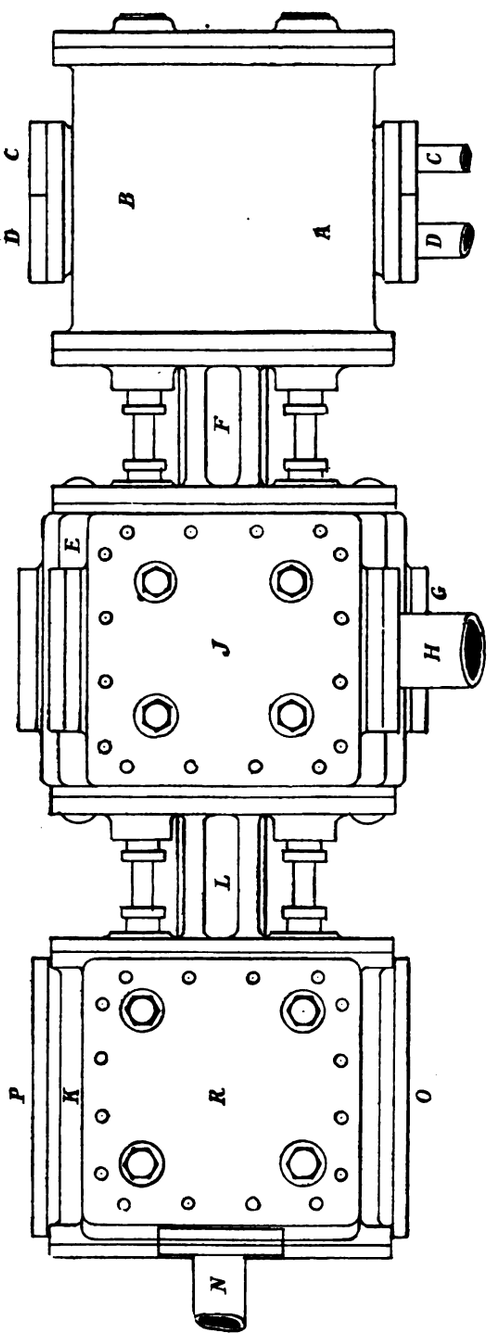


Fig. 910.

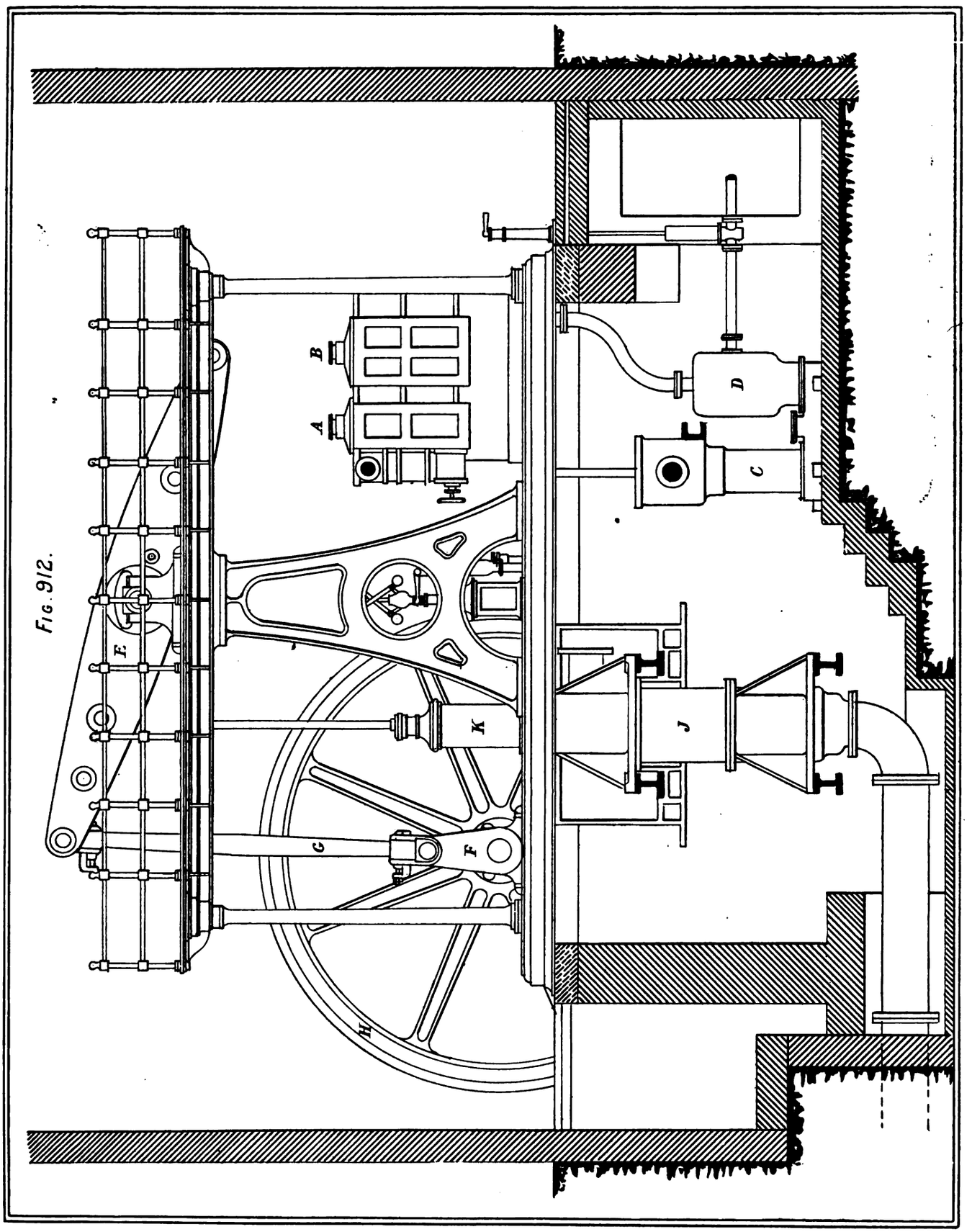


FIG. 912.

Fig 913

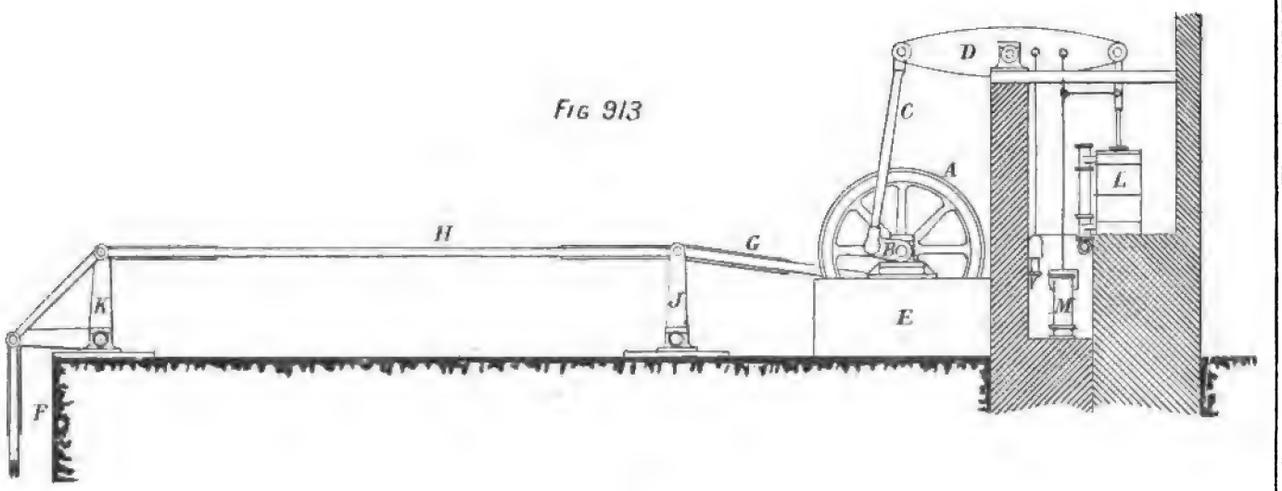


Fig 914.

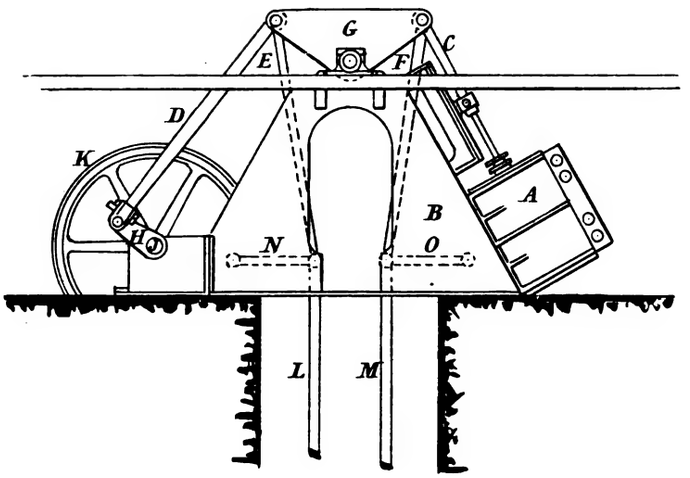
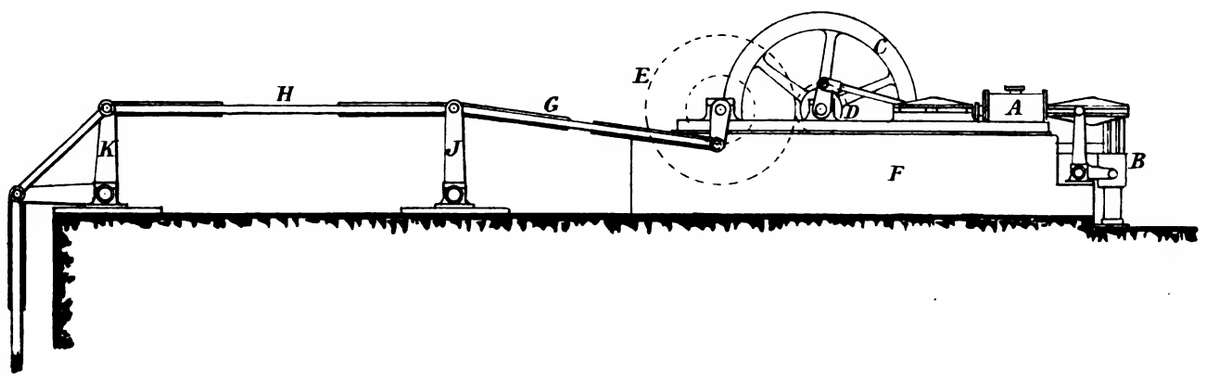


Fig. 915.



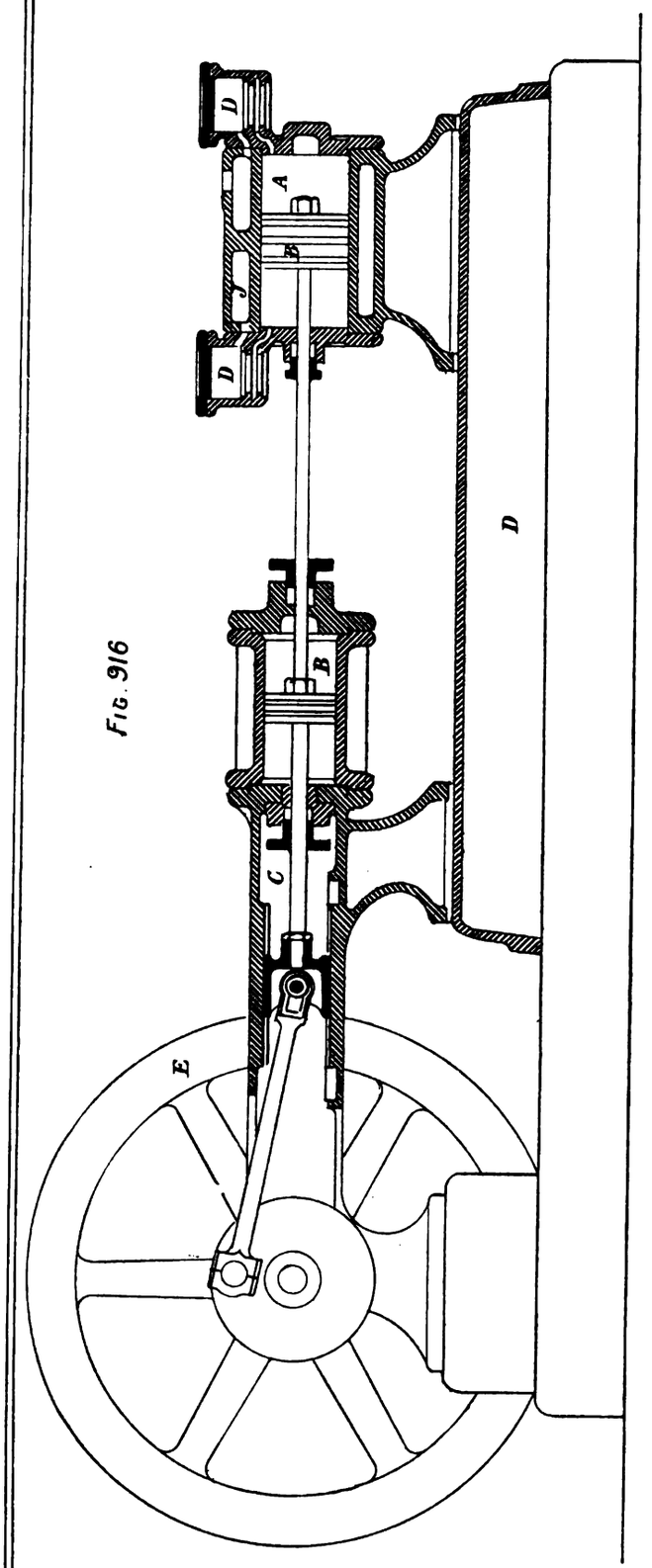


Fig. 916

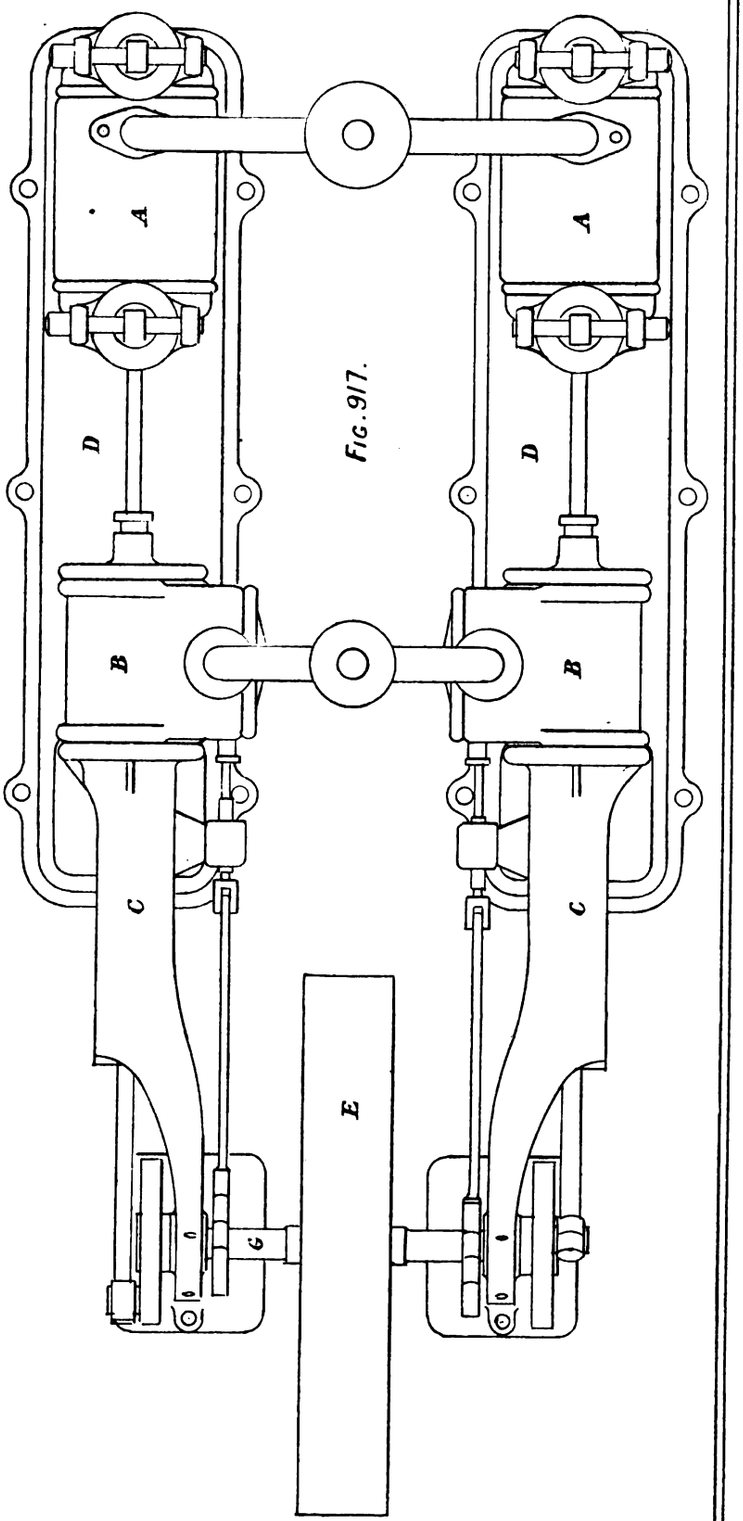


Fig. 917.

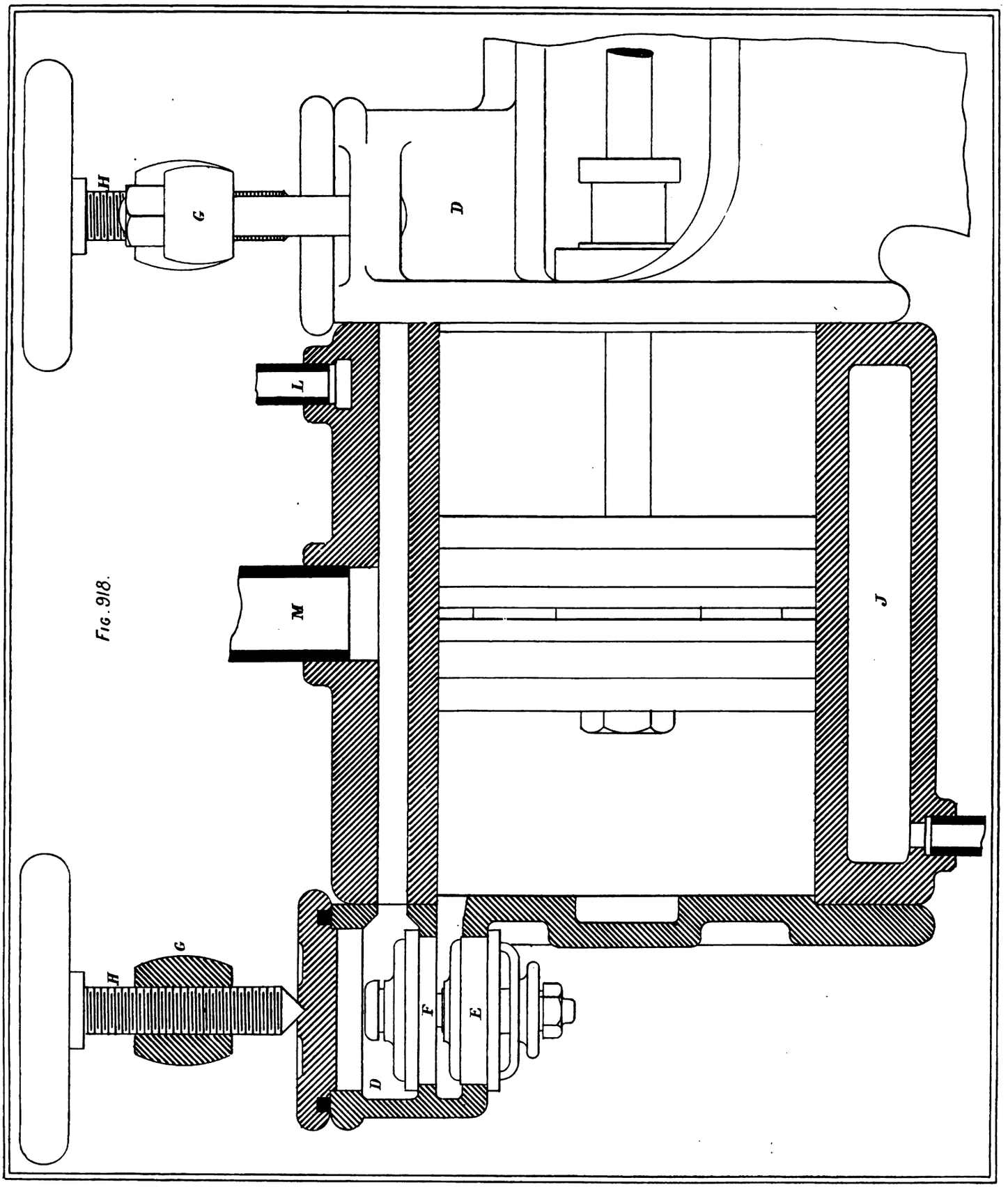


Fig. 918.

Fig 919.

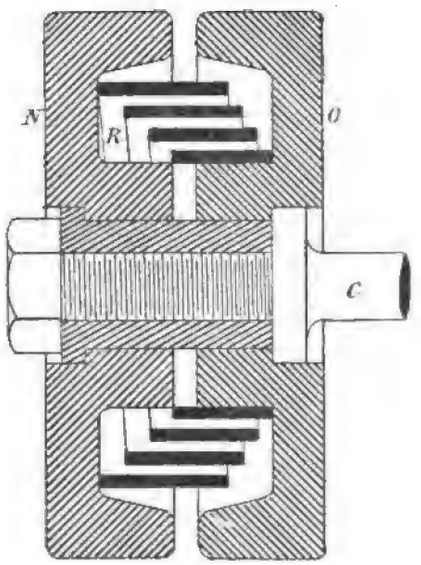


Fig. 920.

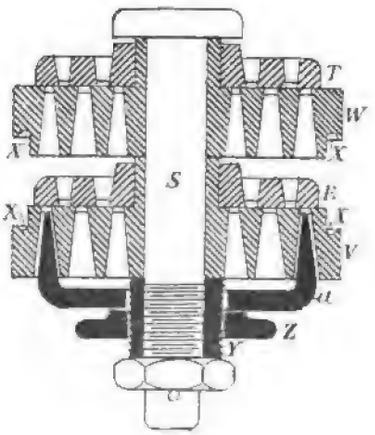


Fig: 921.

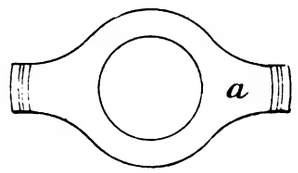


Fig. 922.

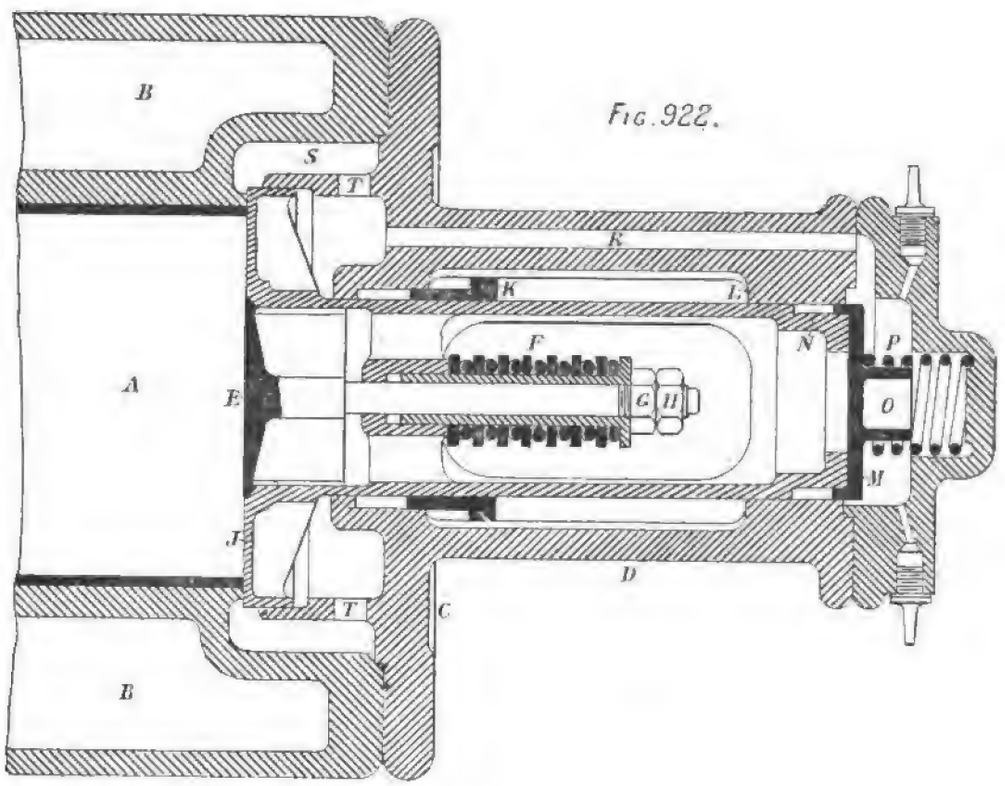
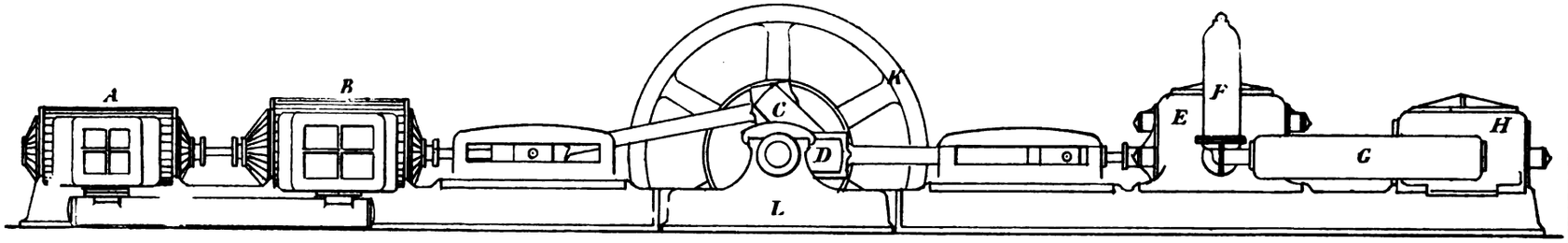


Fig 923



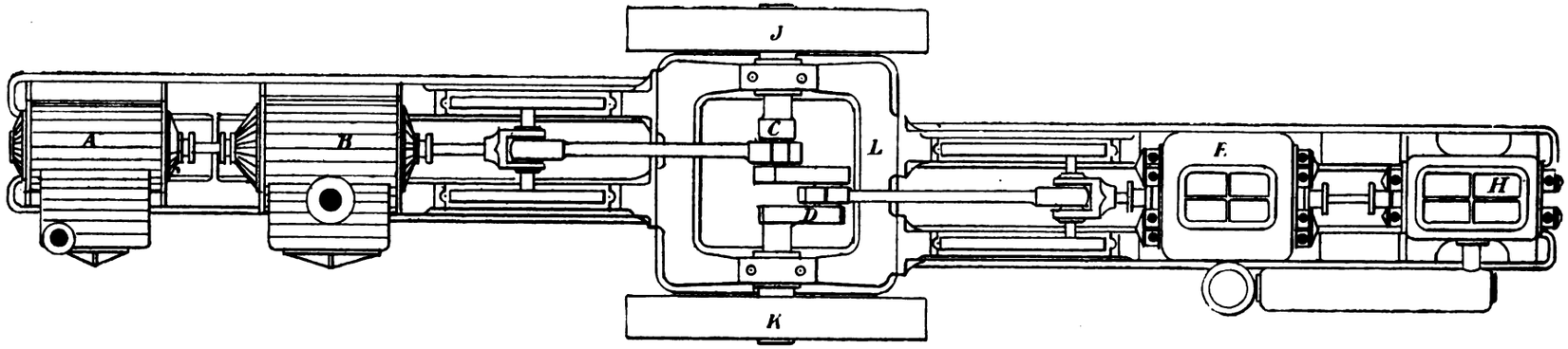


Fig. 924

Plate CCXIII.

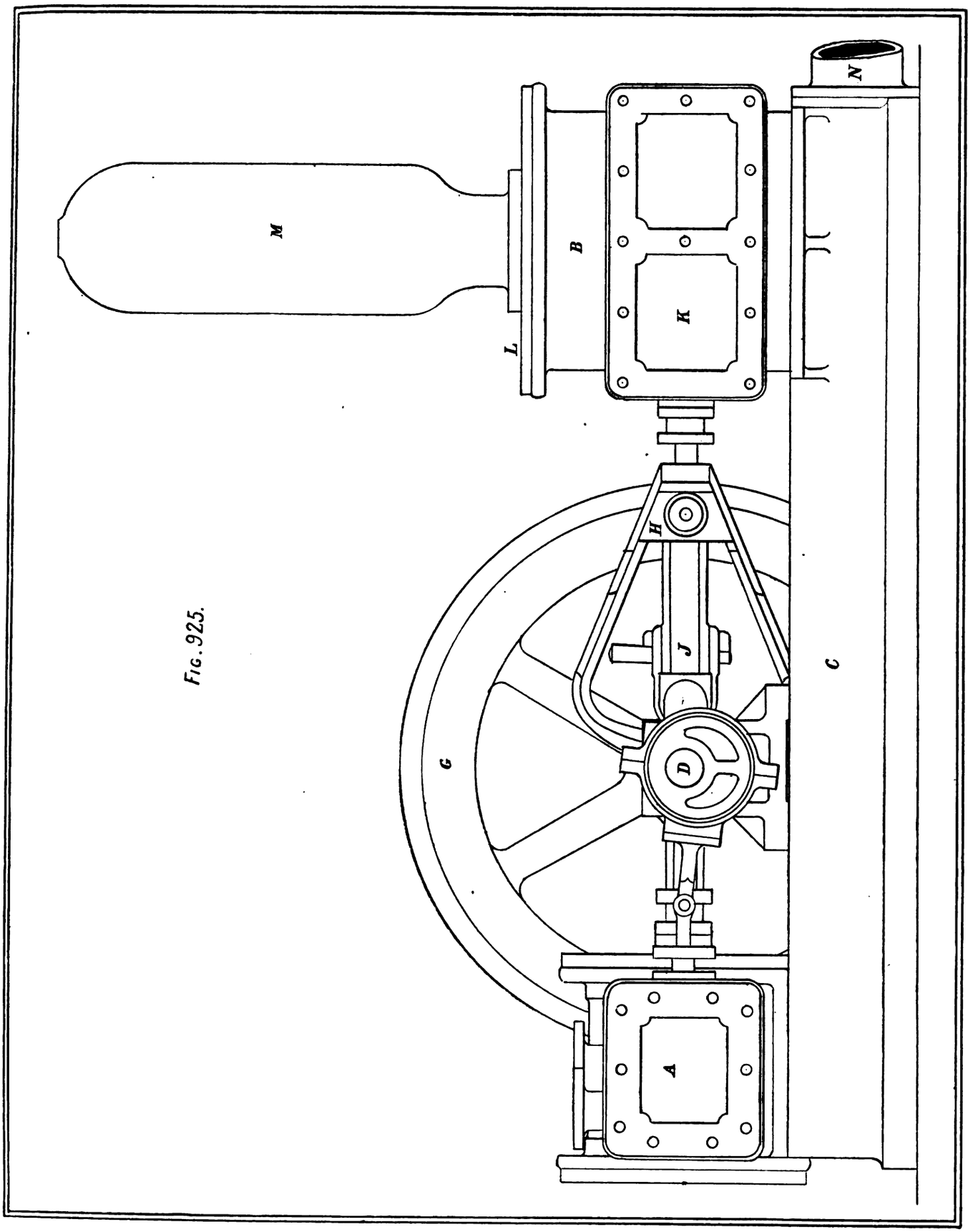


FIG. 925.

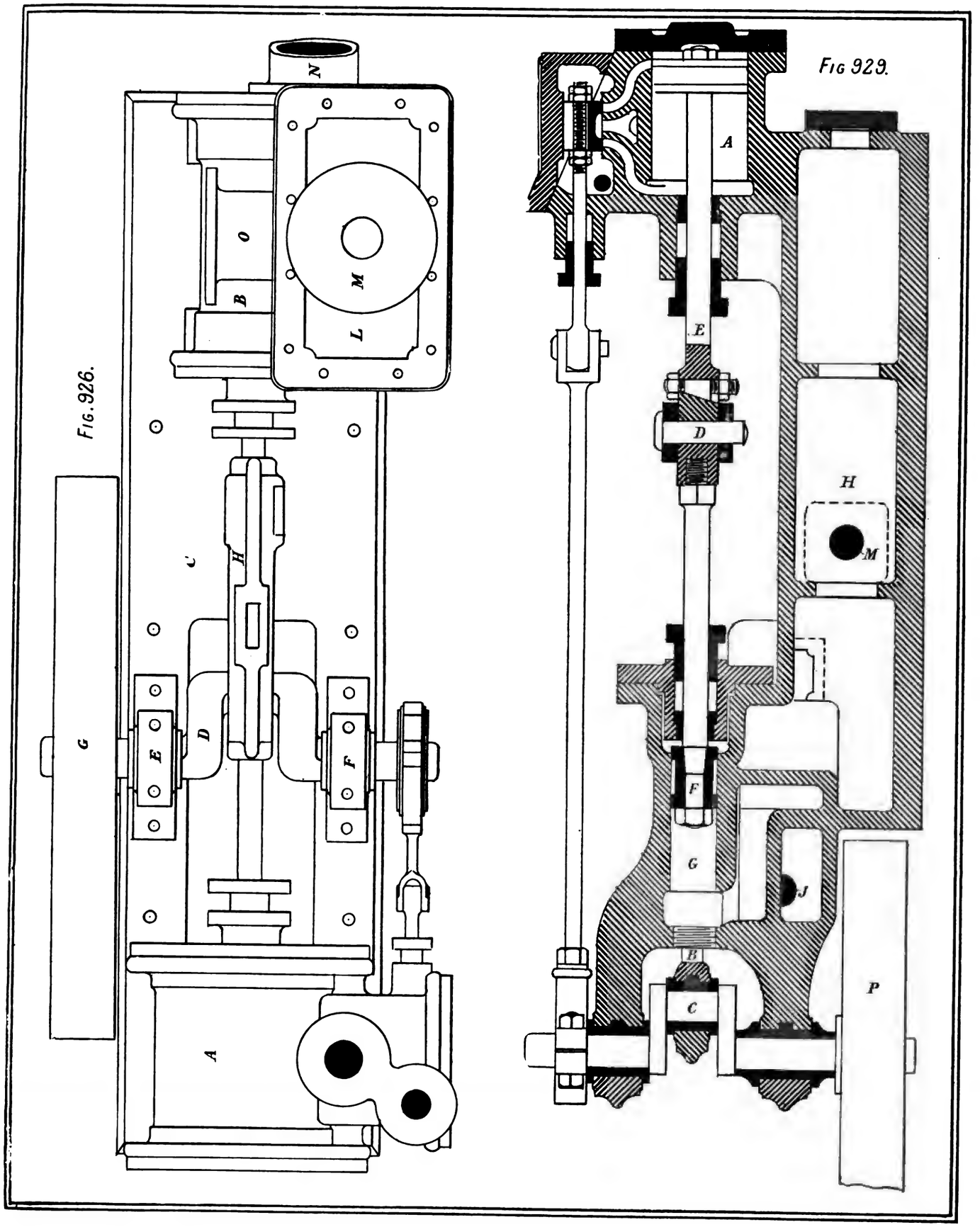


Fig. 926.
N
O
B
M
L
H
G
E
D
F
A
Fig 929.
A
E
D
H
M
F
G
J
B
C
P

Fig. 927.

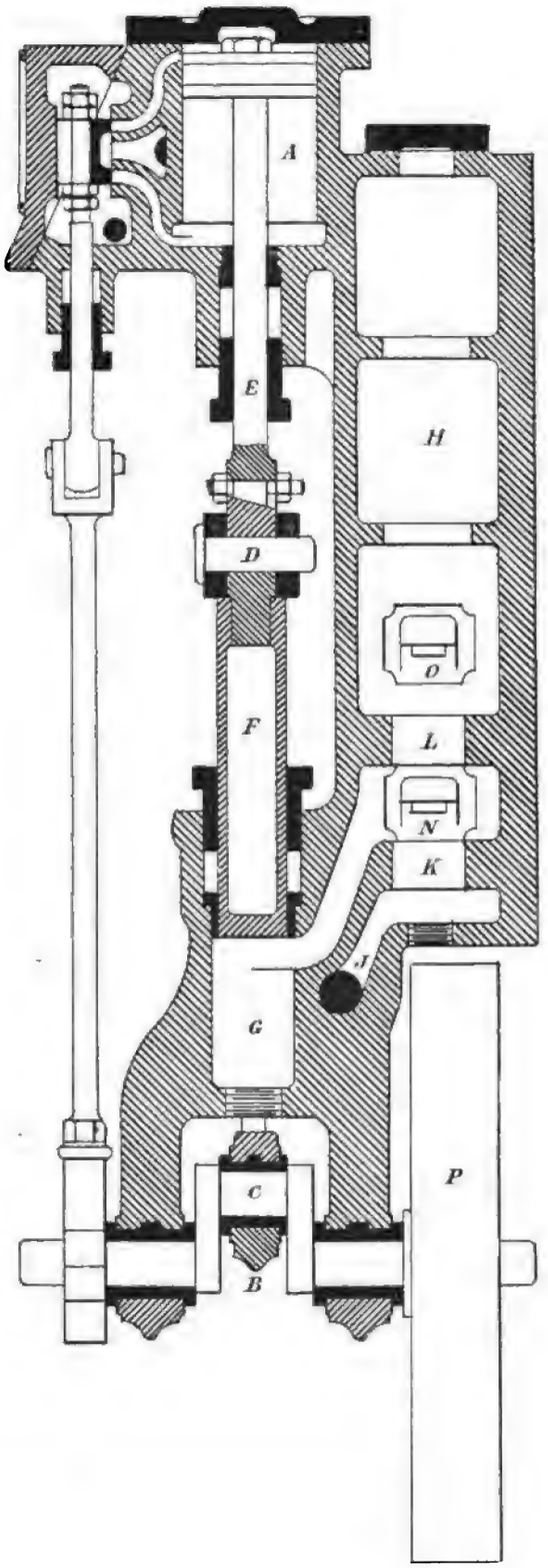
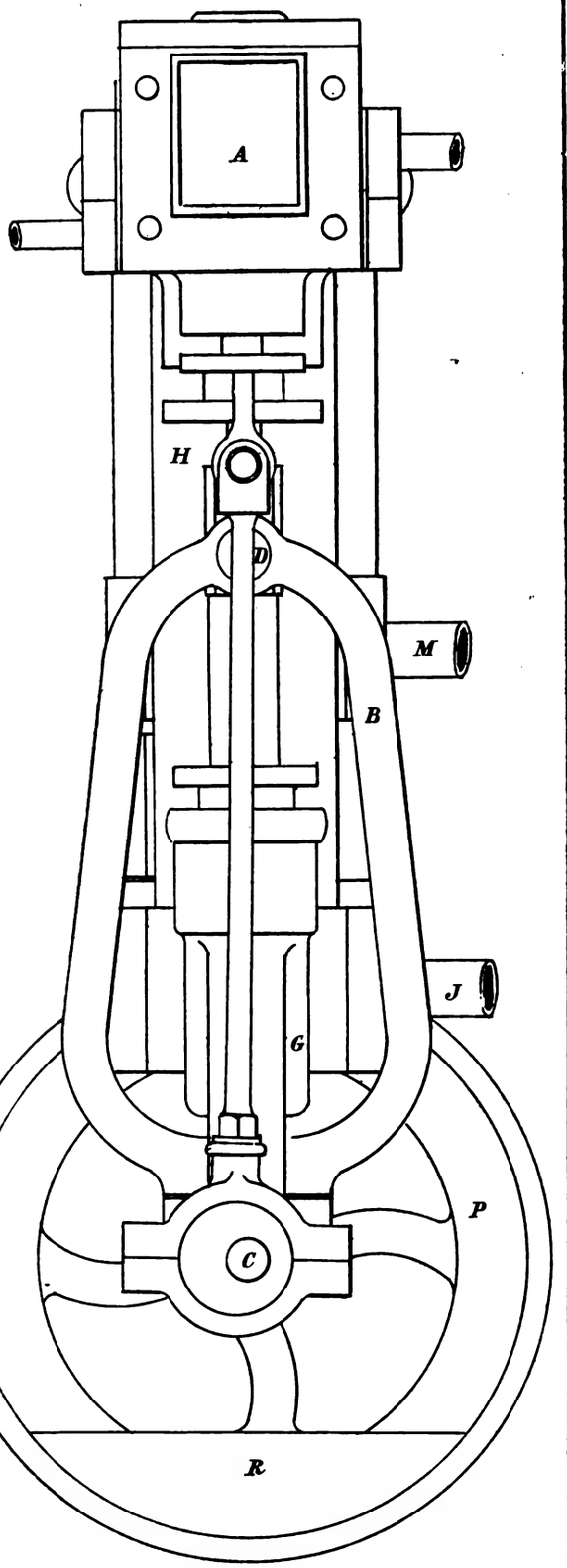


Fig. 928.



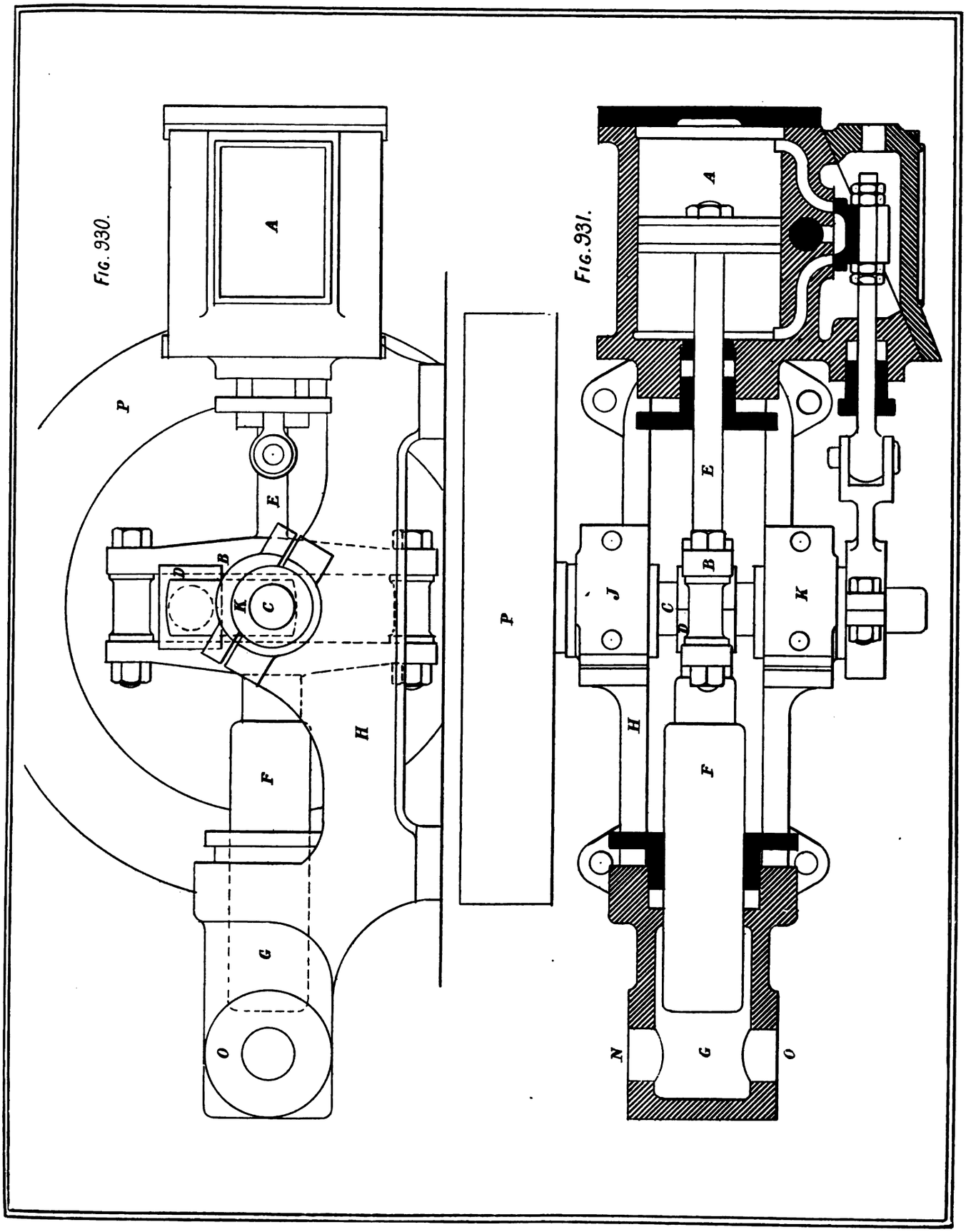


Fig. 930.
A
P
E
B
D
K
C
F
H
G
O
P
Fig. 931.
A
E
J
B
C
D
K
H
F
N
G
O

FIG. 933.

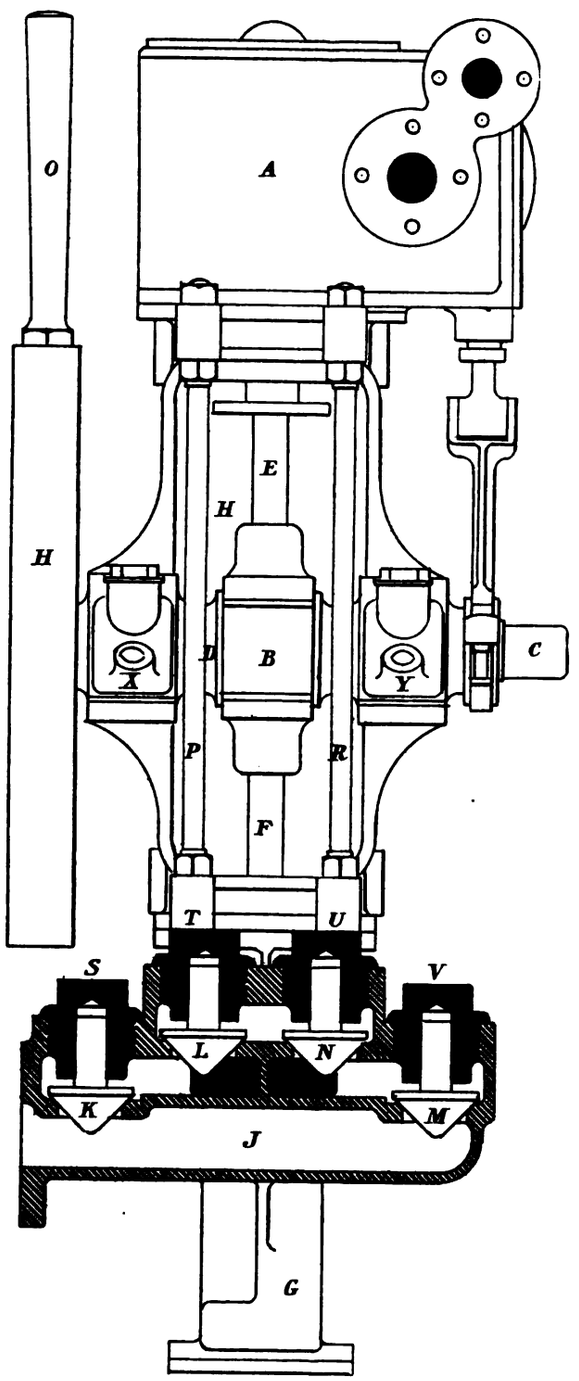


FIG. 932

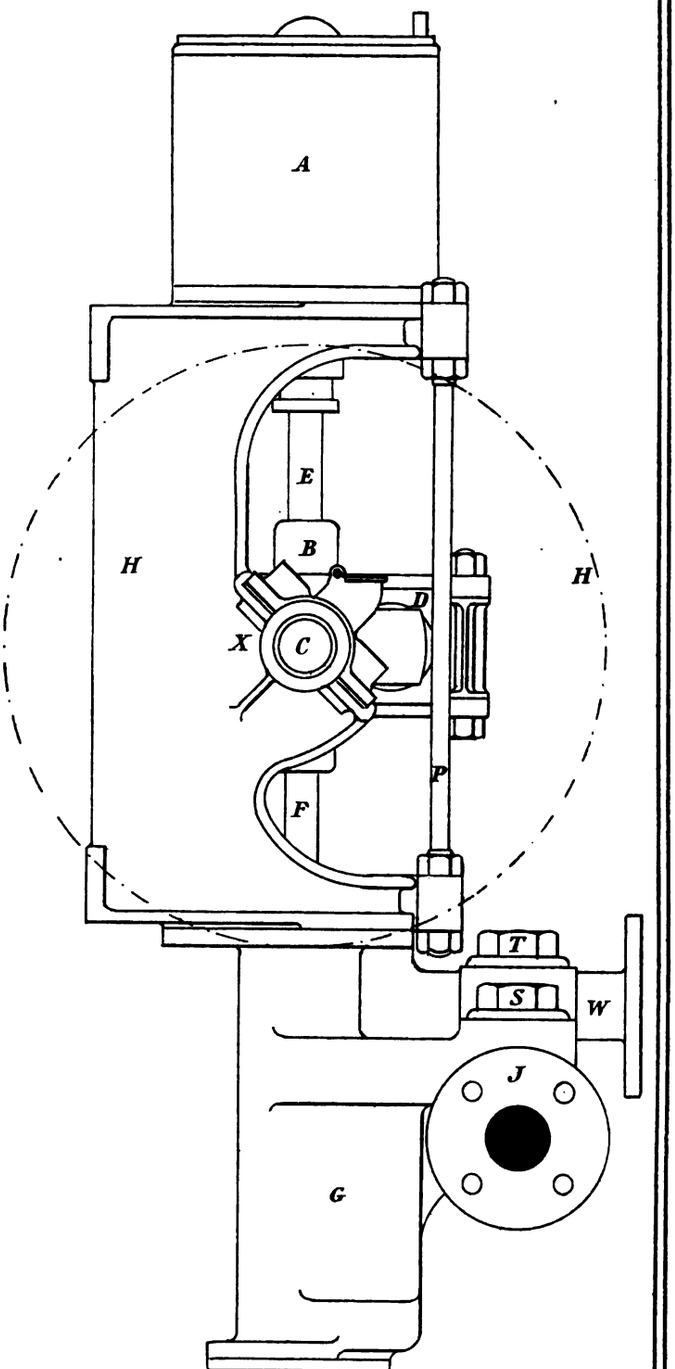


FIG. 935.

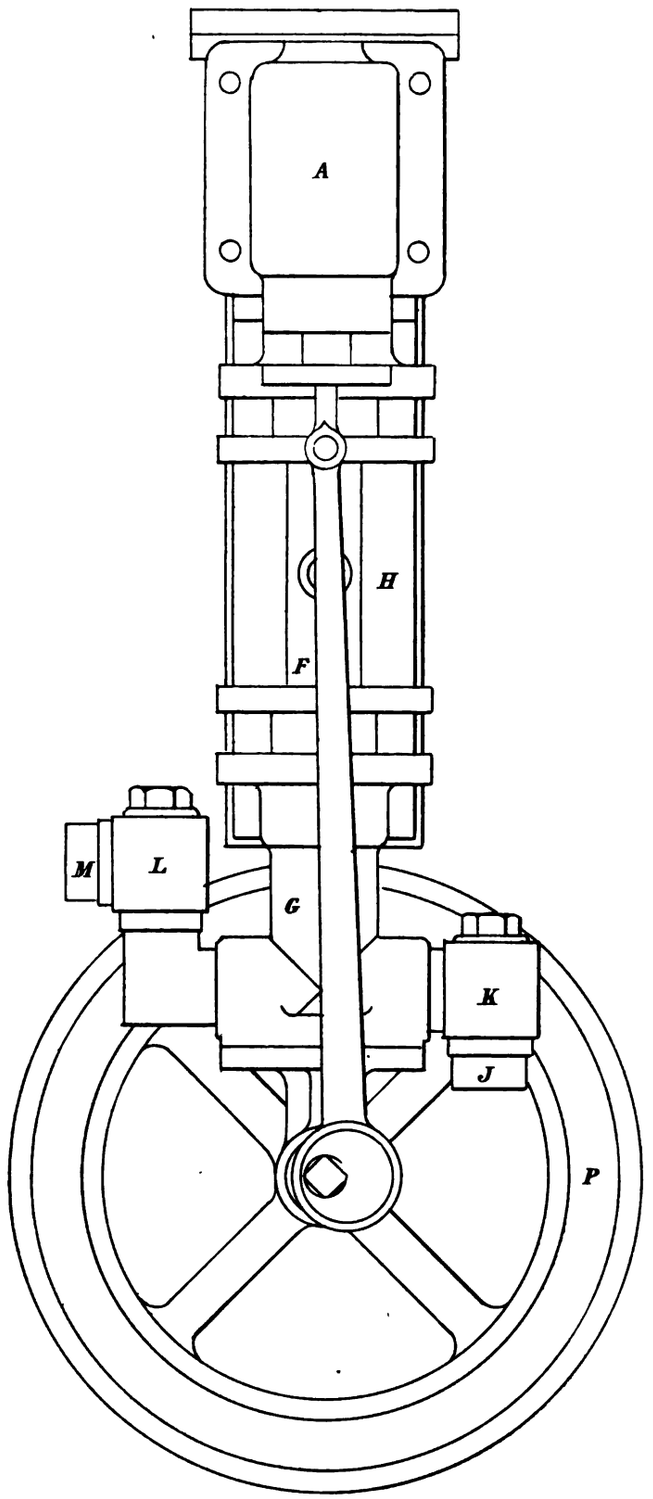


FIG. 934.

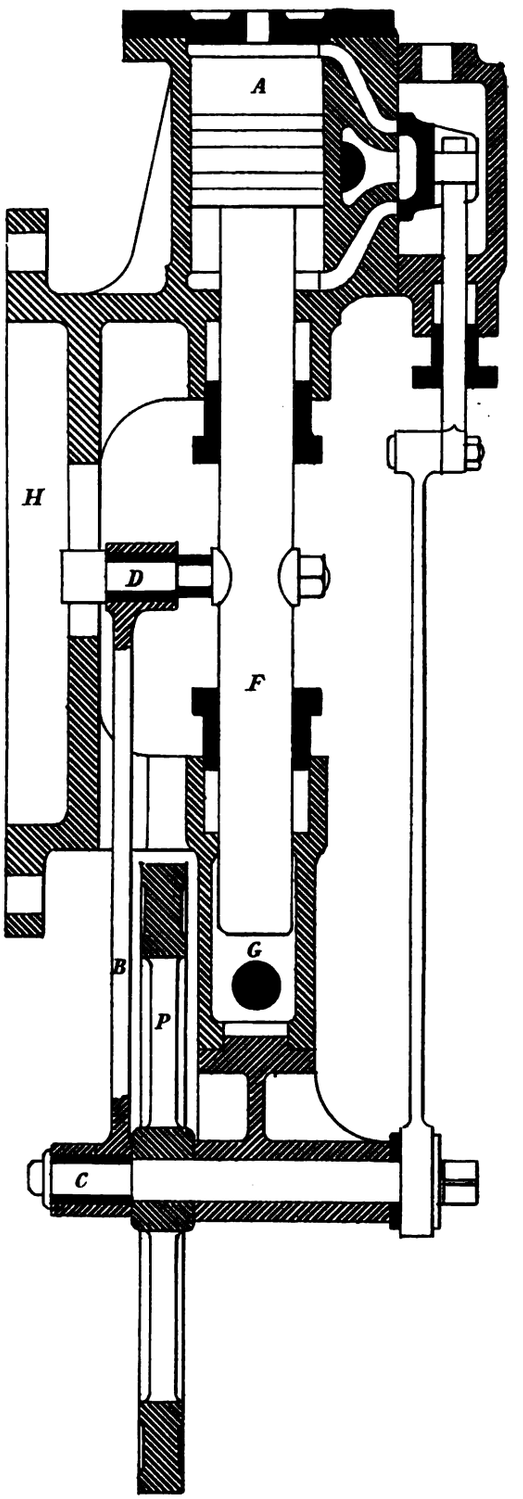


FIG 937.

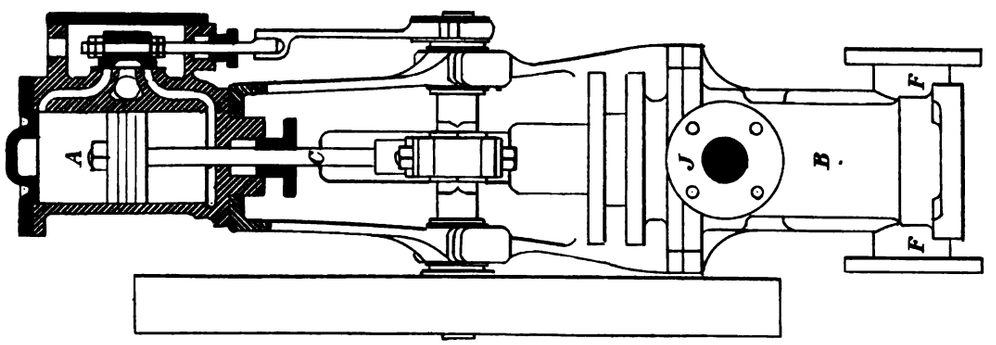
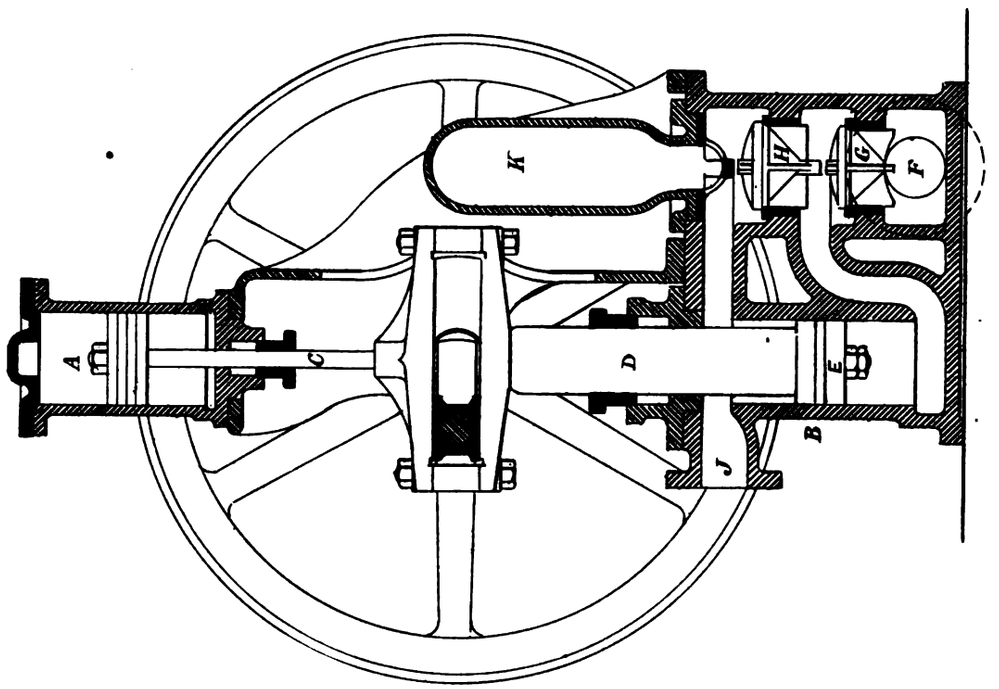


FIG.936.



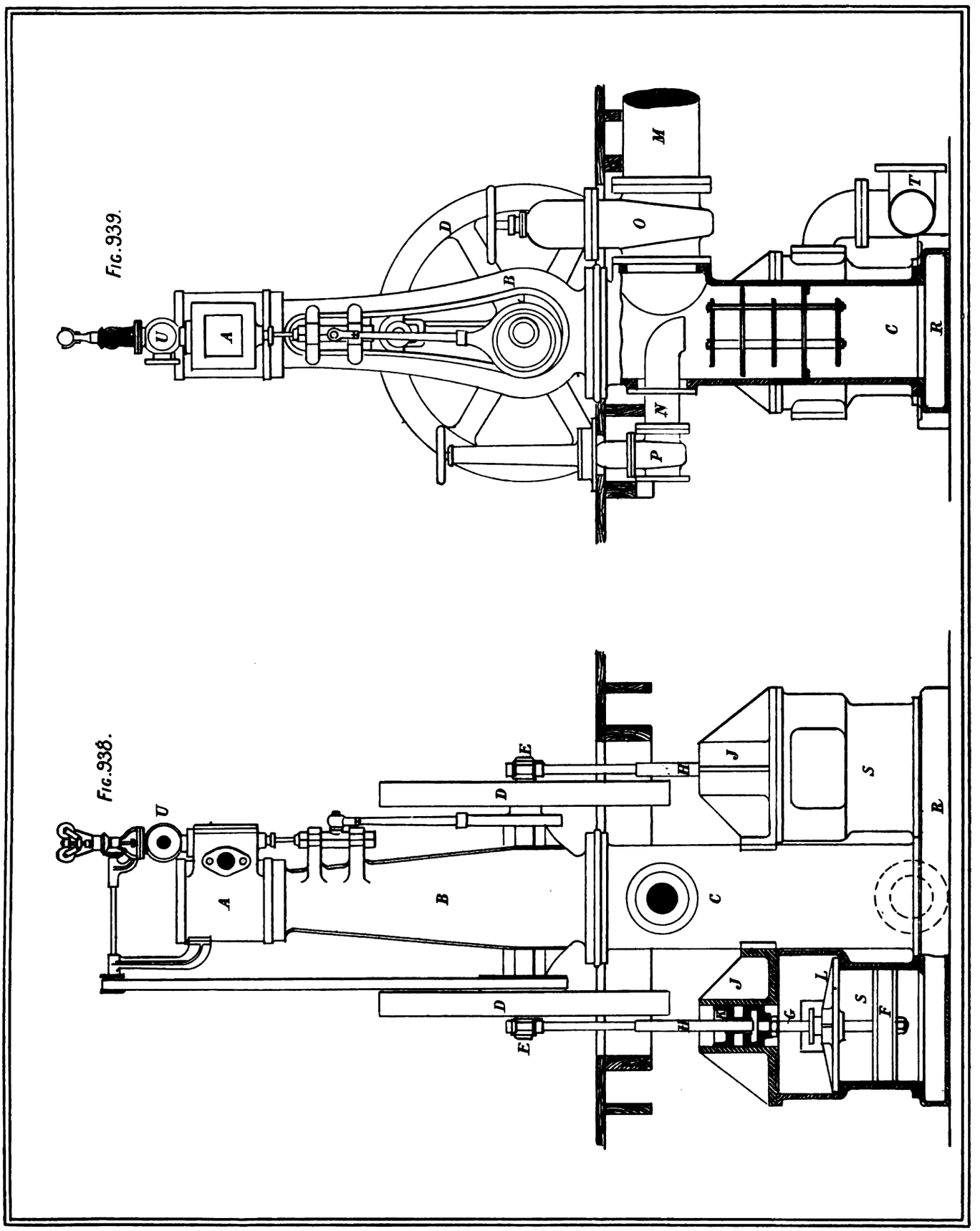


Fig.939.
A
U
B
D
O
M
T
C
R
N
P
Fig.938.
U
A
B
D
E
H
J
S
R
C
J
L
S
F
G
H
E
D

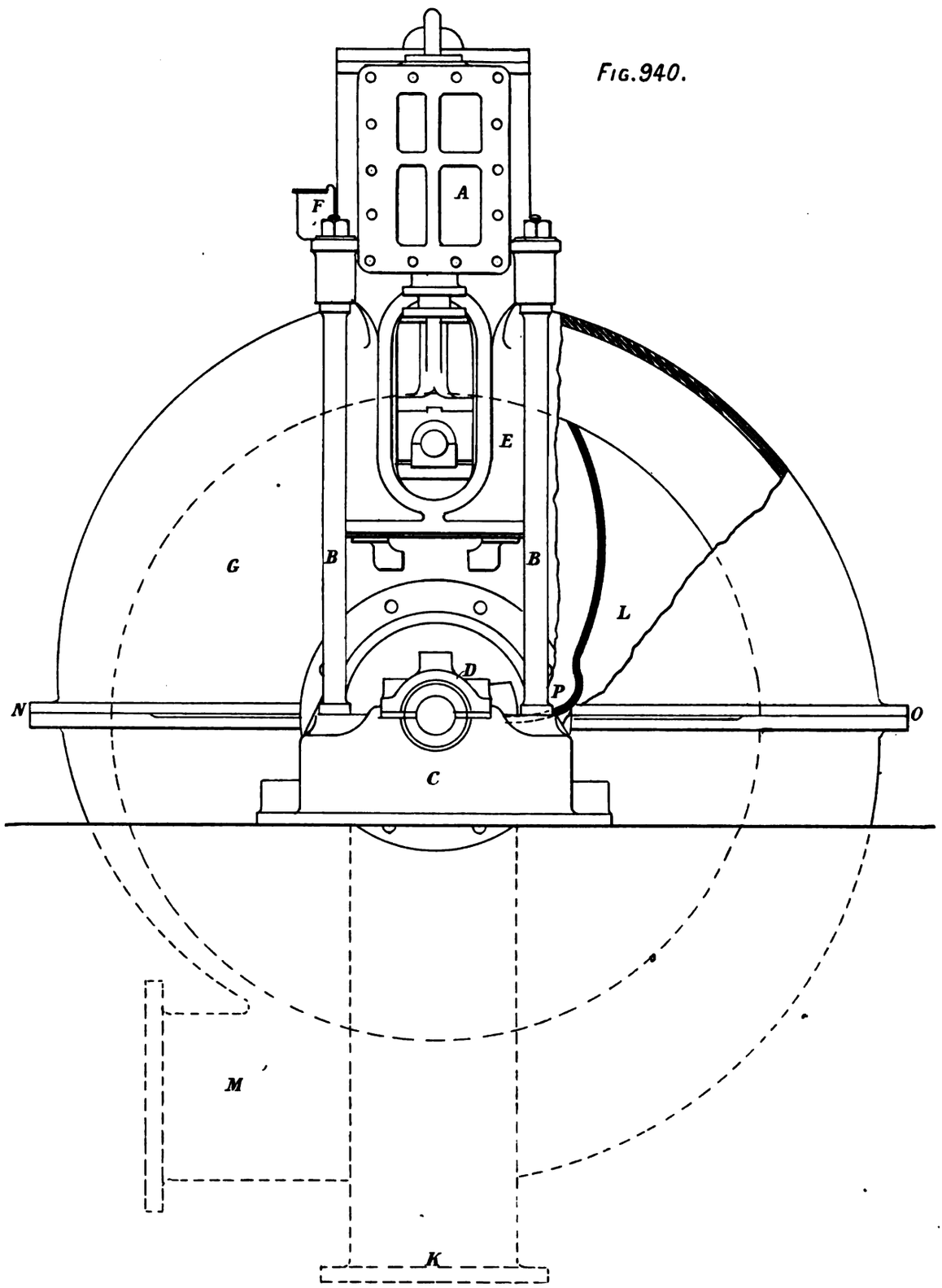


Fig. 940.

Fig. 941.

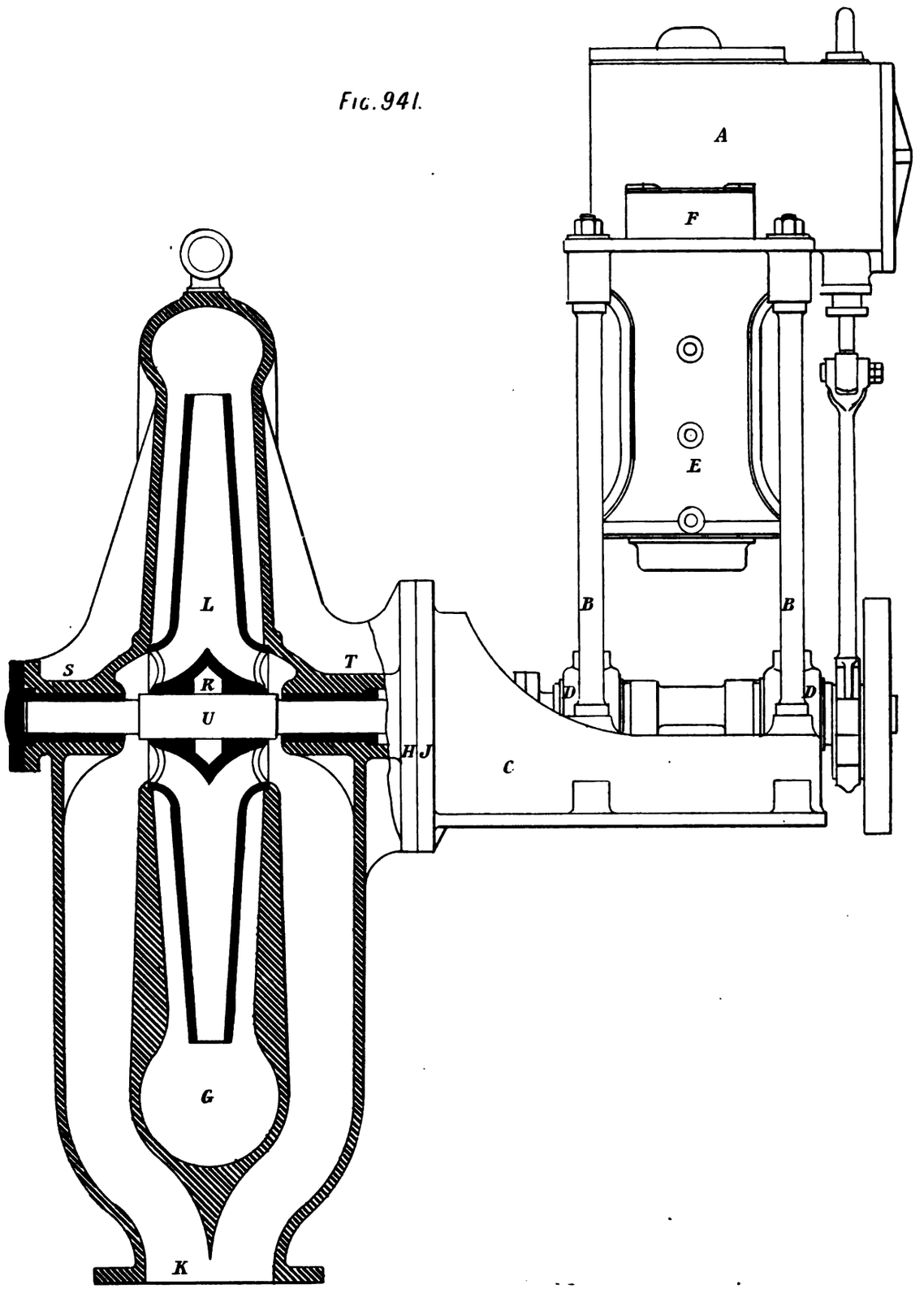


Fig. 942.

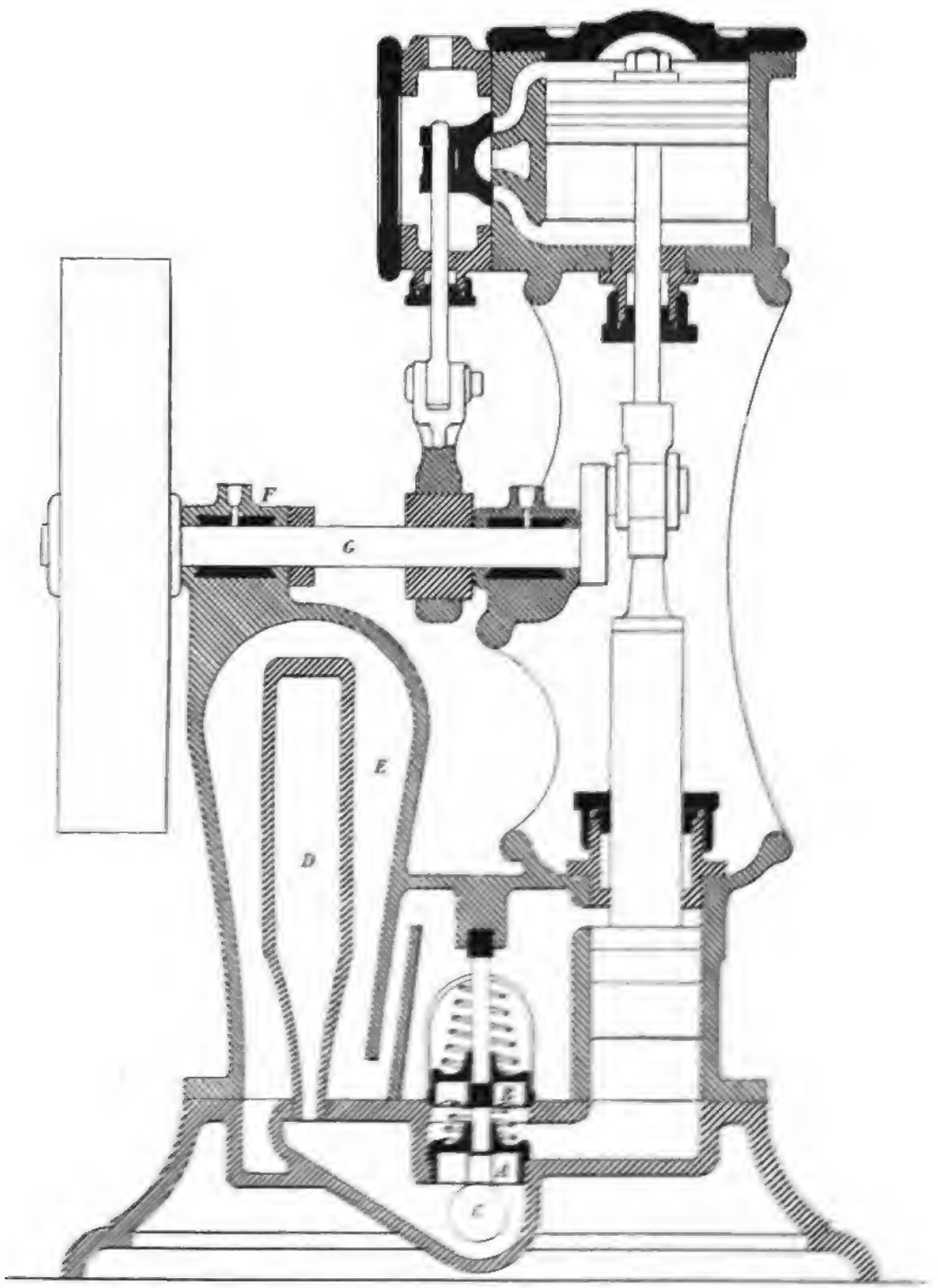


Fig. 943.

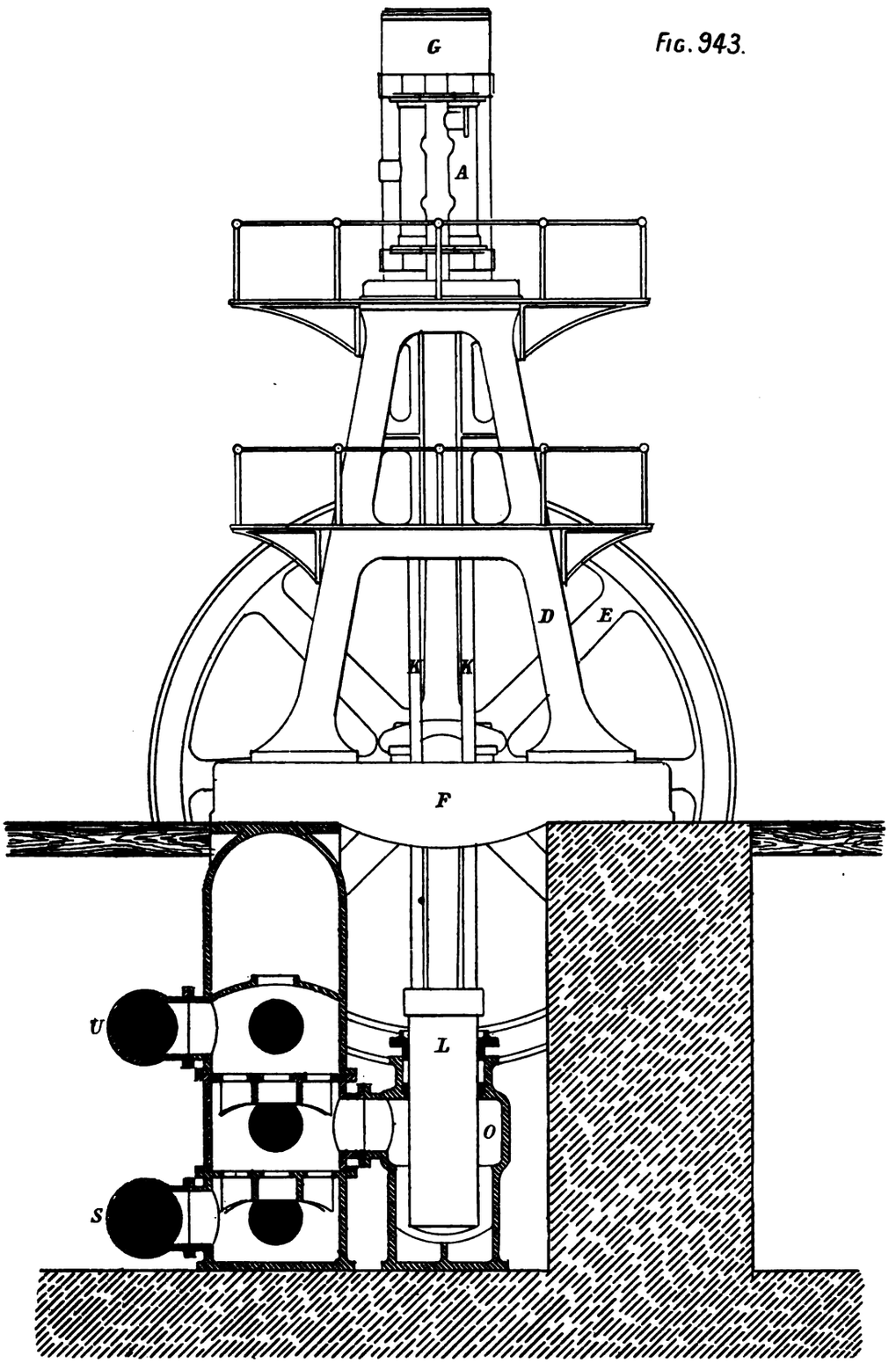
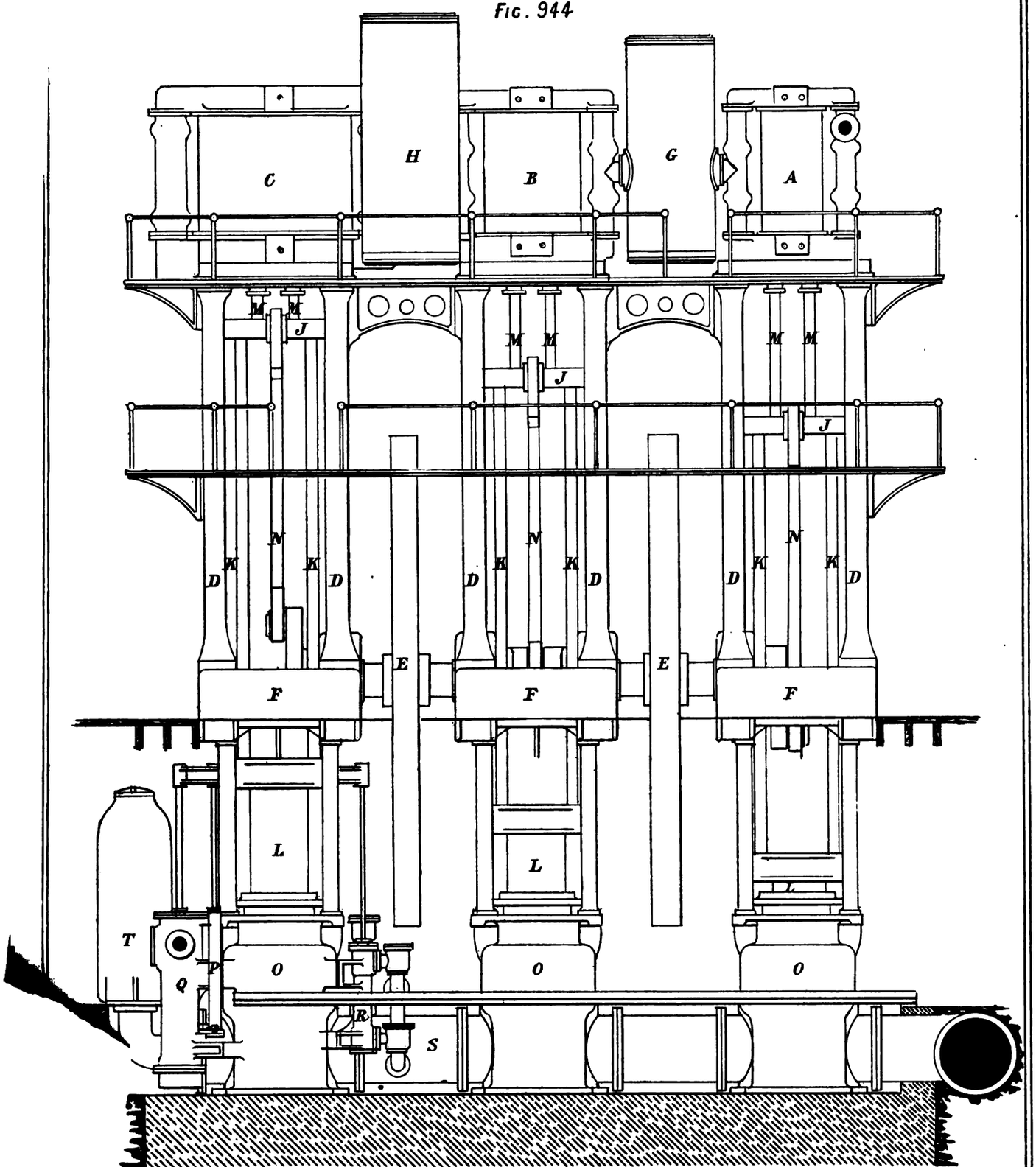


Fig. 944



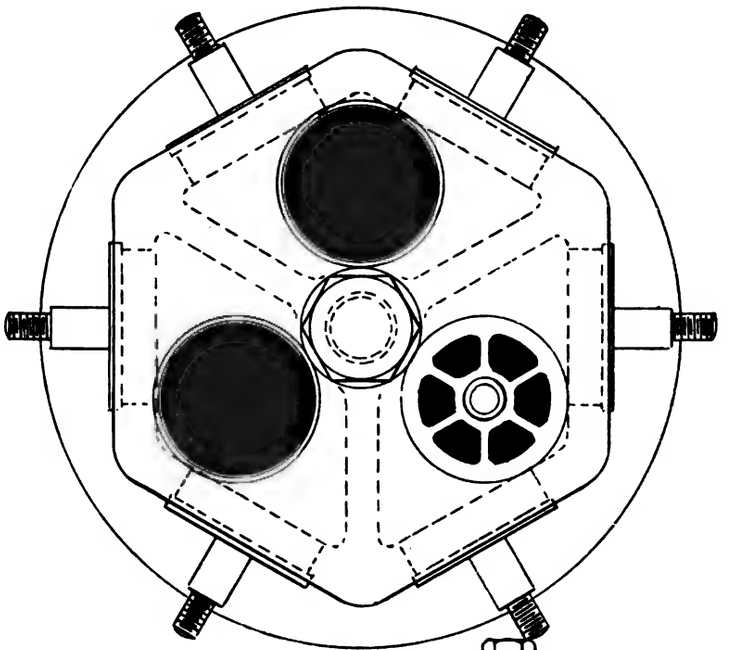


Fig.946.

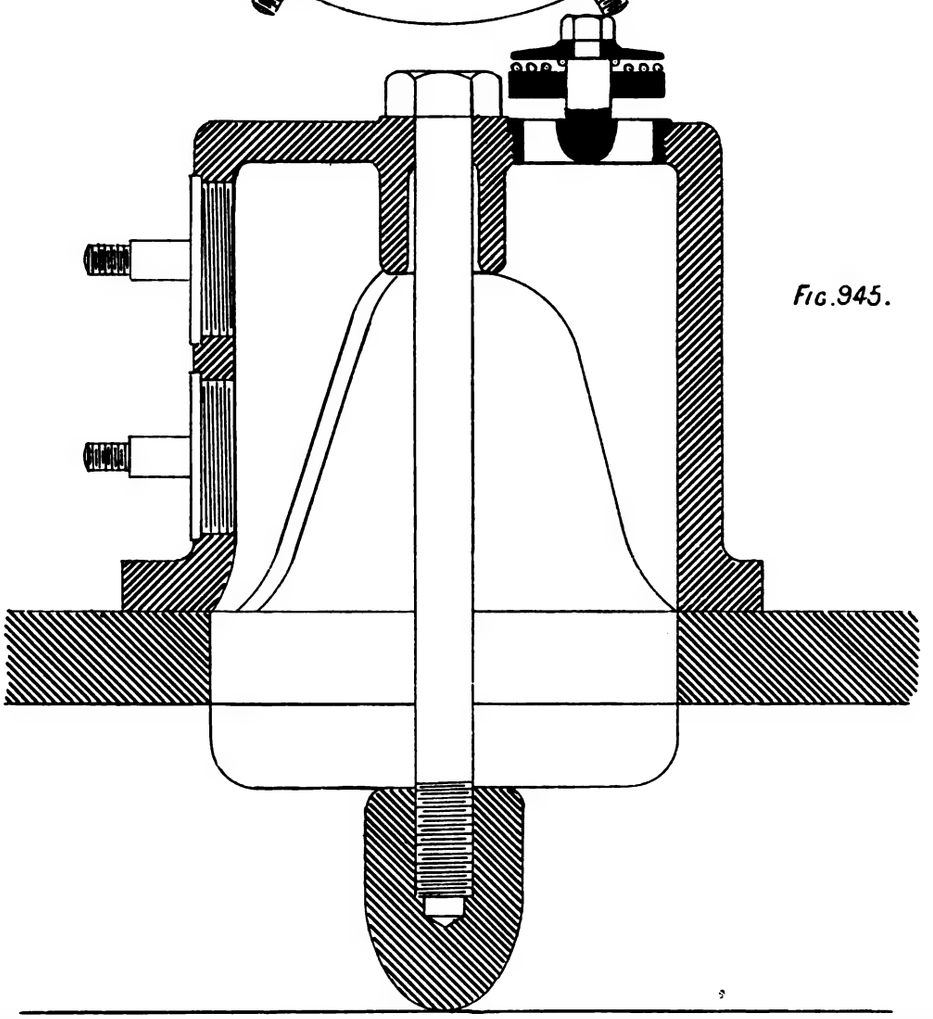


Fig.945.

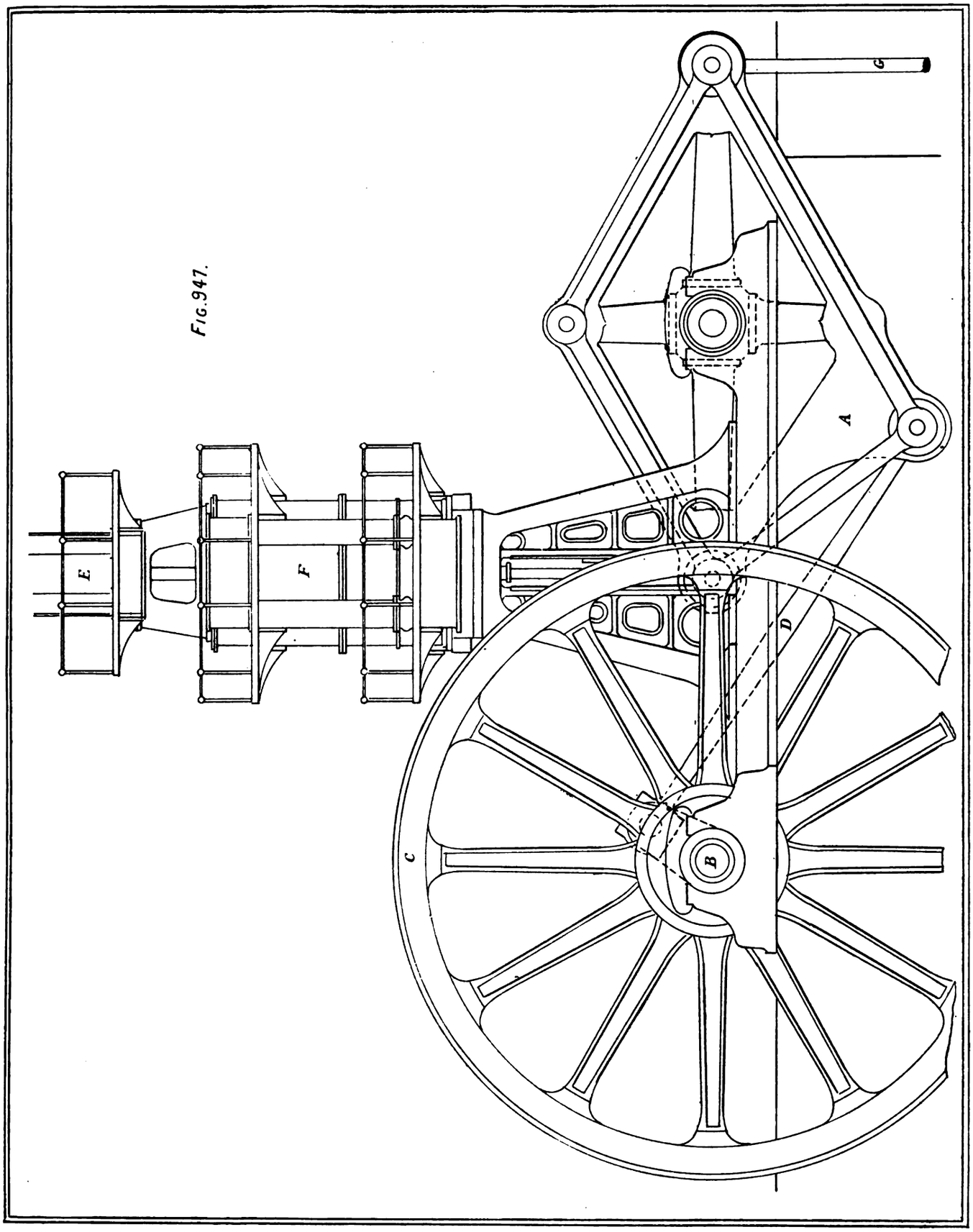


FIG. 947.

Fig. 948.

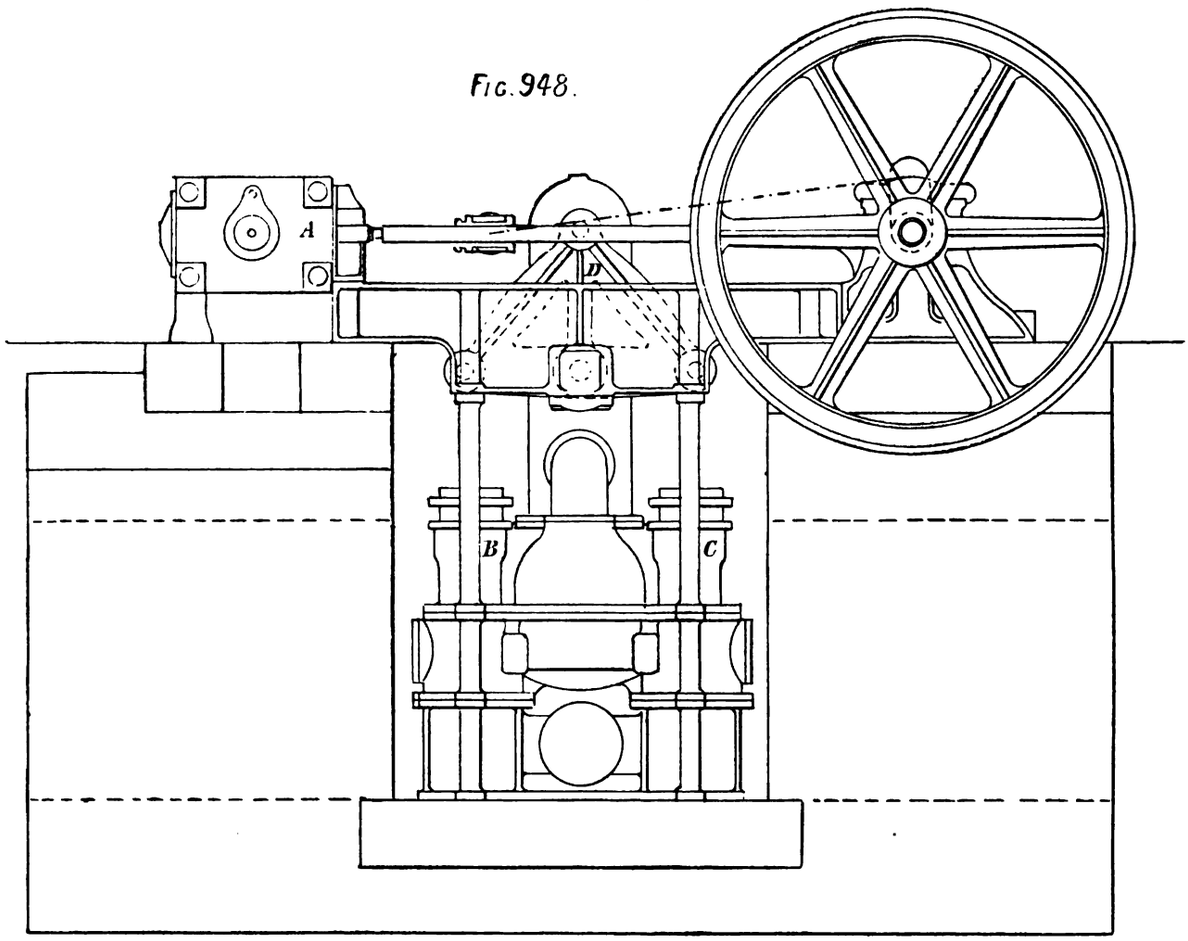
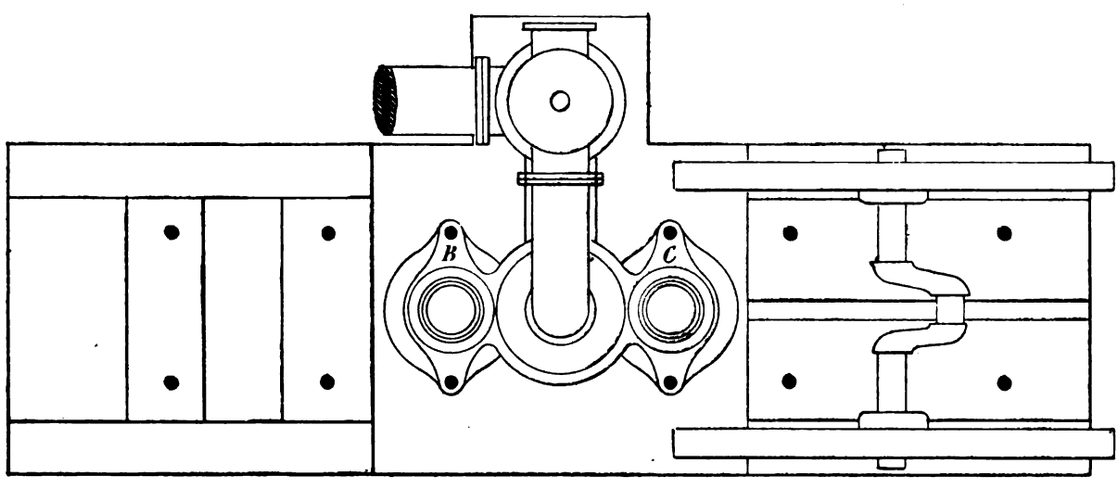


Fig. 949.



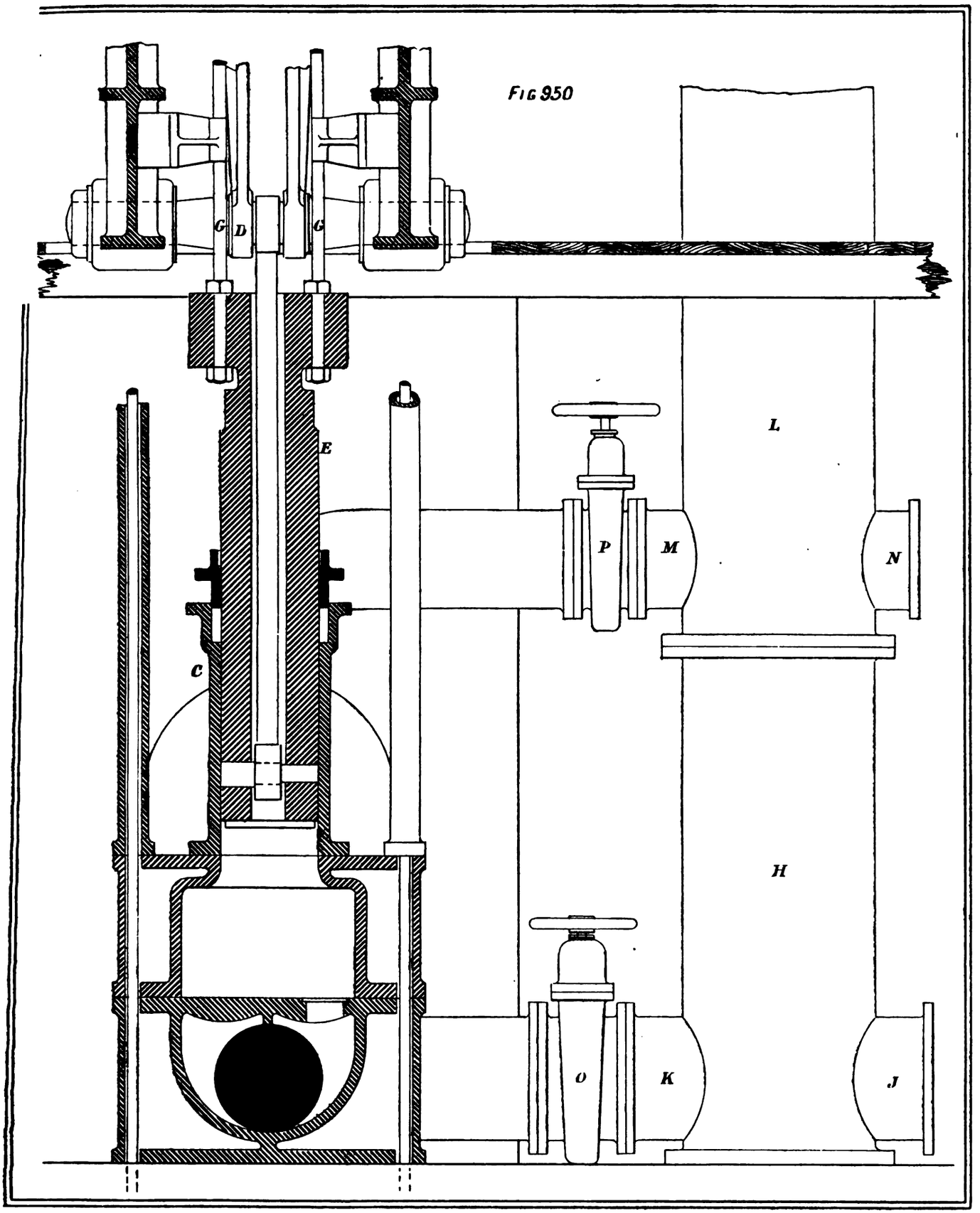


Fig 950
G
D
G
E
C
L
P
M
N
H
O
K
J

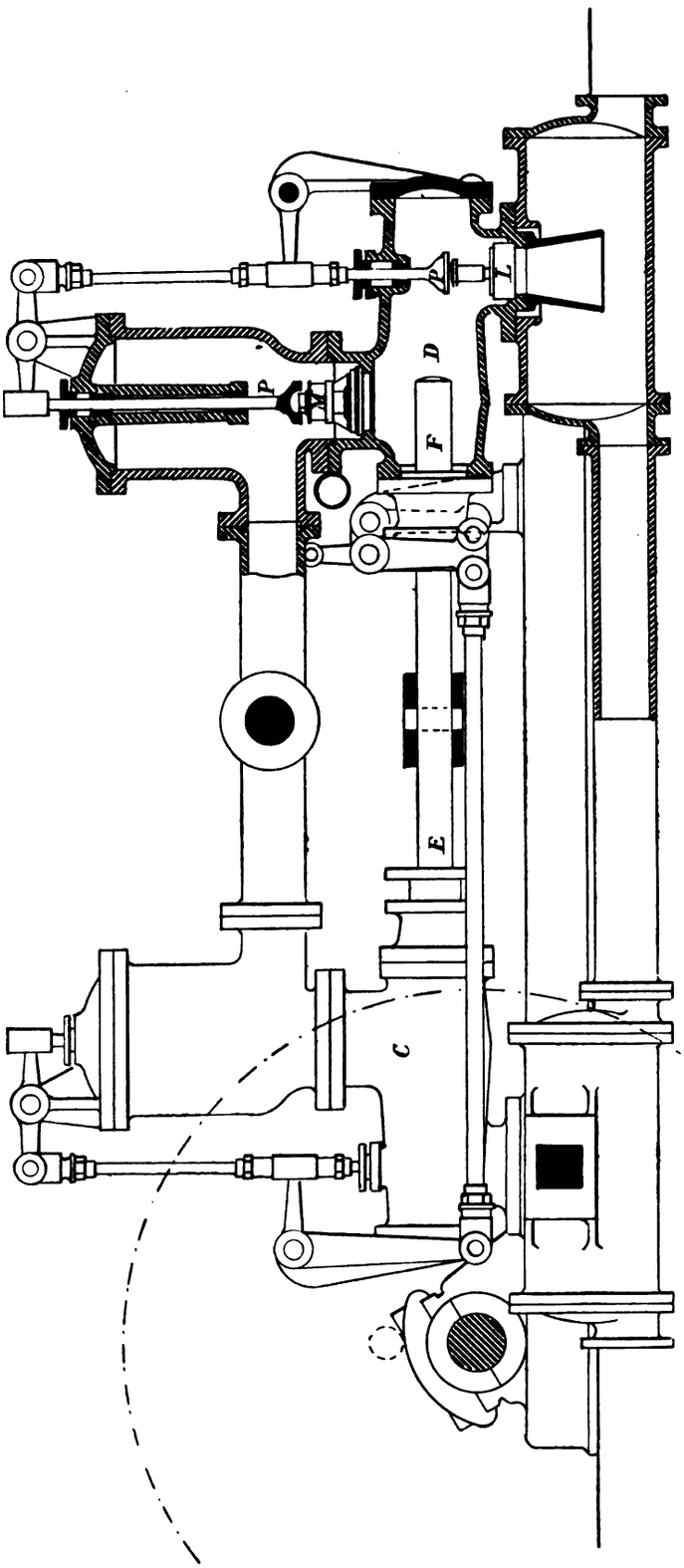


Fig. 951.

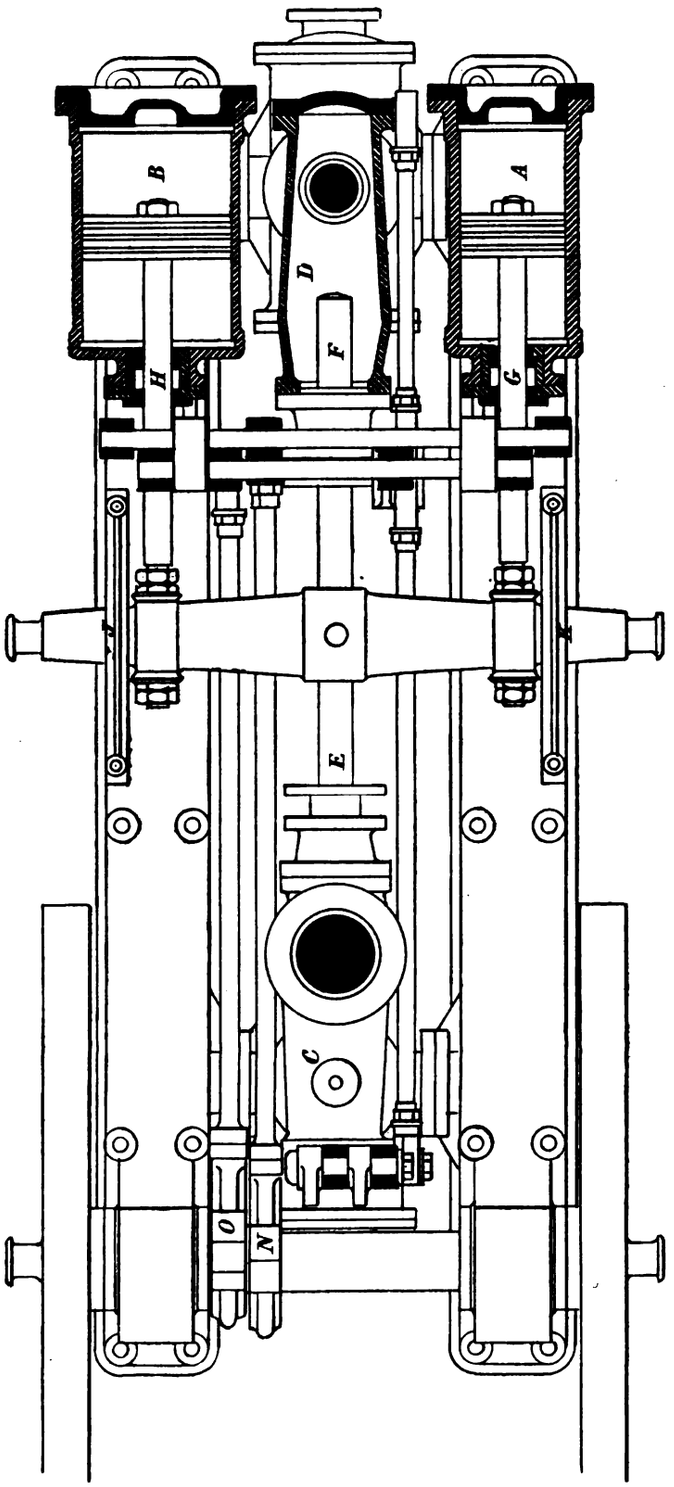


FIG. 952.

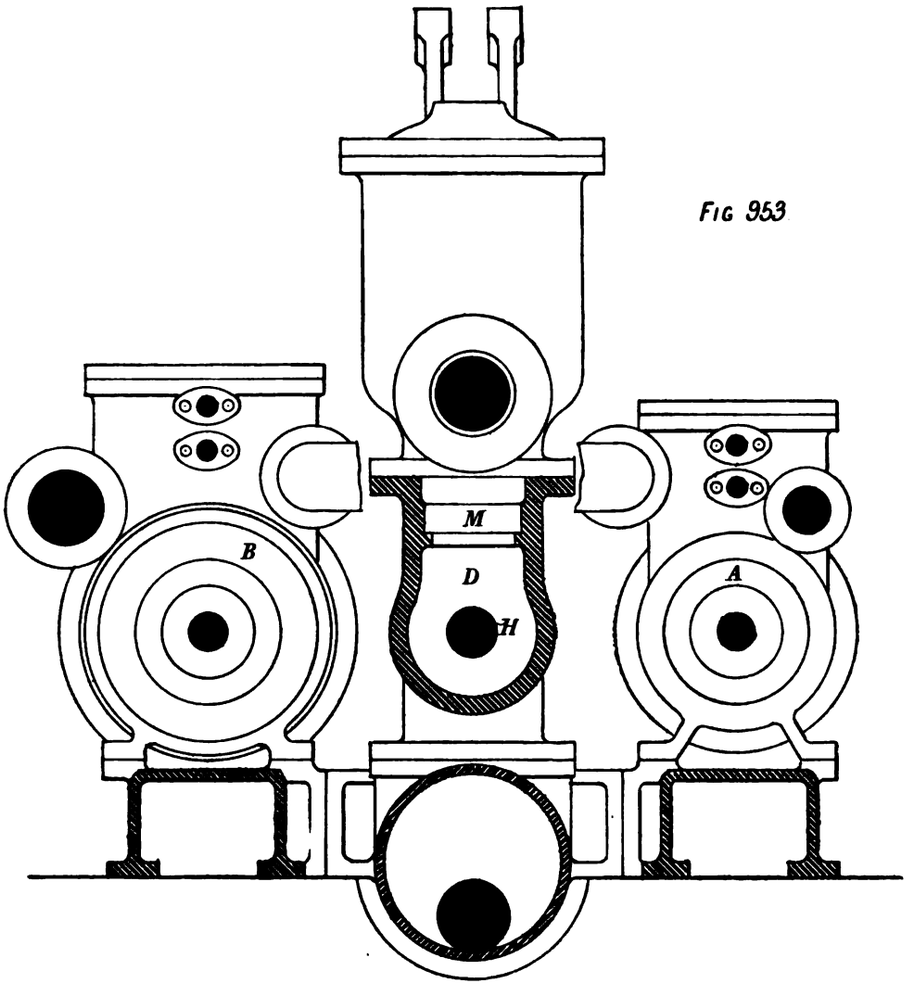


Fig 953

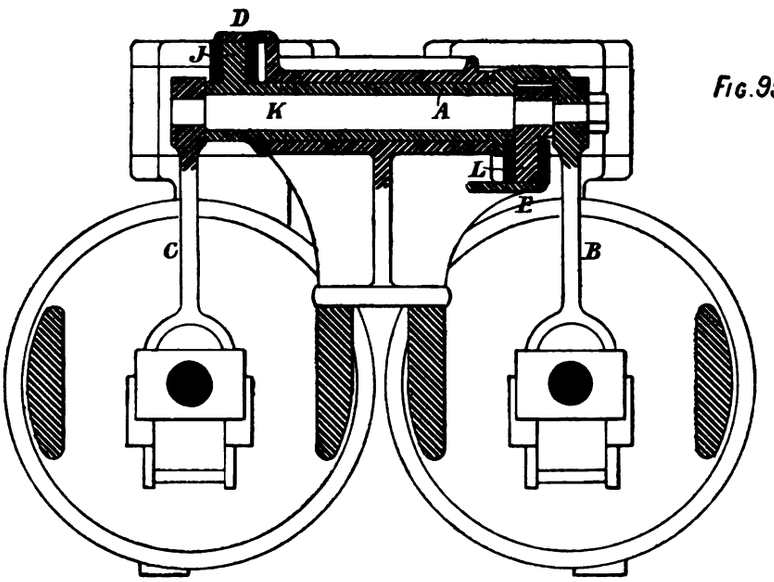


Fig.955.

Plate CCXXXIV.

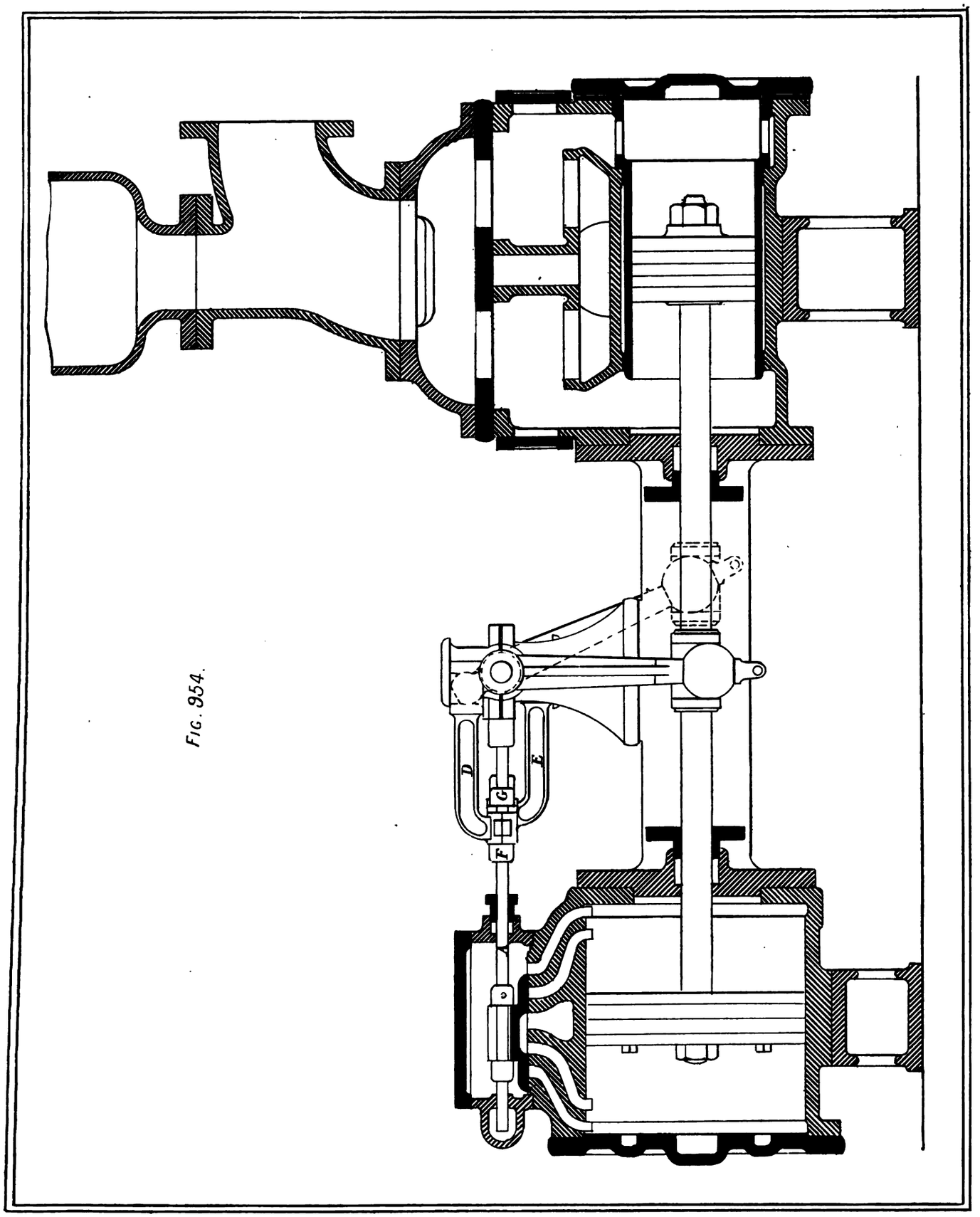


FIG. 954.

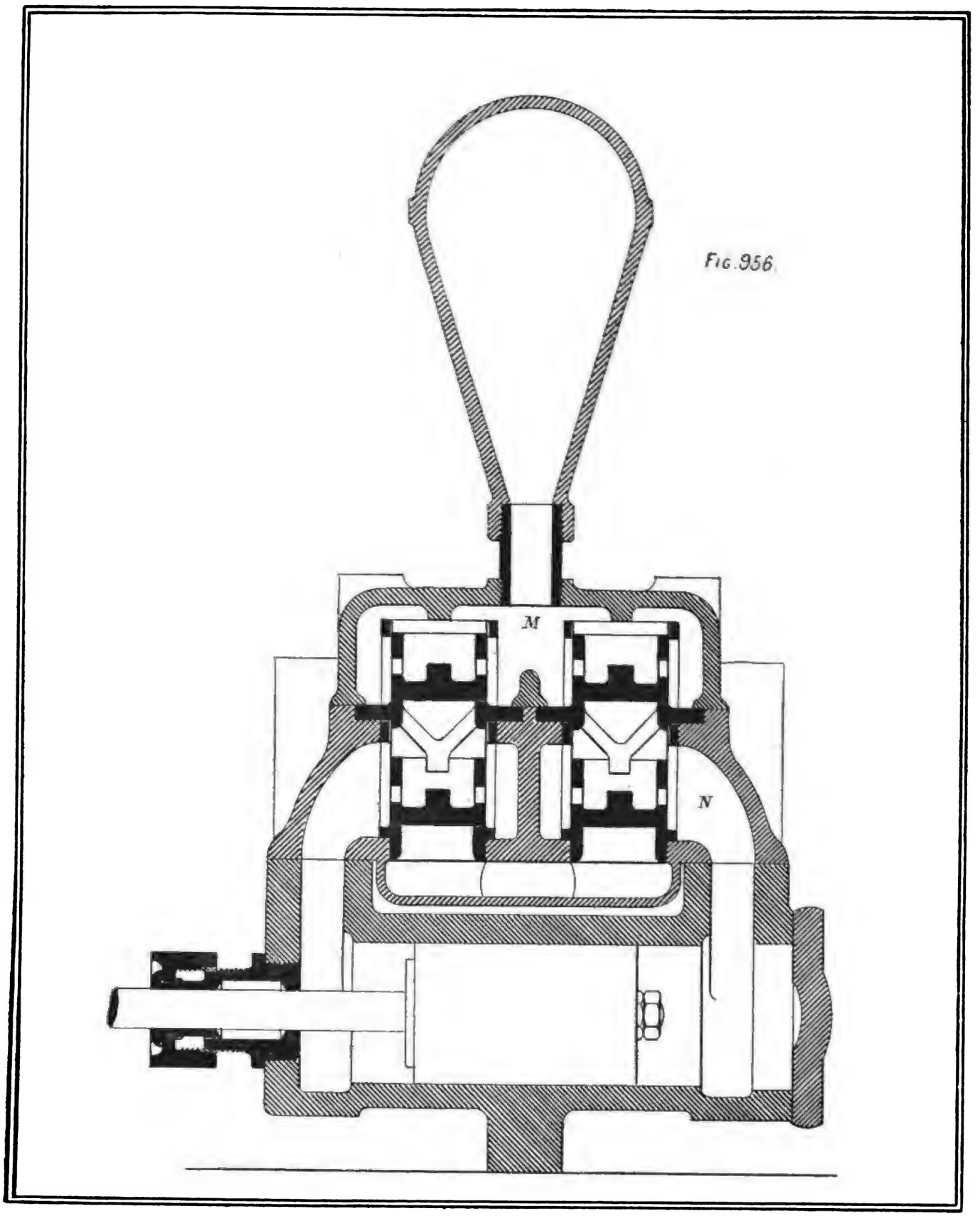


Fig. 956.

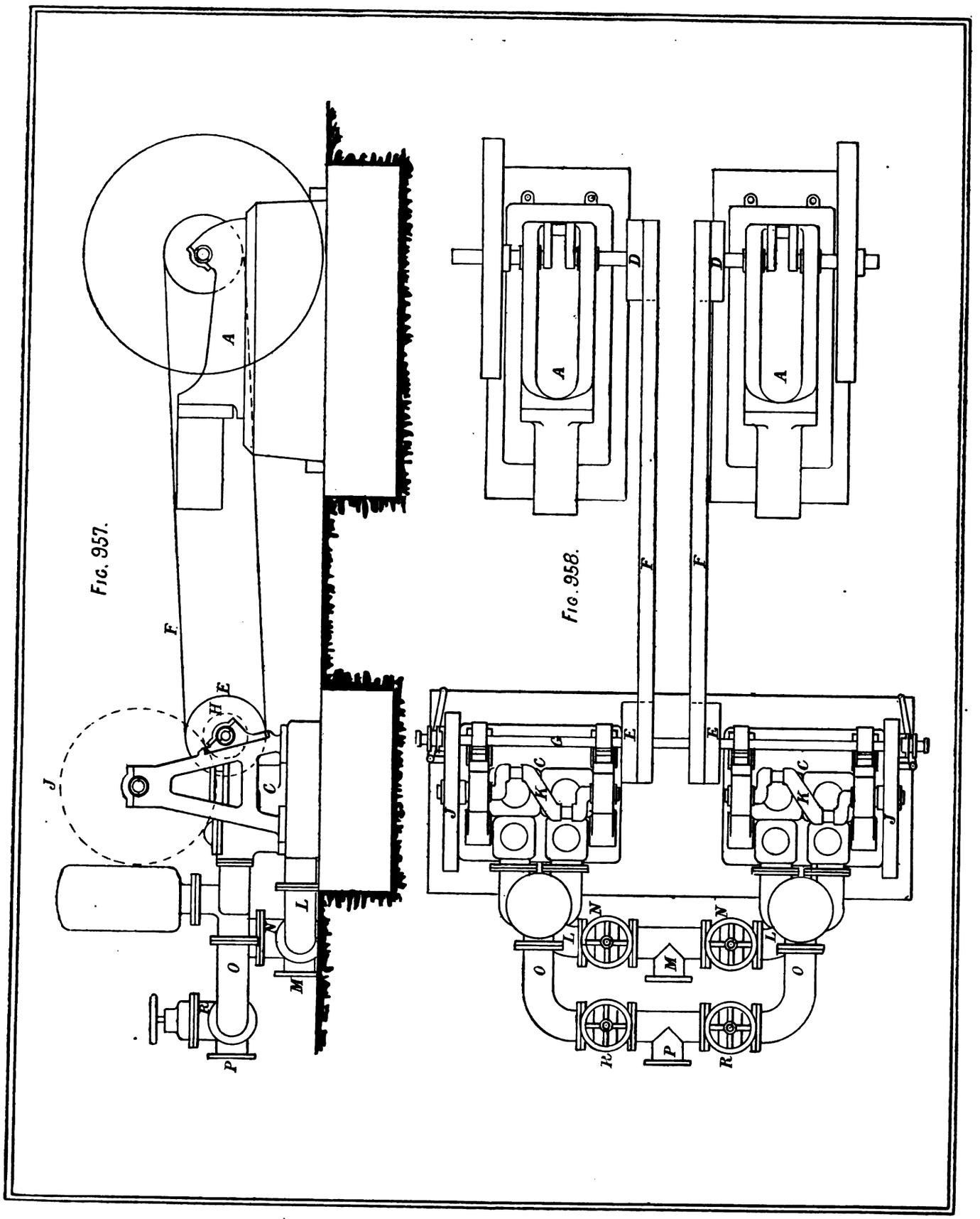


Fig. 957.

Fig. 958.

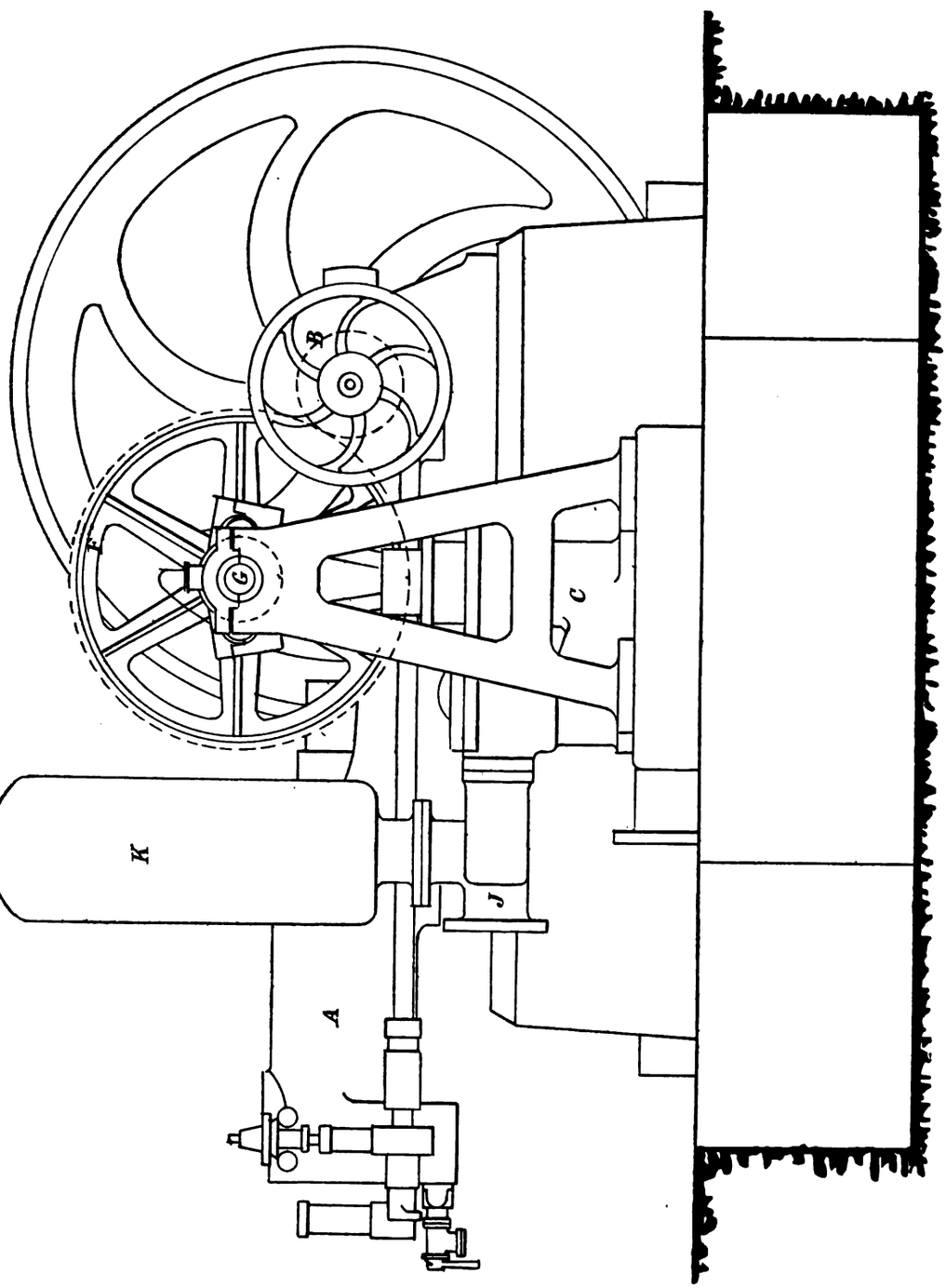


FIG. 959.

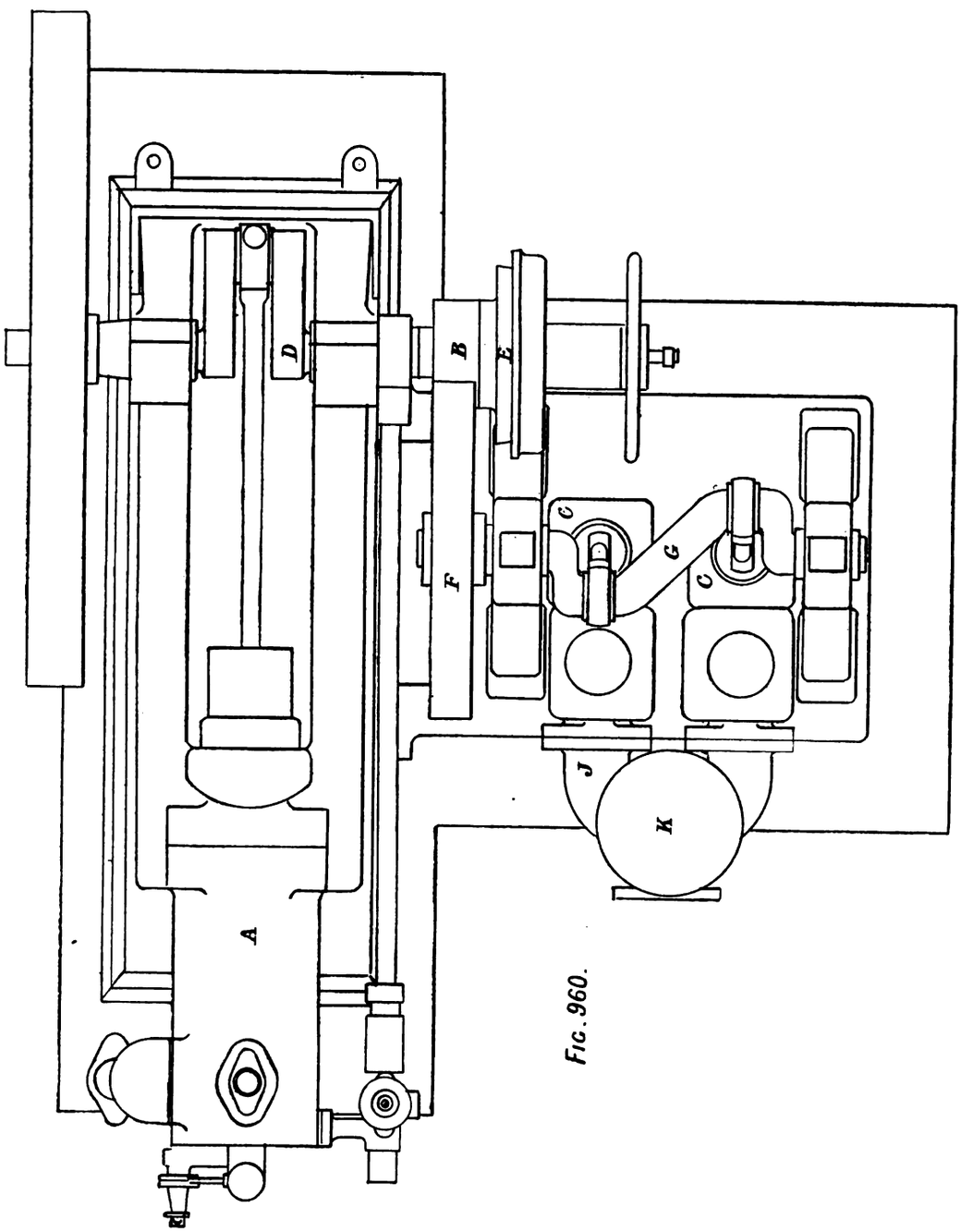


Fig. 960.

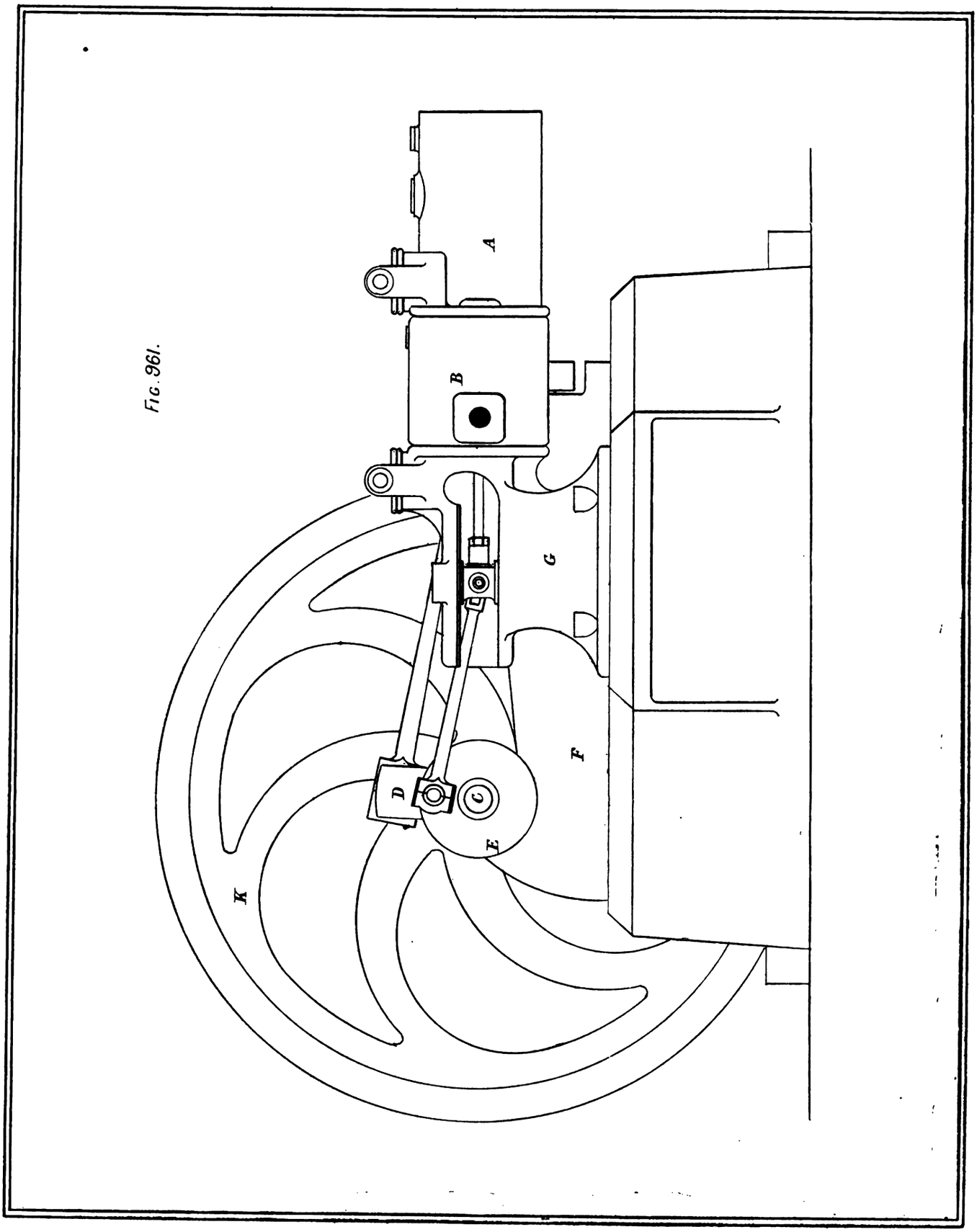
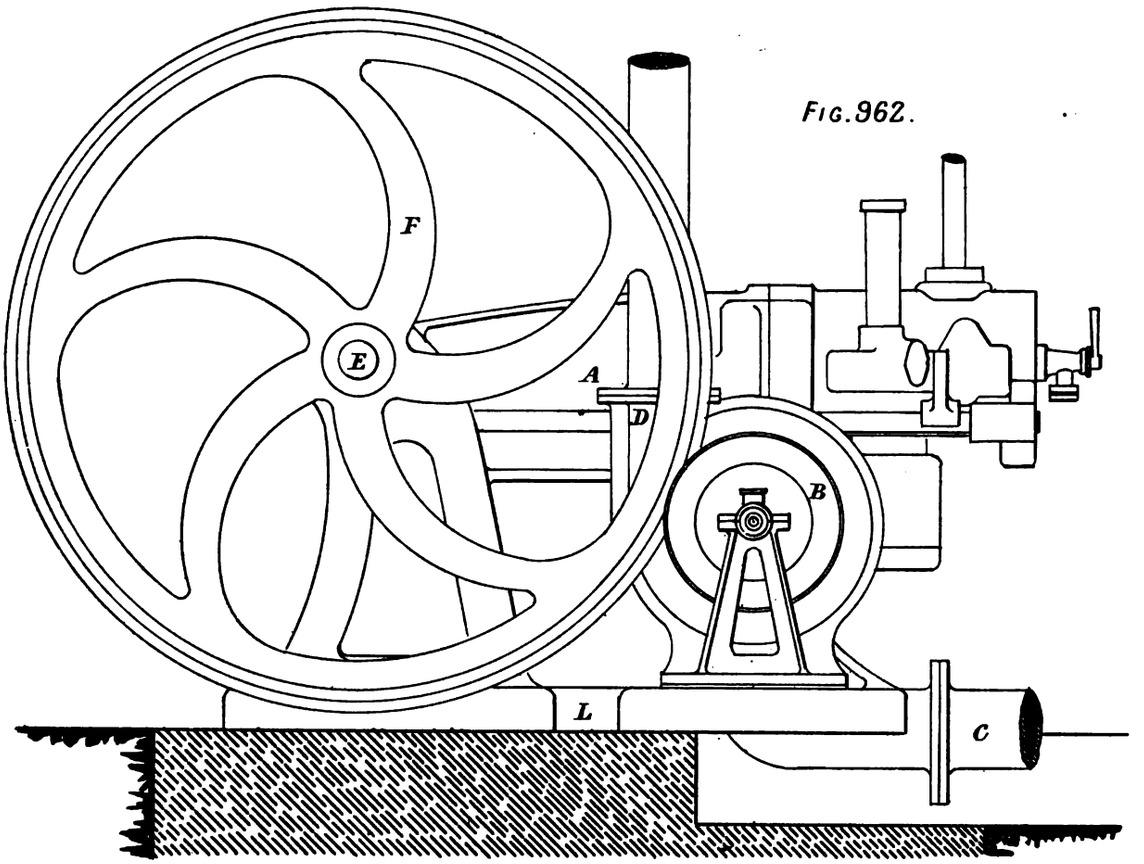


Fig. 961.

Fig.962.



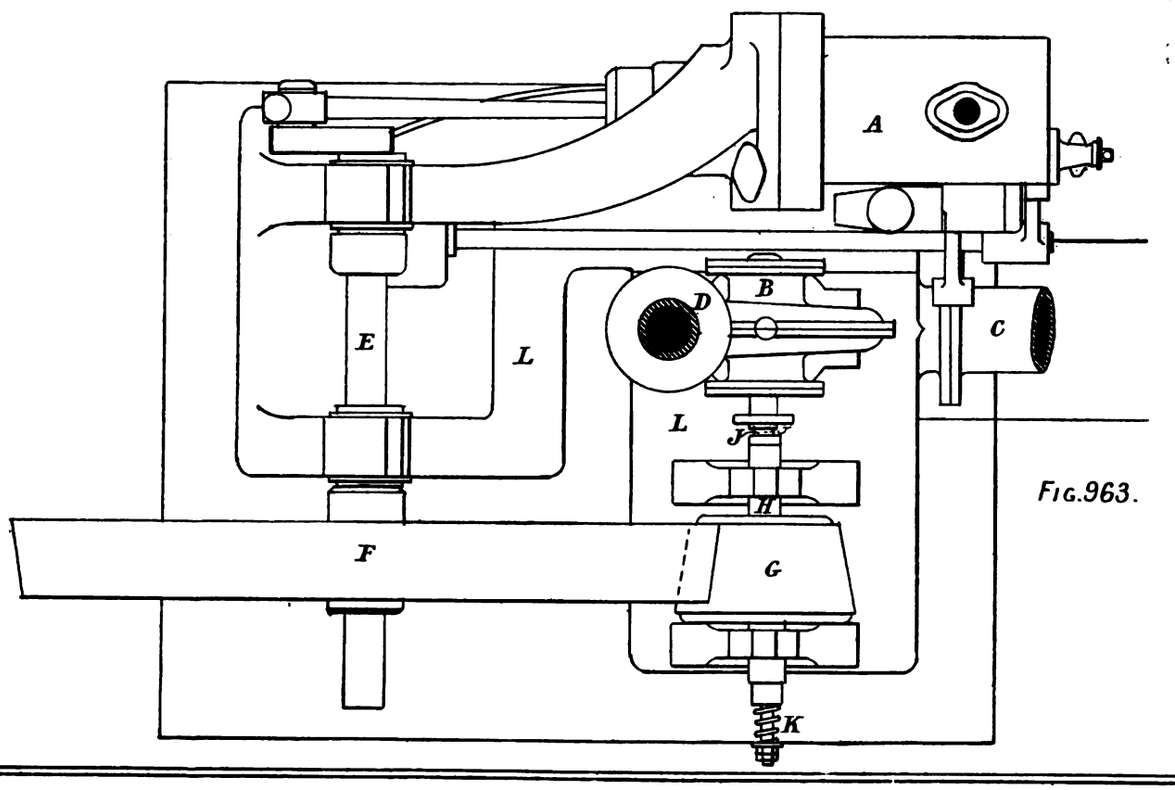


Fig.963.

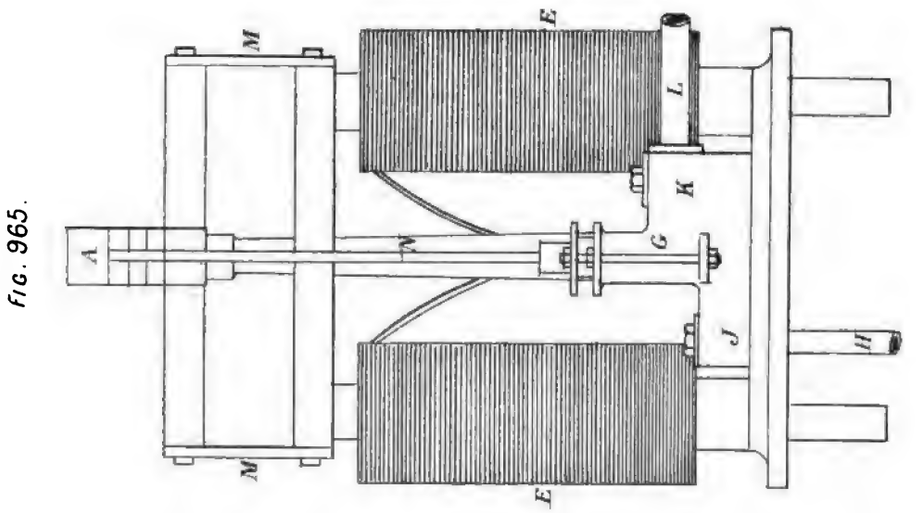


Fig. 965.

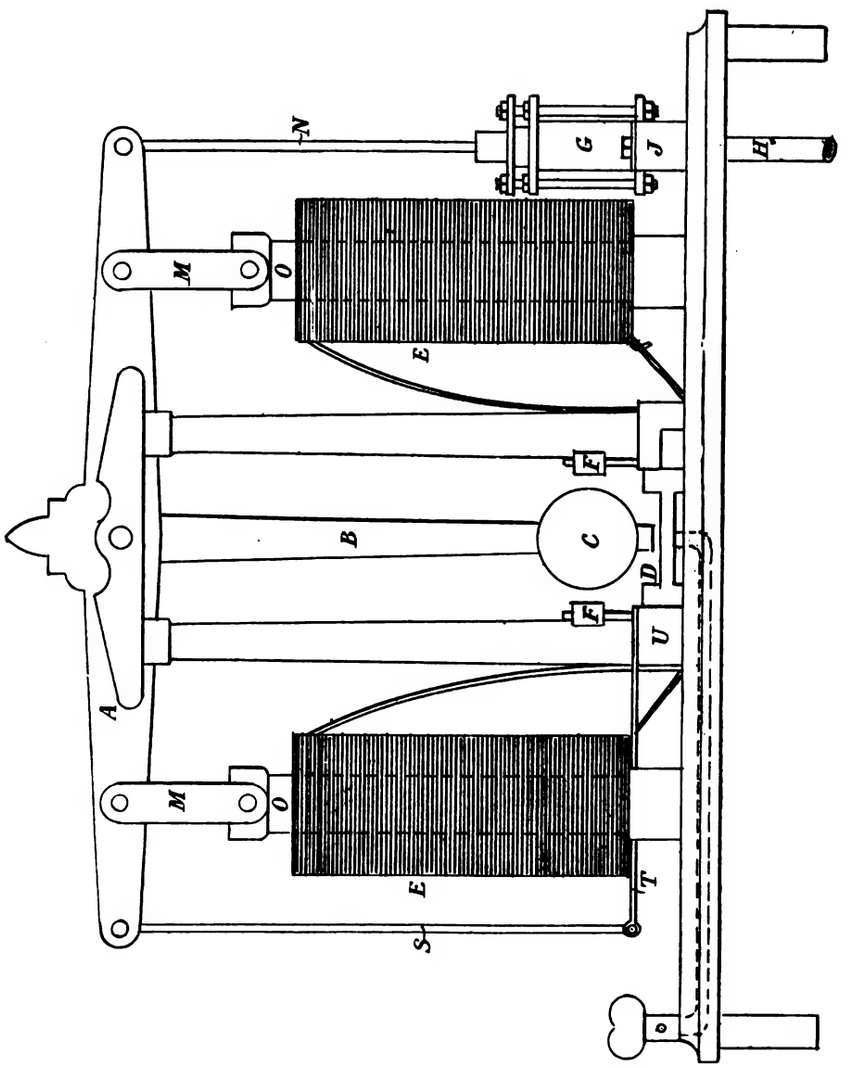


Fig. 964.

Fig 966.

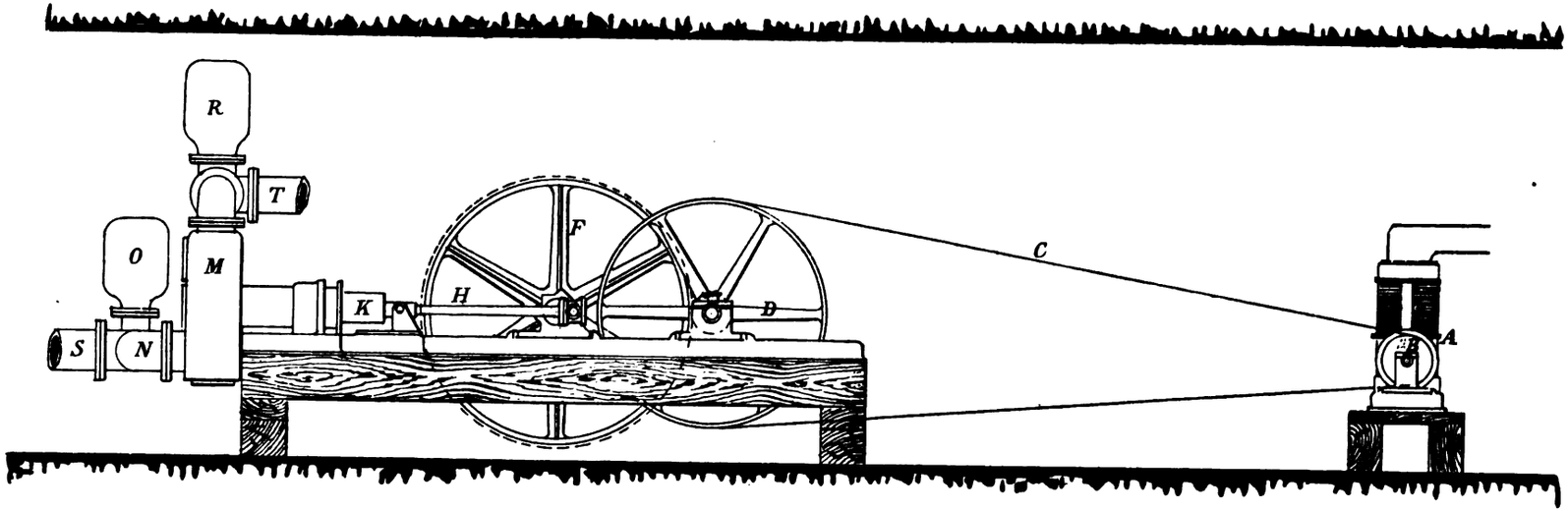


Fig. 967.

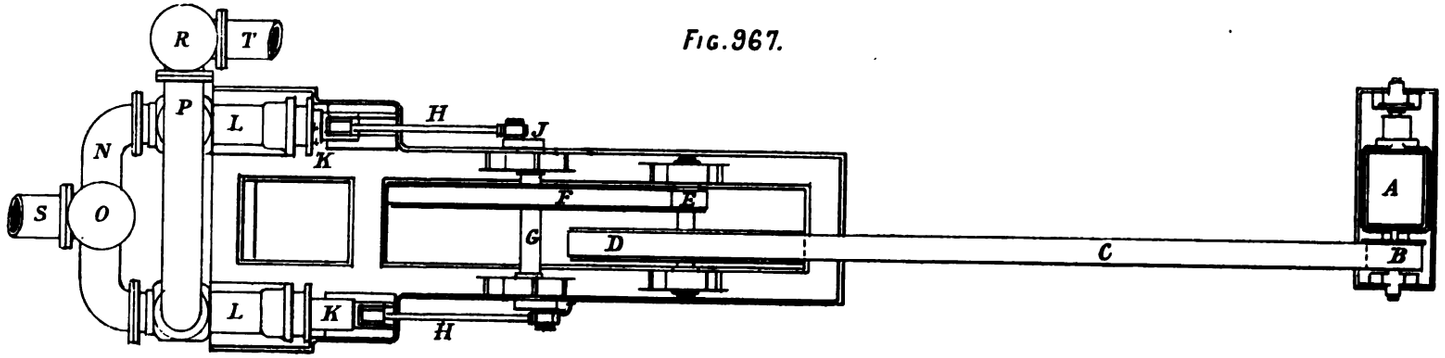


Plate CCXLII.

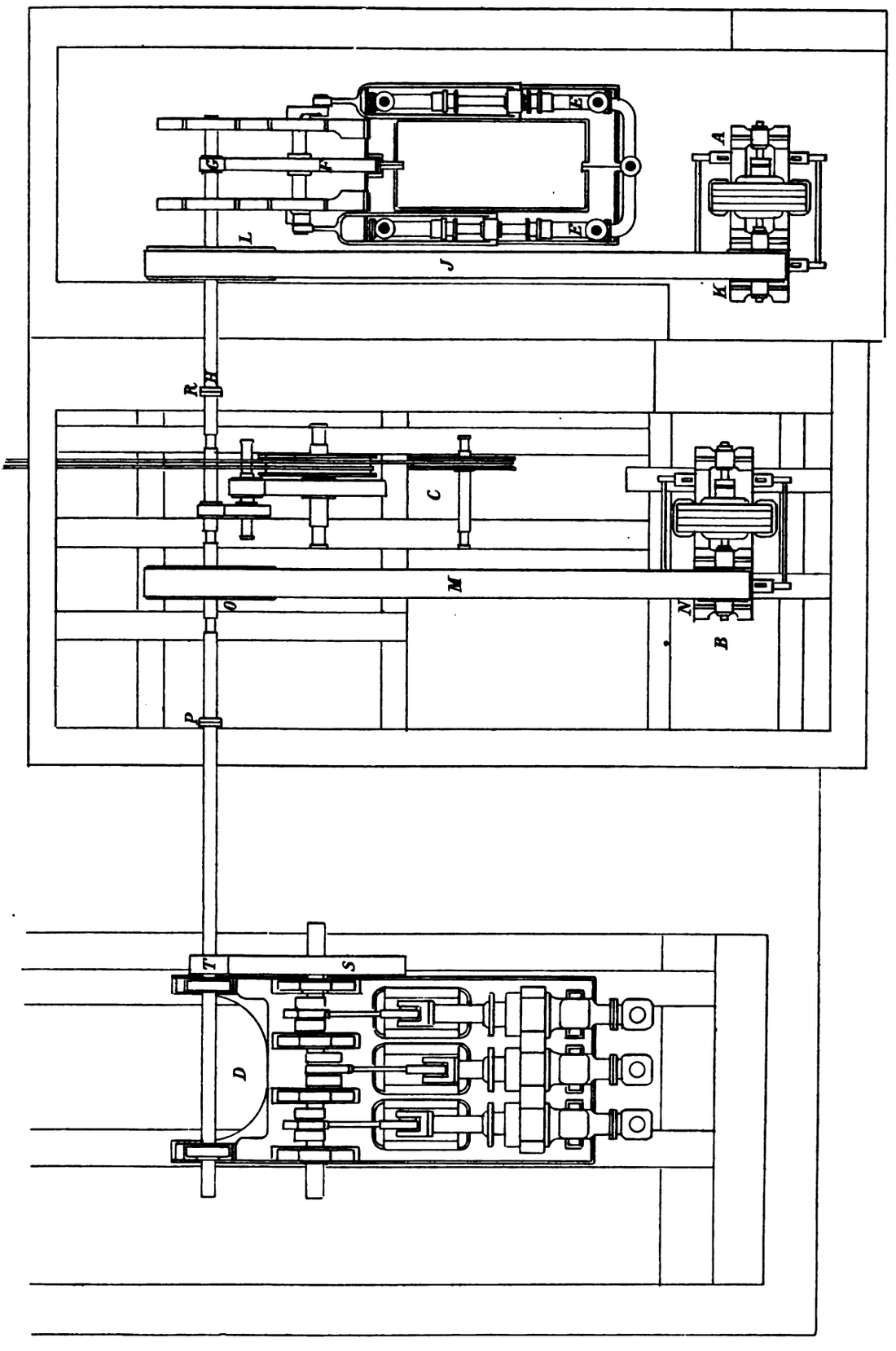


Fig 968.

Fig 970

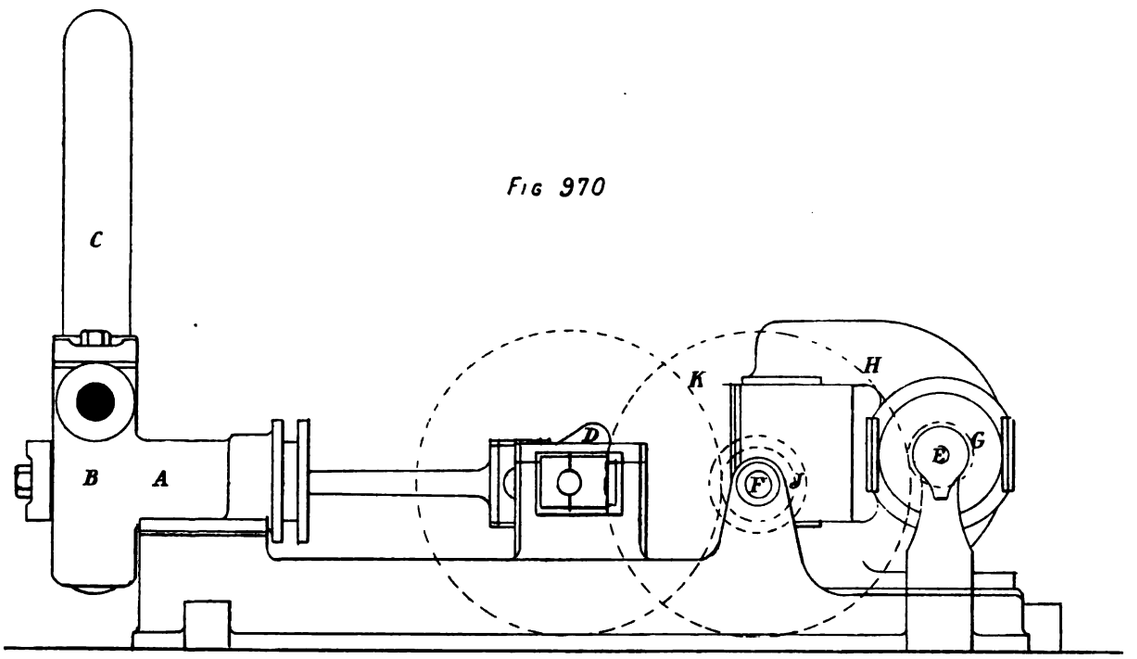


Fig. 969.

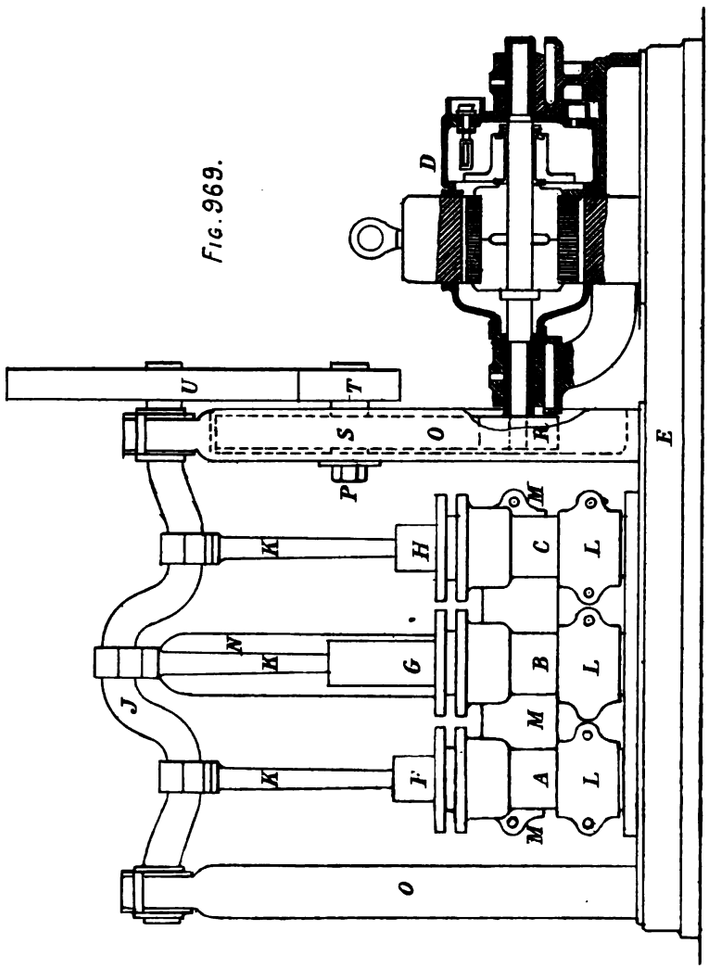
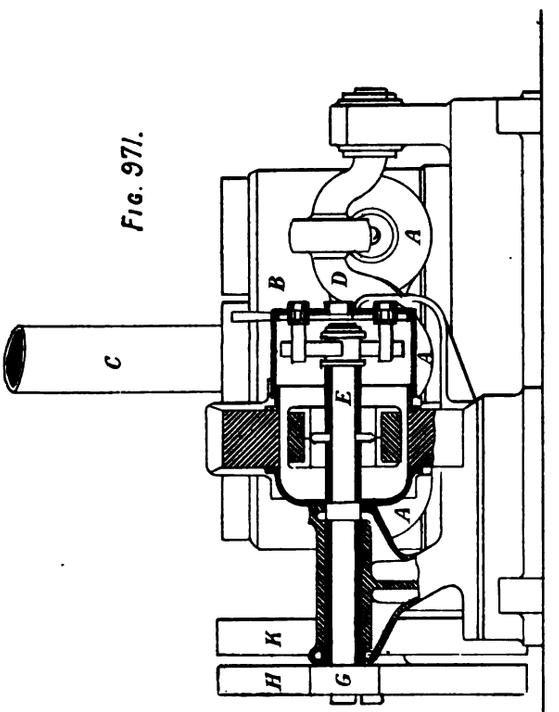


Fig. 971.



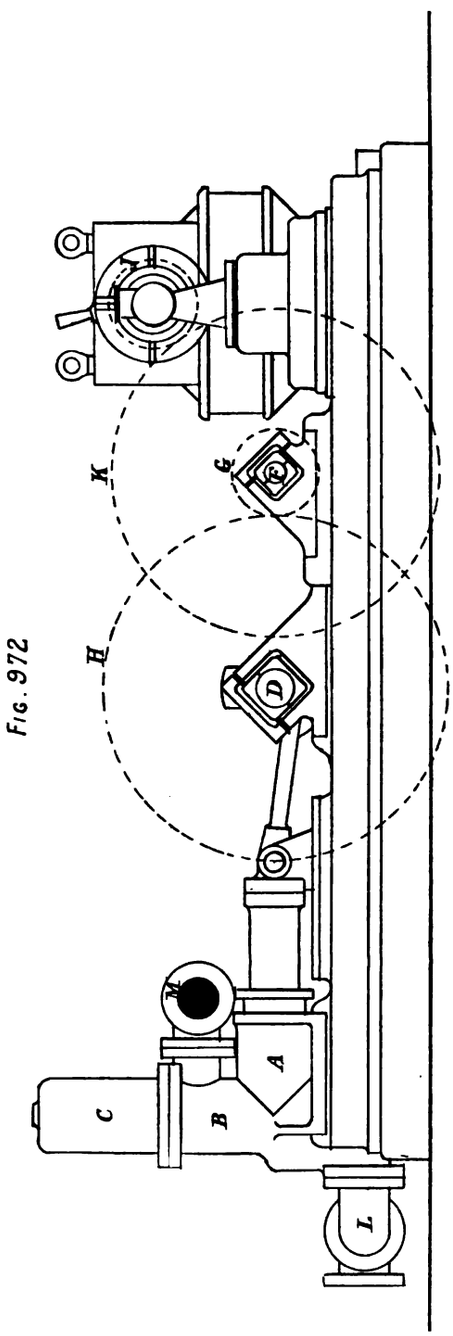


FIG. 972.

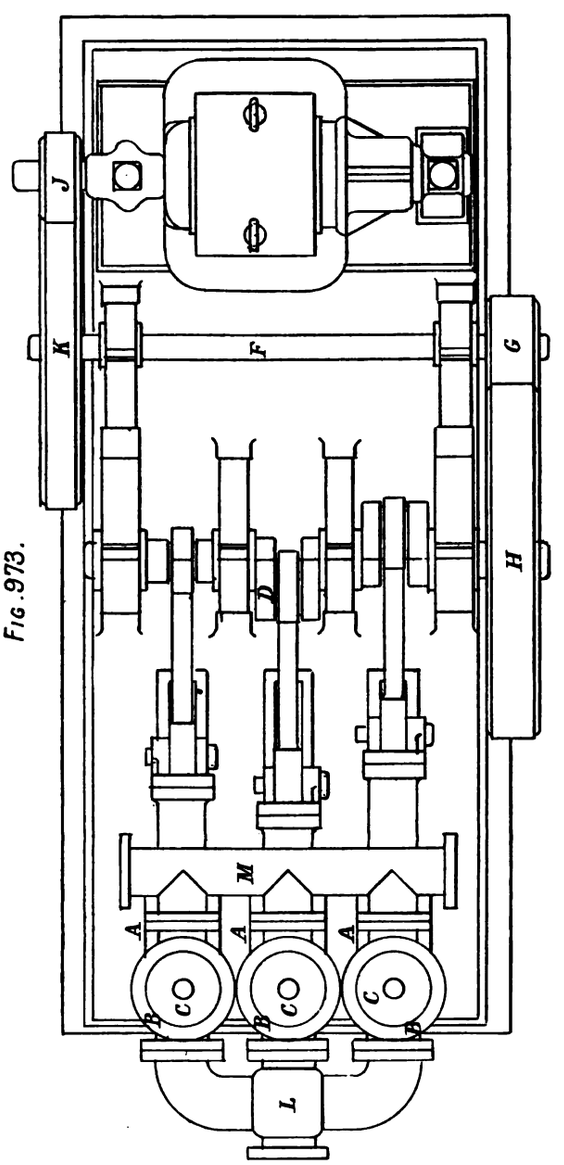


FIG. 973.

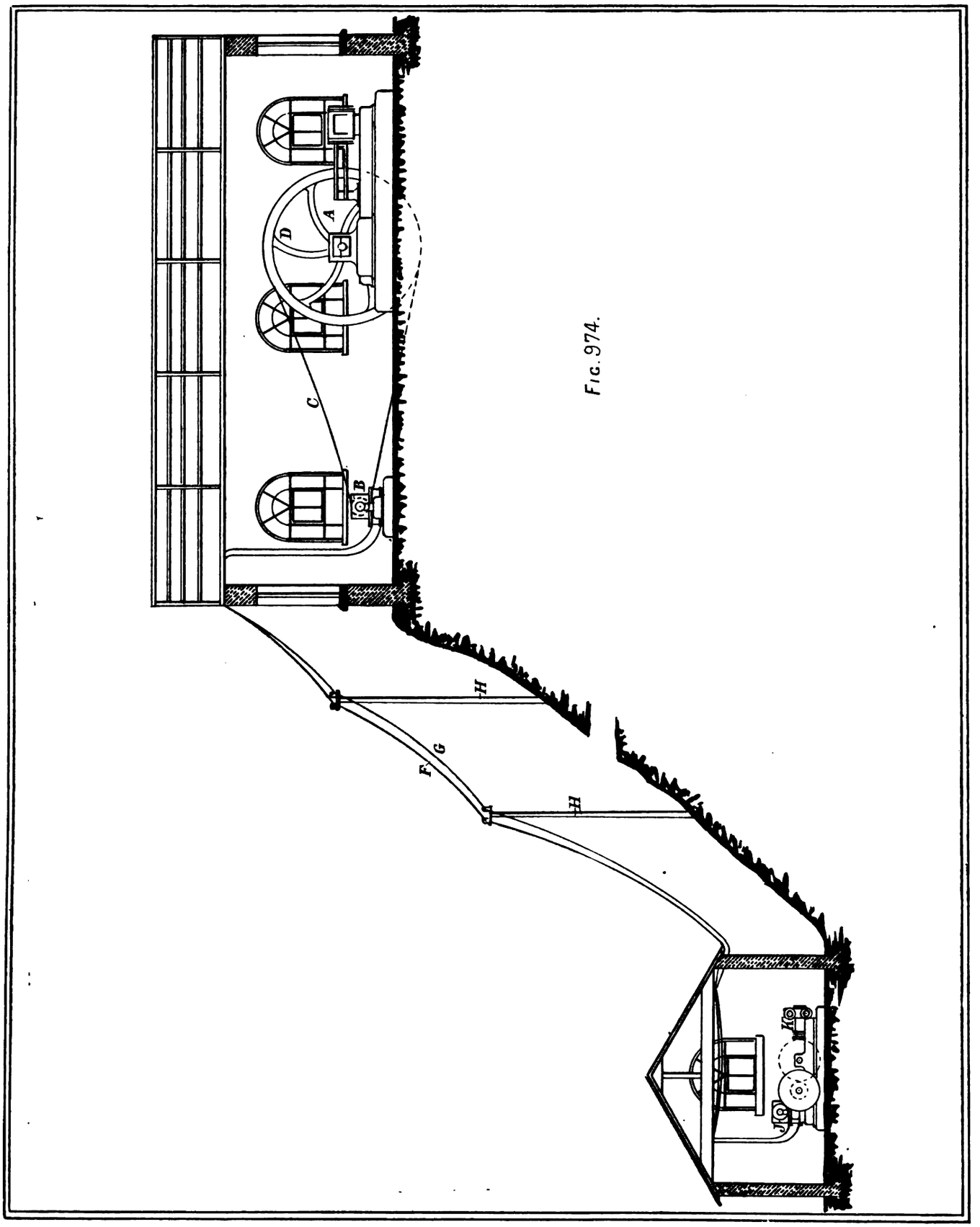


FIG. 974.

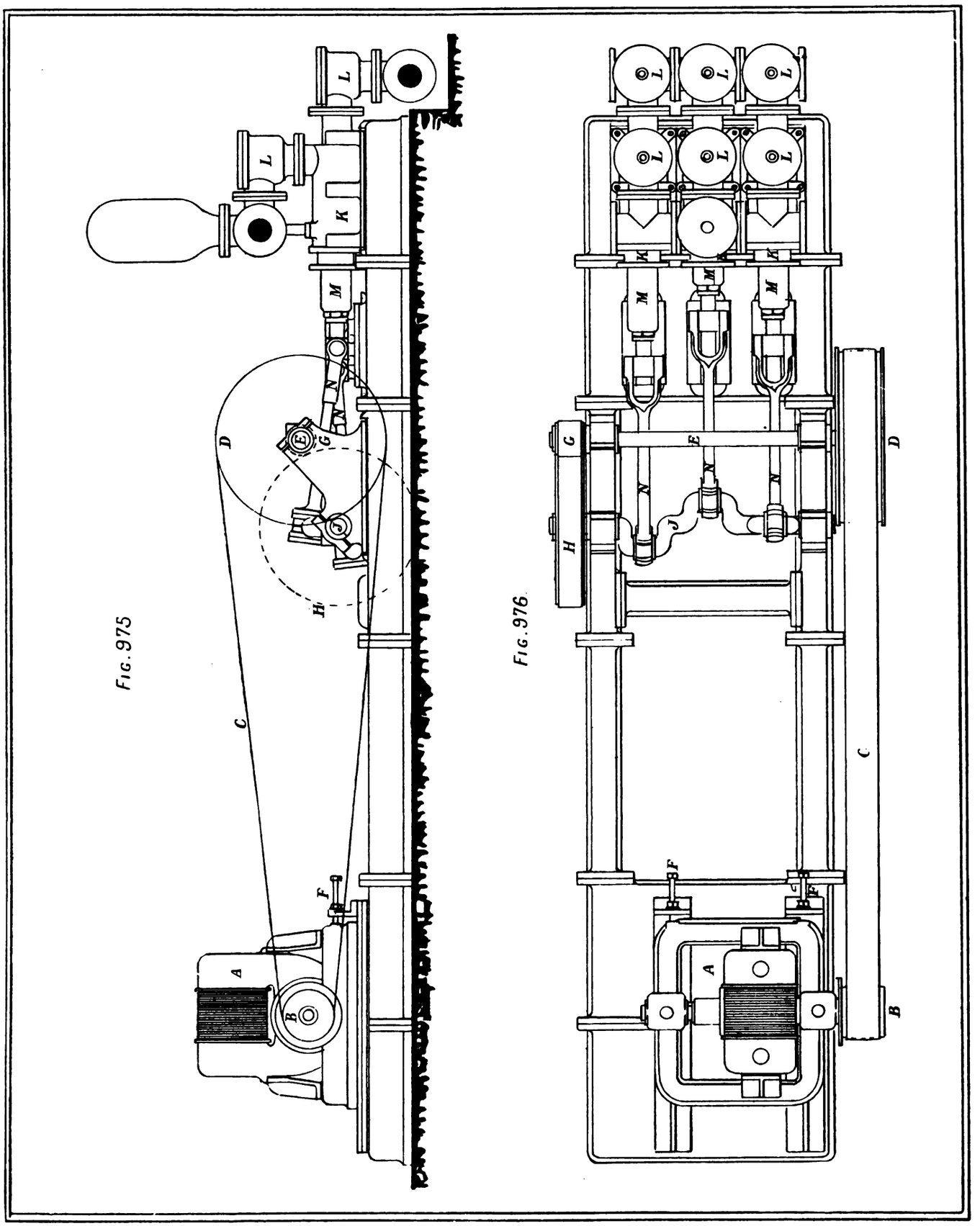


FIG. 975.

FIG. 976.

Fig. 977.

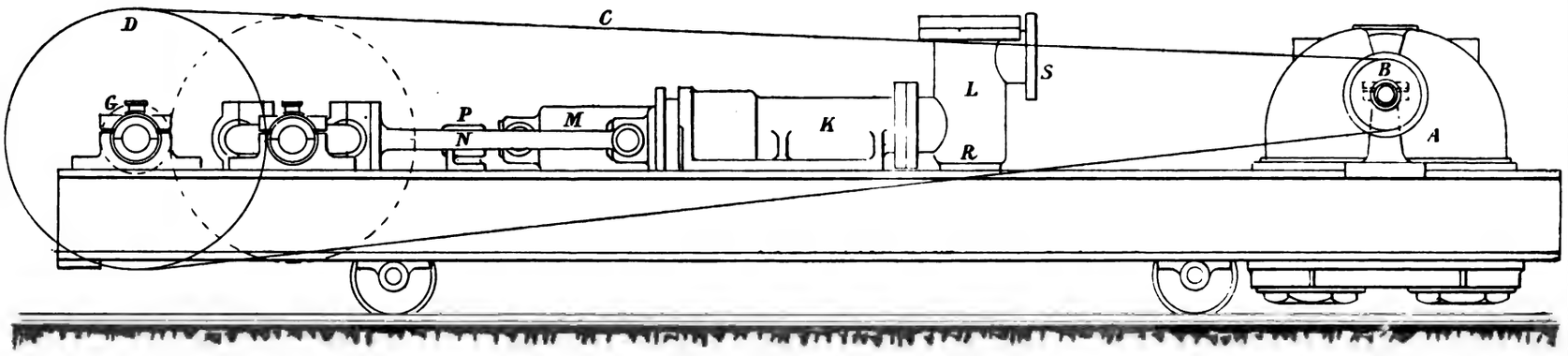


Fig 978.

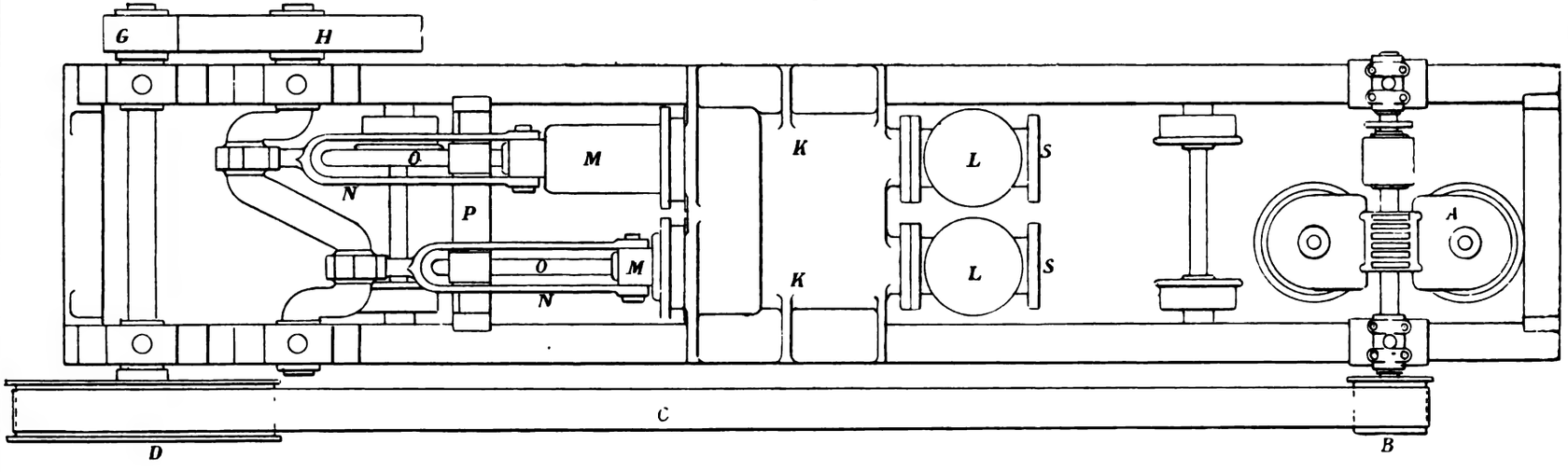


Plate CCXLVIII

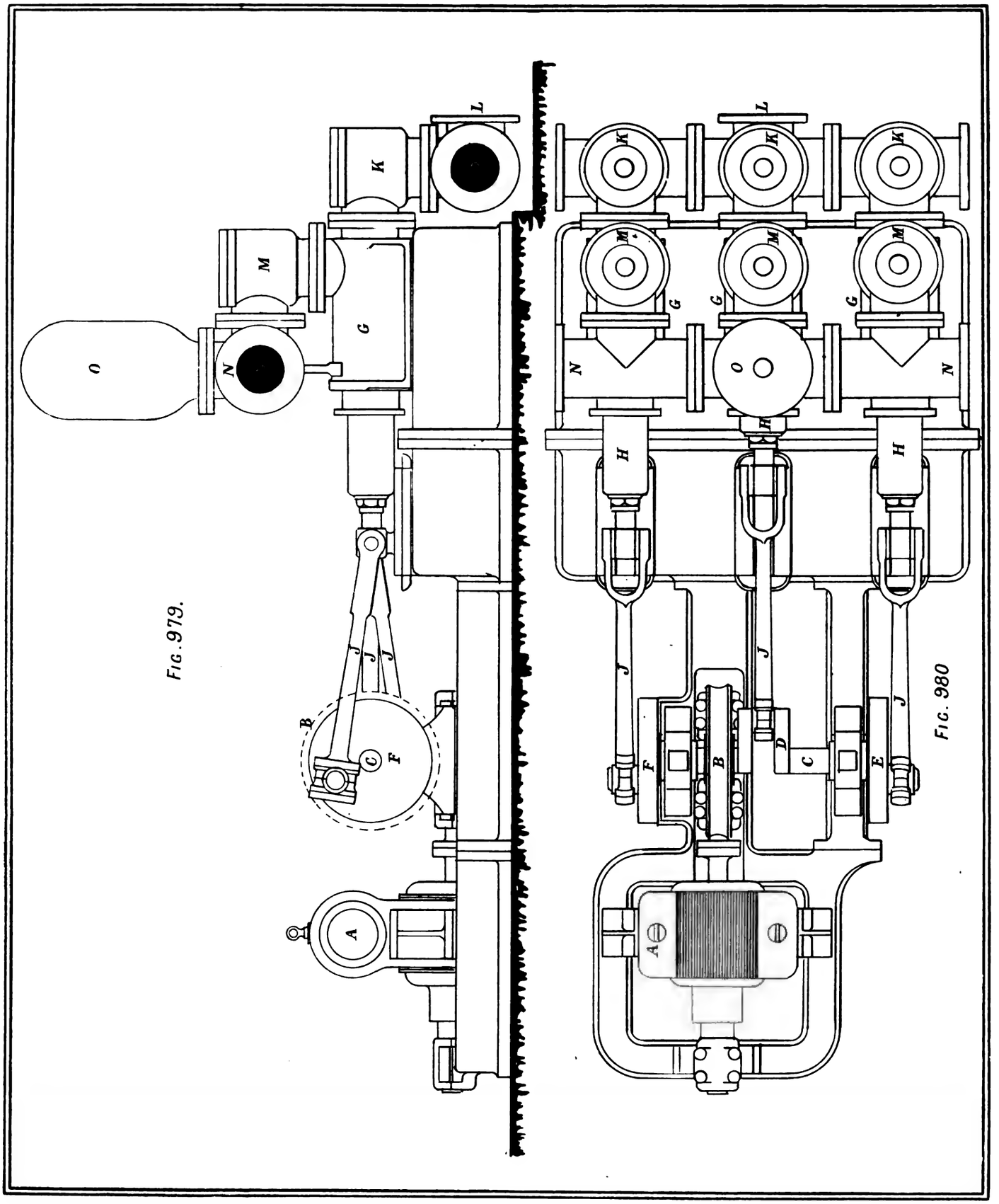


FIG. 979.

FIG. 980

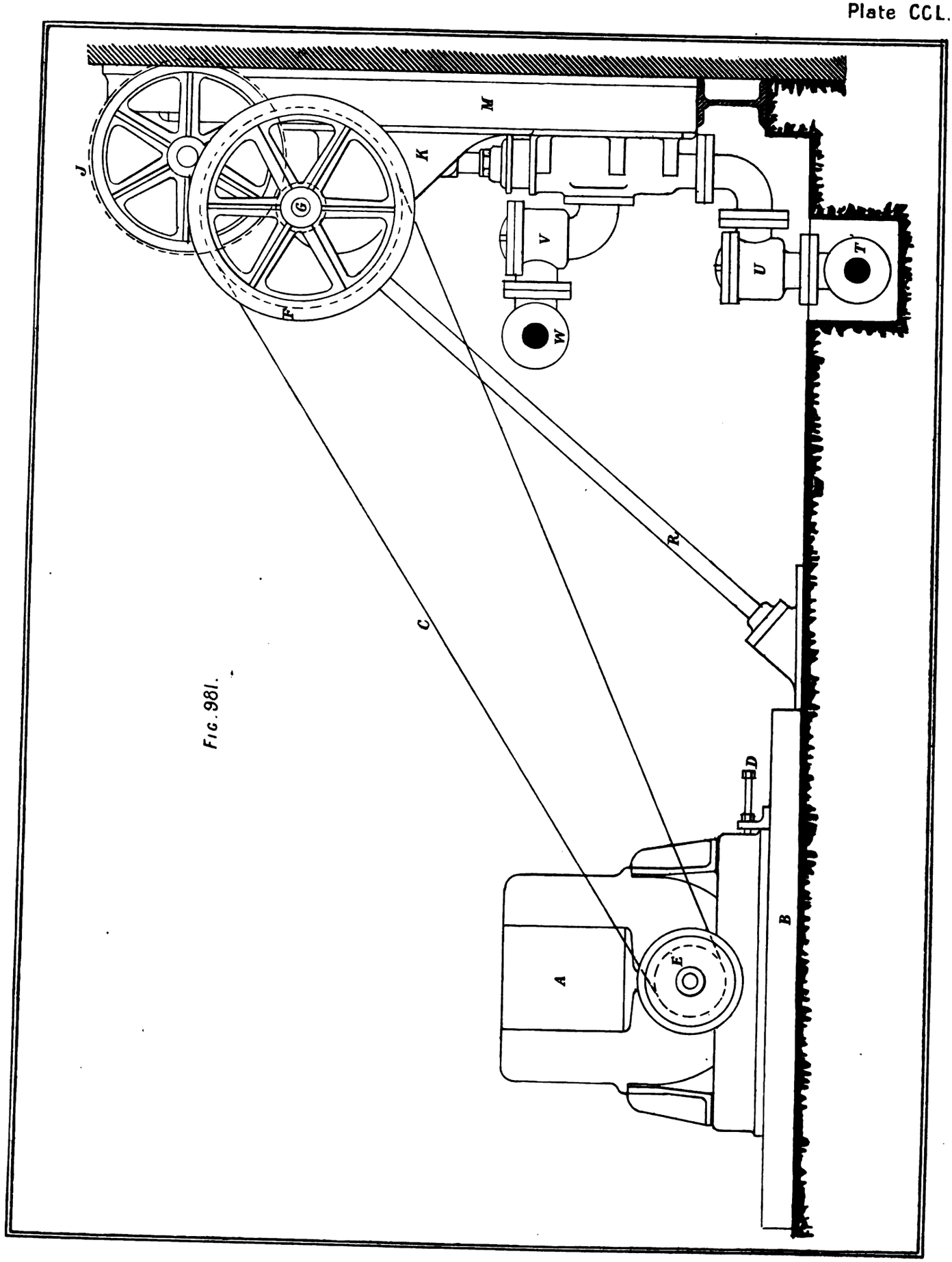


Fig. 981.

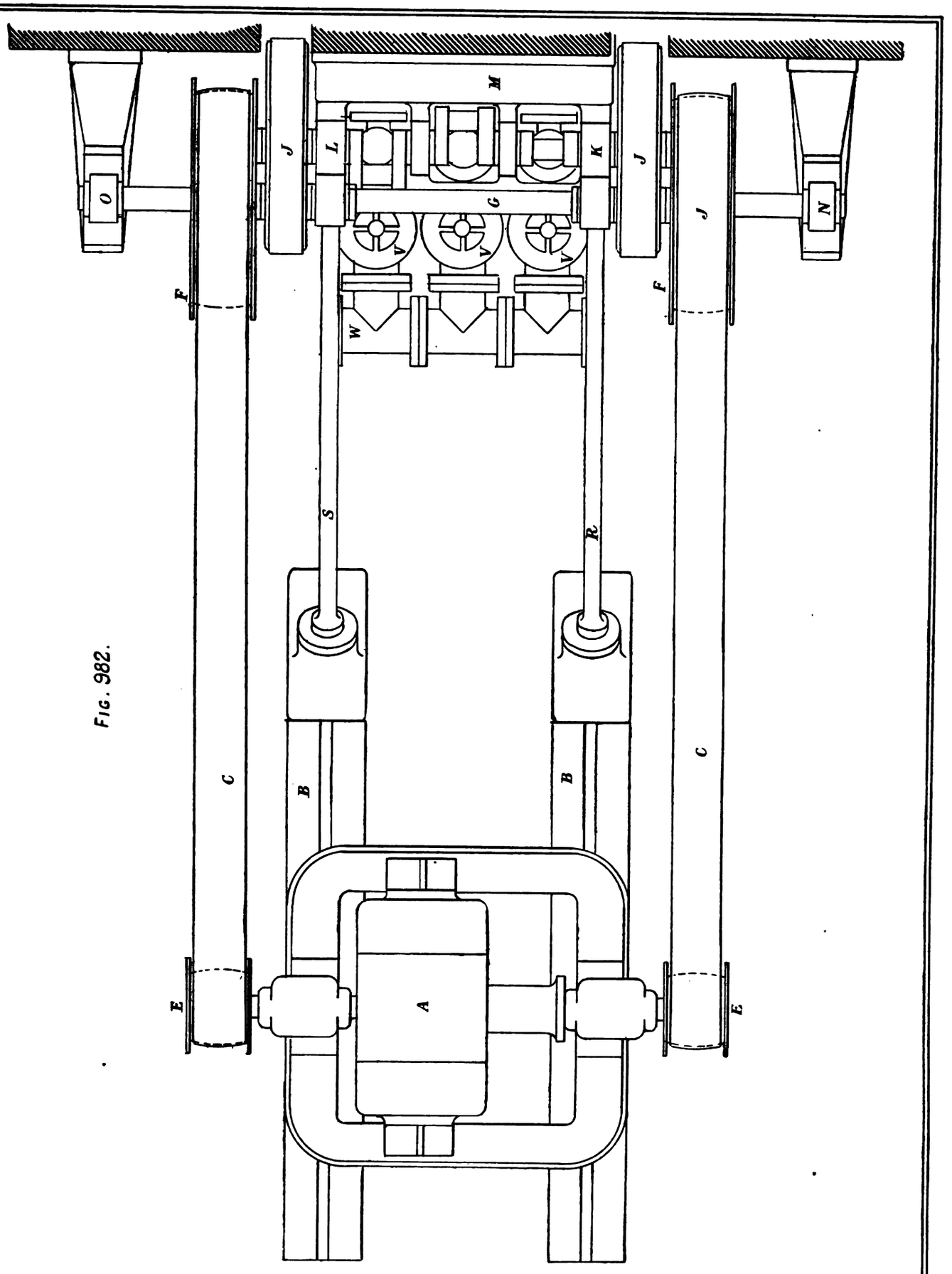


FIG. 982.

Fig. 983.

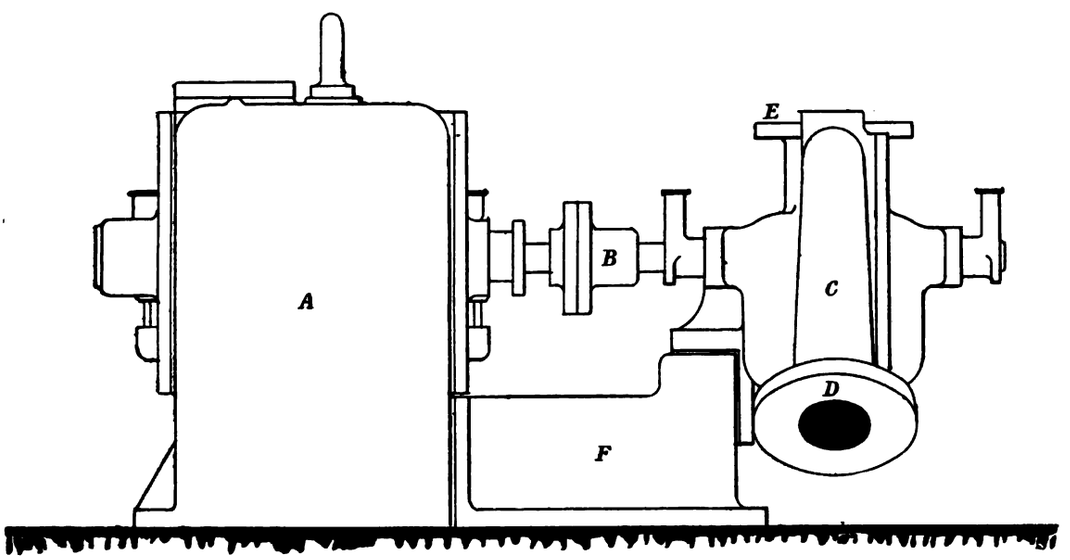


Fig 984

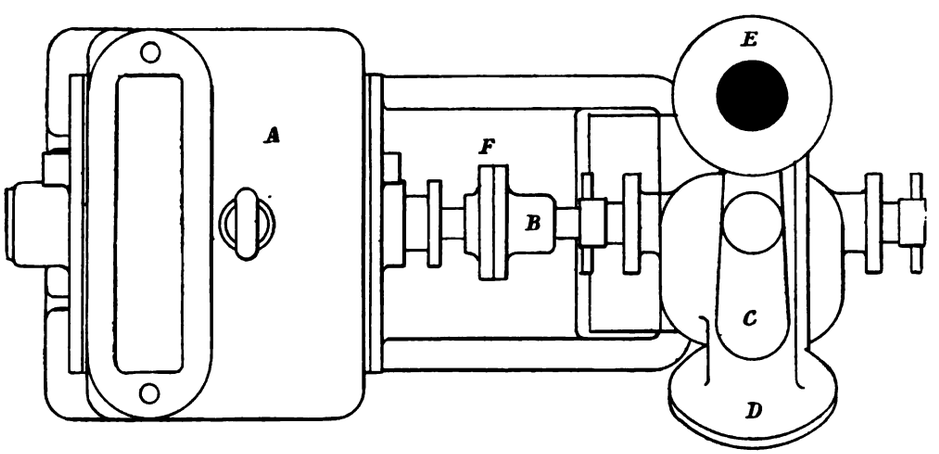


Fig. 985.

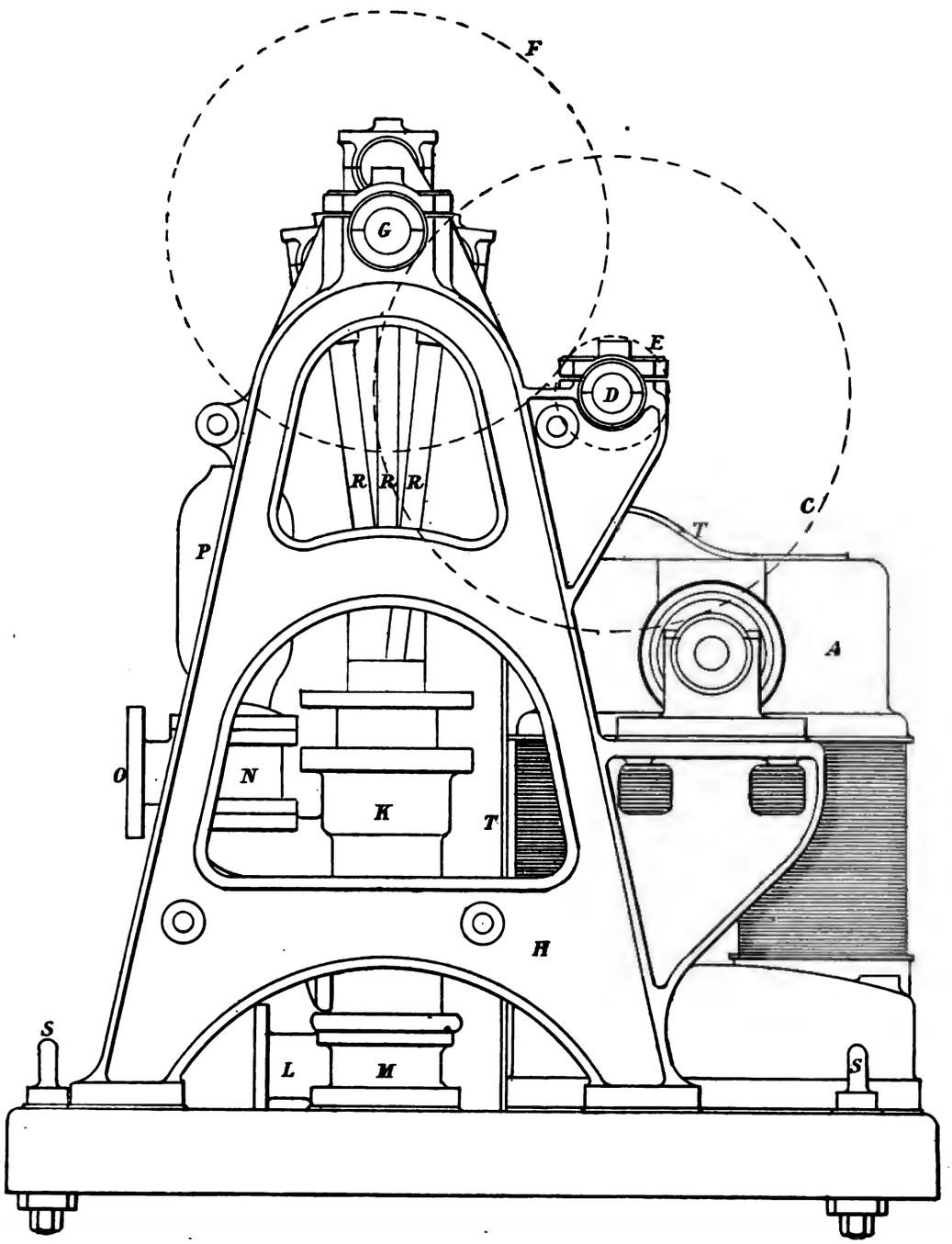
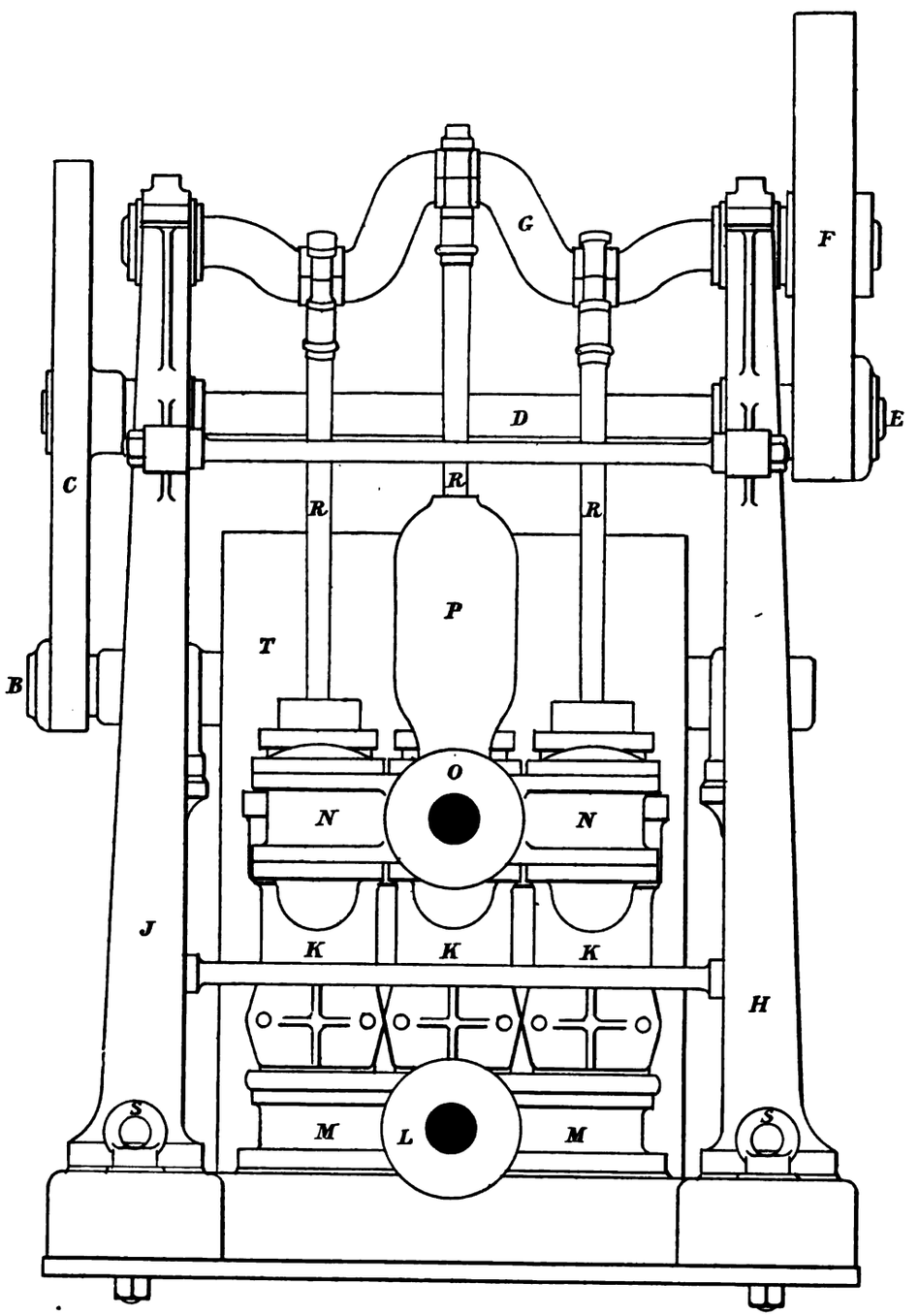


Fig. 986.



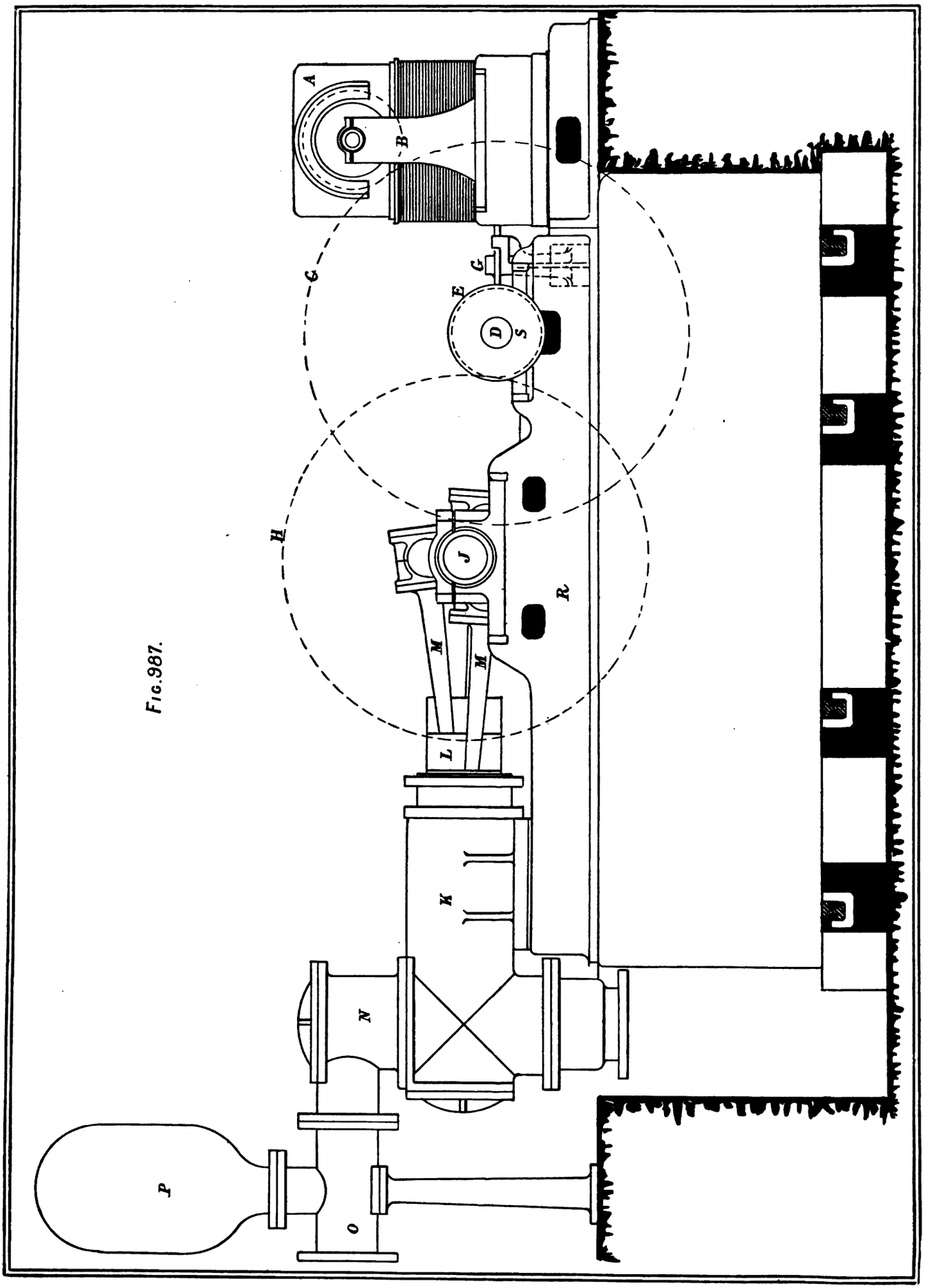


Fig. 987.

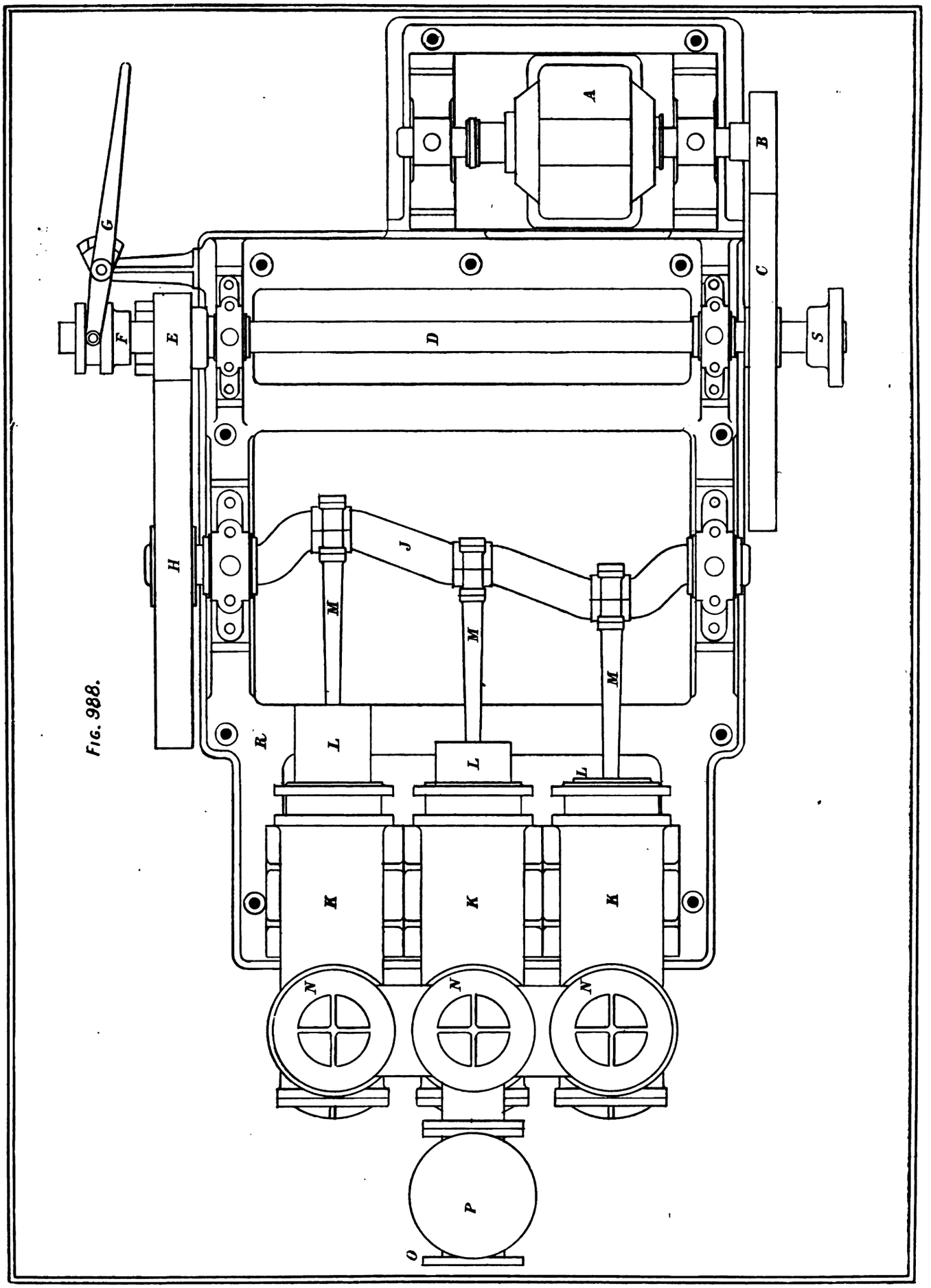


Fig. 988.

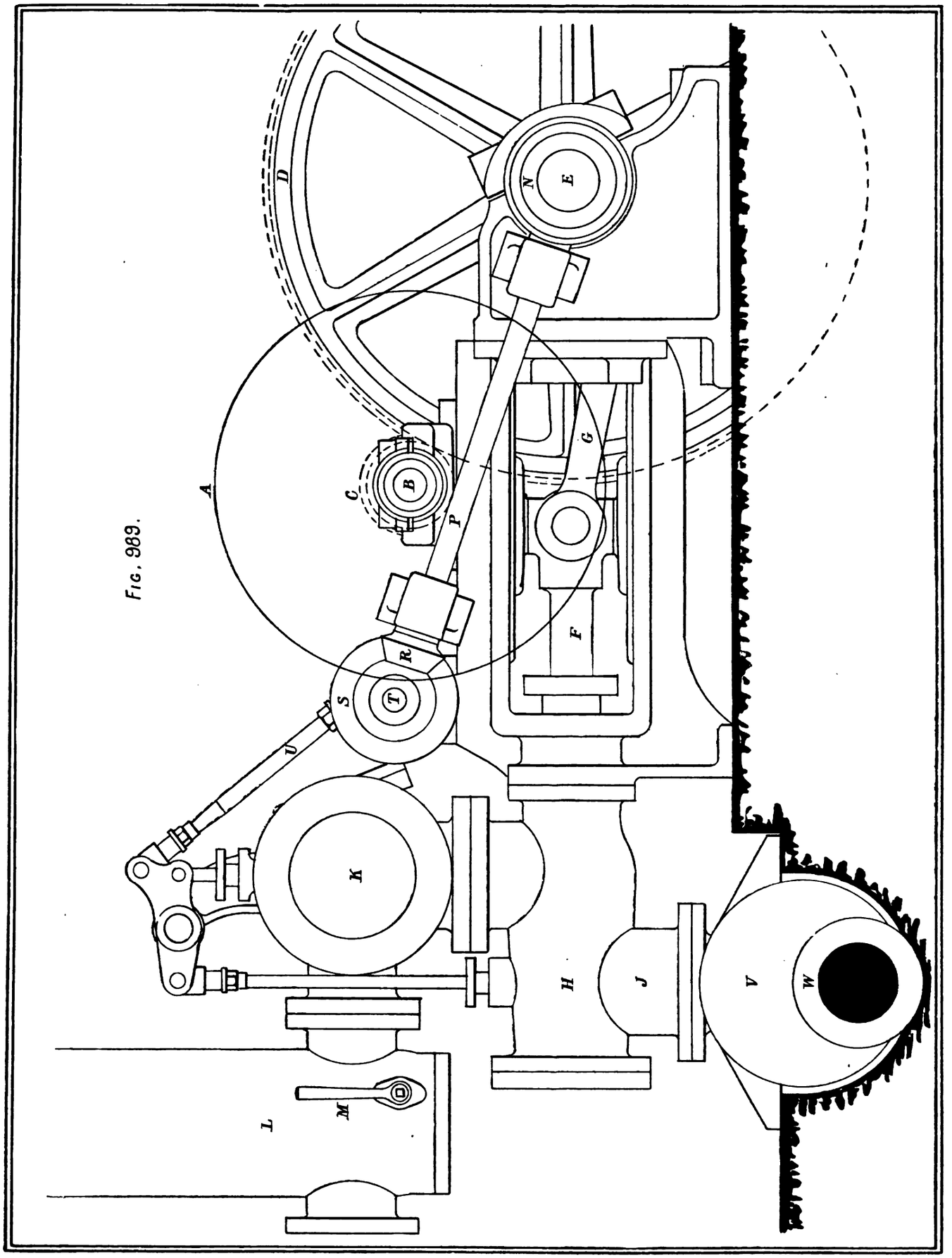


FIG. 989.

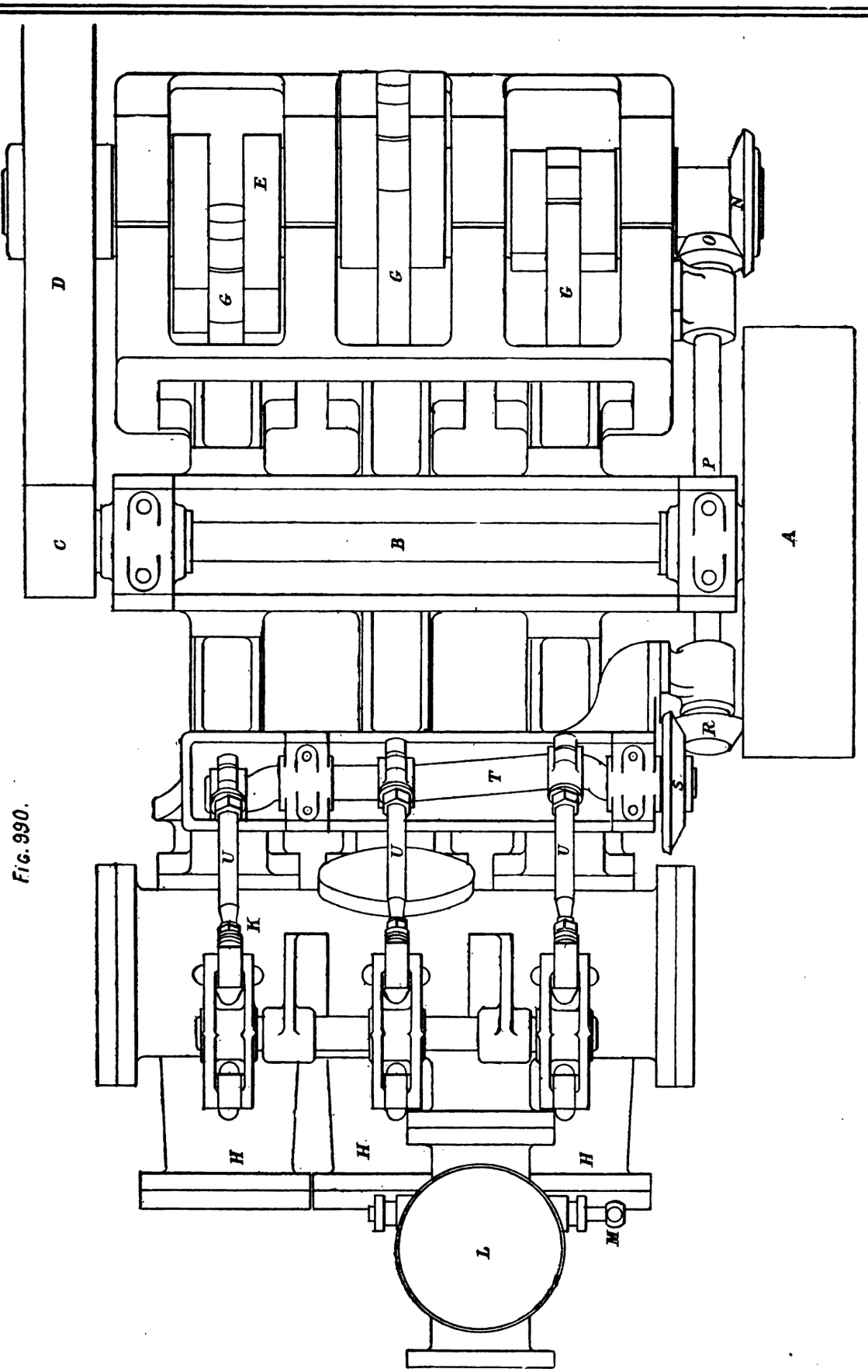


Fig. 990.

Fig.991.

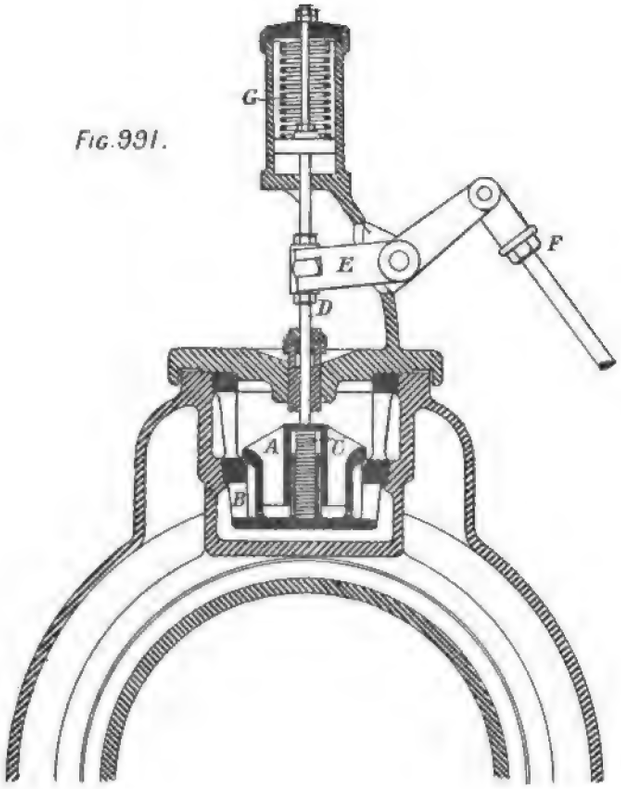


Fig.993.

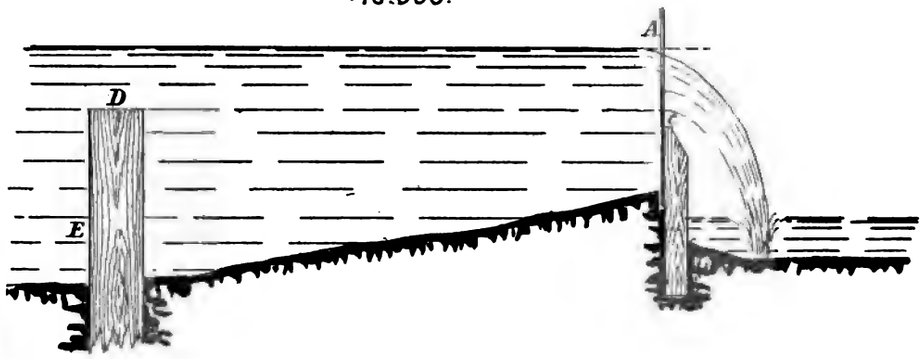
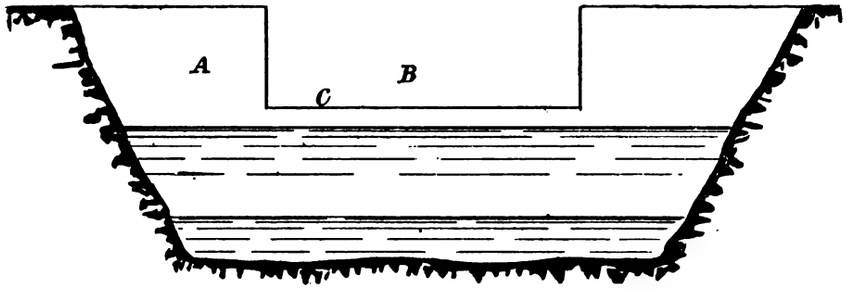


Fig.994.



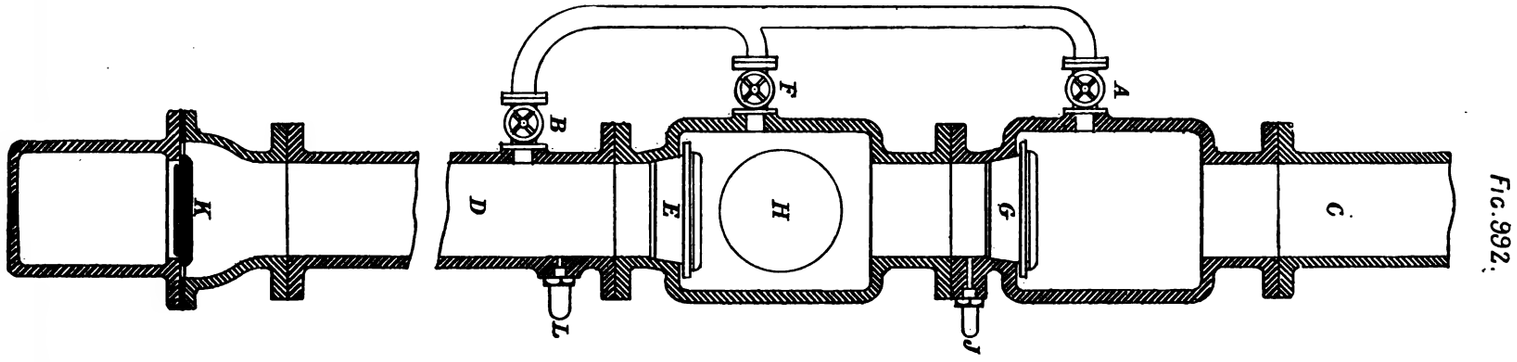


Fig.992.

Plate CCLIX

Fig.997.

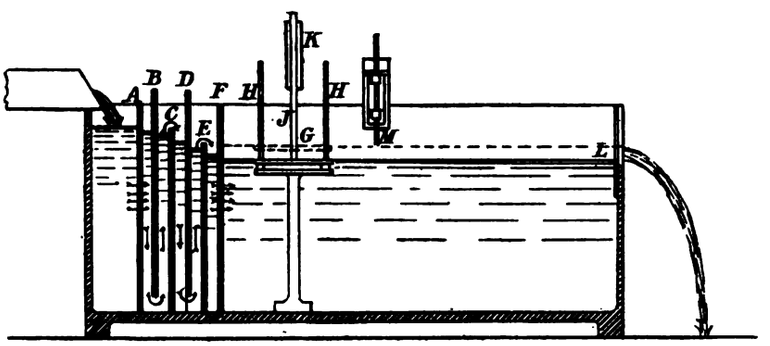


Fig.998.

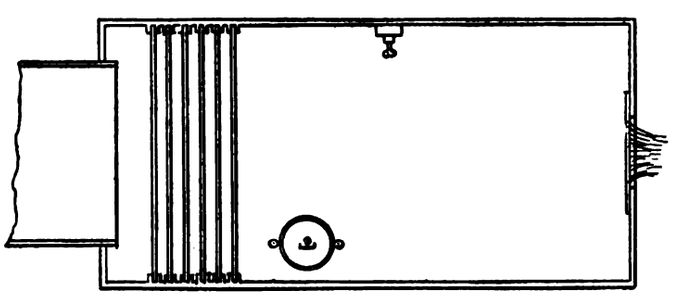


Fig.999.

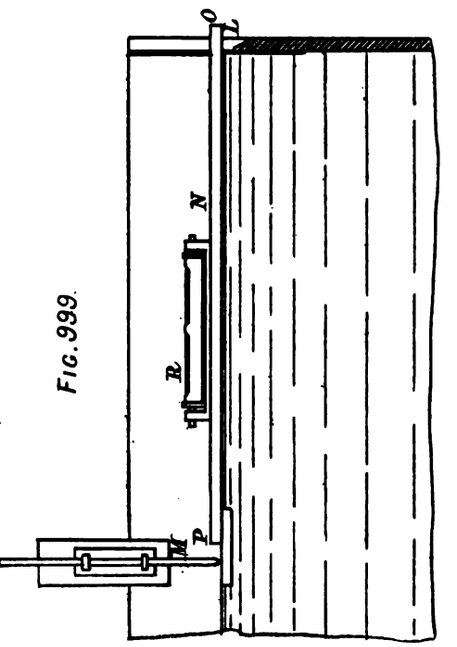


Fig.1001.

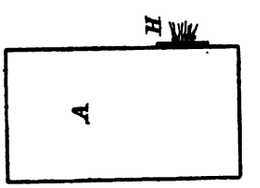


Fig.995.

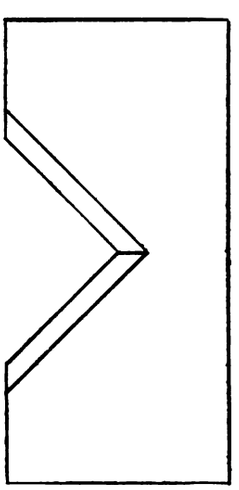


Fig.996.

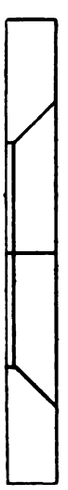


Fig.1000.

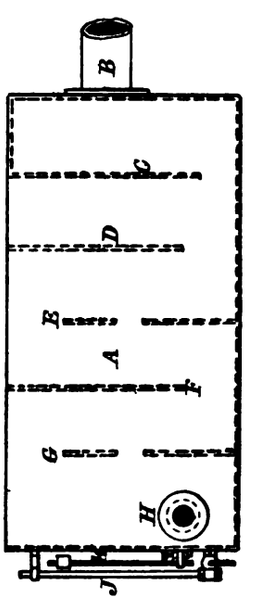


FIG. 1004.

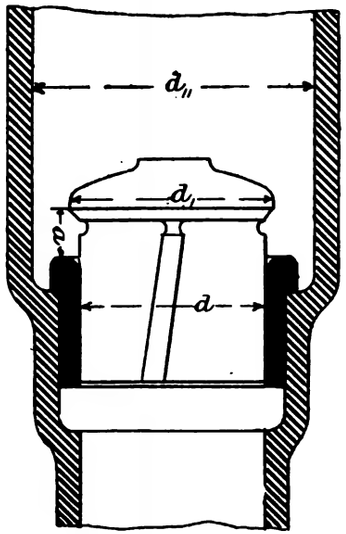


FIG. 1005.

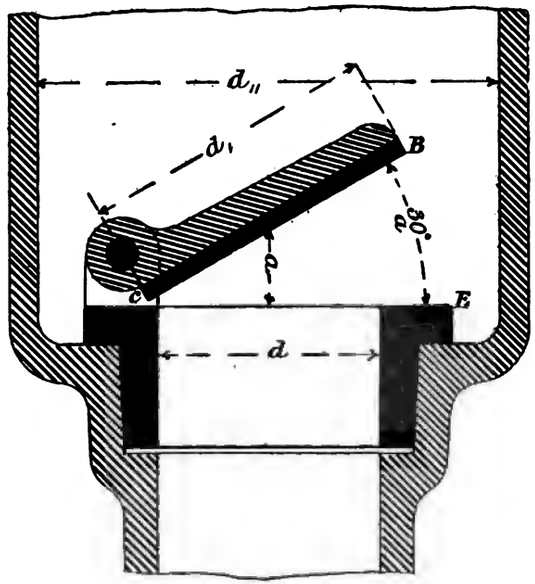


FIG. 1006.

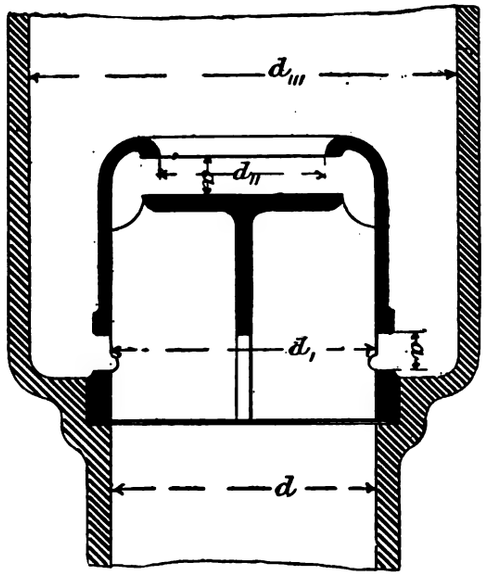


FIG. 1002.

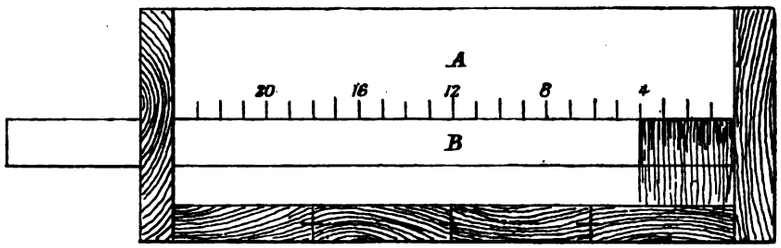


FIG. 1003.

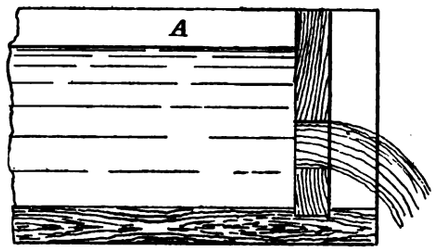


Plate CCLXI.

HYDRAULIC

CUP LEATHERS
PUMP LEATHERS
BUCKET LEATHERS
RAM LEATHERS ALL KINDS

ENTWISTLE'S PATENT HYDRAULIC LUBRICANT
Prevents Corrosion. Lubricates Perfectly.

FLEMING, BIRKBY & GOODALL,

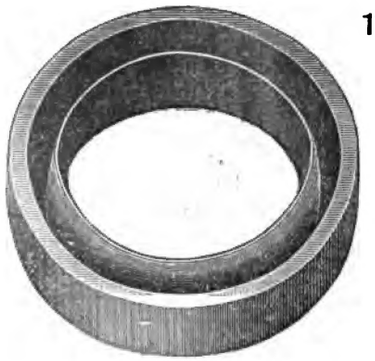
LIMITED,

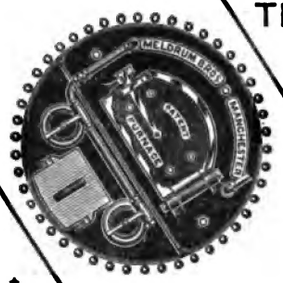
Late W. A. ENTWISTLE & CO.,

Hydraulic Leather Manufacturers, &c.,

11 MINSHULL STREET,

MANCHESTER.





THE **"MELDRUM"**

FORCED DRAUGHT

FURNACE.

3500 AT WORK.

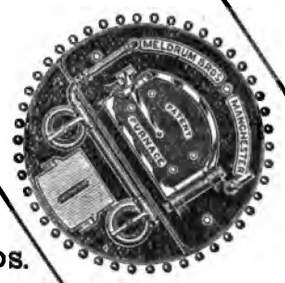
The cheapest Steam Raiser in the market.

No high chimney required.

All kinds of refuse fuel used

Evaporation largely increased.

Adopted by all the largest steam users in this country.



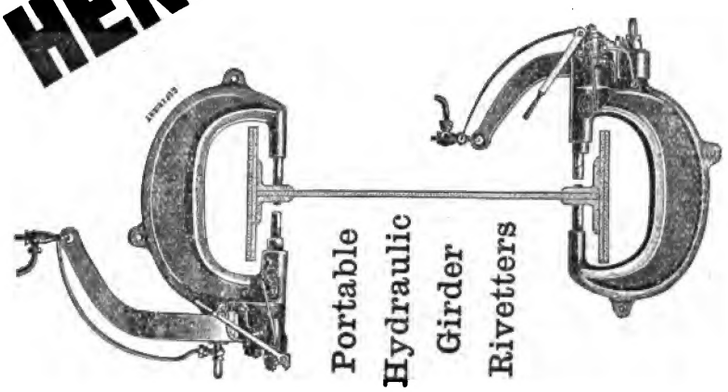
MELDRUM BROS.

ATLANTIC WORKS, MANCHESTER.
16 Union Court, LONDON.
5 East Parade, LEEDS.
Tel.: Meldrum, Manchester, London, and Leeds.

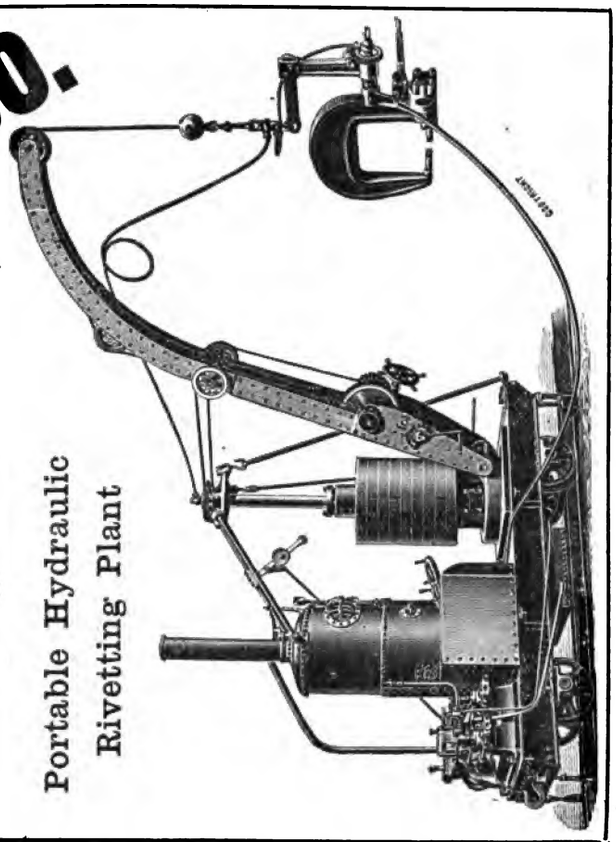
FOR **HYDRAULIC MACHINE TOOLS** APPLY

HENRY BERRY & CO.

LEEDS.



Portable Hydraulic Girder Rivetters



Portable Hydraulic Riveting Plant

TRADE

The Pulsometer

MARK.

PATENT

STEAM PUMP

FITTED WITH THE

"GREL" ARRANGEMENT.

PROTECTED BY THREE BRITISH AND MANY FOREIGN PATENTS.

The P. E. Co., Ld., having been for many years engaged in researches into the theoretical as well as the practical construction of this form of pump, may be supposed to be experts in these matters, and they

BROADLY AND DISTINCTLY CLAIM

THAT

THE PULSOMETER IS AND ALWAYS HAS BEEN THE MOST ECONOMICAL IN STEAM AS WELL AS THE BEST CONSTRUCTED PUMP OF ITS CLASS, and that any representations to the contrary are capable of easy disproof; and further, that the recent introduction of the "GREL" arrangement (which is fitted at an extra cost) **CARRIES THIS ECONOMY STILL FURTHER TO AN EXTENT OF 25 to 50 PER CENT.**

WHAT THE PULSOMETER WILL DO.

It will lift to a height of 80 ft. or more water and other liquids heavily charged with mud or grit.
It needs no oiling, tallow, packing, or skilled attention, and requires no foundation.
It will start at once without overhauling, even if it has been standing for months.
It will work suspended on a chain, and can be left all night on constant work.

WHAT THE PULSOMETER HAS DONE.

It has introduced itself to almost every industry where pumps are employed.
It has made its use a necessity for a variety of pumping operations.
It has made friends throughout the world.

IN EMERGENCIES

e.g., Pumps drowned out, Quarries, Mines, Workings, Foundations flooded, &c., wire to "PULSOMETER, LONDON," *who have always ready, which they can send away at a moment's notice,* PUMPS, BOILERS, PIPES, *&c.,* **ON HIRE** *or Sale.*

Write for Detailed List No. 48a, post-free,

THE PULSOMETER ENGINEERING CO., LD.

NINE ELMS IRON WORKS, LONDON, S.W.

A1, ABC, and Engineering Telegraphic Codes used. Tele. Address: "Pulsometer, London."

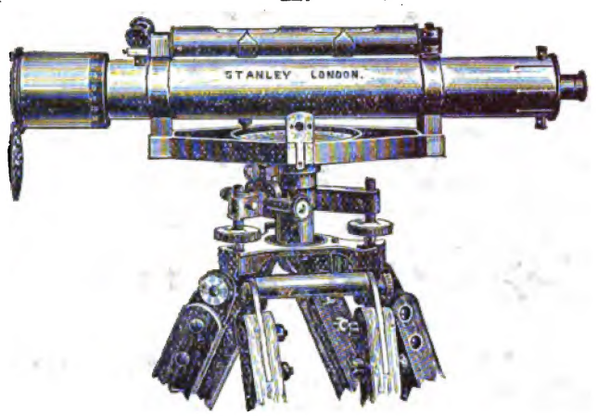
STANLEY'S

SURVEYING AND DRAWING INSTRUMENTS.

Every Article for Measurement and Office Work.

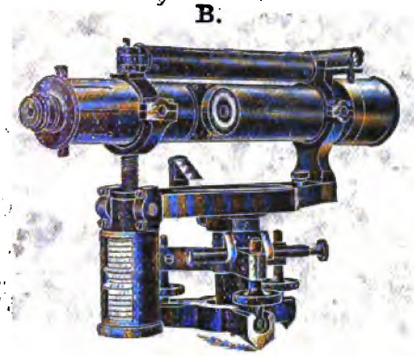
CATALOGUE FREE ON APPLICATION.

A.



STANLEY'S PATENT.

B.



A. **STANLEY'S LEVELS** rank the highest of any in the world. Good Drainage Dumpy from £7 10s.

B. **STANLEY GRADIOMETER** works drainage to a uniform fall without calculation. Description will be forwarded.

HUDSON'S PUMP SCALE

Gives at sight, without any calculation, the diameter and stroke of either a single or double acting pump, needed at any given percentage of filling, to discharge any quantity in given time. The quantity discharged in any given time by either a single or double acting pump, working with any percentage of filling. The diameter of a valve or pipe needed for a given discharge at any desired speed of flow. The speed of flow through any size of valve or pipe, corresponding with a given discharge in a given time. The usual proportions for feed, injection, circulating and air pumps for different classes of engines, using various weights of steam and coal per 1 H.P. per hour.

2nd Ed., 'Stanley's Treatise on Surveying Instruments,' just published, 7s. 6d. post free.

6th Ed., 'Stanley's Treatise on Drawing Instruments,' 5s. post free.

W. F. STANLEY,

Surveying and Drawing Instrument Works,

GREAT TURNSTILE, HOLBORN, LONDON.

3 2044 079 966 735